



## MVG 1600SD Series Parts Manual

Pro Gear's Marmon-Herrington MVG 1600SD Series parts manual to assist in identifying the parts for your Marmon-Herrington transfer case unit.

If you need any assistance identifying the correct transfer case unit for your truck and equipment, contact your Marmon-Herrington replacement part specialists at Pro Gear and Transmission.

Pro Gear Transmission has same day shipping and 1000's of products in stock and ready to ship internationally for your next project.

For parts or service contact the Marmon-Herrington specialists at Pro Gear & Transmission, Inc.

1 (877) 776-4600  
(407) 872-1901  
[parts@eprogear.com](mailto:parts@eprogear.com)



# **PARTS MANUAL**

## **FOR**

# **MVG 1600SD SERIES**

### **MARMON-HERRINGTON ALL-WHEEL DRIVE**

13001 Magisterial Drive • Louisville, KY 40223  
(502) 253-0277 • (800) 227-0727 • Fax (502) 253-0317  
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## REPLACEMENT PARTS

When ordering replacement parts for **MARMON-HERRINGTON ALL-WHEEL DRIVE** conversions, the following information should be given:

1. **FACTORY ORDER NUMBER** (found on I.D. Plate on driver's door panel or small plate affixed to axle housing). This will be a six (6) digit number. (See illustrations this page.)
2. Component for which parts are required, i.e. front drive axle or transfer case.
3. Model of axle and/or transfer, i.e. MR-90, MR-226.
4. Give quantity and part number required.  
**NOTE:** Drive lines, shift linkage, etc., can be found on the computer print out of Bill of Material, which is included in the Service Manual.
5. Give complete billing and shipping address.

The information necessary for replacement parts and/or warranty claim procedures will be found on either plate design.

|                          |         |       |  |
|--------------------------|---------|-------|--|
| <b>MARMON-HERRINGTON</b> |         |       |  |
| SALES ORDER              | 0000-00 | TYPE  |  |
| S/N                      |         | RATIO |  |

## WARRANTY CLAIM PROCEDURE

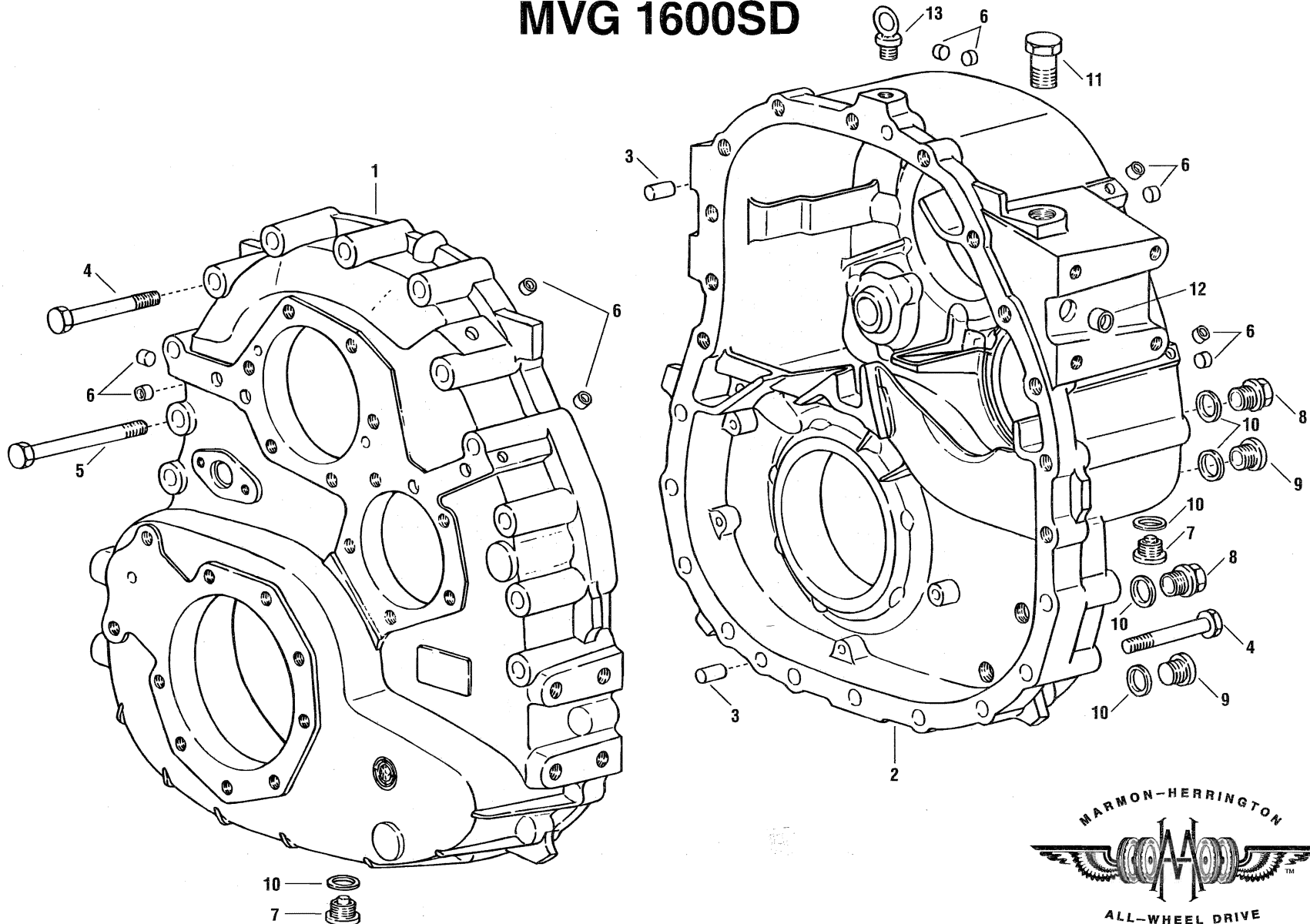
When ordering parts which you feel might be covered under warranty, advise the following information:

1. **FACTORY ORDER NUMBER** (found on I.D. Plate on driver's door panel or small plate affixed to axle housing). This will be a six (6) digit number. (See illustrations this page.)
2. Date unit was put into operation.
3. Mileage of unit at time of failure.
4. Nature of failure.

Upon receipt of the above, you will be advised as to how to proceed with the claim.

|                                                                                       |         |
|---------------------------------------------------------------------------------------|---------|
|  |         |
| LOUISVILLE, KENTUCKY U.S.A.                                                           |         |
| FACTORY ORDER NO.                                                                     | 0000-00 |
| INSTALLED BY                                                                          |         |
| FRONT DRIVING AXLE                                                                    |         |
| MODEL                                                                                 |         |
| CAPACITY                                                                              |         |
| SERIAL NO.                                                                            |         |
| RATIO                                                                                 |         |
| TRANSFER CASE                                                                         |         |
| MODEL                                                                                 |         |
| SERIAL NO.                                                                            |         |

# HOUSING MVG 1600SD



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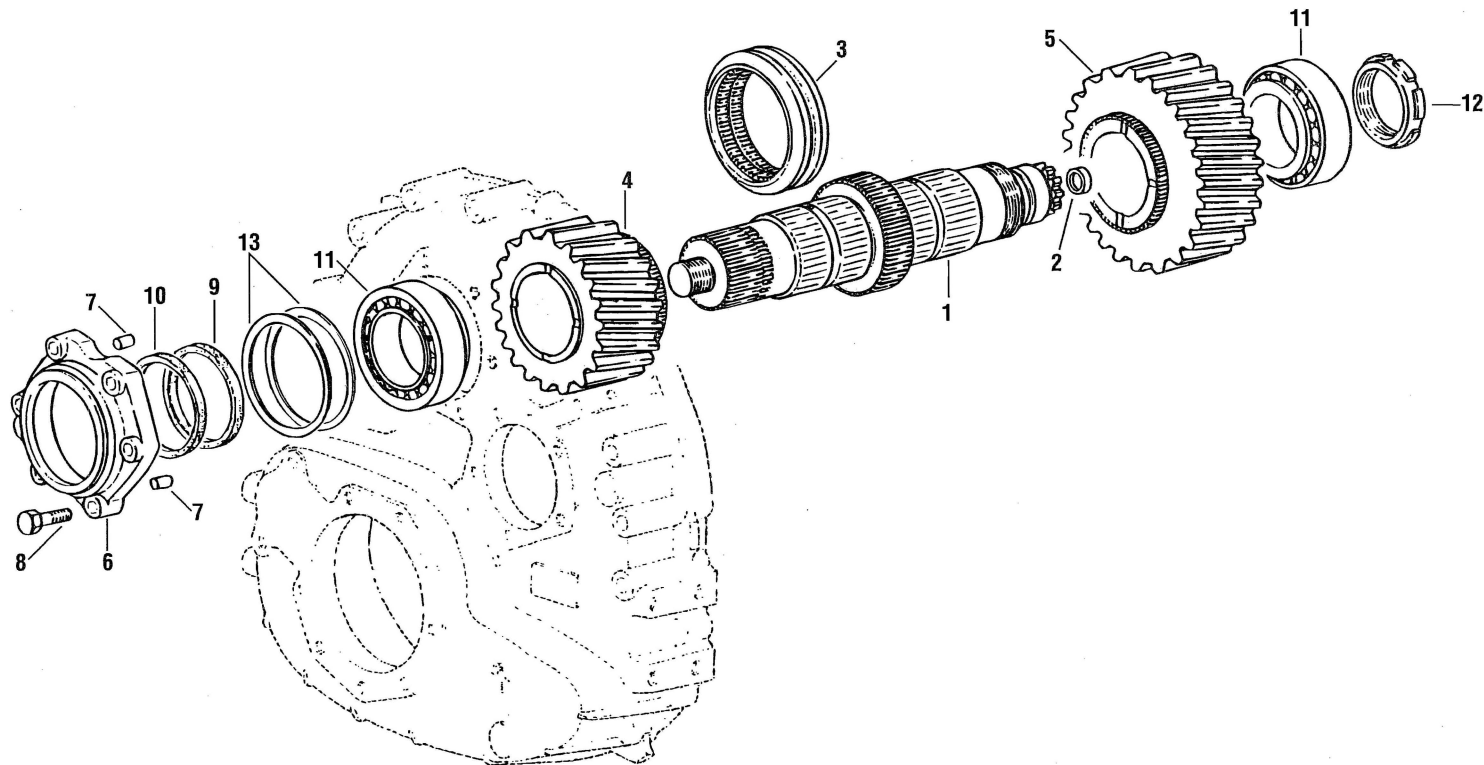
| ITEM NO. | MH PART NO. | DESCRIPTION       | QTY. REQ. | ITEM NO. | MH PART NO. | DESCRIPTION | QTY. REQ. |
|----------|-------------|-------------------|-----------|----------|-------------|-------------|-----------|
| 1        | MVG16-1001  | Housing Front     | 1         |          |             |             |           |
| 2        | MVG16-1002  | Housing Rear      | 1         |          |             |             |           |
| 3        | MVG20-1016  | Dowel Pin         | 2         |          |             |             |           |
| 4        | 11501712    | Hex Bolt, M14x100 | 14        |          |             |             |           |
| 5        | 11501715    | Hex Bolt, M14x130 | 8         |          |             |             |           |
| 6        | MVG16-1003  | Core Plug         | 10        |          |             |             |           |
| 7        | MVG75-1005  | Drain Plug        | 2         |          |             |             |           |
| 8        | MVG12-1009  | Fill Plug         | 2         |          |             |             |           |
| 9        | MVG16-1004  | Drain Plug        | 2         |          |             |             |           |
| 10       | MVG12-1010  | Gasket            | 7         |          |             |             |           |
| 11       | MVG12-1020  | Breather          | 1         |          |             |             |           |
| 12       | MVG16-1005  | Core Plug         | 1         |          |             |             |           |
| 13       | MVG16-1006  | Eye Bolt          | 1         |          |             |             |           |
|          |             |                   |           |          |             |             |           |
|          |             |                   |           |          |             |             |           |
|          |             |                   |           |          |             |             |           |
|          |             |                   |           |          |             |             |           |
|          |             |                   |           |          |             |             |           |
|          |             |                   |           |          |             |             |           |
|          |             |                   |           |          |             |             |           |

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# INPUT SHAFT, COVER MVG 1600SD



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| ITEM NO. | MH PART NO. | DESCRIPTION                      | QTY. REQ. | ITEM NO. | MH PART NO. | DESCRIPTION | QTY. REQ. |
|----------|-------------|----------------------------------|-----------|----------|-------------|-------------|-----------|
| 1        | MVG16-1007  | Input Shaft                      | 1         |          |             |             |           |
| 2        | MVG75-1047  | Baffle Washer                    | 1         |          |             |             |           |
| 3        | MVG20-1034  | Shifting Sleeve <i>MVG201110</i> | 1         |          |             |             |           |
| 4        | MVG16-1008  | Drive Gear, Low                  | 1         |          |             |             |           |
| 5        | MVG16-1009  | Drive Gear, High                 | 1         |          |             |             |           |
| 6        | MVG16-1010  | Bearing Cover                    | 1         |          |             |             |           |
| 7        | MVG16-1011  | Dowel Pin                        | 2         |          |             |             |           |
| 8        | 11500733    | Hex Head Bolt, M12x45            | 6         |          |             |             |           |
| 9        | MVG16-1012  | Oil Seal, Inner                  | 1         |          |             |             |           |
| 10       | MVG16-1013  | Oil Seal, Outer                  | 1         |          |             |             |           |
| 11       | MVG20-1039  | Bearing                          | 2         |          |             |             |           |
| 12       | MVG20-1119  | End Nut                          | 1         |          |             |             |           |
| 13       | MVG16-1014A | Shim 1.25mm                      | AR        |          |             |             |           |
|          | MVG16-1014B | Shim 1.30mm                      | AR        |          |             |             |           |
|          | MVG16-1014C | Shim 1.40mm                      | AR        |          |             |             |           |
|          | MVG16-1014D | Shim 1.50mm                      | AR        |          |             |             |           |
|          | MVG16-1014E | Shim 1.60mm                      | AR        |          |             |             |           |
|          | MVG16-1014F | Shim 1.70mm                      | AR        |          |             |             |           |
|          | MVG16-1014G | Shim 1.80mm                      | AR        |          |             |             |           |
|          | MVG16-1014H | Shim 1.85mm                      | AR        |          |             |             |           |
|          |             |                                  |           |          |             |             |           |
|          |             |                                  |           |          |             |             |           |
|          |             |                                  |           |          |             |             |           |
|          |             |                                  |           |          |             |             |           |

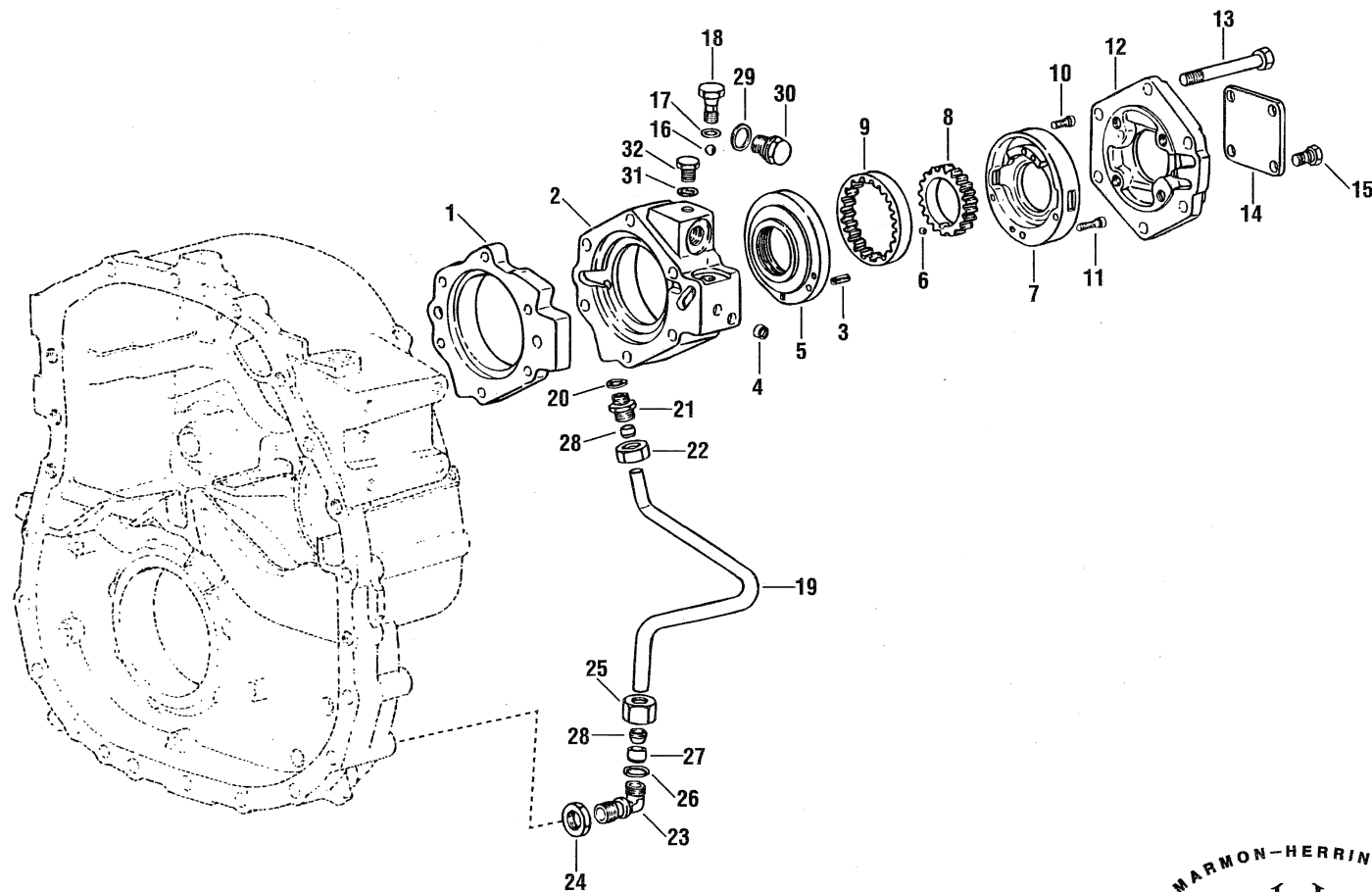
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## INPUT SHAFT, COVER MVG 1600SD

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# OIL PUMP MVG 1600SD



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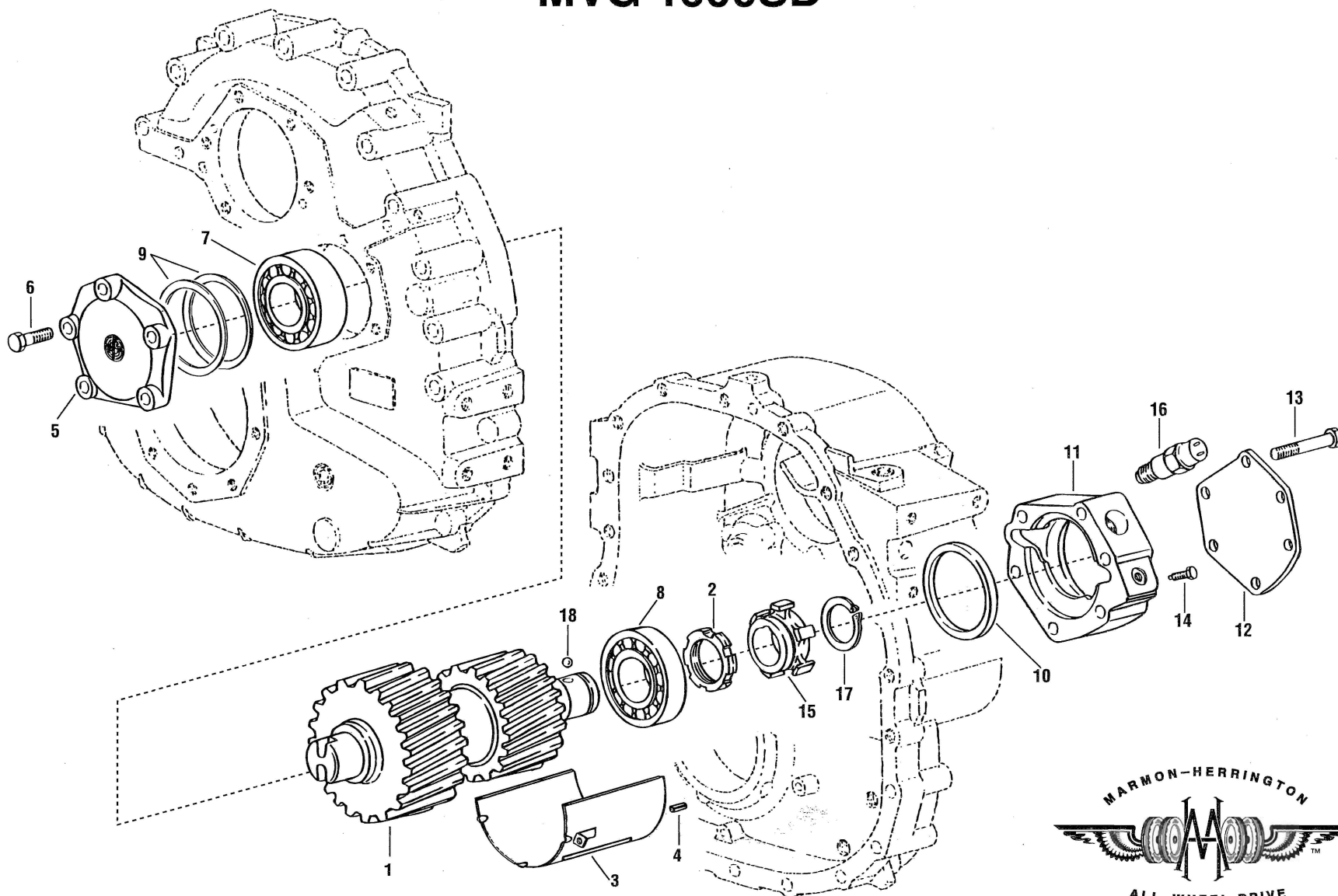
| ITEM NO. | MH PART NO. | DESCRIPTION            | QTY. REQ. | ITEM NO. | MH PART NO. | DESCRIPTION | QTY. REQ. |
|----------|-------------|------------------------|-----------|----------|-------------|-------------|-----------|
| 1        | MVG16-1015  | Intermediate Plate     | 1         |          |             |             |           |
| 2        | MVG16-1016  | Bearing Housing        | 1         |          |             |             |           |
| 3        | MVG75-1033  | Pin                    | 1         |          |             |             |           |
| 4        | MVG16-1017  | Core Plug              | 2         |          |             |             |           |
| 5        | MVG75-1034  | Oil Pump Cover         | 1         |          |             |             |           |
| 6        | MVG12-1069  | Ball 6.0mm             | 1         |          |             |             |           |
| 7        | MVG75-1035  | Oil Pump Housing       | 1         |          |             |             |           |
| 8        | MVG12-1068  | Oil Pump Gear          | 1         |          |             |             |           |
| 9        | MVG12-1067  | Oil Pump Rim Gear      | 1         |          |             |             |           |
| 10       | 11503857    | Screw, M6x30           | 2         |          |             |             |           |
| 11       | 11503858    | Screw, M6x35           | 2         |          |             |             |           |
| 12       | MVG16-1018  | Cover                  | 1         |          |             |             |           |
| 13       | 11500998    | Hex Head Bolt, M12x110 | 6         |          |             |             |           |
| 14       | MVG12-1015  | Cover Plate            | 1         |          |             |             |           |
| 15       | 11500888    | Hex Head Bolt, M12x16  | 4         |          |             |             |           |
| 16       | MVG12-1137  | Ball 11.0m             | 1         |          |             |             |           |
| 17       | MVG75-1128  | Sealing Ring           | 1         |          |             |             |           |
| 18       | MVG75-1030  | Hollow Screw           | 1         |          |             |             |           |
| 19       | MVG16-1019  | Oil Pipe               | 1         |          |             |             |           |
| 20       | MVG16-1020  | Sealing Ring           | 1         |          |             |             |           |
| 21       | MVG16-1021  | Elbow                  | 1         |          |             |             |           |
| 22       | MVG16-1022  | Union Nut              | 1         |          |             |             |           |
| 23       | MVG75-1039  | Elbow                  | 1         |          |             |             |           |
| 24       | MVG75-1040  | Hexagon Nut, M22x1.5   | 1         |          |             |             |           |
| 25       | MVG75-1041  | Union Nut              | 1         |          |             |             |           |
| 26       | MVG75-1042  | Sealing Ring           | 1         |          |             |             |           |
| 27       | MVG75-1043  | Pressure Ring          | 1         |          |             |             |           |
| 28       | MVG75-1044  | Cutting Ring           | 2         |          |             |             |           |
| 29       | MVG12-1010  | Gasket                 | 1         |          |             |             |           |
| 30       | MVG12-1009  | Plug                   | 1         |          |             |             |           |
| 31       | MVG16-1023  | Sealing Ring           | 1         |          |             |             |           |
| 32       | MVG16-1024  | Screw Plug             | 1         |          |             |             |           |

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# DOUBLE GEAR, BEARING COVER MVG 1600SD



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| ITEM NO. | MH PART NO. | DESCRIPTION                    | QTY. REQ. | ITEM NO. | MH PART NO. | DESCRIPTION | QTY. REQ. |
|----------|-------------|--------------------------------|-----------|----------|-------------|-------------|-----------|
| 1        | MVG16-1025  | Double Gear                    | 1         |          |             |             |           |
| 2        | MVG16-1026  | Plain Nut, M60x1.5             | 1         |          |             |             |           |
| 3        | MVG16-1027  | Cover Plate Splash Guard Upper | 1         |          |             |             |           |
| 4        | MVG20-1021  | Pin                            | 1         |          |             |             |           |
| 5        | MVG20-1004  | Cover, Idler Shaft             | 1         |          |             |             |           |
| 6        | MVG20-1005  | Hex Head Bolt, M12x40          | 5         |          |             |             |           |
| 7        | MVG16-1028  | Roller Bearing                 | 1         |          |             |             |           |
| 8        | MVG16-1029  | Roller Bearing                 | 1         |          |             |             |           |
| 9        | MVG20-1046A | Shim 0.60mm                    | AR        |          |             |             |           |
|          | MVG20-1046B | Shim 0.80mm                    | AR        |          |             |             |           |
|          | MVG20-1046C | Shim 1.00mm                    | AR        |          |             |             |           |
| 10       | MVG16-1030  | Centering Ring                 | 1         |          |             |             |           |
| 11       | MVG16-1031  | Speedometer Housing            | 1         |          |             |             |           |
| 12       | MVG20-1026  | Cover                          | 1         |          |             |             |           |
| 13       | MVG20-1027  | Hex Head Bolt, M12x75          | 6         |          |             |             |           |
| 14       | MVG16-1032  | Hex Head Screw                 | 1         |          |             |             |           |
| 15       | MVG16-1033  | Impulse Wheel                  | 1         |          |             |             |           |
| 16       | MVG16-1034  | Sensor Speedo                  | 1         |          |             |             |           |
| 17       | MVG16-1035  | Snap Ring                      | 1         |          |             |             |           |
| 18       | MVG12-1069  | Ball 6.0mm                     | 1         |          |             |             |           |
|          |             |                                |           |          |             |             |           |
|          |             |                                |           |          |             |             |           |
|          |             |                                |           |          |             |             |           |
|          |             |                                |           |          |             |             |           |
|          |             |                                |           |          |             |             |           |
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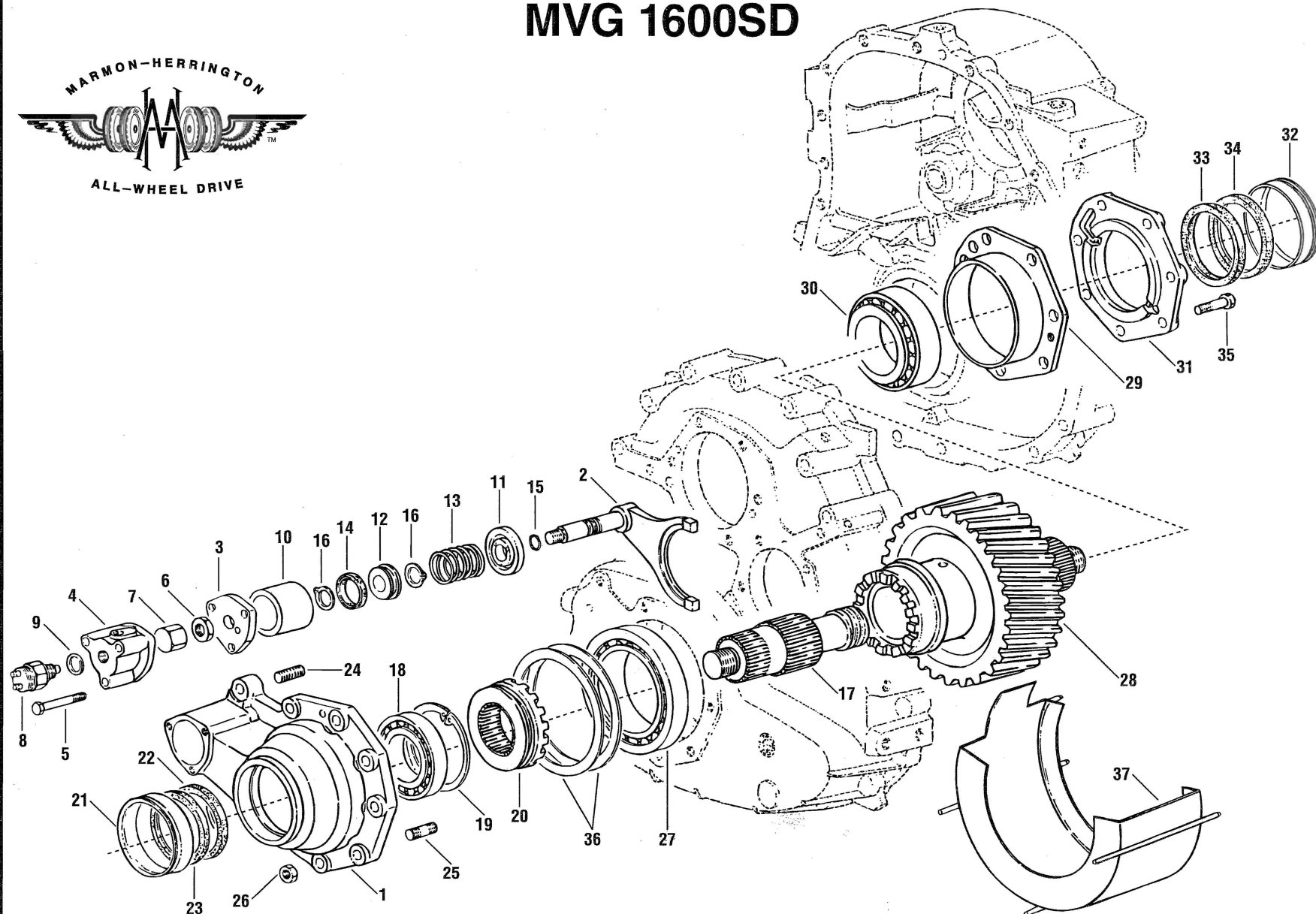
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# OUTPUT SHAFT, BEARING COVER MVG 1600SD



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| ITEM NO. | MH PART NO. | DESCRIPTION                                   | QTY. REQ. | ITEM NO. | MH PART NO. | DESCRIPTION           | QTY. REQ. |
|----------|-------------|-----------------------------------------------|-----------|----------|-------------|-----------------------|-----------|
| 1        | MVG20-1006  | Cover, Front Output                           | 1         | 33       | MVG20-1037  | Oil Seal              | 1         |
| 2        | MVG20-1093  | Shift Fork                                    | 1         | 34       | MVG20-1038  | Oil Seal              | 1         |
| 3        | MVG20-1009  | Cover, Air Cylinder                           | 1         | 35       | MVG20-1032  | Hex Head Bolt, M12x45 | 7         |
| 4        | MVG20-1010  | Cover, Outer                                  | 1         | 36       | MVG20-1053A | Shim 1.25mm           | AR        |
| 5        | MVG20-1011  | Hex Head Bolt, M8x75                          | 3         |          | MVG20-1053B | Shim 1.30mm           | AR        |
| 6        | MVG20-1095  | Nut, M16x1.5                                  | 1         |          | MVG20-1053C | Shim 1.40mm           | AR        |
| 7        | MVG20-1096  | Nut                                           | 1         |          | MVG20-1053D | Shim 1.50mm           | AR        |
| 8        | MVG75-1127  | Pressure Switch                               | 1         |          | MVG20-1053E | Shim 1.60mm           | AR        |
| 9        | MVG12-1040  | Gasket                                        | 1         |          | MVG20-1053F | Shim 1.70mm           | AR        |
| 10       | MVG20-1034  | Bush                                          | 1         |          | MVG20-1053G | Shim 1.80mm           | AR        |
| 11       | MVG20-1094  | Washer                                        | 1         |          | MVG20-1053H | Shim 1.90mm           | AR        |
| 12       | MVG12-1037  | Piston                                        | 1         | 37       | MVG16-1045  | Splash Guard Lower    | 1         |
| 13       | MVG12-1033  | Spring                                        | 1         |          |             |                       |           |
| 14       | MVG12-1038  | Sealing Cup                                   | 1         |          |             |                       |           |
| 15       | MVG12-1036  | O-Ring                                        | 1         |          |             |                       |           |
| 16       | MVG12-1001  | Snap Ring                                     | 2         |          |             |                       |           |
| 17       | MVG20-1098  | Output Shaft                                  | 1         |          |             |                       |           |
| 18       | MVG20-1057  | Bearing Output                                | 1         |          |             |                       |           |
| 19       | MVG20-1055  | Snap Ring                                     | 1         |          |             |                       |           |
| 20       | MVG16-1036  | Shifting Sleeve                               | 1         |          |             |                       |           |
| 21       | MVG16-1037  | Seal Retainer Assy. (Includes Items #22, #23) | 1         |          |             |                       |           |
| 22       | MVG16-1038  | Oil Seal                                      | 1         |          |             |                       |           |
| 23       | MVG16-1039  | Oil Seal                                      | 1         |          |             |                       |           |
| 24       | MVG16-1040  | Stud Bolt, M12x45                             | 3         |          |             |                       |           |
| 25       | MVG20-1007  | Stud Bolt, M12x35                             | 7         |          |             |                       |           |
| 26       | MVG20-1008  | Nut, M12-1.75                                 | 10        |          |             |                       |           |
| 27       | MVG20-1052  | Roller Bearing                                | 1         |          |             |                       |           |
| 28       | MVG16-1041  | Output Shaft                                  | 1         |          |             |                       |           |
| 29       | MVG16-1042  | Bearing Support                               | 1         |          |             |                       |           |
| 30       | MVG16-1043  | Roller Bearing                                | 1         |          |             |                       |           |
| 31       | MVG16-1044  | Bearing Cover                                 | 1         |          |             |                       |           |
| 32       | MVG20-1040  | Seal Retainer Assy. (Includes Items #33, #34) | 1         |          |             |                       |           |

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# FLANGES MVG 1600SD

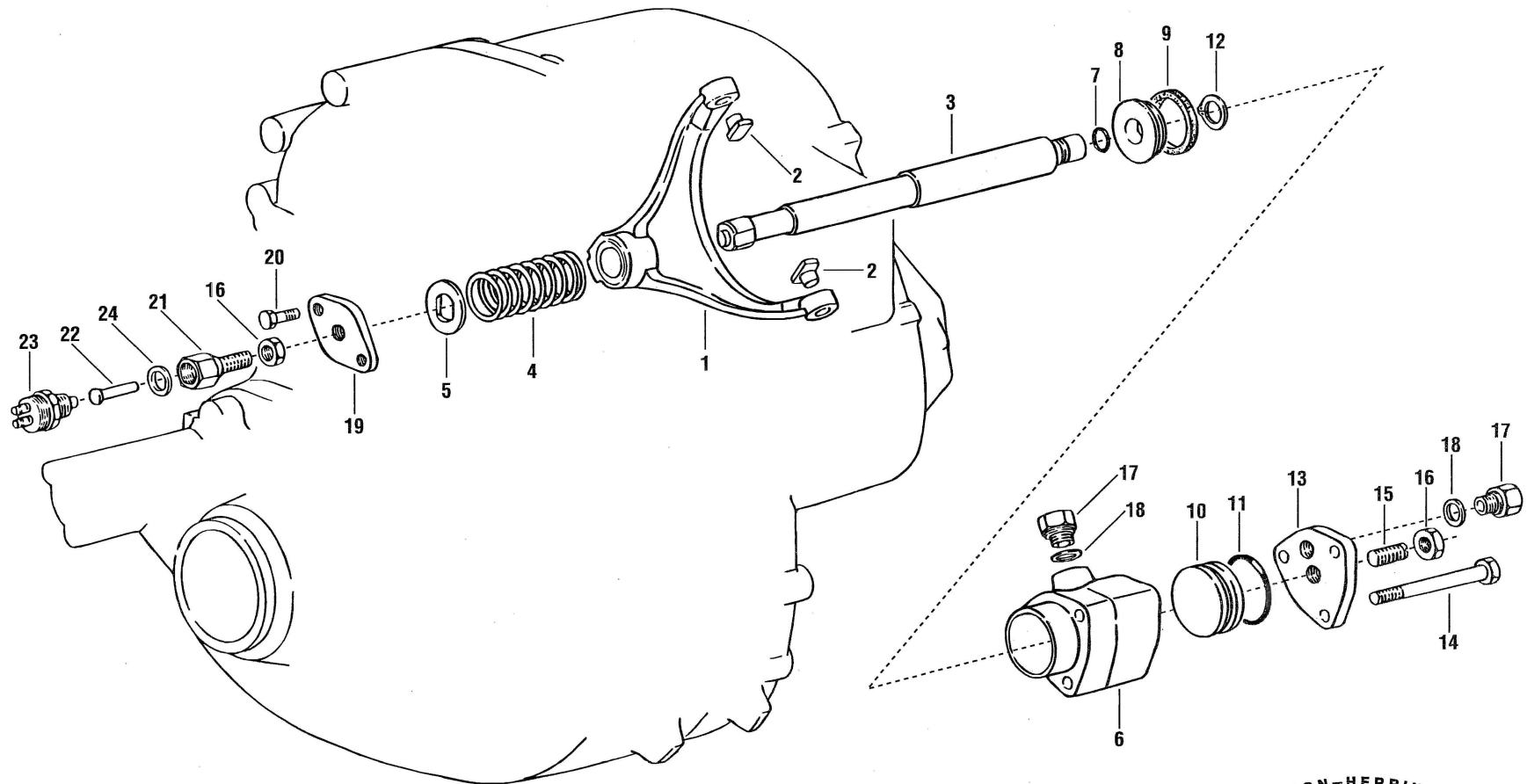


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# GEAR SHIFT MVG 1600SD



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| ITEM NO. | MH PART NO. | DESCRIPTION            | QTY. REQ. | ITEM NO. | MH PART NO. | DESCRIPTION | QTY. REQ. |
|----------|-------------|------------------------|-----------|----------|-------------|-------------|-----------|
| 1        | MVG16-1047  | Shift Fork             | 1         |          |             |             |           |
| 2        | MVG12-1095  | Slider                 | 2         |          |             |             |           |
| 3        | MVG16-1048  | Shift Rod              | 1         |          |             |             |           |
| 4        | MVG16-1049  | Pressure Spring        | 1         |          |             |             |           |
| 5        | MVG16-1050  | Washer                 | 1         |          |             |             |           |
| 6        | MVG20-1086  | Shifting Cylinder      | 1         |          |             |             |           |
| 7        | MVG12-1036  | O-Ring                 | 1         |          |             |             |           |
| 8        | MVG12-1037  | Piston                 | 1         |          |             |             |           |
| 9        | MVG16-1051  | Sealing Cup            | 1         |          |             |             |           |
| 10       | MVG16-1052  | Piston                 | 1         |          |             |             |           |
| 11       | MVG16-1053  | O-Ring                 | 1         |          |             |             |           |
| 12       | MVG12-1001  | Snap Ring              | 1         |          |             |             |           |
| 13       | MVG20-1087  | Cover                  | 1         |          |             |             |           |
| 14       | MVG20-1088  | Hex Head Bolt, M12x100 | 3         |          |             |             |           |
| 15       | MVG12-1126  | Stud                   | 1         |          |             |             |           |
| 16       | 11501073    | Nut, M12x1.5           | 2         |          |             |             |           |
| 17       | MVG12-1121  | Reducer                | 2         |          |             |             |           |
| 18       | MVG12-1122  | Sealing Ring           | 2         |          |             |             |           |
| 19       | MVG20-1113  | Plate                  | 1         |          |             |             |           |
| 20       | 11500778    | Hex Head Bolt, M10x25  | 2         |          |             |             |           |
| 21       | MVG75-1091  | Adjusting Screw        | 1         |          |             |             |           |
| 22       | MVG20-1091  | Pin                    | 1         |          |             |             |           |
| 23       | MVG16-1054  | Pressure Switch        | 1         |          |             |             |           |
| 24       | MVG12-1040  | Sealing Ring           | 1         |          |             |             |           |
|          |             |                        |           |          |             |             |           |
|          |             |                        |           |          |             |             |           |
|          |             |                        |           |          |             |             |           |

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