



Cotta TR1397 Transfer Case Manual

Pro Gear and Transmission presents Cotta TR1397 Transfer Case parts manual to assist in identifying the parts for your Cotta transfer case unit.

If you need any assistance identifying the correct Cotta transfer case unit for your truck and equipment, contact your Cotta replacement specialists at Pro Gear and Transmission.

Pro Gear stocks every part for your Cotta transfer case and has same day shipping and 1000's of products in stock and ready to ship internationally for your next project.

For parts or service contact the Cotta specialists at Pro Gear & Transmission, Inc.

1 (877) 776-4600
(407) 872-1901
parts@eprogear.com

[Check Inventory](#)

[Email Us](#)

[Call Us](#)

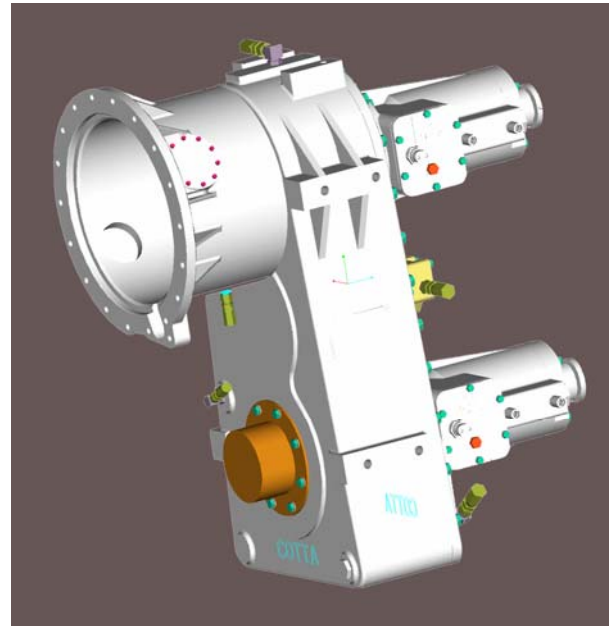
TR1397 Transfer Case

Direct mount to Allison 4700 OFS series transmissions

Model TR1397 is a three gear transfer case designed for direct mounting to Allison 4700 OFS series transmissions. The gearbox features a mounting flange, ground gears, and heavy duty case. The gearbox is designed for severe service in both mobile and stationary equipment.

An optional air shift disconnect can be added for the front axle, rear axle, and PTO.

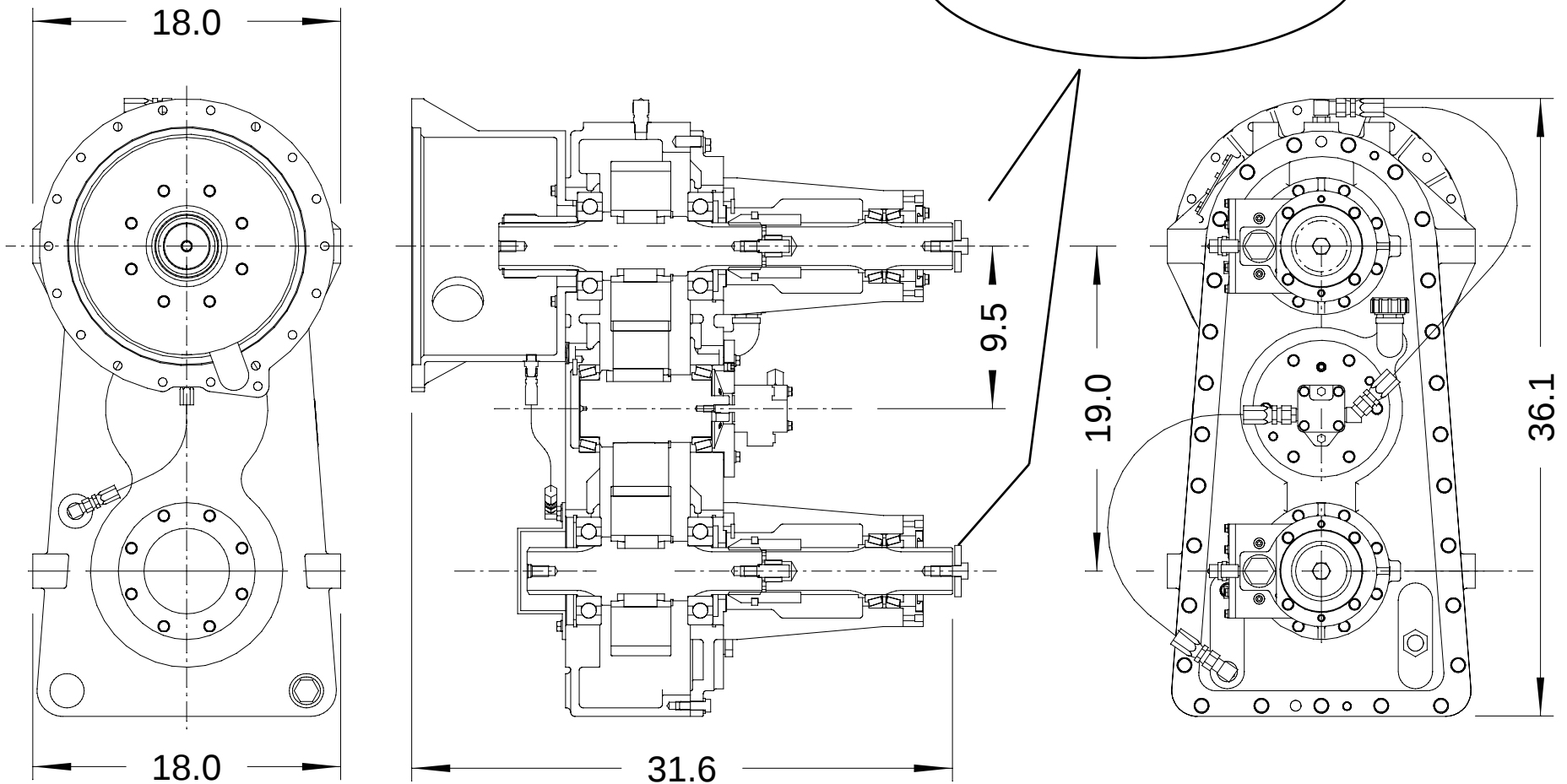
A remote mount version without the flange is also available.



Capacity:	17,000 lb-ft. max input torque
Maximum input speed:	2,800 RPM for short duration
Center distance:	19 inches
Rotation:	Output same as input
Lubrication:	Splash/Lube pump
Ratio:	1:1
Gears	Precision ground spur
Bearings:	Ball bearings
Mounting:	4 holes each side
Weight:	1400 lbs.
Disconnect Options:	2-3/4X10 spline SAE C,D,E pump pads

**TR1397 Series transfer case for
direct mount to Allison 4700 OFS transmissions**

Unit shown with optional discon-
nects for PTO and rear axle



Do not scale or lay out from this drawing. Use only certified blueprints provided with your order