

# Spicer®

Weatherly Index 084

Transmission Parts List

**T210-6000**

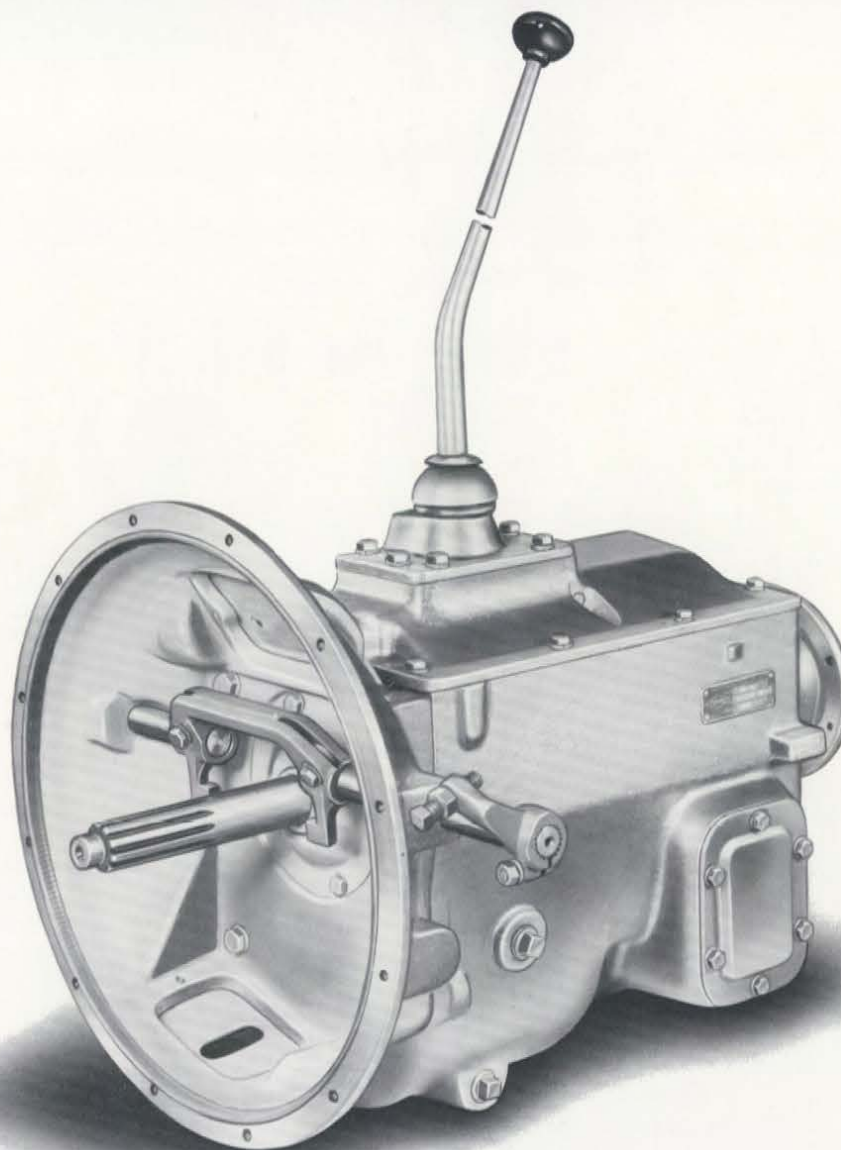
October, 1979

**6000 Series**

**Main Transmission**

Supersedes T210-5 & T210-55

Dated Oct., 1968 & July, 1973



## 6000 Series Main Transmission

For parts or service call us  
Pro Gear & Transmission, Inc.



**1 (877) 776-4600**

**(407) 872-1901**

**parts@eprogear.com**

**906 W. Gore St.**

**Orlando, FL 32805**



— NOTE —

Parts listed in this catalog may no longer be available —  
Use with Transmission Superseding List.

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| (with the Part Name call-outs) .....                        | Inside of Back Cover       |

### RATIO TABLE

#### MODEL 6352 and 6354 SERIES

| SPEEDS     | IRON  | 6352 | 6352-A | 6352-B | 6352-C | 6352-D | 6352-E |
|------------|-------|------|--------|--------|--------|--------|--------|
|            | ALUM. | 6354 | 6354-A | 6354-B | 6354-C | —      | —      |
| 1st        |       | 7.31 | 7.31   | 7.31   | 7.31   | 7.31   | 7.31   |
| 2nd        |       | 4.09 | 4.38   | 4.38   | 4.38   | 4.38   | 4.09   |
| 3rd        |       | 2.41 | 2.41   | 2.71   | 2.55   | 2.15   | 2.27   |
| 4th        |       | 1.44 | 1.44   | 1.61   | 1.61   | 1.44   | 1.28   |
| 5th Direct |       | 1.00 | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   |
| Reverse    |       | 7.33 | 7.33   | 7.33   | 7.33   | 7.33   | 7.33   |

#### MODELS 6452, 6454, 6453, 6455, 6456 and 6458 SERIES

| SPEEDS        | IRON  | 6452 | 6452-A | 6452-B | —      | 6452-D | 6452-E | 6453 | 6453-A | 6453-B | 6456-B |
|---------------|-------|------|--------|--------|--------|--------|--------|------|--------|--------|--------|
|               | ALUM. | 6454 | 6454-A | 6454-B | 6454-C | —      | —      | 6455 | 6455-A | 6455-B | 6458-B |
| 1st           |       | 6.07 | 6.07   | 6.07   | 6.07   | 6.07   | 6.07   | 6.07 | 6.07   | 6.07   | 5.40   |
| 2nd           |       | 3.40 | 3.40   | 4.25   | 3.19   | 3.65   | 3.65   | 3.40 | 3.40   | 3.65   | 3.02   |
| 3rd           |       | 1.79 | 1.79   | 2.25   | 1.79   | 2.70   | 2.25   | 1.79 | 1.79   | 1.89   | 1.58   |
| 4th           |       | 1.34 | 1.15   | 1.42   | 1.34   | 1.59   | 1.42   | —    | —      | —      | 1.26   |
| 4th Direct    |       | —    | —      | —      | —      | —      | —      | 1.00 | 1.00   | 1.00   | —      |
| 5th Direct    |       | 1.00 | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | —    | —      | —      | 1.00   |
| 5th Overdrive |       | —    | —      | —      | —      | —      | —      | .78  | .83    | .78    | —      |
| Reverse       |       | 6.09 | 6.09   | 6.09   | 6.09   | 6.09   | 6.09   | 6.09 | 6.09   | 6.09   | 5.42   |

#### MODELS 6852 and 6854 SERIES

| SPEEDS     | IRON  | 6852 | 6852-A | 6852-B | 6852-C | 6852-D | 6852-E | 6852-F | 6852-G | 6852-J |
|------------|-------|------|--------|--------|--------|--------|--------|--------|--------|--------|
|            | ALUM. | 6854 | —      | —      | 6854-C | —      | —      | 6854-F | 6854-G | —      |
| 1st        |       | 5.08 | 5.08   | 4.04   | 5.08   | 5.71   | 5.71   | 3.60   | 6.70   | 6.70   |
| 2nd        |       | 3.05 | 2.84   | 2.26   | 2.66   | 3.00   | 3.00   | 2.02   | 3.52   | 3.52   |
| 3rd        |       | 1.78 | 1.78   | 1.69   | 1.89   | 1.78   | 1.78   | 1.60   | 1.97   | 1.97   |
| 4th        |       | 1.33 | 1.33   | 1.26   | 1.33   | 1.34   | 1.15   | 1.26   | 1.17   | 1.48   |
| 5th Direct |       | 1.00 | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   |
| Reverse    |       | 5.10 | 5.10   | 4.05   | 5.10   | 5.73   | 5.73   | 3.62   | 6.72   | 6.72   |

*All illustrations, specifications and part numbers contained in this parts list are based on the latest information available at the time of publication.*

## RATIO TABLE

## MODELS 6852 and 6854 SERIES

| SPEEDS     | IRON<br>ALUM. | 6852-K | 6852-L | 6852-M | 6852-N | 6852-Q | 6852-R | 6852-S | —      |
|------------|---------------|--------|--------|--------|--------|--------|--------|--------|--------|
|            |               | 6854-K | —      | —      | —      | —      | —      | —      | 6854-T |
| 1st        |               | 6.70   | 6.70   | 3.60   | 5.71   | 5.71   | 5.08   | 5.71   | 5.08   |
| 2nd        |               | 4.02   | 3.52   | 2.16   | 3.20   | 3.00   | 3.05   | 3.20   | 2.66   |
| 3rd        |               | 2.49   | 1.97   | 1.60   | 2.13   | 2.00   | 1.89   | 1.89   | 1.50   |
| 4th        |               | 1.57   | 1.32   | 1.26   | 1.34   | 1.34   | 1.33   | 1.15   | 1.19   |
| 5th Direct |               | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   |
| Reverse    |               | 6.72   | 6.72   | 3.62   | 5.73   | 5.73   | 5.10   | 5.73   | 5.73   |

## MODELS 6853 and 6855 SERIES

| SPEEDS        | IRON<br>ALUM. | 6853 | 6853-A | 6853-B | 6853-C | 6853-D | 6853-E | 6853-F | 6853-G |
|---------------|---------------|------|--------|--------|--------|--------|--------|--------|--------|
|               |               | 6855 | —      | 6855-B | 6855-C | —      | —      | —      | —      |
| 1st           |               | 5.08 | 5.08   | 5.08   | 5.71   | 5.08   | 5.08   | 5.08   | 6.70   |
| 2nd           |               | 3.05 | 3.05   | 3.05   | 3.00   | 2.66   | 2.66   | 2.66   | 3.52   |
| 3rd           |               | 1.78 | 1.78   | 1.49   | 1.78   | 1.49   | 1.68   | 1.68   | 1.97   |
| 4th Direct    |               | 1.00 | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   | 1.00   |
| 5th Overdrive |               | .695 | .76    | .695   | .85    | .69    | .69    | .69    | .86    |
| Reverse       |               | 5.10 | 5.10   | 5.10   | 5.73   | 5.10   | 5.10   | 5.10   | 6.72   |

## MODELS 6853 and 6855 SERIES

| SPEEDS        | IRON<br>ALUM. | 6853-H | 6853-J | 6853-K | 6853-L |
|---------------|---------------|--------|--------|--------|--------|
|               |               | —      | —      | —      | —      |
| 1st           |               | 5.08   | 5.08   | 5.71   | 5.71   |
| 2nd           |               | 2.84   | 2.84   | 3.00   | 3.00   |
| 3rd           |               | 1.68   | 1.68   | 1.68   | 1.68   |
| 4th Direct    |               | 1.00   | 1.00   | 1.00   | 1.00   |
| 5th Overdrive |               | .69    | .76    | .74    | .85    |
| Reverse       |               | 5.10   | 5.10   | 5.73   | 5.73   |

## IDENTIFICATION

The Name Plate (NP-96) affixed to the LEFT side of the Transmission is stamped with information:

SERIAL

B/M No.

MODEL

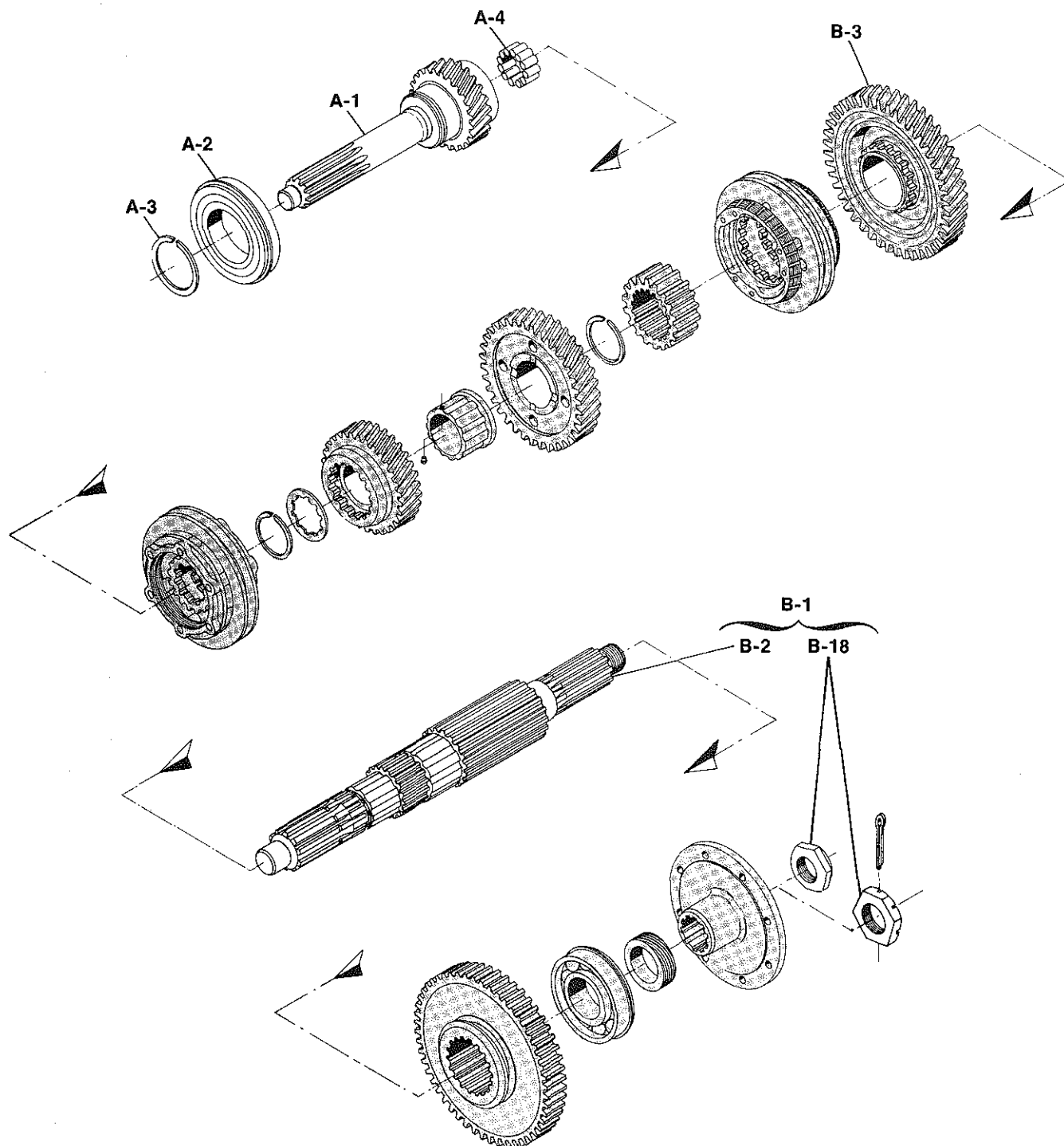
In requesting more information on these transmissions, furnish the B/M No. and the Serial Number.

Abbreviations used in this parts list include:

N.S. - Not Shown

N.S.S. - Not Sold Separately

N.R. - Not Required



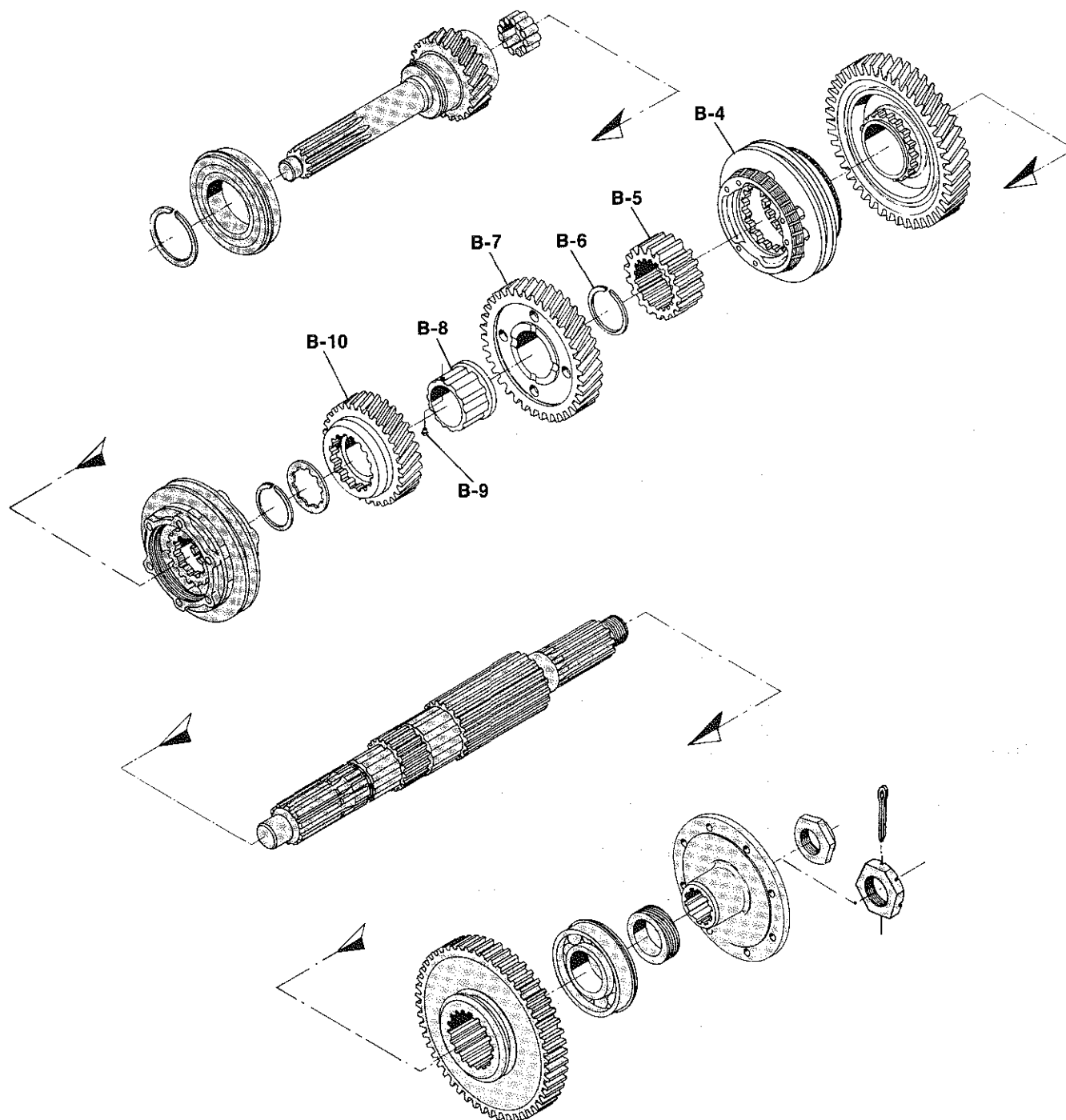
T210-6000

# MODEL 6000

## GEARS & RELATED PARTS - MAINSHAFT

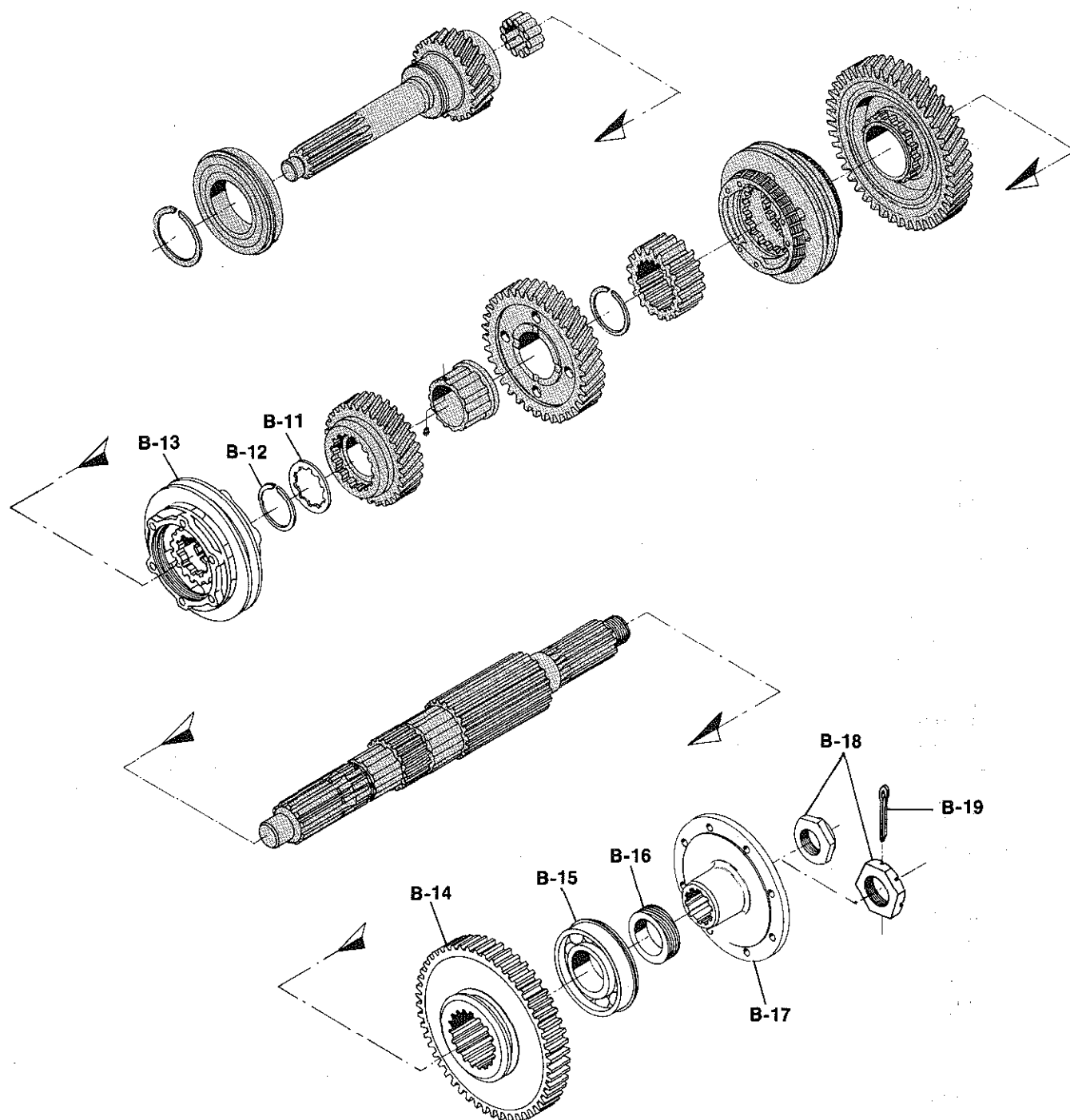
# Spicer®

| Ref. No.                                                                                                                                 | Part No.                                                                                                | Part Description                                                                                                                                                                    | Serial Number  |               |
|------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|
|                                                                                                                                          |                                                                                                         |                                                                                                                                                                                     | Before 1620599 | After 1620600 |
| DRIVE GEAR GROUP                                                                                                                         |                                                                                                         |                                                                                                                                                                                     |                |               |
| A-1                                                                                                                                      | See Tab Bills                                                                                           | Drive Gear—(Also see drive gear table page 16-18) . . . . .                                                                                                                         | 1              | 1             |
| A-2                                                                                                                                      | 550046                                                                                                  | Bearing—drive gear . . . . .                                                                                                                                                        | 1              | 1             |
| A-3                                                                                                                                      | 62-381-5                                                                                                | Snap Ring . . . . .                                                                                                                                                                 | 1              | 1             |
| A-4                                                                                                                                      | 310662X                                                                                                 | Bearing—drive gear pocket . . . . .                                                                                                                                                 | 1              | 1             |
| MAINSHAFT GROUP                                                                                                                          |                                                                                                         |                                                                                                                                                                                     |                |               |
| B-1                                                                                                                                      | 311678X                                                                                                 | Kit—mainshaft and nut . . . . .                                                                                                                                                     | 1              | —             |
| B-2                                                                                                                                      | N.S.S.                                                                                                  | Mainshaft—(62-362-26) . . . . . (22 <sup>1</sup> / <sub>4</sub> " )                                                                                                                 | 1              | —             |
| B-18                                                                                                                                     | 500898                                                                                                  | Nut—1 <sup>1</sup> / <sub>4</sub> "-18 (2 <sup>1</sup> / <sub>8</sub> " a cross flats) . . . . .                                                                                    | 1              | —             |
| Above Kit used with 4th and 5th spd. synchronizer<br>; 310228X or 312766X<br>; 310229X or 313007X<br>; 310782X Special Model 6853-G only |                                                                                                         |                                                                                                                                                                                     |                |               |
| Mili-ary<br>only                                                                                                                         | B-2 62-362-25                                                                                           | Mainshaft . . . . . (21 <sup>11</sup> / <sub>32</sub> " )                                                                                                                           | 1              | —             |
|                                                                                                                                          | B-18 74-J                                                                                               | Nut—slotted type for cotter pin . . . . .                                                                                                                                           | 1              | —             |
|                                                                                                                                          | B-19 501137-13                                                                                          | Cotter Pin . . . . .                                                                                                                                                                | 1              | —             |
| Above mainshaft used with 4th and 5th spd. synchronizer<br>; 310228X or 312766X<br>; 310229X or 313007X                                  |                                                                                                         |                                                                                                                                                                                     |                |               |
| Ford<br>only                                                                                                                             | B-2 62-362-20                                                                                           | Mainshaft . . . . . (22 <sup>3</sup> / <sub>8</sub> " )                                                                                                                             | —              | 1             |
|                                                                                                                                          | B-18 500713                                                                                             | Nut—1 <sup>1</sup> / <sub>4</sub> "-18 (2 <sup>1</sup> / <sub>4</sub> " across flats) . . . . .                                                                                     | —              | 1             |
|                                                                                                                                          | Above mainshaft used with 4th and 5th spd. synchronizer<br>; 310228X or 312766X<br>; 310229X or 313007X |                                                                                                                                                                                     |                |               |
| Ford<br>only                                                                                                                             | B-2 62-362-27                                                                                           | Mainshaft . . . . . (22 <sup>3</sup> / <sub>8</sub> " )                                                                                                                             | 1              | —             |
|                                                                                                                                          | B-18 500713                                                                                             | Nut—1 <sup>1</sup> / <sub>4</sub> "-18 (2 <sup>1</sup> / <sub>4</sub> " across flats) . . . . .                                                                                     | 1              | —             |
|                                                                                                                                          | Above mainshaft used with 4th and 5th spd. synchronizer<br>312766X or 313007X only                      |                                                                                                                                                                                     |                |               |
| B-1                                                                                                                                      | 62-362-28-1X                                                                                            | Kit—mainshaft and nut . . . . .                                                                                                                                                     | —              | 1             |
| B-2                                                                                                                                      | N.S.S.                                                                                                  | Mainshaft (62-362-28) . . . . . (22 <sup>1</sup> / <sub>4</sub> " )                                                                                                                 | —              | 1             |
| B-18                                                                                                                                     | 500898                                                                                                  | Nut—1 <sup>1</sup> / <sub>4</sub> "-18 (2 <sup>1</sup> / <sub>8</sub> " across flats) . . . . .                                                                                     | —              | 1             |
| Above kit used with 4th and 5th spd. synchronizer<br>; 312766X or 313007X only                                                           |                                                                                                         |                                                                                                                                                                                     |                |               |
| B-3                                                                                                                                      | 62-8-38                                                                                                 | Gear—2nd gear . . . . .<br>(47T/25T) 6352, 6352-E, 6354, 6354-E,<br>6452, 6452-A, 6452-N, 6452-S,<br>6453, 6453-A, 6454, 6454-A,<br>6455, 6455-A, 6456-B, 6458-B,<br>6852-A, 6853-H | 1              | 1             |
|                                                                                                                                          | 62-8-53                                                                                                 | (48T/25T) 6352-A, 6352-C, 6352-D, 6354-A,<br>6354-C, 6452-D, 6452-E, 6453-B, 6852,<br>6852-B, 6852-J, 6852-R, 6853, 6853-A<br>6853-B, 6853-J, 6854, 6855                            |                |               |
|                                                                                                                                          | 62-8-64                                                                                                 | (46T/25T) 6454-C, 6852-C, 6852-D, 6852-E,<br>6852-G, 6852-J, 6852-L, 6852-Q, 6853-C,<br>6853-D, 6853-E, 6853-F, 6853-G, 6853-K,<br>6853-L, 6854-C, 6855-C                           |                |               |
|                                                                                                                                          | 62-8-85                                                                                                 | (56T/25T) 6452-B, 6454-B                                                                                                                                                            |                |               |
|                                                                                                                                          | 62-8-87                                                                                                 | (47T/25T) 6852-F, 6854-F                                                                                                                                                            |                |               |
|                                                                                                                                          | 62-8-89                                                                                                 | (48T/25T) 6353-B, 6354-B, 6854-K                                                                                                                                                    |                |               |
| N.S.S. - Not Sold Separately                                                                                                             |                                                                                                         |                                                                                                                                                                                     |                |               |





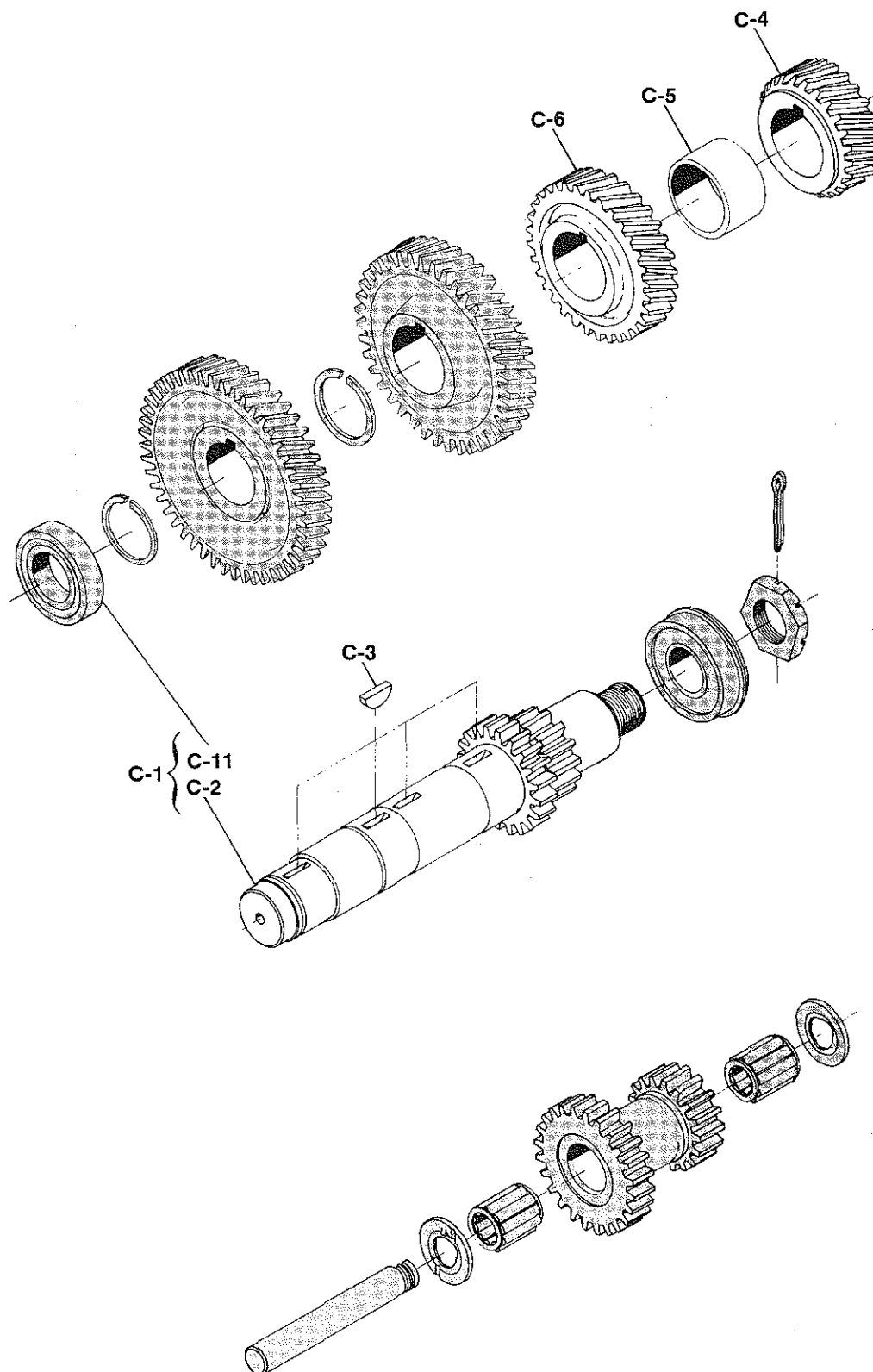
| Ref. No.                              | Part No.                           | Part Description                                                                                                                                                                        | Serial Number               |               |
|---------------------------------------|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|---------------|
|                                       |                                    |                                                                                                                                                                                         | Before 1620599              | After 1620600 |
|                                       | <b>MAINSHAFT GROUP (Continued)</b> |                                                                                                                                                                                         |                             |               |
| B-4                                   | <b>310227X</b>                     | Synchronizer Assembly—2nd & 3rd gears .....                                                                                                                                             | 1                           | 1             |
|                                       | <b>*310795X</b>                    | Synchronizer Assembly—2nd & 3rd gears .....                                                                                                                                             | —                           | 1             |
|                                       | <b>311531X</b>                     | Synchronizer Assembly—2nd & 3rd gears ... (6852-E only)                                                                                                                                 | 1                           | —             |
|                                       | <b>62-466-17</b>                   | Unsynchronized—2nd & 3rd gear.....                                                                                                                                                      | 1                           | 1             |
| ★Use 310795X in place of 310227X for— |                                    |                                                                                                                                                                                         |                             |               |
|                                       |                                    | ;B/M 300674-24, -33, -52, -53, -59, -96                                                                                                                                                 |                             |               |
|                                       |                                    | ;B/M 300682-1, -4, -8, -9, -11, -15, -17, -18, -24, -25, -26, -28                                                                                                                       |                             |               |
| B-5                                   | <b>62-466-14</b>                   | Clutch Gear—2nd & 3rd speed .....                                                                                                                                                       | 1                           | 1             |
| B-6                                   | <b>62-381-8</b>                    | Snap Ring.....                                                                                                                                                                          | 1                           | 1             |
| B-7                                   |                                    | Gear—3rd speed .....                                                                                                                                                                    | 1                           | 1             |
|                                       | <b>62-8-40</b>                     | (39T/25T) 6352, 6352-A, 6354, 6354-A, 6852-S, 6853-F, 6853-H                                                                                                                            |                             |               |
|                                       | <b>62-8-43</b>                     | (37T/25T) 6352-D, 6452, 6452-A, 6453, 6453-A, 6454, 6454-A, 6454-C, 6455, 6455-A, 6456-B, 6458-B, 6852-G, 6852-J, 6852-L, 6853-B, 6853-D, 6853-G, 6853-K, 6853-L, 6854-K, 6854T, 6855-B |                             |               |
|                                       | <b>62-8-52</b>                     | (40T/25T) 6352-C, 6354-C, 6852, 6852-A, 6852-Q, 6853, 6853-A, 6853-J, 6854, 6855                                                                                                        |                             |               |
|                                       | <b>62-8-66</b>                     | (38T/25T) 6352-E, 6453-B, 6852-D, 6852-E, 6853-C, 6853-E, 6855-C                                                                                                                        |                             |               |
|                                       | <b>62-8-76</b>                     | (44T/25T) 6452-D, 6852-F, 6852-M, 6854-F                                                                                                                                                |                             |               |
|                                       | <b>62-8-82</b>                     | (41T/25T) 6352-B, 6354-B, 6452-B, 6452-E, 6454-B, 6852-B, 6852-C, 6852-K, 6852-N, 6852-R, 6854-C, 6854-K                                                                                |                             |               |
|                                       |                                    |                                                                                                                                                                                         |                             |               |
|                                       |                                    |                                                                                                                                                                                         |                             |               |
|                                       |                                    |                                                                                                                                                                                         |                             |               |
|                                       |                                    |                                                                                                                                                                                         |                             |               |
|                                       | B-8                                | <b>62-37-29</b>                                                                                                                                                                         | Sleeve—4th speed gear ..... | 1             |
| B-9                                   | <b>425-SP</b>                      | Pin—4th speed gear sleeve.....                                                                                                                                                          | 1                           | 1             |
| B-10                                  |                                    | Gear—4th speed.....                                                                                                                                                                     | 1                           | 1             |
|                                       | <b>62-8-42</b>                     | (30T/22T) 6352, 6352-A, 6352-D, 6354 6354-A, 6852-L                                                                                                                                     |                             |               |
|                                       | <b>62-8-50</b>                     | (32T/22T) 6352-B, 6352-C, 6354-B, 6354-C 6452, 6454, 6454-C, 6852, 6852-J                                                                                                               |                             |               |
|                                       | <b>62-8-51</b>                     | (35T/22T) 6452-D, 6852, 6852-A, 6852-C, 6852-R, 6854, 6854-C                                                                                                                            |                             |               |
|                                       | <b>62-8-65</b>                     | (33T/22T) 6452-B, 6452-E, 6454-B, 6456-B, 6458-B, 6852-D, 6852-K, 6852-N, 6854-K, 6854-T                                                                                                |                             |               |
|                                       | <b>62-8-67</b>                     | (30T/22T) 6852-E, 6852-S                                                                                                                                                                |                             |               |
|                                       | <b>62-8-74</b>                     | (40T/22T) 6852-F, 6852-M, 6854-F                                                                                                                                                        |                             |               |
|                                       | <b>62-8-78</b>                     | (28T/22T) 6352-E, 6852-G, 6854-G                                                                                                                                                        |                             |               |
|                                       | <b>62-8-84</b>                     | (29T/22T) 6452-A, 6454-A                                                                                                                                                                |                             |               |
|                                       |                                    |                                                                                                                                                                                         |                             |               |
| B-10                                  |                                    | Gear—5th speed overdrive .....                                                                                                                                                          | 1                           | 1             |
|                                       | <b>62-8-44</b>                     | (23T/22T) 6453, 6453-B, 6455, 6853-G, 6853-K                                                                                                                                            |                             |               |
|                                       | <b>62-8-49</b>                     | (24T/22T) 6453-A, 6454-A, 6853, 6853-B, 6853-D, 6853-F, 6853-H, 6853-J, 6855, 6855-B                                                                                                    |                             |               |
|                                       | <b>62-8-68</b>                     | (25T/22T) 6853-A, 6853-C, 6853-E, 6853-L, 6855-C                                                                                                                                        |                             |               |



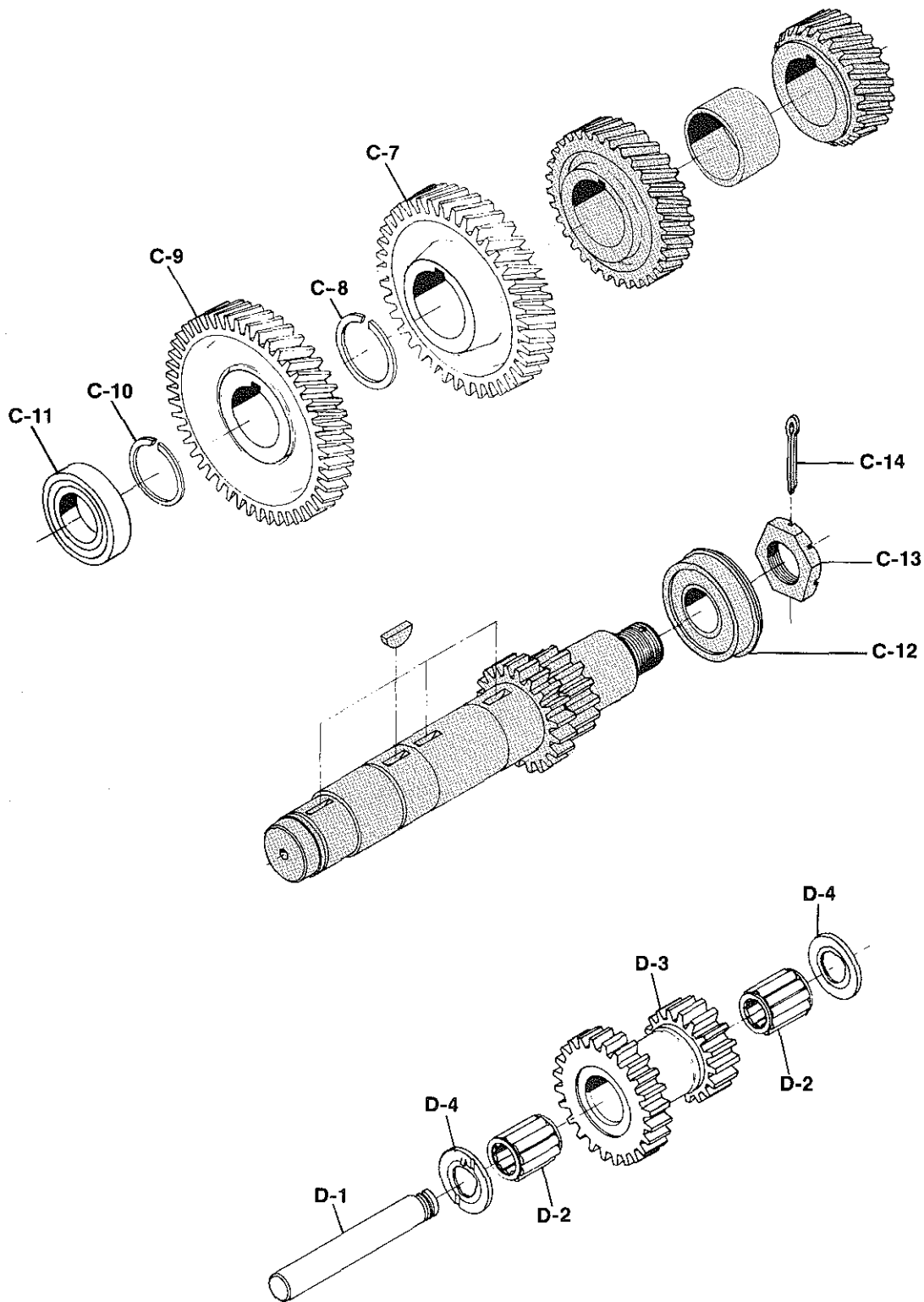
| Ref. No.                    | Part No.                 | Part Description                                                                                                                                                                                                                                        | Serial Number  |               |
|-----------------------------|--------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|
|                             |                          |                                                                                                                                                                                                                                                         | Before 1620599 | After 1620600 |
| MAINSHAFT GROUP (Continued) |                          |                                                                                                                                                                                                                                                         |                |               |
| B-11                        | 1001-W                   | Thrust Washer.....                                                                                                                                                                                                                                      | 1              | 1             |
| B-12                        | 62-381-4                 | Snap Ring.....                                                                                                                                                                                                                                          | 1              | 1             |
| B-13                        | <b>Note:</b><br>•310228X | Synchronizer Assembly—4th and 5th gear .....<br>Also see Mainshaft Ref. No. B-2<br>for Models 6352, 6354, 6453,<br>6455 Series, and 6852-G, 6852-J,<br>6852-K, 6852-L, 6852-P, 6853,<br>6853-B, 6853-D, 6853-F, 6853-H,<br>6854-G, 6854-K, 6855, 6855-B | 1              | —             |
|                             | ■310229X                 | for Models 6452, 6454, 6456,<br>6458 Series, and 6852, 6852-A,<br>6852-B, 6852-C, 6852-D, 6852-E,<br>6852-F, 6852-M, 6852-N, 6852-Q,<br>6852-R, 6852-S, 6853-A, 6853-C, 6853-E,<br>6853-J, 6853-K, 6854, 6854-C, 6854-F,<br>6854-T                      |                |               |
|                             | •310782X                 | Special 6853-G only .....                                                                                                                                                                                                                               | 1              | —             |
| B-13                        | <b>Note:</b><br>•312766X | Synchronizer Assembly—4th and 5th gear .....<br>Also see Mainshaft Ref. No. B-2<br>for Models 6352, 6453, 6455, 6852-G,<br>6852-K, 6853, 6853-B, 6854-G,<br>6854-K, 6855, 6855-B                                                                        | —              | 1             |
|                             | ■313007X                 | for Models 6452, 6452-A, 6454,<br>6454-A, 6852, 6852-S, 6853-C<br>6854, 6855-C                                                                                                                                                                          |                |               |
| B-13                        | •310228X                 | Synchronizer Assembly—4th and 5th gear .....(Ford)                                                                                                                                                                                                      | 1              | —             |
| or                          | •312766X                 | With Mainshaft 62-362-20                                                                                                                                                                                                                                |                |               |
| or                          | ■310229X                 | With Mainshaft 62-362-20                                                                                                                                                                                                                                |                |               |
|                             | ■313007X                 | With Mainshaft 62-362-20                                                                                                                                                                                                                                |                |               |
| B-13                        | •312766X                 | Synchronizer Assembly—4th and 5th gear ..... (Ford)                                                                                                                                                                                                     | —              | 1             |
|                             | ■313007X                 | With Mainshaft 62-362-27<br>With Mainshaft 62-362-27                                                                                                                                                                                                    |                |               |
| B-14                        | 62-8-36                  | Gear—1st and reverse sliding .....                                                                                                                                                                                                                      | 1              | 1             |
| B-15                        | 550061                   | Bearing—rear .....                                                                                                                                                                                                                                      | 1              | 1             |
| B-16                        | See Tab Bills            | Gear—speedometer drive .....                                                                                                                                                                                                                            | 1              | 1             |
| or                          | 62-37-22                 | Spacer (used in place of speedometer drive gear) .....                                                                                                                                                                                                  |                |               |
| B-17                        | See Tab Bills            | Flange or End Yoke—U-Joint (Also See Chart page 19) .                                                                                                                                                                                                   | 1              | 1             |
| B-18                        | 500898                   | Nut—1¼"-18 hex (2⅛" across flats) .....                                                                                                                                                                                                                 | 1              | 1             |
| or                          | 500713                   | Nut—1¼"-18 hex (2¼" across flats) .....                                                                                                                                                                                                                 |                |               |
| B-18                        | 74-J                     | Nut—slotted type for use with cotter pin .....                                                                                                                                                                                                          | 1              | —             |
| B-19                        | 501137-13                | Cotter pin .....                                                                                                                                                                                                                                        | 1              | —             |

■ - Assembly has Equally Sized Bronze Cones

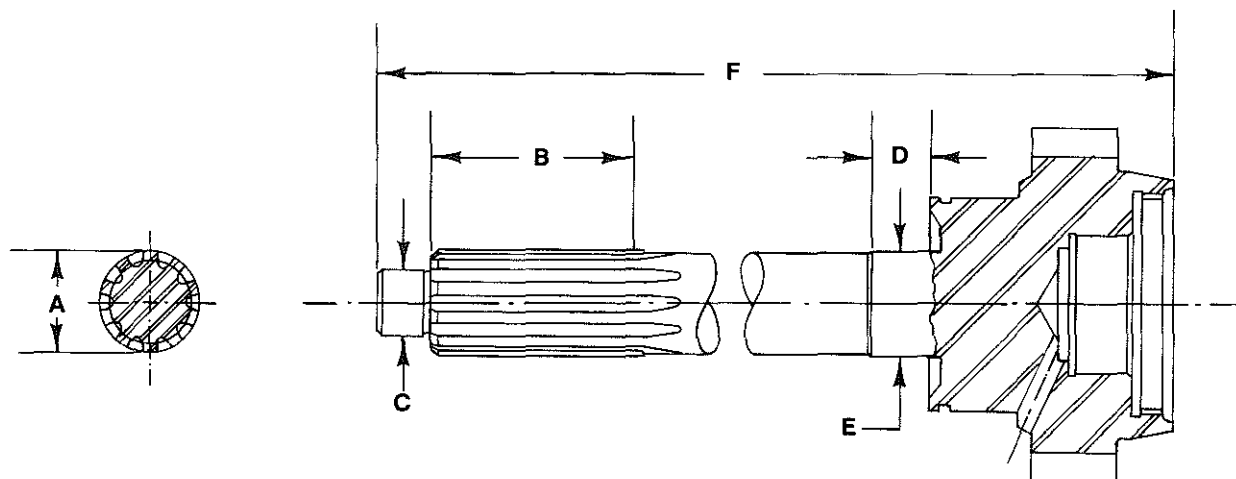
• - Assembly has Unequally Sized Bronze Cones



| Ref.<br>No.                  | Part No.  | Part Description                                                                                                                                                                                 | Serial Number     |                  |
|------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------|
|                              |           |                                                                                                                                                                                                  | Before<br>1620599 | After<br>1620600 |
| COUNTER SHAFT GROUP          |           |                                                                                                                                                                                                  |                   |                  |
| C-1                          | 311450X   | Kit—countershaft and bearing..... (Standard)                                                                                                                                                     | 1                 | 1                |
| C-2                          | N.S.S.    | Countershaft (62-30-17).....                                                                                                                                                                     | 1                 | 1                |
| C-11                         | 550520    | Bearing—front.....                                                                                                                                                                               | 1                 | 1                |
| C-1                          | 312060X   | Kit—countershaft and brg. . . (Model 6452-B, 6454-B only)                                                                                                                                        | 1                 | 1                |
| C-2                          | N.S.S.    | Countershaft (62-30-18).....                                                                                                                                                                     | 1                 | 1                |
| C-11                         | 550520    | Bearing—front.....                                                                                                                                                                               | 1                 | 1                |
| C-3                          | 500010-8  | Woodruff Key #29 .....                                                                                                                                                                           | 4                 | 4                |
| C-4                          |           | Gear—2nd speed .....                                                                                                                                                                             | 1                 | 1                |
|                              | 62-196-14 | (21T) 6352-A, 6352-C, 6352-D, 6354-A,<br>6354-C, 6452-D, 6452-E, 6453-B, 6852-B,<br>6852-J, 6852-R, 6853, 6853-A, 6853-B,<br>6853-J, 6854, 6855                                                  |                   |                  |
|                              | 62-196-30 | (22T) 6352, 6352-E, 6354, 6452,<br>6452-A, 6453, 6453-A, 6454,<br>6454-A, 6455, 6455-A, 6456-B,<br>6458-B, 6852-A, 6852-F,<br>6852-N, 6852-S, 6853-H, 6854-F                                     |                   |                  |
|                              | 62-196-41 | (23T) 6452-C, 6852-C, 6852-D, 6852-E,<br>6852-G, 6852-J, 6852-L, 6852-Q,<br>6853-C, 6853-D, 6853-E, 6853-F,<br>6853-G, 6853-K, 6853-L, 6854-C,<br>6854-G, 6854-T, 6855-C                         |                   |                  |
|                              | 62-196-57 | (21T) 6352-B, 6354-B, 6852-K, 6854-K                                                                                                                                                             |                   |                  |
| C-5                          | 62-37-35  | Spacer—2nd and 3rd gear .....                                                                                                                                                                    | 1                 | 1                |
| C-6                          |           | Gear—3rd speed .....                                                                                                                                                                             | 1                 | 1                |
|                              | 55-196-33 | (31T) 6352, 6352-B, 6354, 6354-B,<br>6852-S, 6853-F, 6853-H                                                                                                                                      |                   |                  |
|                              | 62-196-31 | (33T) 6352-D, 6452, 6452-A, 6453,<br>6453-A, 6454, 6454-A, 6454-C,<br>6455, 6455-A, 6456-B, 6458-B, 6852-G,<br>6852-J, 6852-L, 6853-B, 6853-D, 6853-G,<br>6853-K, 6853-L, 6854-G, 6854-T, 6855-B |                   |                  |
|                              | 62-196-35 | (30T) 6352-C, 6354-C, 6852, 6852-A,<br>6852-Q, 6853, 6853-A, 6853-J, 6854,<br>6855                                                                                                               |                   |                  |
|                              | 62-196-43 | (32T) 6352-E, 6453-B, 6852-D, 6852-E,<br>6853-C, 6853-E, 6855-C                                                                                                                                  |                   |                  |
|                              | 62-196-51 | (26T) 6452-D, 6852-F, 6852-M,<br>6854-F                                                                                                                                                          |                   |                  |
|                              | 62-196-54 | (29T) 6352-B, 6354-B, 6452-B, 6452-E,<br>6454-B, 6852-B, 6852-C, 6852-K,<br>6852-R, 6854-K, 6854-N                                                                                               |                   |                  |
| N.S.S. - Not Sold Separately |           |                                                                                                                                                                                                  |                   |                  |



| Ref. No.                        | Part No.  | Part Description                                                                                                                      | Serial Number  |               |
|---------------------------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|
|                                 |           |                                                                                                                                       | Before 1620599 | After 1620600 |
| COUNTER SHAFT GROUP (Continued) |           |                                                                                                                                       |                |               |
| C-7                             | 62-196-15 | Gear—4th speed.....<br>(38T) 6352-B, 6352-C, 6354-B, 6354-C,<br>6452, 6454, 6454-C, 6852-B, 6852-J                                    | 1              | 1             |
|                                 | 62-196-24 | (35T) 6452-D, 6852, 6852-A, 6852-C,<br>6852-R, 6854, 6854-C                                                                           |                |               |
|                                 | 62-196-29 | (40T) 6352, 6352-A, 6352-D, 6354,<br>6354-A, 6852-L                                                                                   |                |               |
|                                 | 62-196-42 | (42T) 6452-B, 6452-E, 6454-B,<br>6456-B, 6458-B, 6852-D, 6852-K,<br>6852-N, 6852-Q, 6852-T, 6854-K                                    |                |               |
|                                 | 62-196-44 | (39T) 6852-E, 6852-S                                                                                                                  |                |               |
|                                 | 62-196-49 | (30T) 6852-F, 6852-M, 6854-F                                                                                                          |                |               |
|                                 | 62-196-52 | (42T) 6352-E, 6852-G, 6854-G                                                                                                          |                |               |
|                                 | 62-196-55 | (40T) 6452-A, 6454-A                                                                                                                  |                |               |
| C-7                             | 62-1-1    | Gear—5th speed overdrive .....<br>(47T) 6453, 6453-B, 6455, 6853-G<br>6853-K                                                          | 1              | 1             |
|                                 | 62-196-25 | (46T) 6453-A, 6455-A, 6853, 6853-B,<br>6853-D, 6853-F, 6853-H, 6853-J,<br>6855, 6855-J                                                |                |               |
|                                 | 62-196-45 | (44T) 6853-A, 6853-C, 6853-E,<br>6853-L, 6855-A, 6855-C                                                                               |                |               |
| C-8                             | 62-381-6  | Snap Ring.....                                                                                                                        | 1              | 1             |
| C-9                             | 62-1-6    | Gear—drive .....<br>(46T) 6352, 6352-A, 6352-B,<br>6352-C, 6352-D, 6352-E, 6354,<br>6354-A, 6354-B, 6354-C, 6852-B                    | 1              | 1             |
|                                 | 62-1-8    | (43T) 6452, 6452-A, 6452-D, 6452-E,<br>6453, 6453-A, 6453-B, 6454,<br>6454-A, 6454-B, 6454-C, 6455, 6455-A                            |                |               |
|                                 | 62-1-10   | (40T) 6852, 6852-A, 6852-C, 6852-R,<br>6853, 6853-A, 6853-B, 6853-D,<br>6853-F, 6853-H, 6853-J, 6854,<br>6854-C, 6854-T, 6855, 6855-B |                |               |
|                                 | 62-1-12   | (41T) 6456-B, 6458-B                                                                                                                  |                |               |
|                                 | 62-1-13   | (42T) 6852-D, 6852-E, 6852-N,<br>6852-Q, 6852-S, 6853-C, 6853-E,<br>6853-K, 6853-L, 6855-C                                            |                |               |
|                                 | 62-1-14   | (34T) 6852-F, 6852-M, 6854-K                                                                                                          |                |               |
|                                 | 62-1-16   | (44T) 6852-G, 6852-J, 6852-K,<br>6852-L, 6853-G, 6854-G, 6854-K                                                                       |                |               |
| C-10                            | 62-381-9  | Snap Ring.....                                                                                                                        | 1              | 1             |
| C-11                            | 550520    | Bearing—front.....                                                                                                                    | 1              | 1             |
| C-12                            | 550059    | Bearing—rear.....                                                                                                                     | 1              | 1             |
| C-13                            | 454-9     | Nut—slotted type for use with cotter pin.....                                                                                         | 1              | 1             |
| C-14                            | 500024-13 | Cotter Pin— $\frac{1}{8}$ " x 2.....                                                                                                  | 1              | 1             |
| "                               | 501137-13 | Cotter Pin— $\frac{1}{8}$ " x 2" (cadmium plated).....                                                                                |                |               |
| REVERSE IDLER GEAR GROUP        |           |                                                                                                                                       |                |               |
| D-1                             | 62-60-4   | Shaft—reverse idler gear ..... $8\frac{7}{16}$ " length                                                                               | 1              | 1             |
|                                 | 62-60-5   | Shaft—reverse idler gear ..... $8\frac{11}{32}$ " length (Ford only)                                                                  |                |               |
| D-2                             | 550122    | Bearing—reverse idler gear.....                                                                                                       | 2              | 2             |
| D-3                             | 62-5-6    | Gear.....                                                                                                                             | 1              | 1             |
| D-4                             | 330592    | Thrust Washer.....                                                                                                                    | 2              | 2             |



| Number of Teeth | 10 Spline   |          | Pilot Dia. C | Shoulder |        | Overall Length F | Part No. |
|-----------------|-------------|----------|--------------|----------|--------|------------------|----------|
|                 | Dia. Size A | Length B |              | Width D  | Dia. E |                  |          |

#### WITH SCREW-BACK BEARING CAP

|     |        |          |                 |        |               |           |           |
|-----|--------|----------|-----------------|--------|---------------|-----------|-----------|
| 24T | 1 1/2" | 3"       | 0.9836"/0.9830" | 0.656" | 1.784"/1.781" | 11 31/32" | 62-35-40  |
| "   | "      | "        | " "             | 0.938" | 1.497"/1.496" | "         | 62-35-55  |
| "   | "      | "        | " "             | "      | " "           | 12 15/32" | 62-35-48  |
| "   | "      | "        | 0.9840"/0.9835" | 1.000" | " "           | "         | 62-35-75  |
| 24T | 1 1/2" | 3"       | 0.9840"/0.9835" | 0.938" | 1.497"/1.496" | 12 15/32" | 62-35-112 |
| "   | "      | "        | " "             | None   | " "           | 12 11/16" | 62-35-82  |
| "   | "      | "        | " "             | 1.000" | " "           | "         | 62-35-67  |
| 24T | 1 1/2" | 2 5/8"   | 0.9836"/0.9830" | None   | 1.497"/1.496" | 13 13/32" | 62-35-61  |
| "   | "      | 3 5/8"   | " "             | 0.656" | 1.784"/1.781" | "         | 62-35-91  |
| "   | "      | 3 3/8"   | 0.9840"/0.9835" | 1.125" | 1.497"/1.496" | "         | 62-35-106 |
| "   | "      | 3 5/8"   | " "             | None   | " "           | 13 7/16"  | 62-35-99  |
| 24T | 1 3/4" | 2 3/4"   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 11 31/32" | 62-35-34  |
| "   | "      | 2 13/16" | " "             | "      | " "           | "         | 62-35-28  |
| "   | "      | "        | 0.9840"/0.9835" | 1.031" | " "           | "         | 62-35-66  |
| 24T | 1 3/4" | 2 3/4"   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 13 13/32" | 62-35-51  |
| "   | "      | 3 5/8"   | " "             | "      | " "           | "         | 62-35-86  |
| "   | "      | 3 1/2"   | 0.7868"/0.7863" | "      | " "           | 13 29/32" | 62-35-62  |
| 25T | 1 1/2" | 3"       | 0.9836"/0.9830" | 0.938" | 1.497"/1.496" | 11 31/32" | 62-35-77  |
| "   | "      | "        | " "             | 0.656" | 1.784"/1.781" | "         | 62-35-98  |
| "   | "      | "        | 0.9840"/0.9835" | 1.000" | 1.497"/1.496" | 12 15/32" | 62-35-80  |
| 25T | 1 1/2" | 3 1/8"   | 0.9840"/0.9835" | 0.938" | 1.497"/1.496" | 12 15/32" | 62-35-113 |
| "   | "      | 3"       | " "             | 1.000" | " "           | 12 15/16" | 62-35-69  |
| "   | "      | 3 3/8"   | " "             | 1.125" | " "           | 13 13/32" | 62-35-104 |



T210-6000

# MODEL 6000

## DRIVE GEAR TABLE (Ref. No. A-1)

# Spicer®

| Number<br>of<br>Teeth | 10 Spline      |             | Pilot<br>Dia.<br>C | Shoulder   |           | Overall<br>Length<br>F | Part<br>No. |
|-----------------------|----------------|-------------|--------------------|------------|-----------|------------------------|-------------|
|                       | Dia. Size<br>A | Length<br>B |                    | Width<br>D | Dia.<br>E |                        |             |

### WITH SCREW-BACK BEARING CAP (Con't)

|     |                   |                     |                 |        |               |                      |           |
|-----|-------------------|---------------------|-----------------|--------|---------------|----------------------|-----------|
| 25T | 1 $\frac{3}{4}$ " | 2 $\frac{3}{4}$ "   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 11 $\frac{31}{32}$ " | 62-35-93  |
| "   | "                 | 2 $\frac{13}{16}$ " | 0.9840"/0.9835" | "      | " "           | "                    | 62-35-105 |
| "   | "                 | 3 $\frac{5}{8}$ "   | " "             | "      | " "           | 13 $\frac{3}{8}$ "   | 62-35-110 |
| 25T | 1 $\frac{3}{4}$ " | 3 $\frac{5}{8}$ "   | 1.1803"/1.1797" | 0.656" | 1.784"/1.781" | 13 $\frac{13}{32}$ " | 62-35-73  |
| "   | "                 | "                   | " "             | 1.094" | " "           | "                    | 62-35-78  |
| "   | "                 | 3 $\frac{1}{2}$ "   | 0.7868"/0.7863" | "      | " "           | 13 $\frac{29}{32}$ " | 62-35-63  |
| 27T | 1 $\frac{1}{2}$ " | 3"                  | 0.9836"/0.9830" | 0.938" | 1.497"/1.496" | 11 $\frac{31}{32}$ " | 62-35-31  |
| "   | "                 | "                   | " "             | 1.000" | " "           | 12 $\frac{15}{32}$ " | 62-35-57  |
| "   | "                 | "                   | 0.9840"/0.9835" | "      | " "           | "                    | 62-35-74  |
| 27T | 1 $\frac{1}{2}$ " | 3"                  | 0.9840"/0.9835" | 0.938" | 1.497"/1.496" | 12 $\frac{15}{32}$ " | 62-35-111 |
| "   | "                 | "                   | " "             | 1.000" | " "           | 12 $\frac{15}{16}$ " | 62-35-68  |
| "   | "                 | 3 $\frac{3}{8}$ "   | " "             | 1.125" | " "           | 13 $\frac{13}{32}$ " | 62-35-109 |
| 27T | 1 $\frac{3}{4}$ " | 2 $\frac{3}{4}$ "   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 11 $\frac{31}{32}$ " | 62-35-35  |
| "   | "                 | 2 $\frac{13}{16}$ " | 0.9836"/0.9830" | "      | " "           | "                    | 62-35-49  |
| "   | "                 | 3 $\frac{5}{8}$ "   | 1.1803"/1.1797" | 0.656" | " "           | 13 $\frac{13}{32}$ " | 62-35-33  |
| 27T | 1 $\frac{3}{4}$ " | 2 $\frac{3}{4}$ "   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 13 $\frac{13}{32}$ " | 62-35-46  |
| "   | "                 | 3 $\frac{5}{8}$ "   | " "             | 1.031" | " "           | "                    | 62-35-81  |
| "   | "                 | 2 $\frac{5}{8}$ "   | " "             | 1.094" | " "           | "                    | 62-35-84  |
| "   | "                 | 3 $\frac{5}{8}$ "   | 0.9840"/0.9835" | 1.031" | " "           | "                    | 62-35-107 |
| 28T | 1 $\frac{1}{2}$ " | 3"                  | 0.9836"/0.9830" | 0.938" | 1.497"/1.496" | 11 $\frac{31}{32}$ " | 62-35-90  |
| "   | "                 | "                   | 0.9840"/0.9835" | 1.000" | " "           | 12 $\frac{15}{32}$ " | 62-35-88  |
| "   | "                 | "                   | " "             | "      | " "           | 12 $\frac{15}{16}$ " | 62-35-85  |
| 28T | 1 $\frac{3}{4}$ " | 2 $\frac{3}{4}$ "   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 11 $\frac{31}{32}$ " | 62-35-89  |
| "   | "                 | 3 $\frac{5}{8}$ "   | " "             | 0.656" | " "           | 13 $\frac{13}{32}$ " | 62-35-83  |
| "   | "                 | 3 $\frac{1}{2}$ "   | 0.7868"/0.7863" | 1.094" | " "           | 13 $\frac{29}{32}$ " | 62-35-56  |
| 30T | 1 $\frac{1}{2}$ " | 3"                  | 0.9836"/0.9830" | 0.656" | 1.784"/1.781" | 11 $\frac{31}{32}$ " | 62-35-42  |
| "   | "                 | "                   | " "             | 0.938" | " "           | "                    | 62-35-54  |
| "   | "                 | "                   | 0.9840"/0.9835" | 1.000" | 1.497"/1.496" | 12 $\frac{15}{32}$ " | 62-35-87  |
| "   | "                 | "                   | " "             | "      | " "           | 12 $\frac{15}{16}$ " | 62-35-76  |
| 30T | 1 $\frac{3}{4}$ " | 2 $\frac{3}{4}$ "   | 1.1803"/1.1797" | 1.094" | 1.784"/1.781" | 11 $\frac{31}{32}$ " | 62-35-50  |
| "   | "                 | 2 $\frac{13}{16}$ " | 0.9840"/0.9835" | "      | " "           | "                    | 62-35-95  |
| "   | "                 | 3 $\frac{5}{8}$ "   | 1.1803"/1.1797" | "      | " "           | 13 $\frac{13}{32}$ " | 62-35-65  |
| "   | "                 | 3 $\frac{1}{2}$ "   | " "             | "      | " "           | "                    | 62-35-72  |

| Number<br>of<br>Teeth | 10 Spline      |             | Pilot<br>Dia.<br>C | Shoulder   |           | Overall<br>Length<br>F | Part<br>No. |
|-----------------------|----------------|-------------|--------------------|------------|-----------|------------------------|-------------|
|                       | Dia. Size<br>A | Length<br>B |                    | Width<br>D | Dia.<br>E |                        |             |

#### WITH SEALED BEARING CAP

|                 |        |          |                  |        |               |           |           |
|-----------------|--------|----------|------------------|--------|---------------|-----------|-----------|
| 24T             | 1 1/2" | 3"       | 0.9840"/0.9835"  | 0.938" | 1.497"/1.496" | 12 11/16" | 62-35-117 |
| "               | "      | 3 1/2"   | " "              | 1.062" | " "           | 13 13/32" | 62-35-123 |
| 24T             | 1 3/4" | 3 5/8"   | 1.1803"/1.1797"  | 1.094" | 1.784"/1.781" | 12 15/16" | 62-35-100 |
| "               | "      | "        | " "              | 0.656" | " "           | 13 13/32" | 62-35-37  |
| 25T             | 1 1/2" | 3"       | 0.9840"/0.9835"  | 0.938" | 1.497"/1.496" | 12 15/16" | 62-35-119 |
| "               | "      | 3 3/8"   | " "              | 1.062" | " "           | 13 13/32" | 62-35-122 |
| 25T             | 1 3/4" | 3 5/8"   | 1.1803"/1.1797"  | 1.094" | 1.784"/1.781" | 12 15/16" | 62-35-97  |
| 27T             | 1 1/2" | 3"       | 0.9836"/0.9830"  | 0.656" | 1.784"/1.781" | 11 31/32" | 62-35-41  |
| "               | "      | "        | 0.9840"/0.9835"  | 0.938" | 1.497"/1.496" | 12 15/16" | 62-35-118 |
| "               | "      | 3 3/8"   | " "              | 1.062" | " "           | 13 13/32" | 62-35-124 |
| 27T             | 1 3/4" | 2 13/16" | 0.9836"/0.9830"  | 1.094" | 1.784"/1.781" | 11 31/32" | 62-35-30  |
| "               | "      | 3 5/8"   | 1.1803"/1.1797"  | "      | " "           | 12 15/16" | 62-35-103 |
| 28T             | 1 1/2" | 3"       | 0.9840"/0.9835"  | 0.938" | 1.497"/1.496" | 12 15/32" | 62-35-115 |
| 28T             | 1 3/4" | 2 11/16" | 1 1/4"-18 thread | 1.094" | 1.784"/1.781" | 8 25/32"  | 62-35-108 |
| "               | "      | 3 5/8"   | 1.1803"/1.797"   | "      | " "           | 12 15/16" | 62-35-96  |
| "               | "      | "        | " "              | "      | " "           | 13 13/32" | 62-35-79  |
| 29T             | 1 3/4" | 3 5/8"   | 1.1803"/1.1797"  | 0.656" | 1.784"/1.781" | 13 13/32" | 62-35-52  |
| 30T             | 1 3/4" | 2 1/2"   | None             | 0.656" | 1.784"/1.781" | 8 35/64"  | 62-35-102 |
| "               | "      | 3 5/8"   | 1.1803"/1.1797"  | 1.094" | " "           | 12 15/16" | 62-35-101 |
| "               | "      | 3 5/8"   | " "              | 0.656" | " "           | 13 13/32" | 62-35-36  |
| 36T             | 1 3/4" | 3 5/8"   | 1.1803"/1.1797"  | 0.656" | 1.784"/1.781" | 13 13/32" | 62-35-58  |
| "               | "      | "        | " "              | 1.094" | " "           | "         | 62-35-92  |
| "               | "      | 3 1/2"   | 0.7868"/0.7863"  | "      | " "           | 13 29/32" | 62-35-60  |
| <b>Military</b> |        |          |                  |        |               |           |           |
| 24T             | 1 3/4" | 2 13/16" | 1.1803"/1.1797"  | 1.031" | 1.784"/1.781" | 11 31/32" | 62-35-45  |

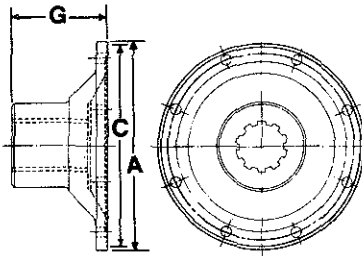
#### SPECIAL

|     |        |          |                  |      |               |          |          |
|-----|--------|----------|------------------|------|---------------|----------|----------|
| 28T | 1 1/2" | 2 11/16" | 1 1/4"-18 Thread | None | 2.978"/2.968" | 8 27/32" | 62-35-94 |
|-----|--------|----------|------------------|------|---------------|----------|----------|

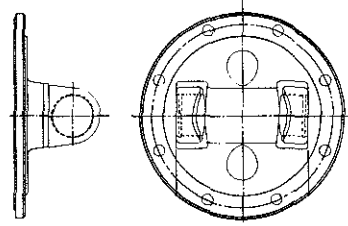
T210-6000

# MODEL 6000

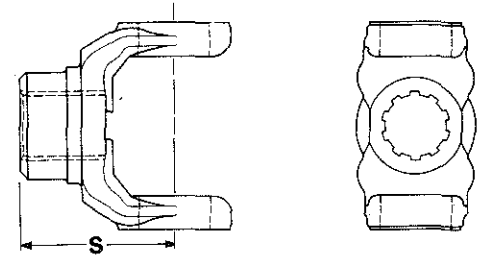
## COMPANION FLANGES, FLANGE YOKES and END YOKES

**Spicer®**

COMPANION FLANGE



FLANGE YOE



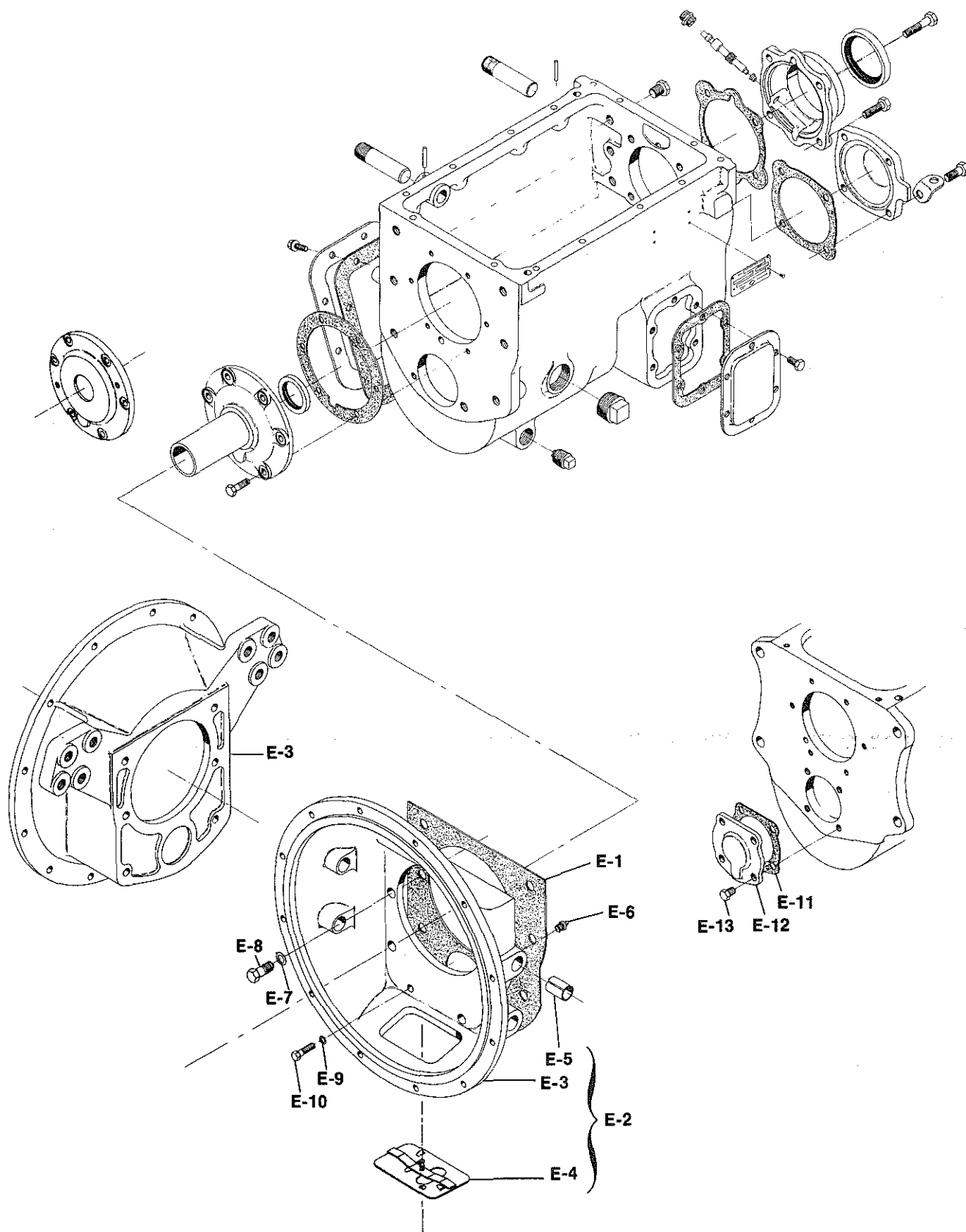
END YOE

**Companion Flanges and Flange Yokes**

| Joint Series | A<br>Flange<br>Diameter         | Companion<br>Flange<br>Assembly | Companion<br>Flange | G<br>End of Hub<br>to Flange<br>Face Length | C<br>Pilot<br>Diameter<br>F-Female<br>M-Male | Mates with<br>Flange Yoke |              |
|--------------|---------------------------------|---------------------------------|---------------------|---------------------------------------------|----------------------------------------------|---------------------------|--------------|
|              |                                 |                                 |                     |                                             |                                              | Part<br>No.               | Series       |
| 1550         | 5 <sup>7</sup> / <sub>8</sub> " | —                               | 4-1-3781            | 3 <sup>5</sup> / <sub>8</sub> "             | F-3 <sup>3</sup> / <sub>4</sub> "            | 4-2-669                   | 1550         |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | 5-1-278X                        | 5-1-3271            | 4 <sup>31</sup> / <sub>32</sub> "           | M-5 <sup>5</sup> / <sub>16</sub> "           | 5-2-599                   | 1600         |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | —                               | 5-1-3061            | 3 <sup>1</sup> / <sub>4</sub> "             | F-6 <sup>5</sup> / <sub>8</sub> "            | —                         | —            |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | —                               | 5-1-3141            | 3 <sup>5</sup> / <sub>8</sub> "             | F-6 <sup>5</sup> / <sub>8</sub> "            | 5-2-279                   | 1480         |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | —                               | 5-1-3151            | 2 <sup>7</sup> / <sub>8</sub> "             | M-6 <sup>7</sup> / <sub>8</sub> "            | 5-2-249                   | 1610         |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | —                               | 5-1-3191            | 3 <sup>13</sup> / <sub>32</sub> "           | M-6 <sup>7</sup> / <sub>8</sub> "            | —                         | —            |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | —                               | 5-1-3271            | 4 <sup>31</sup> / <sub>32</sub> "           | M-5 <sup>5</sup> / <sub>16</sub> "           | —                         | —            |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | 5-1-3321X                       | 5-1-3061            | 3 <sup>1</sup> / <sub>4</sub> "             | F-6 <sup>5</sup> / <sub>8</sub> "            | 5-2-279                   | 1480         |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | —                               | 5-1-3841            | 3 <sup>5</sup> / <sub>8</sub> "             | F-6 <sup>5</sup> / <sub>8</sub> "            | 5-2-279                   | 1480         |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | 5-1-3991X                       | 5-1-3981            | 3 <sup>11</sup> / <sub>16</sub> "           | F-6 <sup>5</sup> / <sub>8</sub> "            | —                         | —            |
| 1600/1610    | 6 <sup>7</sup> / <sub>8</sub> " | 5-1-4411X                       | 5-1-4401            | 3"                                          | F-5 <sup>1</sup> / <sub>4</sub> "            | —                         | —            |
| 1650/1710    | 8"                              | 6-1-198X                        | 6-1-2141            | 3 <sup>1</sup> / <sub>4</sub> "             | F-7 <sup>3</sup> / <sub>4</sub> "            | 6-2-749                   | 1700         |
| 1650/1710    | 8"                              | —                               | 6-1-2221            | 3 <sup>1</sup> / <sub>4</sub> "             | F-7 <sup>3</sup> / <sub>4</sub> "            | 5-2-779<br>6-2-749        | 1650<br>1700 |
| 1650/1710    | 8"                              | —                               | 6-1-2251            | 2 <sup>7</sup> / <sub>8</sub> "             | M-8"                                         | 5-2-779<br>6-2-759        | 1650<br>1700 |
| 1650/1710    | 8"                              | —                               | 6-1-2261            | 3 <sup>13</sup> / <sub>32</sub> "           | M-8"                                         | 5-2-779<br>6-2-759        | 1650<br>1710 |
| 1650/1710    | 8"                              | —                               | 6-1-2391            | 4 <sup>13</sup> / <sub>32</sub> "           | M-6 <sup>7</sup> / <sub>16</sub> "           | —                         | —            |
| 1650/1710    | 8"                              | 6-1-2401X                       | 6-1-2391            | 4 <sup>13</sup> / <sub>32</sub> "           | M-6 <sup>7</sup> / <sub>16</sub> "           | 5-2-789<br>6-2-789        | 1650<br>1700 |
| 1650/1710    | 8"                              | 6-1-2801X                       | 6-1-2391            | 4 <sup>13</sup> / <sub>32</sub> "           | M-6 <sup>7</sup> / <sub>16</sub> "           | 5-2-789<br>6-2-789        | 1650<br>1700 |
| 1710         | 8"                              | 6-1-3091X                       | 6-1-3081            | 2 <sup>7</sup> / <sub>16</sub> "            | F-6 <sup>1</sup> / <sub>2</sub> "            | —                         | —            |

**End Yokes**

| Joint Series | End<br>Yoke<br>Sub-Assembly | S<br>End of Hub<br>to Center<br>Line Length | Joint Angle                      |
|--------------|-----------------------------|---------------------------------------------|----------------------------------|
| 1550         | 4-4-2941                    | 4 <sup>29</sup> / <sub>32</sub> "           | 21 <sup>1</sup> / <sub>2</sub> ° |
| 1600         | 5-4-1441                    | 5 <sup>5</sup> / <sub>8</sub> "             | 30°                              |
| 1600         | 5-4-1661                    | 5"                                          | 22°                              |
| 1650         | 5-4-3091                    | 5 <sup>5</sup> / <sub>32</sub> "            | 22°                              |
| 1700         | 6-4-1721                    | 5"                                          | 22°                              |
| 1700         | 6-4-2361                    | 5 <sup>1</sup> / <sub>4</sub> "             | 22°                              |



| Ref No.                                 | Part No.               | Part Description                                                                                                                | Serial Number  |               |
|-----------------------------------------|------------------------|---------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|
|                                         |                        |                                                                                                                                 | Before 1620599 | After 1620600 |
| CLUTCH HOUSING GROUP                    |                        |                                                                                                                                 |                |               |
| E-1<br>or                               | 290C-46<br>290C-52     | Gasket—countershaft ..... bearing hole dia. 4 $\frac{1}{32}$ "<br>Gasket—countershaft ..... bearing hole dia. 3 $\frac{5}{8}$ " | 1              | 1             |
| E-2                                     | See Tab Bills          | Clutch Housing Assembly .....                                                                                                   | 1              | 1             |
| E-3                                     | See Clutch Chart       | Clutch Housing (See Chart, Pages 30-31) .....                                                                                   | 1              | 1             |
| E-4                                     |                        | Hand Hole Cover Assembly .....                                                                                                  | 1              | 1             |
|                                         | 46-96-2-1X             | Replaces, 22-96-5 cover ..... 3 $\frac{5}{8}$ "x5 $\frac{3}{4}$ "                                                               |                |               |
|                                         | 97-96-18-1X            | Replaces, 50-96-20 cover ..... 4 $\frac{1}{8}$ "x5 $\frac{3}{4}$ "                                                              |                |               |
| E-4                                     | 30-96-5                | Hand Hole Cover ..... 3 $\frac{1}{4}$ "x5 $\frac{5}{8}$ "                                                                       | 1              | 1             |
|                                         | 30-118-1               | Gasket .....                                                                                                                    | 1              | 1             |
|                                         | 545026                 | Screw, $\frac{3}{8}$ "-18x $\frac{7}{8}$ " self locking .....                                                                   | 6              | 6             |
| E-5<br>or                               | 128C-20<br>128C-36     | Bushing (See Clutch Chart, Pages 30-31) .....                                                                                   | A.R.           | A.R.          |
| N.S.                                    | 74-463-1               | Oil Seal—release shaft ..... (Military)                                                                                         | 2              | 2             |
| E-6                                     | 500169-5               | Zerk Fitting—grease .....                                                                                                       | 2              | 2             |
| MOUNTED WITH BOLTS                      |                        |                                                                                                                                 |                |               |
| E-7<br>or                               | 500357-15<br>500362-15 | Lockwasher— $\frac{5}{8}$ " (internal tooth) .....<br>Lockwasher— $\frac{5}{8}$ " (external tooth) .....                        | 7              | 7             |
| E-8<br>or                               | 1111-D<br>545008-3     | Bolt— $\frac{5}{8}$ "-11x1 $\frac{3}{8}$ " self locking .....<br>Bolt— $\frac{5}{8}$ "-11x1 $\frac{3}{4}$ " self locking .....  | 7              | 7             |
| E-9<br>or                               | 500357-12<br>500362-12 | Lockwasher— $\frac{7}{16}$ " (internal tooth) .....<br>Lockwasher— $\frac{7}{16}$ " (external tooth) .....                      | 1              | 1             |
| E-10                                    | 500399-13              | Bolt— $\frac{7}{16}$ "-14x1 $\frac{3}{8}$ " hex head.....                                                                       | 1              | 1             |
| MOUNTED WITH STUDS                      |                        |                                                                                                                                 |                |               |
| E-7                                     | 29W                    | Lockwasher— $\frac{5}{8}$ " .....                                                                                               | 7              | 7             |
| E-8<br>or                               | 366-V<br>330251        | Stud— $\frac{5}{8}$ "-11 & 18x2 $\frac{1}{4}$ " .....<br>Stud— $\frac{5}{8}$ "-11 & 18x2 $\frac{5}{8}$ " .....                  | 7              | 7             |
| N.S.                                    | 500371-7               | Nut— $\frac{5}{8}$ "-18 .....                                                                                                   | 7              | 7             |
| E-9                                     | 390-W                  | Lockwasher— $\frac{7}{16}$ " .....                                                                                              | 1              | 1             |
| E-10                                    | 46-V                   | Stud— $\frac{7}{16}$ " 14 & 20x1 $\frac{15}{16}$ " .....                                                                        | 1              | 1             |
| N.S.                                    | 500391-4               | Nut— $\frac{7}{16}$ "-20.....                                                                                                   | 1              | 1             |
| N.S.                                    | LW-1                   | Lockwire .....                                                                                                                  | A.R.           | A.R.          |
| FOR MILITARY                            |                        |                                                                                                                                 |                |               |
| E-11                                    | 62-223-16              | Gasket—countershaft (clutch housing) .....                                                                                      | 1              | 1             |
| E-7                                     | 500362-15              | Lockwasher— $\frac{5}{8}$ " (external tooth) .....                                                                              | 7              | 7             |
| E-8                                     | 330158                 | Stud— $\frac{5}{8}$ "-11 & 18x2" .....                                                                                          | 7              | 7             |
| N.S.                                    | 500371-7               | Nut— $\frac{5}{8}$ "-18 .....                                                                                                   | 7              | 7             |
| COUNTERSHAFT FRONT BRG. CAP (Ford only) |                        |                                                                                                                                 |                |               |
| E-11                                    | 70-223-23              | Gasket .....                                                                                                                    | 1              | 1             |
| E-12                                    | 70-22-16               | Bearing Cap.....                                                                                                                | 1              | 1             |
| E-13                                    | 330800                 | Bolt— $\frac{3}{8}$ "-16 x $\frac{3}{4}$ " self locking .....                                                                   | 4              | 4             |
| N.S. - Not Shown<br>A.R. - As Required  |                        |                                                                                                                                 |                |               |



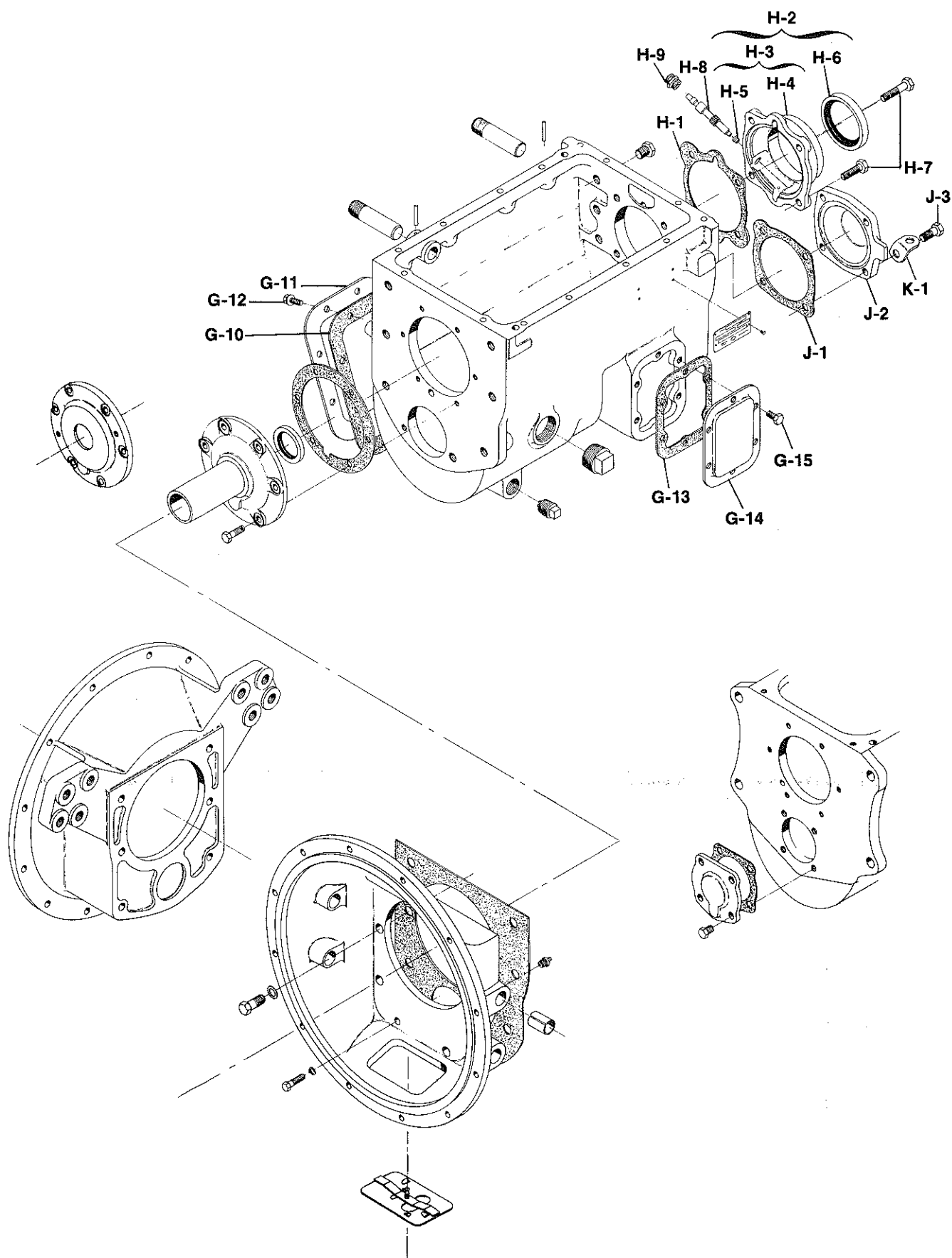
T210-6000

# MODEL 6000

## CASE, BEARING CAP AND RELATED PARTS

# Spicer®

| Ref. No.                                                                   | Part No.       | Part Description                                                       | Serial Number  |               |
|----------------------------------------------------------------------------|----------------|------------------------------------------------------------------------|----------------|---------------|
|                                                                            |                |                                                                        | Before 1620599 | After 1620600 |
| DRIVE GEAR BEARING CAP GROUP                                               |                |                                                                        |                |               |
| F-1                                                                        | 62-223-13      | Gasket .....                                                           | 1              | 1             |
| or                                                                         | 62-223-13      | Gasket ..... (Reo-w/adaptor ring)                                      | 2              | —             |
| or                                                                         | 62-223-17      | Gasket ..... (Ford—cases 312004X, 62-15-73-1X)                         | 1              | 1             |
| F-2                                                                        | See Tab Bills  | Bearing Cap and Seal Assembly .....                                    | 1              | 1             |
| F-3                                                                        | N.S.S.         | Bearing Cap—(See Cap Chart Page 32) .....                              | 1              | 1             |
| F-4                                                                        | 62-463-8       | Oil Seal ..... (2.506" O.D.)                                           | 1              | 1             |
| or                                                                         | 62-463-14      | Oil Seal ..... (1.989" O.D.)                                           | 1              | 1             |
| F-5                                                                        | 545002-4       | Bolt— $\frac{3}{8}$ "-16 x $1\frac{1}{8}$ " self locking .....         | 6              | 6             |
| F-5                                                                        | 500357-11      | Lockwasher— $\frac{3}{8}$ " .....                                      | 6              | —             |
|                                                                            | 500398-16      | Bolt— $\frac{3}{8}$ "-16 x $1\frac{3}{4}$ " used with lockwasher ..... | 6              | —             |
| F-5                                                                        | 500362-11      | Lockwasher— $\frac{3}{8}$ " (external tooth) .....                     | 6              | —             |
|                                                                            | 315-V          | Stud— $\frac{3}{8}$ "-16 & 24x $1\frac{5}{8}$ " .....                  | 6              | —             |
|                                                                            | 500371-3       | Nut— $\frac{3}{8}$ "-24 .....                                          | 6              | —             |
| N.S.                                                                       | 62-215-1       | Plate—mounting support..... (Reo)                                      | 1              | —             |
| N.S.                                                                       | 62-19-51       | Adapter Ring ..... (Reo)                                               | 1              | —             |
| N.S.                                                                       | 330242         | Stud—guide ..... Release Bearing                                       | A.R.           | —             |
| N.S.                                                                       | 608-W          | Washer ..... Release Bearing                                           | A.R.           | —             |
| N.S.                                                                       | 240C-28        | Plate—stud spring ..... Release Bearing                                | A.R.           | —             |
| CASE GROUP                                                                 |                |                                                                        |                |               |
| G-1                                                                        | See Tab Bills  | Case Assembly (See Case Chart Pages 26-29) .....                       | 1              | 1             |
| G-2                                                                        | See Case Chart | Nameplate .....                                                        | 1              | 1             |
| G-3                                                                        | 252-SP         | Pins-nameplate .....                                                   | 4              | 4             |
| G-4                                                                        |                | Filler Plug .....                                                      | 1              | 1             |
|                                                                            | 330643         | $1\frac{1}{4}$ "-11.5 squarehead, cadmian plated                       |                |               |
|                                                                            | 500093         | $1\frac{1}{4}$ "-11.5 square head                                      |                |               |
|                                                                            | 500100         | $\frac{3}{4}$ "-14 square socket                                       |                |               |
| G-5                                                                        |                | Drain Plug .....                                                       | 1              | 1             |
|                                                                            | 21-39-1        | $\frac{3}{4}$ "-14 square head magnetic                                |                |               |
|                                                                            | 62-39-3        | $\frac{3}{4}$ "-14 square head magnetic                                |                |               |
|                                                                            | 62-39-4        | $\frac{3}{4}$ "-14 square socket magnetic                              |                |               |
|                                                                            | 500001         | $\frac{3}{4}$ "-14 square socket magnetic (Military)                   |                |               |
|                                                                            | 500091         | $\frac{3}{4}$ "-14 square head                                         |                |               |
| G-5                                                                        | 27-39-1        | $\frac{1}{2}$ "-14 square head magnetic w/bushing .....                | 1              | 1             |
| N.S.                                                                       | 500714-1       | $\frac{3}{4}$ " to $\frac{1}{2}$ "-14 Bushing .....                    | 1              | 1             |
| N.S.                                                                       | 500114         | Plug-temperature indicator hole ( $\frac{1}{2}$ "-14) .....            | 1              | 1             |
| G-6                                                                        |                | Stud—brake lever.....                                                  | 1              | 1             |
|                                                                            | 144Q-54        | $\frac{7}{8}$ " x $6\frac{7}{16}$ " (Not threaded)                     |                |               |
| or                                                                         | 144Q-60        | $\frac{7}{8}$ "-16 x $3\frac{7}{8}$ "                                  |                |               |
| or                                                                         | 144Q-63        | $\frac{7}{8}$ "-16 x $5\frac{1}{4}$ "                                  |                |               |
| or                                                                         | 312-SP         | Plug—brake lever stud hole ( $\frac{7}{8}$ " x 1")                     |                |               |
| G-7                                                                        | 330216-3       | Pin—brake lever stud .....                                             | 2              | 2             |
| G-8                                                                        | 144Q-65        | Stud—brake bell crank.....                                             | 1              | 1             |
| G-7                                                                        | 330216-3       | Pin—brake bell crank .....                                             | 1              | 1             |
| G-9                                                                        | 266-D          | Case Bolt— $\frac{5}{8}$ "-11x $\frac{7}{16}$ " .....                  | 5              | 5             |
|                                                                            |                | with - M/S Rear Brg. Cap Ass'y. 310210X .....                          | 3              | 3             |
| N.S.S. - Not Sold Separately      N.S. - Not Shown      A.R. - As Required |                |                                                                        |                |               |





T210-6000

# MODEL 6000

## CASE, BEARING CAP AND RELATED PARTS

# Spicer®

| Ref. No.                                      | Part No.      | Part Description                                                               | Serial Number                                                  |               |   |
|-----------------------------------------------|---------------|--------------------------------------------------------------------------------|----------------------------------------------------------------|---------------|---|
|                                               |               |                                                                                | Before 1620599                                                 | After 1620600 |   |
| P.T.O.—8 BOLT OPENING                         |               |                                                                                |                                                                |               |   |
| G-10                                          | 22P-22        | Gasket—aperture cover .....                                                    | 1                                                              | 1             |   |
| G-11                                          | 73-267-1      | Aperture Cover .....                                                           | 1                                                              | 1             |   |
| G-12                                          | 545002        | Bolt— $\frac{7}{16}$ "-14 x $\frac{3}{4}$ " flanged head self locking .....    | 8                                                              | 8             |   |
| P.T.O.—6 Bolt Opening (per opening)           |               |                                                                                |                                                                |               |   |
| G-13                                          | 46-324-1      | Gasket—aperture cover .....                                                    | 1                                                              | 1             |   |
| G-14                                          | 50-267-2      | Aperture Cover .....                                                           | 1                                                              | 1             |   |
| G-15                                          | 330800        | Bolt— $\frac{3}{8}$ "-16 x $\frac{3}{4}$ " self locking .....                  | 6                                                              | 6             |   |
| "                                             | 330640-1      | Bolt— $\frac{3}{8}$ "-16 x $\frac{3}{4}$ " (with washer) ..... Military        | 6                                                              | 6             |   |
| MAINSHAFT REAR BEARING CAP GROUP              |               |                                                                                |                                                                |               |   |
| H-1                                           | 62-223-12     | Gasket—4 holes .....                                                           | 1                                                              | 1             |   |
| or                                            | 62-223-14     | Gasket—6 holes, for 310210X only .....                                         |                                                                |               |   |
| H-2                                           | See Tab Bills | Bearing Cap, Seal and Bushing Assembly .....                                   | 1                                                              | 1             |   |
| H-3                                           | See tab Bills | Bearing Cap and Bushing Assembly .....                                         | 1                                                              | 1             |   |
| H-4                                           | N.S.S.        | Bearing Cap .....                                                              | 1                                                              | 1             |   |
| H-5                                           | 60-475-1      | Speedometer Bushing .....                                                      | 1                                                              | 1             |   |
| H-6                                           |               | Oil Seal .....                                                                 | 1                                                              | 1             |   |
|                                               | 60-463-8      | $3\frac{3}{4}$ " O.D.- $2\frac{3}{4}$ " I.D.                                   |                                                                |               |   |
|                                               | 62-463-5      | $3\frac{3}{4}$ " O.D.- $2\frac{3}{4}$ " I.D.                                   |                                                                |               |   |
|                                               | 62-463-6      | 4" O.D.- $2\frac{15}{16}$ " I.D.                                               |                                                                |               |   |
|                                               | 71-463-12     | $3\frac{1}{2}$ " O.D.- $2\frac{3}{4}$ " I.D.                                   |                                                                |               |   |
| H-7                                           | 545001-1      | Bolt— $\frac{1}{2}$ "-13 x $1\frac{3}{8}$ " self locking .....                 | 4                                                              | 4             |   |
| "                                             | 545001-2      | Bolt— $\frac{1}{2}$ "-13 x $2\frac{1}{4}$ " self locking ..... (w/3, 545001-1) | 1                                                              | 1             |   |
| "                                             | 545008-1      | Bolt— $\frac{5}{8}$ "-11 x $1\frac{1}{2}$ " self locking ..... (6 hole cap)    | 2                                                              | 2             |   |
| H-7                                           | 330645-5      | Bolt— $\frac{1}{2}$ "-13 x $1\frac{1}{2}$ " hex head .....                     | 4                                                              | 4             |   |
|                                               | 501130-13     | Washer— $\frac{1}{2}$ " .....                                                  | 4                                                              | 4             |   |
| H-7                                           | 346-V         | Stud— $\frac{1}{2}$ "-13 & 20 x 2" .....                                       | 4                                                              | 4             |   |
|                                               | 330180-1      | Stud— $\frac{1}{2}$ "-13 & 20 x $2\frac{7}{8}$ " ..... (With (3), 346-V)       | 1                                                              | 1             |   |
|                                               | 500357-13     | Washer— $\frac{1}{2}$ " .....                                                  | 4                                                              | 4             |   |
|                                               | 500371-5      | Nut— $\frac{1}{2}$ "-20 .....                                                  | 4                                                              | 4             |   |
| H-8                                           | See Tab Bills | Gears—speedometer driven                                                       | 1                                                              | 1             |   |
| "                                             | 55-434-1      | Plug—(used without speedometer driven gear) .....                              |                                                                |               |   |
| H-9                                           | 46-454-2      | Sleeve—speedometer driven gear 4" length .....                                 | 1                                                              | 1             |   |
| "                                             | 55-454-1      | Sleeve—speedometer driven gear $1\frac{1}{4}$ " length .....                   |                                                                |               |   |
| "                                             | 44-473-1      | Sleeve—speedometer driven gear 5" length .....                                 |                                                                |               |   |
| COUNTERSHAFT REAR BEARING CAP GROUP           |               |                                                                                |                                                                |               |   |
| n se                                          | J-1           | 55-223-17                                                                      | Gasket .....                                                   | 1             | 1 |
|                                               | J-2           | 62-22-6                                                                        | Bearing Cap .....                                              | 1             | 1 |
|                                               | J-3           | 545001-4                                                                       | Bolt— $\frac{1}{2}$ "-13 x $1\frac{1}{2}$ " self locking ..... | 4             | 4 |
|                                               | "             | 545001-1                                                                       | Bolt— $\frac{1}{2}$ "-13 x $1\frac{3}{8}$ " self locking ..... |               |   |
| m. se                                         | J-1           | 62-223-15                                                                      | Gasket .....                                                   | 1             | — |
|                                               | J-2           | 62-22-7                                                                        | Bearing Cap .....                                              | 1             | — |
|                                               | J-3           | 346-V                                                                          | Stud— $\frac{1}{2}$ "-13 & 20 x 2" .....                       | 4             | — |
|                                               | N.S.          | 501130-13                                                                      | Washer— $\frac{1}{2}$ " .....                                  | 4             | — |
|                                               | N.S.          | 500371-5                                                                       | Nut— $\frac{1}{2}$ "-20 .....                                  | 4             | — |
| K-1                                           | 330564-3      | Lift Hook .....                                                                | 1                                                              | 1             |   |
| N.S.S. - Not Sold Separately N.S. - Not Shown |               |                                                                                |                                                                |               |   |

N.S.S. - Not Sold Separately N.S. - Not Shown

#### Identification & Interchangeability

| CASE<br>ASSEMBLY | CASE           |             | (4 Pins)<br>G-3<br>Name<br>Plate<br>G-2 | OIL PLUG      |              | BRAKE                        |                          |                              | For<br>Service<br>Use |
|------------------|----------------|-------------|-----------------------------------------|---------------|--------------|------------------------------|--------------------------|------------------------------|-----------------------|
|                  | Casting<br>No. | Part<br>No. |                                         | Filler<br>G-4 | Drain<br>G-5 | Lever Stud<br>or Plug<br>G-6 | Lever Stud<br>Pin<br>G-7 | Bell<br>Crank<br>Stud<br>G-8 |                       |

#### Iron Cases with Two SAE 6 Bolt P.T.O. Apertures

##### Case 62-15-19

|         |           |          |        |        |         |        |   |   |   |
|---------|-----------|----------|--------|--------|---------|--------|---|---|---|
| 310503X | C62-19-20 | 62-15-19 | NP-100 | 330643 | 500001  | —      | — | — | — |
| 312847X | "         | "        | NP-96  | 500093 | 62-39-3 | 312-SP | — | — | — |

##### Case 62-15-23 with 7/8" hole for Brake Lever Stud 144-Q-60

|             |           |          |        |        |         |         |          |   |              |
|-------------|-----------|----------|--------|--------|---------|---------|----------|---|--------------|
| 8090X       | C62-15-20 | 62-15-23 | NP-1   | 500093 | 500091  | —       | —        | — | 62-16-66-2X  |
| 310037X     | "         | "        | NP-96  | "      | "       | —       | —        | — | "            |
| 310066X     | "         | "        | NP-1   | "      | 62-39-3 | 312-SP  | —        | — | "            |
| 310297X     | "         | "        | "      | "      | 21-39-1 | —       | —        | — | "            |
| 310498X     | "         | "        | "      | "      | 62-39-3 | 144Q-60 | 330216-3 | — | 62-16-66-4X  |
| 310641X     | C62-15-20 | 62-15-23 | NP-1   | 500093 | 62-39-3 | 144Q-63 | 330216-3 | — | Void         |
| 310735X     | "         | "        | "      | "      | 21-39-1 | 312-SP  | —        | — | 62-15-66-2X  |
| 310940X     | "         | "        | "      | "      | "       | 144Q-60 | 330216-3 | — | 62-15-66-4X  |
| 311238X     | "         | "        | NP-96  | "      | 62-39-3 | 312-SP  | —        | — | 62-15-66-2X  |
| 312669X     | "         | "        | "      | "      | "       | 144Q-54 | 330216-3 | — | 62-15-66-10X |
| 313003X     | C62-15-20 | 62-15-23 | NP-113 | 500093 | 62-39-3 | 144Q-60 | 330216-3 | — | —            |
| 62-15-23-1X | "         | "        | NP-139 | "      | "       | 312-SP  | —        | — | —            |

##### Case 62-15-24 with 7/8" hole for Brake Lever Stud 144-Q-60 and 3/4" hole for Brake Bell Crank Stud 144-Q-65

|         |           |          |       |        |         |         |          |         |             |
|---------|-----------|----------|-------|--------|---------|---------|----------|---------|-------------|
| 8086X   | C62-15-20 | 62-15-24 | NP-1  | 500093 | 500091  | —       | 330216-3 | 144Q-65 | 62-15-67-4X |
| 311487X | "         | "        | "     | "      | 62-39-3 | 312-SP  | "        | "       | "           |
| 311667X | "         | "        | "     | "      | "       | 144Q-60 | "        | "       | 62-15-67-8X |
| 311705X | "         | "        | "     | "      | 500091  | "       | "        | —       | —           |
| 311765X | "         | "        | "     | "      | 62-39-3 | 312-SP  | —        | —       | 62-15-67-6X |
| 311793X | C62-15-20 | 62-15-24 | NP-96 | 500093 | 62-39-3 | 144Q-60 | 330216-3 | —       | 62-15-67-2X |
| 312670X | "         | "        | "     | "      | "       | "       | "        | 144Q-65 | 62-15-67-8X |
| 312671X | "         | "        | "     | "      | "       | 312-SP  | "        | "       | 62-15-67-4X |

##### Case 62-15-28

|         |           |          |      |        |        |   |   |   |   |
|---------|-----------|----------|------|--------|--------|---|---|---|---|
| 310494X | C62-15-20 | 62-15-28 | NP-1 | 500093 | 500091 | — | — | — | — |
|---------|-----------|----------|------|--------|--------|---|---|---|---|

##### Case 62-15-30

|         |           |          |      |        |         |   |   |   |         |
|---------|-----------|----------|------|--------|---------|---|---|---|---------|
| 310766X | C62-15-31 | 62-15-30 | NP-1 | 500093 | 500091  | — | — | — | 312113X |
| 311249X | "         | "        | "    | "      | 62-39-4 | — | — | — | —       |

##### Case 62-15-33

|   |             |          |       |         |        |   |   |   |   |
|---|-------------|----------|-------|---------|--------|---|---|---|---|
| — | C62-15-31-1 | 62-15-33 | NP-1* | 500093* | 500091 | — | — | — | — |
|---|-------------|----------|-------|---------|--------|---|---|---|---|

\*No Assembly Available: Components only

##### Case 62-15-35 with 7/8" hole for Brake Lever Stud

|          |             |          |       |        |         |        |   |   |             |
|----------|-------------|----------|-------|--------|---------|--------|---|---|-------------|
| *311012X | C62-15-20-1 | 62-15-35 | NP-1  | 500093 | 500091  | —      | — | — | 62-15-64-2X |
| *311788X | "           | "        | NP-96 | "      | 62-39-3 | 312-SP | — | — | "           |

\*Also includes (2) Bolts 500398-6 and (2) Lockwashers 500357-11.

### Identification & Interchangeability

| CASE<br>ASSEMBLY                                              | CASE           |             | (4 Pins)<br>G-3<br>Name<br>Plate<br>G-2 | OIL PLUG      |              | BRAKE                        |                          |                              | For<br>Service<br>Use |
|---------------------------------------------------------------|----------------|-------------|-----------------------------------------|---------------|--------------|------------------------------|--------------------------|------------------------------|-----------------------|
|                                                               | Casting<br>No. | Part<br>No. |                                         | Filler<br>G-4 | Drain<br>G-5 | Lever Stud<br>or Plug<br>G-6 | Lever Stud<br>Pin<br>G-7 | Bell<br>Crank<br>Stud<br>G-8 |                       |
| Iron Cases with Two SAE 6 Bolt P.T.O. Apertures (Continued)   |                |             |                                         |               |              |                              |                          |                              |                       |
| Case 62-15-37                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 311250X                                                       | C62-15-38      | 62-15-37    | NP-1                                    | 500093        | 62-39-4      | —                            | —                        | —                            | 62-15-63-1X           |
| Case 62-15-39 with 3/4" hole for Brake Lever Stud             |                |             |                                         |               |              |                              |                          |                              |                       |
| 311182X                                                       | C62-15-20-1    | 62-15-39    | NP-1                                    | 500093        | 500091       | —                            | —                        | —                            | —                     |
| Case 62-15-44 with 7/8" hole for Brake Lever Stud 144-Q-60    |                |             |                                         |               |              |                              |                          |                              |                       |
| 311545X                                                       | C62-15-20      | 62-15-44    | NP-96                                   | 500093        | 62-39-3      | 312-SP                       | —                        | —                            | 62-15-68-1X           |
| Case 62-15-45                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 311633X                                                       | C62-15-38      | 62-15-45    | NP-1                                    | 500093        | 62-39-4      | —                            | —                        | —                            | 62-15-63-2X           |
| Case 62-15-49                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 311850X                                                       | C62-15-20      | 62-15-49    | NP-1                                    | 500093        | 500091       | 312-SP                       | —                        | —                            | 62-15-19              |
| Case 62-15-51                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 311900X                                                       | C62-15-20      | 62-15-51    | NP-1                                    | 500093        | 500091       | 312-SP                       | —                        | —                            | —                     |
| Case 62-15-54 with Four 2 1/32" holes for Ford Clutch Housing |                |             |                                         |               |              |                              |                          |                              |                       |
| 312004X                                                       | C62-15-31-1    | 62-15-54    | NP-96                                   | 500093        | 63-39-4      | —                            | —                        | —                            | 62-15-73-1X           |
| Case 62-15-58                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 312761X                                                       | C62-15-20      | 62-15-58    | NP-1                                    | 500093        | 62-39-3      | —                            | 330216-3                 | 144Q-65                      | 62-15-69-2X           |
| Case 62-15-60                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| —                                                             | C62-15-20      | 62-15-60    | NP-1*                                   | 500093*       | 62-39-3*     | —                            | —                        | —                            | 311900X               |
| *No Assembly Available: Components only                       |                |             |                                         |               |              |                              |                          |                              |                       |
| Case 62-15-61                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 312872X                                                       | C62-15-20      | 62-15-61    | NP-96                                   | 500100        | 500091       | —                            | —                        | —                            | —                     |
| Case 62-15-62                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| ■62-15-62-1X                                                  | C62-15-20      | 62-15-62    | NP-2                                    | 500100        | 62-39-3      | —                            | 330216-3                 | 144Q-65                      | —                     |
| 311005X                                                       | "              | "           | "                                       | "             | "            | —                            | "                        | "                            | 62-15-62-1X           |
| 311662X                                                       | "              | "           | "                                       | "             | "            | —                            | —                        | —                            | "                     |
| 311848X                                                       | "              | "           | "                                       | "             | "            | —                            | 330216-3                 | 144Q-65                      | "                     |
| Case 62-15-63                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 62-15-63-1X                                                   | C62-15-38-2    | 62-15-63    | NP-96                                   | 500100        | 62-39-4      | —                            | —                        | —                            | —                     |
| ■62-15-63-2X                                                  | "              | "           | "                                       | "             | "            | —                            | —                        | —                            | —                     |
| Case 62-15-64                                                 |                |             |                                         |               |              |                              |                          |                              |                       |
| 62-15-64-1X                                                   | C62-15-20-1    | 62-15-64    | NP-96                                   | 500100        | 62-39-3      | 312-SP                       | —                        | —                            | Void                  |
| ■62-15-64-2X                                                  | "              | "           | "                                       | "             | "            | "                            | —                        | —                            | Void                  |

■Also includes 62-60-5 Reverse Idler Shaft, and (2) 330592 Thrust Washers

### Identification & Interchangeability

| CASE<br>ASSEMBLY | CASE           |             | (4 Pins)<br>G-3<br>Name<br>Plate<br>G-2 | OIL PLUG      |              | BRAKE                        |                          |                              | For<br>Service<br>Use |
|------------------|----------------|-------------|-----------------------------------------|---------------|--------------|------------------------------|--------------------------|------------------------------|-----------------------|
|                  | Casting<br>No. | Part<br>No. |                                         | Filler<br>G-4 | Drain<br>G-5 | Lever Stud<br>or Plug<br>G-6 | Lever Stud<br>Pin<br>G-7 | Bell<br>Crank<br>Stud<br>G-8 |                       |

#### Iron Cases with Two SAE 6 Bolt P.T.O. Apertures (Continued)

##### Case 62-15-66

|               |           |          |        |        |         |         |          |   |      |
|---------------|-----------|----------|--------|--------|---------|---------|----------|---|------|
| 62-15-66-1X   | C62-15-20 | 62-15-66 | NP-96  | 500100 | 62-39-3 | 312-SP  | —        | — | Void |
| ■62-15-66-2X  | "         | "        | "      | "      | "       | "       | —        | — | Void |
| 62-15-66-3X   | "         | "        | "      | "      | "       | 144Q-60 | 330216-3 | — | —    |
| ■62-15-66-4X  | "         | "        | "      | "      | "       | "       | "        | — | —    |
| 62-15-66-5X   | "         | "        | NP-113 | "      | "       | "       | "        | — | —    |
| 62-15-66-9X   | "         | "        | NP-96  | "      | "       | 144Q-54 | "        | — | —    |
| ■62-15-66-10X | "         | "        | "      | "      | "       | "       | "        | — | —    |
| 62-15-66-11X  | "         | "        | NP-113 | "      | "       | 312-SP  | —        | — | —    |

##### Case 62-15-67

|              |           |          |       |        |         |         |          |         |   |
|--------------|-----------|----------|-------|--------|---------|---------|----------|---------|---|
| 62-15-67-1X  | C62-15-20 | 62-15-67 | NP-96 | 500100 | 62-39-3 | 144Q-60 | 330216-3 | —       | — |
| 62-15-67-3X  | "         | "        | "     | "      | "       | 312-SP  | "        | 144Q-65 | — |
| ■62-15-67-4X | "         | "        | "     | "      | "       | "       | "        | "       | — |
| 62-15-67-5X  | "         | "        | "     | "      | "       | "       | —        | —       | — |
| ■62-15-67-6X | "         | "        | "     | "      | "       | "       | —        | —       | — |
| 62-15-67-7X  | "         | "        | "     | "      | "       | 144Q-60 | 330216-3 | 144Q-65 | — |

##### Case 62-15-68

|              |           |          |       |        |         |        |   |   |   |
|--------------|-----------|----------|-------|--------|---------|--------|---|---|---|
| 62-15-68-1X  | C62-15-20 | 62-15-68 | NP-96 | 500100 | 62-39-3 | 312-SP | — | — | — |
| ■62-15-68-2X | "         | "        | "     | "      | "       | "      | — | — | — |

##### Case 62-15-69

|              |           |          |       |        |         |   |          |         |   |
|--------------|-----------|----------|-------|--------|---------|---|----------|---------|---|
| 62-15-69-1X  | C62-15-20 | 62-15-69 | NP-96 | 500100 | 62-39-3 | — | 330216-3 | 144Q-65 | — |
| ■62-15-69-2X | "         | "        | "     | "      | "       | — | "        | "       | — |

##### Case 62-15-73

|              |             |          |       |        |         |   |   |   |   |
|--------------|-------------|----------|-------|--------|---------|---|---|---|---|
| 62-15-73-1X  | C62-15-31-1 | 62-15-73 | NP-96 | 500100 | 62-39-4 | — | — | — | — |
| ■62-15-73-2X | "           | "        | "     | "      | "       | — | — | — | — |

#### Iron Cases with SAE 6 & 8 Bolt P.T.O. Apertures

##### Case 62-15-40 with 7/8" hole for Brake Lever Stud 144-Q-60

|         |             |          |       |        |         |         |          |   |             |
|---------|-------------|----------|-------|--------|---------|---------|----------|---|-------------|
| 311448X | C62-15-41-2 | 62-15-40 | NP-1  | 500093 | 62-39-3 | 312-SP  | —        | — | 62-15-70-2X |
| 311516X | "           | "        | NP-2  | "      | "       | —       | —        | — | —           |
| 311629X | "           | "        | NP-1  | "      | 500091  | 144Q-60 | 330216-3 | — | 62-15-70-4X |
| 312043X | "           | "        | "     | "      | 62-39-4 | 312-SP  | —        | — | —           |
| 312166X | "           | "        | NP-96 | "      | 62-39-3 | "       | —        | — | 62-15-70-2X |

■Also includes 60-20-5 Reverse Idler Shaft, and (2) 330592 Thrust Washers

### Identification & Interchangeability

| CASE<br>ASSEMBLY | CASE           |             | (4 Pins)<br>G-3<br>Name<br>Plate<br>G-2 | OIL PLUG      |              | BRAKE                        |                          |                              | For<br>Service<br>Use |
|------------------|----------------|-------------|-----------------------------------------|---------------|--------------|------------------------------|--------------------------|------------------------------|-----------------------|
|                  | Casting<br>No. | Part<br>No. |                                         | Filler<br>G-4 | Drain<br>G-5 | Lever Stud<br>or Plug<br>G-6 | Lever Stud<br>Pin<br>G-7 | Bell<br>Crank<br>Stud<br>G-8 |                       |

#### Iron Cases with SAE 6 & 8 Bolt P.T.O. Apertures (Continued)

Case 62-15-50 with  $\frac{7}{8}$ " hole for Brake Lever Stud 144-Q-60 and Two  $\frac{3}{4}$ " holes for Brake Bell Crank or Support Stud 144-Q-65

|         |             |          |       |        |         |        |          |         |             |
|---------|-------------|----------|-------|--------|---------|--------|----------|---------|-------------|
| 311681X | C62-15-41-2 | 62-15-50 | NP-1  | 500093 | 62-39-3 | 312-SP | 330216-3 | 144Q-65 | 62-15-71-2X |
| 311884X | "           | "        | NP-67 | "      | "       | "      | "        | "       | Void        |
| 311889X | "           | "        | NP-2  | "      | "       | "      | "        | "       | Void        |
| 312455X | "           | "        | "     | "      | "       | "      | —        | —       | —           |

#### Case 62-15-52

|         |           |          |       |        |         |   |   |   |   |
|---------|-----------|----------|-------|--------|---------|---|---|---|---|
| 311993X | C62-15-53 | 62-15-52 | NP-96 | 500100 | 62-39-4 | — | — | — | — |
|---------|-----------|----------|-------|--------|---------|---|---|---|---|

#### Case 62-15-57 with $\frac{7}{8}$ " hole for Brake Lever Stud

Case 62-15-57 with Seven holes for  $\frac{5}{8}$ " screws for Spicer Clutch Housings 7041X and 8005X or Ford 312653 Clutch Housing

|         |             |          |       |        |         |        |   |   |   |
|---------|-------------|----------|-------|--------|---------|--------|---|---|---|
| 312209X | C62-15-41-2 | 62-15-57 | NP-96 | 500100 | 62-39-4 | 312-SP | — | — | — |
|---------|-------------|----------|-------|--------|---------|--------|---|---|---|

#### Case 62-15-70

|              |             |          |       |        |         |        |   |   |      |
|--------------|-------------|----------|-------|--------|---------|--------|---|---|------|
| 62-15-70-1X  | C62-15-41-3 | 62-15-70 | NP-96 | 500100 | 62-39-3 | 312-SP | — | — | Void |
| ■62-15-70-2X | "           | "        | "     | "      | "       | "      | — | — | Void |

#### Case 62-15-71

|              |             |          |       |        |         |         |          |         |   |
|--------------|-------------|----------|-------|--------|---------|---------|----------|---------|---|
| 62-15-71-1X  | C62-15-41-3 | 62-15-71 | NP-96 | 500100 | 62-39-3 | 312-SP  | 330216-3 | 144Q-65 | — |
| ■62-15-71-2X | "           | "        | "     | "      | "       | "       | "        | "       | — |
| 62-15-71-5X  | "           | "        | "     | "      | "       | 144Q-60 | "        | —       | — |
| 62-15-71-7X  | "           | "        | "     | "      | "       | 312-SP  | "        | 144Q-65 | — |

## ALUMINUM CASE

Aluminum Cases with Two SAE 6 Bolt P.T.O. Apertures — Used with Reverse Idler Shaft 62-60-4

|         |           |          |      |        |         |        |          |         |             |
|---------|-----------|----------|------|--------|---------|--------|----------|---------|-------------|
| 8029X   | C62-15-22 | 62-15-21 | —    | —      | —       | —      | —        | —       | —           |
| 310441X | "         | 62-15-25 | NP-1 | 500093 | 500091  | —      | —        | —       | 62-15-22-2X |
| 310728X | "         | "        | "    | "      | 62-39-3 | 312-SP | —        | —       | "           |
| 310867X | "         | 62-15-34 | "    | "      | "       | "      | 330216-3 | 144Q-65 | 62-15-67-4X |
| 311758X | "         | "        | "    | "      | "       | —      | —        | —       | 62-15-67-6X |
| 311061X | "         | 62-15-36 | "    | "      | "       | —      | —        | —       | 62-15-66-2X |

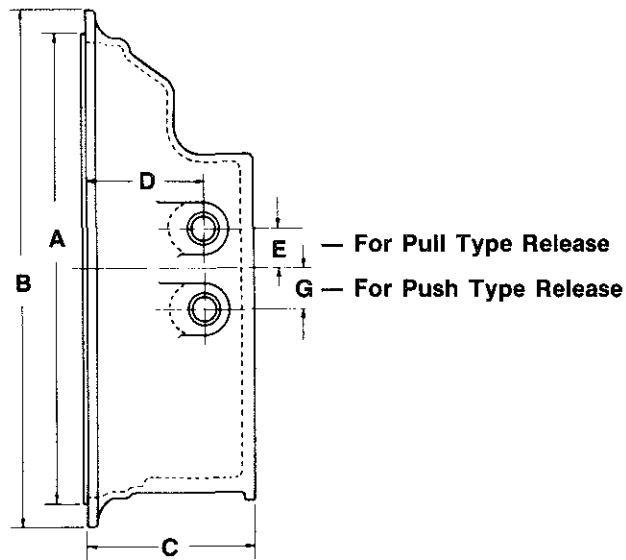
Aluminum Case with Two SAE 6 Bolt P.T.O. Apertures — Used with Reverse Idler Shaft 62-60-5 for Ford

Case 62-15-56 with Seven holes for  $\frac{5}{8}$ " screws for Spicer Clutch Housings 7041X and 8005X or Ford 312653 Clutch Housing.

|         |             |          |       |        |         |   |   |   |             |
|---------|-------------|----------|-------|--------|---------|---|---|---|-------------|
| 311359X | C62-15-22-1 | 62-15-42 | NP-1  | 500093 | 21-39-1 | — | — | — | 62-15-63-2X |
| 312010X | C62-15-22-2 | 62-15-56 | NP-96 | "      | 62-39-4 | — | — | — | "           |

■Also includes Reverse Idler Shaft, and (2) 330592 Thrust Washers

| SAE      |                    |                    |
|----------|--------------------|--------------------|
| Size No. | A Pilot Dia.       | B O.D.             |
| 1        | 20 $\frac{1}{8}$ " | 21 $\frac{3}{4}$ " |
| 2        | 17 $\frac{5}{8}$ " | 19 $\frac{1}{4}$ " |
| 3        | 16 $\frac{1}{8}$ " | 17 $\frac{3}{4}$ " |



| CLUTCH HOUSING   |                 |              |             |       | RELEASE SHAFT HOLE |                   |                     |                   |                    | For Service Use |
|------------------|-----------------|--------------|-------------|-------|--------------------|-------------------|---------------------|-------------------|--------------------|-----------------|
| Assembly No. E-2 | Bushing No. E-5 | Part No. E-3 | Casting No. | S A E | C Length           | Dia.              | D C/L to Front Face | E Above C/L       | G Below C/L        |                 |
| 7005X            | 128C-20         | 102C-444     | C102C-430-1 | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 1 $\frac{1}{2}$ "  | Void            |
| 7041X            | 128C-20         | 102C-429     | "           | 2     | 5 $\frac{1}{16}$ " | 1"                | 3"                  | 1 $\frac{1}{2}$ " | —                  | 62-518-27-1X    |
| 7043X            | 128C-20         | 102C-434     | "           | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 2 $\frac{5}{8}$ "  | 62-518-27-1X    |
| 7044X            | 128C-36         | 102C-451     | C102C-452   | 1     | 6 $\frac{1}{2}$ "  | 1 $\frac{1}{4}$ " | 2 $\frac{13}{16}$ " | —                 | 3 $\frac{7}{16}$ " | —               |
| 7045X            | 128C-20         | 102C-457     | C102C-430-2 | 1     | 5 $\frac{1}{16}$ " | 1"                | 3"                  | 1 $\frac{1}{2}$ " | —                  | Void            |
| 7046X            | 128C-20         | 102C-462     | C102C-430-1 | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 2 $\frac{5}{8}$ "  | 62-518-27-1X    |
| 7301X            | 128C-20         | 102C-470     | C102C-471   | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{1}{2}$ "   | 1 $\frac{1}{2}$ " | —                  | Void            |
| 7521X            | 128C-20         | 102C-450     | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                | 4 $\frac{3}{16}$ "  | 1 $\frac{1}{2}$ " | —                  | Void            |
| 7522X            | 128C-20         | 102C-482     | C102C-430-1 | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 2 $\frac{5}{8}$ "  | —               |
| 7969X            | 128C-20         | 102C-506     | C102C-507   | 3     | 6 $\frac{1}{2}$ "  | 1"                | 4 $\frac{3}{16}$ "  | 1 $\frac{1}{2}$ " | —                  | Void            |
| 8005X            | 128C-20         | 102C-505     | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                | 4 $\frac{3}{16}$ "  | 1 $\frac{1}{2}$ " | —                  | 62-518-30-1X    |
| 8014X            | 128C-20         | 102C-511     | C102C-512   | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 2 $\frac{5}{8}$ "  | 312283X         |
| 8019X            | 128C-20         | 102C-513     | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | 1 $\frac{1}{2}$ " | —                  | 62-518-29-1X    |
| 8140X            | 128C-20         | 102C-515     | C102C-516   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 4 $\frac{3}{16}$ "  | 1 $\frac{1}{2}$ " | —                  | Void            |
| 310034X          | 128C-20         | 102C-520     | C102C-521   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | 1 $\frac{1}{2}$ " | —                  | Void            |
| 310099X          | 128C-20         | 102C-524     | C102C-525   | 2     | 5 $\frac{1}{16}$ " | 1"                | 3"                  | 1 $\frac{1}{2}$ " | —                  | Void            |
| 310170X          | 128C-20         | 102C-522     | C102C-523   | 1     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{1}{2}$ "   | 1 $\frac{1}{2}$ " | —                  | Void            |
| 310214X          | 128C-20         | 102C-535     | C102C-516   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | 1 $\frac{1}{2}$ " | —                  | Void            |
| 310230X          | 128C-20         | 102C-536     | C102C-523   | 1     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 2 $\frac{5}{8}$ "  | Void            |
| 310261X          | 128C-20         | 102C-537     | C102C-516-1 | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | —                 | 2 $\frac{5}{8}$ "  | Void            |
| 310329X          | 128C-20         | 102C-546     | C102C-432-2 | 2     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{1}{16}$ "  | —                 | 2 $\frac{3}{8}$ "  | Void            |
| 310432X          | 128C-20         | 102C-552     | C102C-516   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | 1 $\frac{1}{2}$ " | —                  | 62-518-32-1X    |
| 310475X          | 128C-20         | 102C-553     | C102C-346   | 2     | 6 $\frac{3}{16}$ " | 1"                | 3"                  | —                 | 2 $\frac{1}{2}$ "  | Void            |
| 310613X          | 128C-20         | 102C-559     | C102C-516   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | 1 $\frac{1}{2}$ " | —                  | 62-518-32-1X    |
| 310753X          | 128C-20         | 62-518-1     | C102C-516-1 | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | —                 | 2 $\frac{5}{8}$ "  | 62-518-32-1X    |
| 310802X          | 128C-20         | 62-518-4     | C102C-516-1 | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | —                 | 2 $\frac{5}{8}$ "  | 62-518-32-1X    |
| 310814X          | 128C-20         | 62-518-5     | C102C-516   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 4 $\frac{3}{16}$ "  | 1 $\frac{1}{2}$ " | —                  | Void            |
| 310821X          | 128C-20         | 62-518-6     | C102C-521   | 1     | 6 $\frac{1}{2}$ "  | 1"                | 3 $\frac{3}{4}$ "   | 1 $\frac{1}{2}$ " | —                  | 62-518-32-1X    |
| 310921X          | 128C-20         | 62-518-7     | C102C-471   | 2     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{17}{32}$ " | —                 | 2 $\frac{5}{8}$ "  | 312283X         |
| 310971X          | 128C-20         | 62-518-12    | C102C-523   | 1     | 5 $\frac{1}{16}$ " | 1"                | 2 $\frac{1}{2}$ "   | 2 $\frac{5}{8}$ " | —                  | 312057X         |

# MODEL 6000

## CLUTCH HOUSING DIMENSIONS

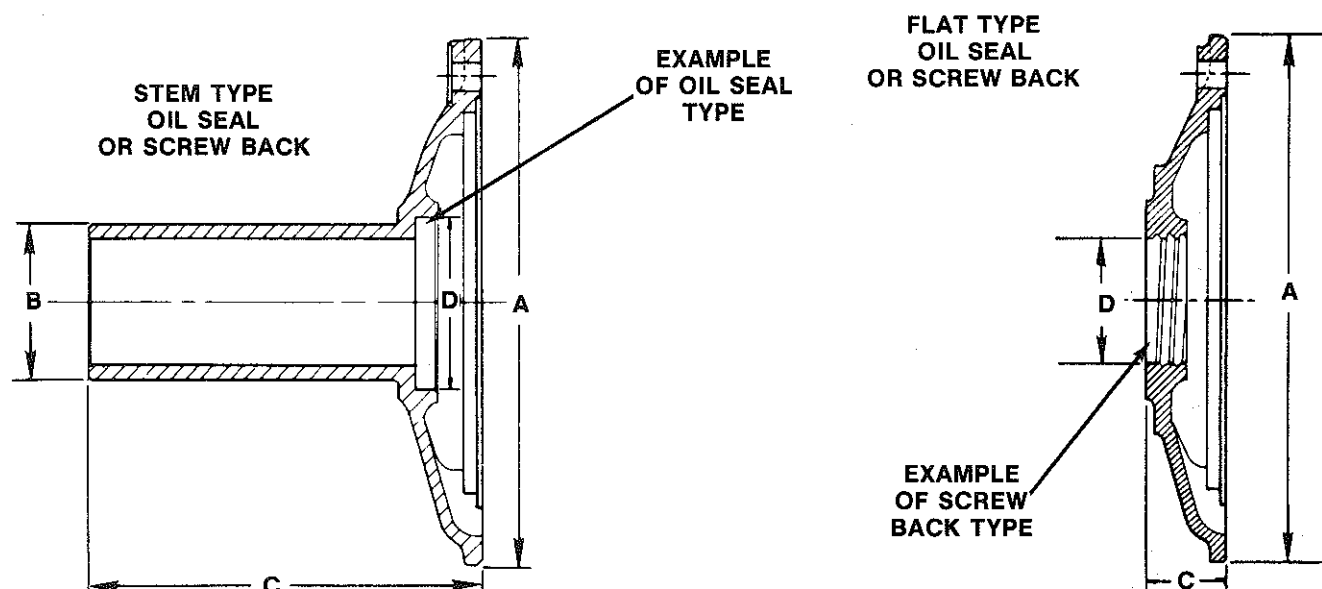
| CLUTCH HOUSING   |                 |                  |             |       | C Length           | RELEASE SHAFT HOLE |                                           |                   |                   | For Service Use |
|------------------|-----------------|------------------|-------------|-------|--------------------|--------------------|-------------------------------------------|-------------------|-------------------|-----------------|
| Assembly No. E-2 | Bushing No. E-5 | Part No. E-3     | Casting No. | S A E |                    | Dia.               | D C/L to Front Face                       | E Above C/L       | G Below C/L       |                 |
| *311258X         | 128C-20         | <b>62-518-14</b> | C62-518-13  | 2     | 5 $\frac{1}{16}$ " | 1"                 | 2 $\frac{17}{32}$ "                       | —                 | 2 $\frac{5}{8}$ " | —               |
| 311689X          | 128C-20         | <b>62-518-17</b> | C102C-523   | 1     | 5 $\frac{1}{16}$ " | 1"                 | 2 $\frac{1}{2}$ "                         | 1 $\frac{1}{2}$ " | —                 | Void            |
| 311699X          | 128C-20         | <b>62-518-18</b> | C102C-516-1 | 1     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{3}{4}$ "                         | —                 | 2 $\frac{5}{8}$ " | 62-518-32-1X    |
| 311847X          | 128C-20         | <b>62-518-20</b> | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{5}{8}$ "                         | —                 | 2 $\frac{1}{2}$ " | 62-518-30-1X    |
| 311883X          | 128C-20         | <b>62-518-21</b> | C102C-471   | 2     | 5 $\frac{1}{16}$ " | 1"                 | 2 $\frac{17}{32}$ "                       | —                 | 2 $\frac{5}{8}$ " | 312283X         |
| 311939X          | 128C-20         | <b>62-518-22</b> | C62-518-22  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{3}{4}$ "                         | —                 | 2 $\frac{5}{8}$ " | 62-518-29-1X    |
| *312057X         | 128C-20         | <b>62-518-23</b> | C102C-523   | 1     | 5 $\frac{1}{16}$ " | 1"                 | 2 $\frac{1}{2}$ "                         | —                 | 2 $\frac{5}{8}$ " | —               |
| ● *312098X       | 128C-20         | <b>62-518-24</b> | C62-518-25  | 2     | 6"                 | 1"                 | 3 $\frac{5}{8}$ "                         | —                 | 2 $\frac{1}{2}$ " | Void            |
| *312283X         | 128C-20         | <b>62-518-26</b> | C102C-471   | 2     | 5 $\frac{1}{16}$ " | 1"                 | 2 $\frac{17}{32}$ "                       | —                 | 2 $\frac{5}{8}$ " | —               |
| 312826X          | 128C-20         | <b>73-518-4</b>  | C73-518-5   | 2     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{3}{4}$ "                         | 1 $\frac{1}{2}$ " | —                 | 62-518-31-1X    |
| —                | —               | <b>102C-474</b>  | C102C-475-1 | 2     | 5 $\frac{5}{8}$ "  | 1"                 | 2 $\frac{1}{4}$ "                         | —                 | 3"                | —               |
| —                | —               | <b>102C-506</b>  | C102C-507   | 3     | 6 $\frac{1}{2}$ "  | 1"                 | 4 $\frac{3}{16}$ "                        | 1 $\frac{1}{2}$ " | —                 | Void            |
| —                | —               | <b>102C-509</b>  | C102C-510   | 2     | 5 $\frac{1}{16}$ " | 1"                 | 2 $\frac{17}{32}$ "                       | —                 | 2 $\frac{5}{8}$ " | —               |
| —                | —               | <b>102C-513</b>  | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{3}{4}$ "                         | 1 $\frac{1}{2}$ " | —                 | 62-518-29-1X    |
| —                | —               | <b>62-518-6</b>  | C102C-521   | 1     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{3}{4}$ "                         | 1 $\frac{1}{2}$ " | —                 | 62-518-32-1X    |
| —                | —               | <b>62-518-8</b>  | C102C-475-1 | 2     | 5 $\frac{5}{8}$ "  | 1"                 | 2 $\frac{9}{16}$ "                        | —                 | 3"                | Void            |
| —                | —               | <b>62-518-9</b>  | C102C-432-1 | 2     | 6 $\frac{1}{2}$ "  | 1 $\frac{1}{4}$ "  | 3 $\frac{3}{4}$ "                         | 1 $\frac{1}{2}$ " | —                 | —               |
| —                | —               | <b>62-518-10</b> | C102C-521   | 1     | 6 $\frac{1}{2}$ "  | 1 $\frac{1}{4}$ "  | 3 $\frac{3}{4}$ "                         | 1 $\frac{1}{2}$ " | —                 | —               |
| *62-518-27-1X    | 128C-20         | <b>62-518-27</b> | C102C-430-3 | 2     | 5 $\frac{1}{16}$ " | 1"                 | { 3"<br>2 $\frac{17}{32}$ "               | 1 $\frac{1}{2}$ " | —                 | —               |
| *62-518-29-1X    | 128C-20         | <b>62-518-29</b> | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | { 3 $\frac{3}{4}$ "<br>3 $\frac{5}{8}$ "  | 1 $\frac{1}{2}$ " | —                 | —               |
| *62-518-30-1X    | 128C-20         | <b>62-518-30</b> | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | { 4 $\frac{3}{16}$ "<br>3 $\frac{5}{8}$ " | 1 $\frac{1}{2}$ " | —                 | —               |
| *62-518-31-1X    | 128C-20         | <b>62-518-31</b> | C73-518-5   | 2     | 6 $\frac{1}{2}$ "  | 1"                 | { 4 $\frac{3}{16}$ "<br>3 $\frac{5}{8}$ " | 1 $\frac{1}{2}$ " | —                 | —               |
| *62-518-32-1X    | 128C-20         | <b>62-518-32</b> | C102C-521   | 1     | 6 $\frac{1}{2}$ "  | 1"                 | { 3 $\frac{3}{4}$ "<br>3 $\frac{3}{4}$ "  | 1 $\frac{1}{2}$ " | —                 | —               |
| ▲*62-518-35-1X   | 128C-20         | <b>62-518-35</b> | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | { 4 $\frac{3}{16}$ "<br>3 $\frac{5}{8}$ " | 1 $\frac{1}{2}$ " | —                 | —               |
| *62-518-36-1X    | 128C-20         | <b>62-518-36</b> | C62-518-13  | 2     | 6 $\frac{1}{2}$ "  | 1"                 | { 3 $\frac{3}{4}$ "<br>3 $\frac{5}{8}$ "  | 1 $\frac{1}{2}$ " | —                 | —               |
| —                | —               | <b>73-518-3</b>  | C73-518-2   | 2     | 5 $\frac{5}{8}$ "  | 1"                 | 2 $\frac{3}{4}$ "                         | 3"                | —                 | —               |
| ▲312653          | —               | <b>312653</b>    | —           | 2     | 6 $\frac{1}{2}$ "  | 1"                 | 3 $\frac{5}{8}$ "                         | —                 | 2 $\frac{1}{2}$ " | —               |

■ Side Nodal Mounting

● Nodal Mounting

▲ Special FORD only

\* Includes Handhole cover 46-96-2-1X



**FRONT BEARING CAP CHART**

| A<br>Outside<br>Dia. | B<br>Stem<br>Dia. | C<br>Length | D<br>Inside Dia. |             | Front Bearing Cap |             |                            |
|----------------------|-------------------|-------------|------------------|-------------|-------------------|-------------|----------------------------|
|                      |                   |             | Screw<br>Back    | Oil<br>Seal | Used By           | Part<br>No. | Assy.<br>Incl.<br>Oil Seal |

**FLAT TYPE — For Spicer Pull Type Clutches — PULL TYPE RELEASE**

|                                 |   |                                   |        |        |             |          |         |
|---------------------------------|---|-----------------------------------|--------|--------|-------------|----------|---------|
| 7 <sup>5</sup> / <sub>8</sub> " | — | 1 <sup>13</sup> / <sub>16</sub> " | 1.795" | —      | General Use | 62-19-22 | —       |
| 7 <sup>5</sup> / <sub>8</sub> " | — | 1 <sup>3</sup> / <sub>16</sub> "  | —      | 2.502" | General Use | 62-19-61 | 310729X |

**STEM TYPE — For all Push Type Clutches — PUSH TYPE RELEASE**

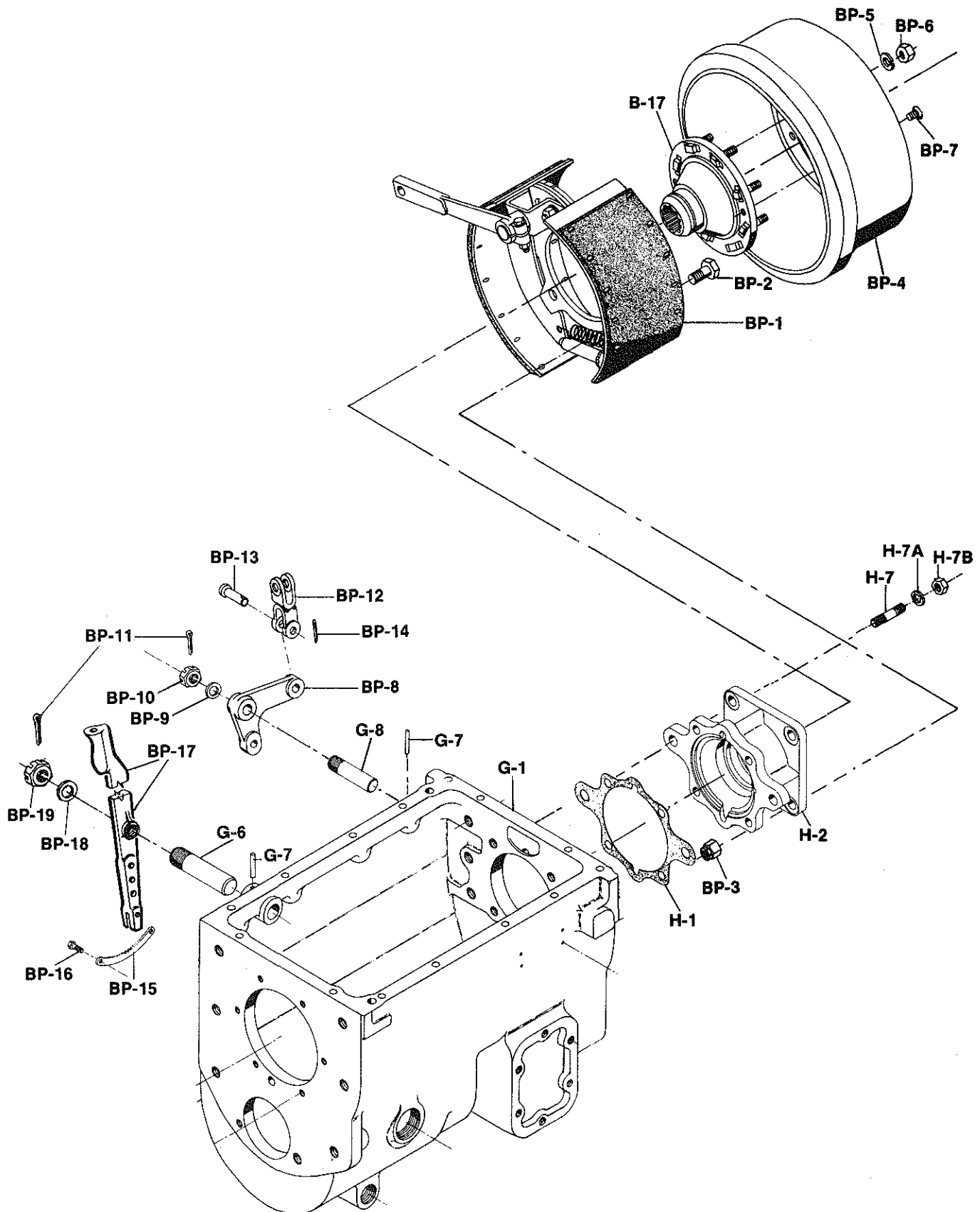
|                                 |        |                                   |        |        |               |          |             |
|---------------------------------|--------|-----------------------------------|--------|--------|---------------|----------|-------------|
| 7 <sup>5</sup> / <sub>8</sub> " | 1.872" | 5 <sup>3</sup> / <sub>8</sub> "   | 1.508" | —      | General Use   | 62-19-45 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 1.872" | 5 <sup>5</sup> / <sub>8</sub> "   | 1.508" | —      | General Use   | 62-19-70 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 1.872" | 5 <sup>25</sup> / <sub>32</sub> " | 1.508" | —      | International | 62-19-73 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 1.872" | 6 <sup>5</sup> / <sub>32</sub> "  | 1.508" | —      | International | 62-19-34 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 1.872" | 5 <sup>25</sup> / <sub>32</sub> " | —      | 1.983" | International | 62-19-79 | 62-19-79-1X |
| 7 <sup>5</sup> / <sub>8</sub> " | 1.940" | 6 <sup>7</sup> / <sub>32</sub> "  | 1.508" | —      | Ford          | 62-19-75 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 1.940" | 6 <sup>7</sup> / <sub>32</sub> "  | 1.508" | —      | Ford          | 62-19-78 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 5 <sup>11</sup> / <sub>32</sub> " | 1.795" | —      | General Use   | 62-19-31 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 5 <sup>17</sup> / <sub>32</sub> " | 1.795" | —      | General Use   | 62-19-25 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 5 <sup>17</sup> / <sub>32</sub> " | —      | 2.502" | General Use   | 62-19-49 | 310302X     |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 5 <sup>27</sup> / <sub>32</sub> " | —      | 2.502  | GMC           | 62-19-71 | 312246X     |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 6 <sup>7</sup> / <sub>32</sub> "  | 1.795" | —      | GMC           | 62-19-55 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 6 <sup>7</sup> / <sub>32</sub> "  | 1.795" | —      | GMC           | 62-19-66 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 6 <sup>13</sup> / <sub>32</sub> " | 1.795" | —      | Ford          | 62-19-64 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 6 <sup>27</sup> / <sub>32</sub> " | 1.795" | —      | General Use   | 62-19-50 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 6 <sup>15</sup> / <sub>16</sub> " | 1.795" | —      | General Use   | 62-19-47 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.246" | 6 <sup>7</sup> / <sub>32</sub> "  | 1.795" | —      | Ford          | 62-19-36 | —           |
| 7 <sup>5</sup> / <sub>8</sub> " | 2.597  | 5 <sup>27</sup> / <sub>32</sub> " | 2.047" | —      | General Use   | 62-19-41 | —           |

**STEM TYPE — Used with Ford Clutch Housing and Case 312004X (Case Kit 312113X)**

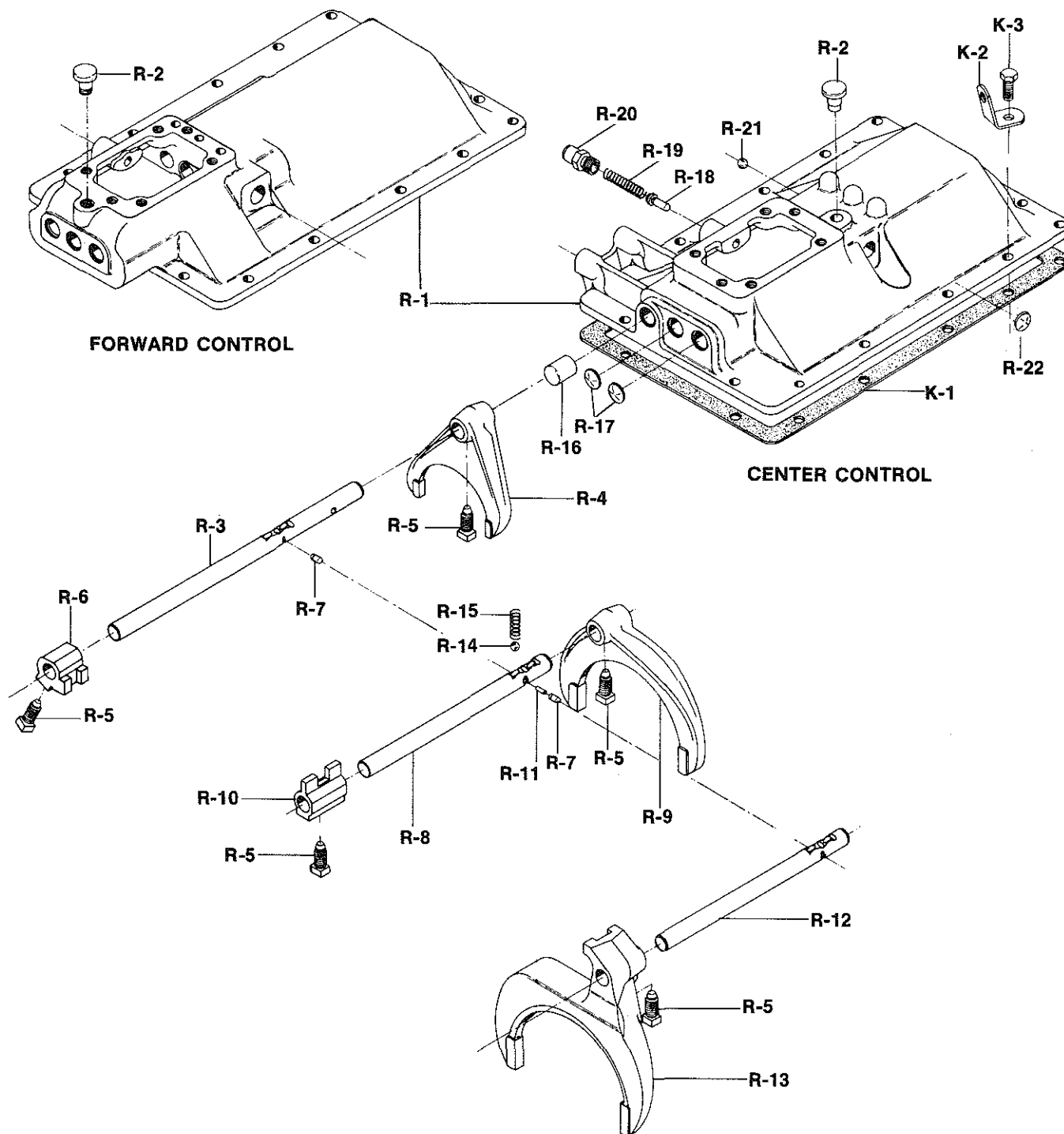
|                                  |        |                                  |        |        |      |          |             |
|----------------------------------|--------|----------------------------------|--------|--------|------|----------|-------------|
| 7 <sup>1</sup> / <sub>32</sub> " | 1.940" | 6 <sup>7</sup> / <sub>32</sub> " | 1.508" | —      | Ford | 62-19-59 | —           |
| 7 <sup>1</sup> / <sub>32</sub> " | 1.940" | 6 <sup>7</sup> / <sub>32</sub> " | 1.508" | —      | Ford | 62-19-65 | —           |
| 7 <sup>1</sup> / <sub>32</sub> " | 1.940" | 6 <sup>7</sup> / <sub>32</sub> " | —      | 1.983" | Ford | 62-19-80 | 62-19-80-1X |
| 7 <sup>5</sup> / <sub>8</sub> "  | 1.940" | 6 <sup>7</sup> / <sub>32</sub> " | —      | 1.983" | Ford | 62-19-81 | 62-19-81-1X |



| Part No.          | Part Description                                              | No. Req'd. |
|-------------------|---------------------------------------------------------------|------------|
| <b>313400-10X</b> | <b>BASIC OVERHAUL KIT</b> .....                               | <b>1</b>   |
| <b>310068X</b>    | <b>GASKET KIT</b> .....                                       | <b>1</b>   |
| 290C-52           | Gasket-clutch housing to case .....                           | 1          |
| 62-223-13         | Gasket-front bearing cap .....                                | 1          |
| 62-223-17         | Gasket-front bearing cap .....                                | 1          |
| 46-324-1          | Gasket-6 bolt p.t.o. aperture cover .....                     | 2          |
| 22P-22            | Gasket-8 bolt p.t.o. aperture cover .....                     | 1          |
| 62-223-12         | Gasket-M/S rear bearing cap .....                             | 1          |
| 62-223-14         | Gasket-M/S rear bearing cap (with Bendix brake only) .....    | 1          |
| 55-223-17         | Gasket-C/S rear bearing cap .....                             | 1          |
| 62-155-8          | Gasket-shifter housing .....                                  | 1          |
| 62-155-7          | Gasket-dome to shifter housing .....                          | 1          |
| <b>312261X</b>    | <b>BEARING KIT</b> .....                                      | <b>1</b>   |
| 550046            | Bearing-drive gear .....                                      | 1          |
| 310662X           | Bearing Kit-drive gear pocket roller .....                    | 1          |
| 550061            | Bearing-M/S rear .....                                        | 1          |
| 550520            | Bearing-C/S front .....                                       | 1          |
| 550059            | Bearing-C/S rear .....                                        | 1          |
| 550122            | Bearing-reverse idler gear .....                              | 1          |
| 62-381-5          | Ring-drive gear bearing snap .....                            | 1          |
| 425-SP            | Pin-M/S 4th or 5th gear sleeve .....                          | 1          |
| 1001-W            | Washer-M/S 4th or 5th gear thrust .....                       | 1          |
| 62-381-4          | Ring-thrust washer snap .....                                 | 1          |
| 62-381-8          | Ring-M/S 2nd & 3rd clutch gear snap .....                     | 1          |
| 62-381-9          | Ring-C/S drive gear snap .....                                | 1          |
| 500010-8          | Key-woodruff #29 .....                                        | 4          |
| 62-381-6          | Ring-C/S 4th or 5th speed overdrive gear snap .....           | 1          |
| 62-463-8          | Seal-front bearing cap oil .....                              | 1          |
| 60-463-8          | Seal-rear oil-3 3/4" dia. ....                                | 1          |
| 71-463-12         | Seal-rear oil-3 1/2" dia. ....                                | 1          |
| <b>311475X</b>    | <b>SMALL PARTS KIT</b> (Not Part of Basic Overhaul Kit) ..... | <b>1</b>   |
| 62-381-5          | Ring-drive gear bearing snap .....                            | 1          |
| 425-SP            | Pin-M/S 4th or 5th gear sleeve .....                          | 1          |
| 1001-W            | Washer-M/S 4th or 5th gear thrust .....                       | 1          |
| 62-381-4          | Ring-thrust washer snap .....                                 | 1          |
| 62-381-8          | Ring-M/S 2nd & 3rd clutch gear snap .....                     | 1          |
| 62-381-9          | Ring-C/S drive gear snap .....                                | 1          |
| 500010-8          | Key-woodruff #29 .....                                        | 4          |
| 62-381-6          | Ring-C/S 4th or 5th speed overdrive gear snap .....           | 1          |
| 32-12-1           | Pin-interlock .....                                           | 2          |
| 289-SP            | Pin-interlock .....                                           | 1          |
| 500166-5          | Plug- 7/16" expansion .....                                   | 1          |
| 50-80-1           | Ball-shift rod poppet .....                                   | 3          |
| 44-72-2           | Spring-shift rod poppet .....                                 | 3          |
| 62-438-2          | Pin-1st & reverse shift finger plunger .....                  | 2          |
| 62-72-8           | Spring-shift finger plunger 60 lbs. ....                      | 1          |
| 38P-1             | Retainer-shift finger plunger .....                           | 1          |



| Ref. No.         | Part No.      | Part Description                                           | Qty. |
|------------------|---------------|------------------------------------------------------------|------|
| B-17             | See Tab Bills | Companion Flange .....                                     | 1    |
| G-1              | See Tab Bills | Case Assembly .....                                        | 1    |
| G-6              | 144Q-54       | Stud—brake lever.....                                      | 1    |
| or               | 144Q-60       | $\frac{7}{8}$ " x $6\frac{7}{16}$ " (Not threaded)         |      |
| or               | 144Q-63       | $\frac{7}{8}$ "-16 x $3\frac{7}{8}$ "                      |      |
| or               | 312-SP        | $\frac{7}{8}$ "-16 x $5\frac{1}{4}$ "                      |      |
|                  |               | Plug—brake lever stud hole ( $\frac{7}{8}$ " x 1")         |      |
| G-7              | 330216-3      | Pin—brake lever stud .....                                 | 2    |
| G-8              | 144Q-65       | Stud—brake bell crank .....                                | 1    |
| H-1              | 62-223-14     | Gasket—Mainshaft rear bearing cap .....                    | 1    |
| H-2              | See Tab Bills | Bearing Cap, Seal and Bushing Assembly.....                | 1    |
| H-7              | 247-V         | Stud—brake mounting .....                                  | 4    |
| H-7A             | 500357-15     | Lock Washer— $\frac{5}{8}$ " .....                         | 4    |
| H-7B             | 500371-7      | Nut— $\frac{5}{8}$ "-18 .....                              | 4    |
| BP-1             | 310999        | Brake Assembly—12"x5" .....                                | 1    |
|                  | 311004        | Brake Assembly—12"x3" .....                                | 1    |
| BP-2             | 500414-9      | Bolt— $\frac{5}{8}$ "-18x1 $\frac{1}{2}$ " .....           | 4    |
| BP-3             | 500621-1      | Nut— $\frac{5}{8}$ "-18x1 $\frac{17}{32}$ " Height .....   | 4    |
|                  | 500647-1      | Nut— $\frac{5}{8}$ "-18x2 $\frac{23}{32}$ " Height .....   |      |
| BP-4             | 20B-90        | Brake Drum—used with companion flange 6-1-2401X.....       | 1    |
| BP-4             | 330433        | Brake Drum—used with companion flange 5-1-278X.....        |      |
| BP-5             | 500357-11     | Lock Washer— $\frac{3}{8}$ " .....                         | 8    |
| BP-6             | 500371-3      | Nut— $\frac{3}{8}$ "-24 .....                              | 8    |
| BP-7             | 500469-9      | Bolt— $\frac{5}{16}$ "-18x $\frac{5}{8}$ " flat head ..... | 2    |
| BP-8             | 32B-12        | Crank—brake bell .....                                     | 1    |
| BP-9             | 25-W          | Washer—brake bell crank .....                              | 1    |
| BP-10            | 85-J          | Nut—brake bell crank stud .....                            | 1    |
| BP-11            | 500024-7      | Cotter Pin .....                                           | 2    |
| BP-12            | 35B-15        | Link—brake bell crank .....                                | 1    |
| BP-13            | 500016-23     | Clevis Pin— $\frac{1}{2}$ " x $1\frac{23}{64}$ " .....     | 2    |
| BP-14            | 500024-4      | Cotter Pin— $\frac{1}{8}$ "x $\frac{7}{8}$ " .....         | 2    |
| BP-15            | 3Q-43         | Quadrant—brake lever .....                                 | 1    |
| BP-16            | 500438-10     | Bolt— $\frac{3}{8}$ "-16x1" (with Washer).....             | 2    |
| BP17             | 5400X         | Brake Lever Assembly—specify length required .....         | 1    |
| N.S.             | 125Q-3        | Spring—brake lever .....                                   | 1    |
| BP-18            | 231-W         | Washer—brake lever stud .....                              | 1    |
| N.S.             | 258-W         | Washer—brake lever stud .....                              | 1    |
| BP-19            | 263-J         | Nut—brake lever stud .....                                 | 1    |
| N.S.             | 500026-7      | Cotter Pin— $\frac{3}{16}$ "-1 $\frac{1}{4}$ " .....       | 1    |
| N.S. - Not Shown |               |                                                            |      |



T210-6000

# MODEL 6000

## SHIFTER HOUSING ASSEMBLY

# Spicer®

| Ref. No.                                               | Part No.               | Part Description                                                 | Housing Pad Position |         | M I L I T A R Y |
|--------------------------------------------------------|------------------------|------------------------------------------------------------------|----------------------|---------|-----------------|
|                                                        |                        |                                                                  | Center               | Forward |                 |
| R-1                                                    | <b>See Tab Bills</b>   | Shifter Housing Assembly (See Pages 38-39) .....                 | 1                    | 1       | 1               |
| R-2                                                    | <b>See Pages 38-39</b> | Shifter Housing .....                                            | 1                    | 1       | 1               |
| "                                                      | <b>312268</b>          | Breather Assembly (tap in type) .....                            | 1                    | —       | —               |
| "                                                      | <b>4328X</b>           | Breather Assembly (Screw in type) .....                          | —                    | 1       | —               |
| "                                                      | <b>16979</b>           | Breather Assembly .....                                          | —                    | —       | 1               |
| R-3                                                    | <b>62-67-32</b>        | Rod-1st and reverse shift .....                                  | 1                    | —       | —               |
| "                                                      | <b>62-67-33</b>        | Rod-1st and reverse shift .....                                  | —                    | 1       | —               |
| "                                                      | <b>62-67-15</b>        | Rod-1st and reverse shift .....                                  | —                    | —       | 1               |
| R-4                                                    | <b>55-66-19</b>        | Fork-1st and reverse shift .....                                 | 1                    | 1       | 1               |
| R-5                                                    | <b>545004</b>          | Bolt- $\frac{7}{16}$ "-20 x $\frac{13}{16}$ " self locking ..... | 5                    | 5       | 5               |
| R-6                                                    | <b>62-354-5</b>        | Bracket-reverse and 1st shift rod .....                          | 1                    | 1       | 1               |
| R-7                                                    | <b>32-12-1</b>         | Pin-interlock .....                                              | 2                    | 2       | 2               |
| R-8                                                    | <b>62-67-22</b>        | Rod-2nd and 3rd shift .....                                      | 1                    | —       | —               |
| "                                                      | <b>62-67-13</b>        | Rod-2nd and 3rd shift .....                                      | —                    | 1       | 1               |
| R-9                                                    | <b>62-66-25</b>        | Ford-2nd and 3rd shift .....                                     | 1                    | —       | —               |
| "                                                      | <b>62-66-20</b>        | Ford-2nd and 3rd shift .....                                     | —                    | 1       | 1               |
| R-10                                                   | <b>62-354-4</b>        | Bracket-2nd and 3rd shift rod .....                              | 1                    | 1       | 1               |
| R-11                                                   | <b>289-SP</b>          | Pin-interlock .....                                              | 1                    | 1       | 1               |
| R-12                                                   | <b>62-67-31</b>        | Rod-4th and 5th shift .....                                      | 1                    | —       | —               |
| "                                                      | <b>62-67-14</b>        | Rod-4th and 5th shift .....                                      | —                    | 1       | 1               |
| R-13                                                   | <b>62-66-27</b>        | Fork-4th and 5th shift .....                                     | 1                    | —       | —               |
| "                                                      | <b>62-66-22</b>        | Fork-4th and 5th shift .....                                     | —                    | 1       | 1               |
| R-14                                                   | <b>50-80-1</b>         | Ball-shift rod poppet .....                                      | 3                    | 3       | 3               |
| R-15                                                   | <b>44-72-2</b>         | Spring-shift-rod poppet .....                                    | 3                    | 3       | 3               |
| R-16                                                   | <b>32-59-3</b>         | Plug-cup type .....                                              | 1                    | —       | —               |
| R-17                                                   | <b>500166-12</b>       | Plug- $\frac{7}{8}$ " expansion .....                            | 2                    | 3       | 3               |
| R-18                                                   | <b>62-438-2</b>        | Pin-1st and reverse shift finger plunger .....                   | A.R.                 | A.R.    | A.R.            |
| R-19                                                   | <b>See Pages 38-39</b> | Spring-shift finger plunger .....                                | 1                    | 1       | 1               |
| R-20                                                   | <b>38P-1</b>           | Retainer-shift finger plunger .....                              | 1                    | 1       | 1               |
| R-21                                                   | <b>50-80-4</b>         | Back-up Switch .....                                             | 1                    | —       | —               |
| or                                                     | <b>330366</b>          | Plug—without back-up switch .....                                | 1                    | 1       | 1               |
| R-22                                                   | <b>500166-5</b>        | Plug-interlock $\frac{7}{16}$ " expansion .....                  | 1                    | 1       | 1               |
| <b>PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY</b> |                        |                                                                  |                      |         |                 |
| K-1                                                    | <b>62-155-8</b>        | Gasket-shifter housing .....                                     | 1                    | 1       | 1               |
| "                                                      | <b>62-155-12</b>       | Gasket-shifter housing .....                                     | —                    | 1       | —               |
| K-2                                                    | <b>330564-1</b>        | Lift Hooks .....                                                 | 2                    | 2       | 2               |
| K-3                                                    | <b>545002-6</b>        | Bolt- $\frac{3}{8}$ "-16 x $1\frac{1}{4}$ " self locking .....   | 2                    | 2       | 2               |
| "                                                      | <b>545002-4</b>        | Bolt- $\frac{3}{8}$ "-16 x $1\frac{1}{8}$ " self locking .....   | 12                   | 12      | 12              |
| A.R. - As Required                                     |                        |                                                                  |                      |         |                 |

| SHIFTER HOUSING                     |                             |                |             | 1st and Reverse<br>Shift Finger Plunger |      |         | VARIABLE PARTS                                                             |                                                                                                                                                              |
|-------------------------------------|-----------------------------|----------------|-------------|-----------------------------------------|------|---------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Assembly<br>No.<br>See Tab<br>Bills | Part No.<br>Ref. No.<br>R-1 | Casting<br>No. | P<br>A<br>D | Spring No.<br>Ref. No.<br>R-19          | Load | Length  | Number                                                                     | Description                                                                                                                                                  |
| 8008X                               | 62-16-120                   | C62-16-48-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 310159X<br>(Military)               | 62-16-47                    | C62-16-48-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | { 7997X<br>62-463-7                                                        | Poppet Valve Assembly<br>"O" Ring-Poppet Valve                                                                                                               |
| 310181X                             | 62-16-120                   | C62-16-48-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 310184X<br>(Military)               | 62-16-49                    | C62-16-50-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | { Less<br>7997X<br>62-463-7<br>69-V<br>62-487-17<br>62-487-18<br>62-487-19 | Breather<br>Poppet Valve Assembly<br>"O" Ring-poppet valve<br>Lifting eye stud<br>Front-Shift Rod Insert<br>Center-Shift Rod Insert<br>Rear-Shift Rod Insert |
| 310451X                             | 62-16-120                   | C62-16-48-1    | F           | 30-72-6                                 | 28#  | 2 1/8"  | —                                                                          | —                                                                                                                                                            |
| 310469X                             | 62-16-123                   | C62-16-50-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 310477X                             | 62-16-122                   | C62-16-63-2    | F           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 310544X                             | 62-16-120                   | C62-16-48-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | 203-2                                                                      | Lockout Sleeve - 1st and rev.                                                                                                                                |
| 310658X                             | 62-16-72                    | C62-16-631-1   | F           | 62-72-8                                 | 60#  | 2 1/64" | 62-67-19                                                                   | (Ref. No. R-12)<br>4th & 5th speed shift rod.                                                                                                                |
| 310803X                             | 62-16-72                    | C62-16-63-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | 62-67-25                                                                   | (Ref. No. R-12)<br>4th&5th speed shift rod                                                                                                                   |
| 310868X                             | 62-16-123                   | C62-16-50-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 310930X                             | 62-16-75                    | C62-16-76      | C           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 311002X                             | 62-16-90                    | C62-16-63-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | { 62-67-28<br>81-39-5<br>62-67-29                                          | (Ref. No. R-12)<br>4th&5th Speed Shift Rod<br>Shifter Housing Plug                                                                                           |
| 311003X                             | 62-16-90                    | C62-16-63-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | { 62-67-29<br>81-39-5                                                      | (Ref. No. R-12)<br>4th&5th Speed Shift Rod<br>Shifter Housing Plug                                                                                           |
| 311010X                             | 62-16-83                    | C62-16-63-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | 62-67-26                                                                   | (Ref. No. R-12)<br>4th&5th Speed Shift Rod                                                                                                                   |
| 311016X                             | 62-16-83                    | C62-16-63-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | 62-67-27                                                                   | (Ref. No. R-12)<br>4th&5th Speed Shift Rod                                                                                                                   |
| 311017X                             | 62-16-83                    | C62-16-63-1    | F           | 30-72-6                                 | 28#  | 2 1/8"  | 62-67-27                                                                   | (Ref. No. R-12)<br>4th&5th Speed Shift Rod                                                                                                                   |
| 311020X                             | 62-16-118                   | C62-16-76-1    | C           | 62-72-8                                 | 60#  | 2 1/64" | —                                                                          | —                                                                                                                                                            |
| 311024X                             | 62-16-118                   | C62-16-76-1    | C           | 30-72-6                                 | 28#  | 2 1/8"  | 5951X                                                                      | (Ref. No. R-2)<br>Breather Assembly                                                                                                                          |
| 311104X                             | 62-16-120                   | C62-16-48-1    | F           | 46-72-3                                 | 8#   | 2 3/8"  | —                                                                          | —                                                                                                                                                            |
| 311275X                             | 62-16-123                   | C62-16-50-1    | F           | 30-72-6                                 | 28#  | 2 1/8"  | —                                                                          | —                                                                                                                                                            |
| 311368X                             | 62-16-83                    | C62-16-63-1    | F           | None                                    | —    | —       | —                                                                          | —                                                                                                                                                            |
| 311652X                             | 62-16-118                   | C62-16-76-1    | C           | 46-72-3                                 | 8#   | 2 3/8"  | —                                                                          | —                                                                                                                                                            |
| 312005X                             | 62-16-118                   | C62-16-76-1    | C           | None                                    | —    | —       | —                                                                          | —                                                                                                                                                            |
| 312011X                             | 62-16-118                   | C62-16-76-1    | C           | 30-72-6                                 | 28#  | 2 1/8"  | —                                                                          | —                                                                                                                                                            |
| 312012X                             | 62-16-120                   | C62-16-48-1    | F           | 30-72-6                                 | 28#  | 2 1/8"  | —                                                                          | —                                                                                                                                                            |
| 312013X                             | 62-16-123                   | C62-16-50-1    | F           | 30-72-6                                 | 28#  | 2 1/8"  | —                                                                          | —                                                                                                                                                            |
| 312097X                             | 62-16-119                   | C62-16-115-1   | C           | None                                    | —    | —       | —                                                                          | —                                                                                                                                                            |
| 312210X                             | 62-16-83                    | C62-16-63-1    | F           | 62-72-8                                 | 60#  | 2 1/64" | 62-67-26                                                                   | (Ref. No. R-12)<br>4th&5th Speed Shift Rod                                                                                                                   |

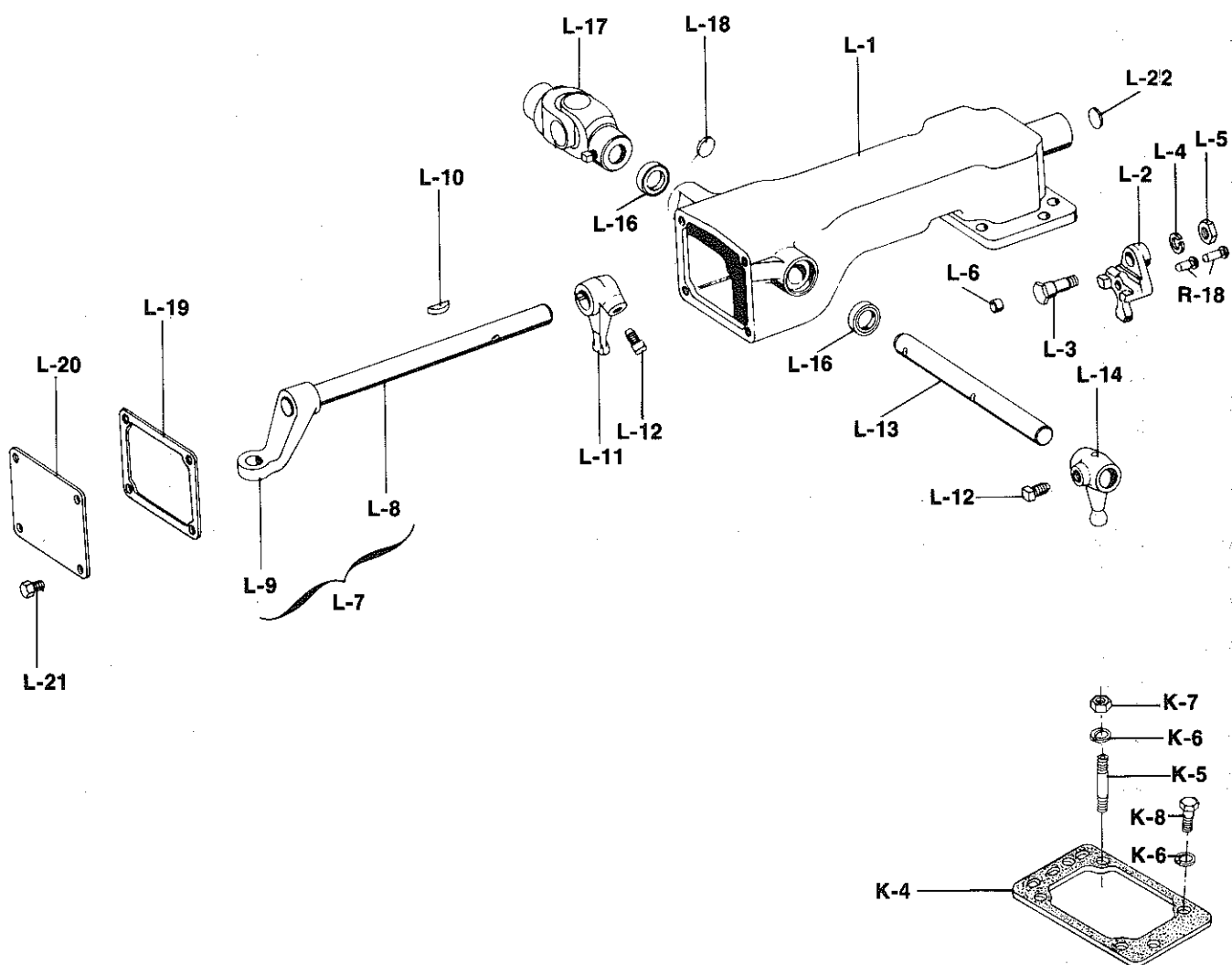
T210-6000

# MODEL 6000

## VARIABLE PARTS CHART

**Spicer®**

| SHIFTER HOUSING                     |                             |                |             | 1st and Reverse<br>Shift Finger Plunger |      |                                  | VARIABLE PARTS                      |                                                    |
|-------------------------------------|-----------------------------|----------------|-------------|-----------------------------------------|------|----------------------------------|-------------------------------------|----------------------------------------------------|
| Assembly<br>No.<br>See Tab<br>Bills | Part No.<br>Ref. No.<br>R-1 | Casting<br>No. | P<br>A<br>D | Spring No.<br>Ref. No.<br>R-19          | Load | Length                           | Number                              | Description                                        |
| 312335X                             | 62-16-120                   | C62-16-48-1    | F           | 82-72-3                                 | 15#  | 2 <sup>3</sup> / <sub>8</sub> "  | —                                   | —                                                  |
| 312430X                             | 62-16-118                   | C62-16-76-1    | C           | 30-72-6                                 | 28#  | 2 <sup>1</sup> / <sub>8</sub> "  | <b>62-203-2</b>                     | Lockout Sleeve-reverse                             |
| 312435X                             | 62-16-120                   | C62-16-48-1    | F           | 62-72-8                                 | 60#  | 2 <sup>1</sup> / <sub>64</sub> " | <b>55-203-15</b>                    | Lockout Sleeve-5th speed                           |
| 312538X                             | 62-16-119                   | C62-16-115-1   | C           | 62-72-8                                 | 60#  | 2 <sup>1</sup> / <sub>64</sub> " | —                                   | —                                                  |
| 312553X                             | 62-16-120                   | C62-16-48-1    | F           | None                                    | —    | —                                | —                                   | —                                                  |
| 312630X                             | 62-16-122                   | C62-16-63-2    | F           | None                                    | —    | —                                | —                                   | —                                                  |
| 312692X                             | 62-16-81                    | C62-16-76-1    | C           | None                                    | —    | —                                | <b>5921X</b>                        | (Ref. No. R-2)                                     |
|                                     |                             |                |             |                                         |      |                                  |                                     | Breather Assembly                                  |
| 312693X                             | 62-16-81                    | C62-16-76-1    | C           | 30-72-6                                 | 28#  | 2 <sup>1</sup> / <sub>8</sub> "  | <b>5921X</b>                        | (Ref. No. R-2)                                     |
|                                     |                             |                |             |                                         |      |                                  |                                     | Breather Assembly                                  |
| 312694X                             | 62-16-120                   | C62-16-48-1    | F           | 30-72-6                                 | 28#  | 2 <sup>1</sup> / <sub>8</sub> "  | —                                   | —                                                  |
| 312844X                             | 62-16-119                   | C62-16-115-1   | C           | 30-72-6                                 | 28#  | 2 <sup>1</sup> / <sub>8</sub> "  | —                                   | —                                                  |
| 62-16-120-1X                        | 62-16-120                   | C62-16-48-1    | F           | 62-72-8                                 | 60#  | 2 <sup>1</sup> / <sub>64</sub> " | <b>62-203-3</b><br><b>55-203-15</b> | Lockout Sleeve-reverse<br>Lockout Sleeve-5th speed |





# MODEL 6000

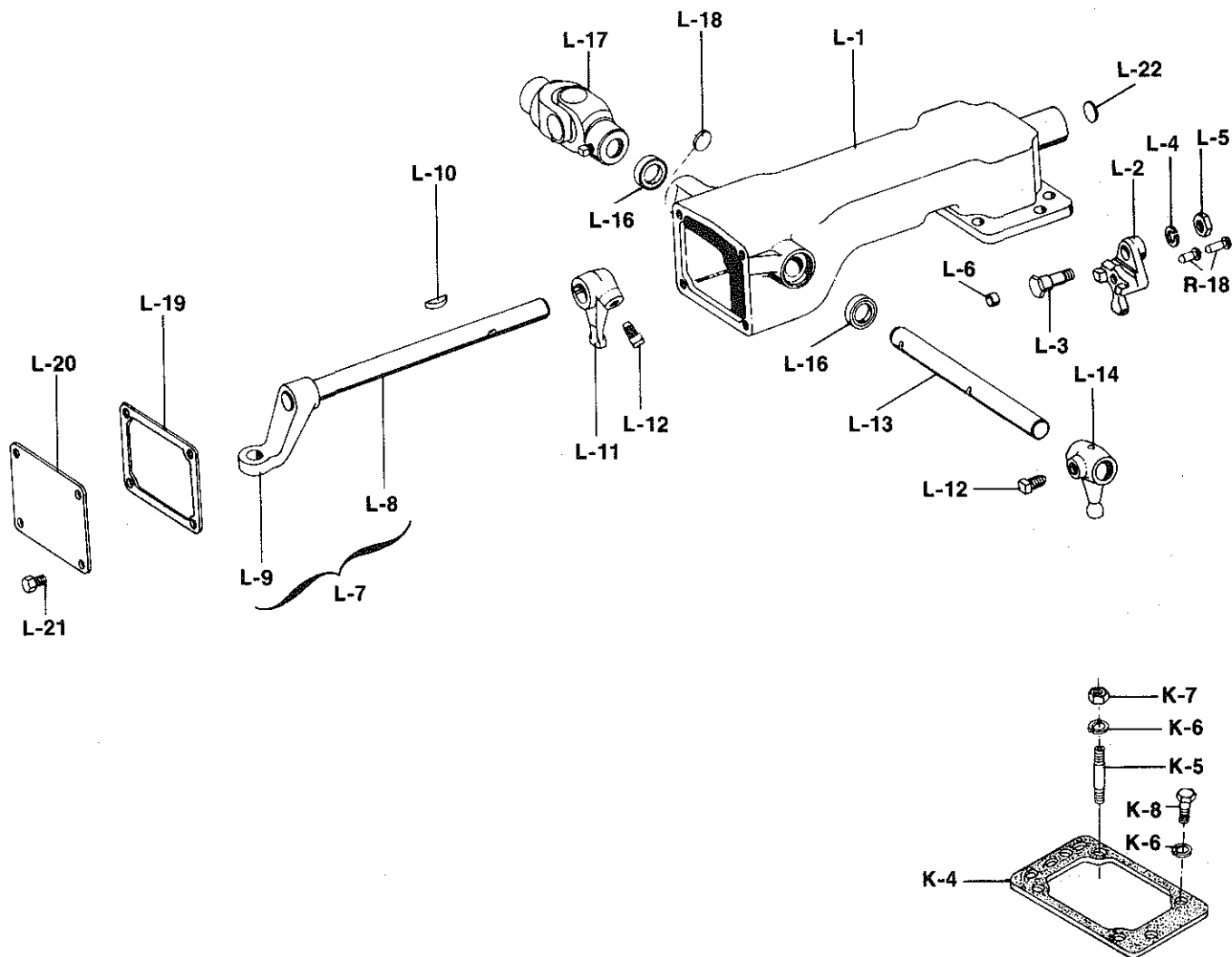
## REMOTE CONTROL ASSEMBLY

### High Rod Type

**Spicer®**

**T210-6000**

| Ref.<br>No.                                                                                   | Part No.             | Part Description                                                          | Remote Control Assembly | 310736X | 310736-1X | 310886X | 311569X | 311656-7X | 311732X |
|-----------------------------------------------------------------------------------------------|----------------------|---------------------------------------------------------------------------|-------------------------|---------|-----------|---------|---------|-----------|---------|
|                                                                                               | <b>See Tab Bills</b> | Cover & Joint Assembly-remote control .....                               |                         | 1       | 1         | 1       | 1       | 1         | 1       |
|                                                                                               | <b>311858X</b>       | Cover Assembly (Casting No. C62-16-78) .....                              |                         | 1       | 1         | —       | 1       | —         | 1       |
|                                                                                               | <b>311859X</b>       | Cover Assembly (Casting No. C62-16-78-1) .....                            |                         | —       | —         | 1       | —       | —         | —       |
|                                                                                               | <b>311860X</b>       | Cover Assembly (Casting No. C62-19-96) .....                              |                         | —       | —         | —       | —       | 1         | —       |
| L-1                                                                                           | <b>N.S.S.</b>        | Remote control cover .....                                                |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| N.S.                                                                                          | <b>82-24-3</b>       | Bushing-remote control cover .....                                        |                         | 4       | 4         | 4       | 4       | 4         | 4       |
| L-2                                                                                           | <b>30-6-15</b>       | Finger-1st & reverse shift .....                                          |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-3                                                                                           | <b>1109-D</b>        | Stud-1st & reverse shift finger .....                                     |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-4                                                                                           | <b>500357-13</b>     | Lock Washer— $\frac{1}{2}$ " .....                                        |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-5                                                                                           | <b>500381-5</b>      | Nut— $\frac{1}{2}$ "-20 hex .....                                         |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-6                                                                                           | <b>59-6</b>          | Plug—1st & reverse shift finger hole .....                                |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-7                                                                                           | <b>62-65-30</b>      | Shift Finger Rod (only) .....                                             |                         | —       | —         | —       | 1       | —         | —       |
|                                                                                               | <b>310647X</b>       | Shift Finger Rod & Bracket Assembly .....                                 |                         | 1       | 1         | —       | —       | —         | 1       |
|                                                                                               | <b>310879X</b>       | Shift Finger Rod & Bracket Assembly .....                                 |                         | —       | —         | 1       | —       | —         | —       |
|                                                                                               | <b>311661X</b>       | Shift Finger Rod & Bracket Assembly .....                                 |                         | —       | —         | —       | 1       | —         | —       |
| L-8                                                                                           | <b>N.S.S.</b>        | Rod-shifter finger .....                                                  |                         | 1       | 1         | 1       | —       | 1         | 1       |
| L-9                                                                                           | <b>N.S.S.</b>        | Bracket—shift finger rod .....                                            |                         | 1       | 1         | 1       | —       | 1         | 1       |
| L-10                                                                                          | <b>500007-19</b>     | Woodruff Key-#11 (part of Assembly) .....                                 |                         | 1       | 1         | 1       | —       | 1         | 1       |
| L-10                                                                                          | <b>500007-19</b>     | Woodruff Key-#11 .....                                                    |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-11                                                                                          | <b>62-6-24</b>       | Finger—inner shift .....                                                  |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-12                                                                                          | <b>545004</b>        | Bolt— $\frac{7}{16}$ "-20 x $\frac{13}{16}$ " hex head self locking ..... |                         | 2       | 2         | 2       | 1       | 2         | 2       |
| L-13                                                                                          | <b>82-65-5</b>       | Rod—remote control shift .....                                            |                         | 1       | —         | 1       | —       | —         | 1       |
| "                                                                                             | <b>82-65-22</b>      | Rod—remote control shift<br>(counter sunk spots at 90°) .....             |                         | —       | 1         | —       | —       | 1         | —       |
| L-14                                                                                          | <b>82-6-7</b>        | Finger—outer shift .....                                                  |                         | 1       | 1         | 1       | —       | 1         | 1       |
| L-15                                                                                          | <b>N.R.</b>          | Lock—control rod bracket .....                                            |                         | —       | —         | —       | —       | —         | —       |
| L-16                                                                                          | <b>28P-19</b>        | Seal—remote control shift rod .....                                       |                         | 2       | 2         | 2       | 1       | 2         | 2       |
| L-17                                                                                          | <b>10380-SF</b>      | U-Joint Assembly—control .....                                            |                         | 1       | 1         | 1       | —       | 1         | —       |
| L-18                                                                                          | <b>500166-21</b>     | Expansion Plug— $\frac{13}{8}$ " (with outer shift finger hole) ..        |                         | —       | —         | —       | 2       | —         | —       |
| L-19                                                                                          | <b>82-118-1</b>      | Gasket—aperture cover .....                                               |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| L-20                                                                                          | <b>82-96-1</b>       | Aperture Cover .....                                                      |                         | 1       | 1         | 1       | —       | 1         | 1       |
| "                                                                                             | <b>62-96-1</b>       | Aperture Cover (with shift rod hole) .....                                |                         | —       | —         | —       | 1       | —         | —       |
| L-21                                                                                          | <b>545005-1</b>      | Bolt— $\frac{5}{16}$ "-18 x $\frac{5}{8}$ " hex head self locking .....   |                         | 4       | 4         | 4       | 4       | 4         | 4       |
| L-22                                                                                          | <b>500166-16</b>     | Expansion Plug - $\frac{1}{16}$ " .....                                   |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| <b>PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY</b>                                        |                      |                                                                           |                         |         |           |         |         |           |         |
| K-4                                                                                           | <b>62-155-7</b>      | Gasket—shifter housing to control cover .....                             |                         | 1       | 1         | 1       | 1       | 1         | 1       |
| K-5                                                                                           | <b>150-V</b>         | Stud— $\frac{7}{16}$ "-14- $\frac{7}{16}$ "-20 x $\frac{1}{8}$ " .....    |                         | 2       | 2         | 2       | 2       | 2         | 2       |
| K-6                                                                                           | <b>500357-12</b>     | Lock Washer— $\frac{7}{16}$ " .....                                       |                         | 2       | 2         | 2       | 2       | 2         | 2       |
| K-7                                                                                           | <b>500371-4</b>      | Nut— $\frac{7}{16}$ "-20 hex .....                                        |                         | 2       | 2         | 2       | 2       | 2         | 2       |
| K-8                                                                                           | <b>545028</b>        | Bolt— $\frac{7}{16}$ "-14 x $\frac{1}{4}$ " hex head self locking .....   |                         | 4       | 4         | 4       | 4       | 4         | 4       |
| R-18                                                                                          | <b>46-438-1</b>      | Plunger Pin—1st & reverse .....                                           | (0.735" long)           | A.R.    | A.R.      | A.R.    | A.R.    | A.R.      | A.R.    |
| "                                                                                             | <b>62-438-2</b>      | Plunger Pin—1st & reverse .....                                           | (0.985" long)           | A.R.    | A.R.      | A.R.    | A.R.    | A.R.      | A.R.    |
| N.S. - Not Shown<br>N.S.S. - Not Sold Separately<br>N.R. - Not Required<br>A.R. - As Required |                      |                                                                           |                         |         |           |         |         |           |         |



### High Rod Type

| Ref. No.                                               | Part No.         | Part Description                                                         | Remote Control Assembly | Qty. |
|--------------------------------------------------------|------------------|--------------------------------------------------------------------------|-------------------------|------|
| <b>PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY</b> |                  |                                                                          |                         |      |
| K-4                                                    | <b>62-155-7</b>  | Gasket—shifter housing to control cover .....                            |                         | 1    |
| K-5                                                    | <b>150-V</b>     | Stud— $\frac{7}{16}$ "-14 — $\frac{7}{16}$ "-20 x $1\frac{7}{8}$ " ..... |                         | 2    |
| K-6                                                    | <b>500357-12</b> | Lock Washer $\frac{7}{16}$ " .....                                       |                         | 2    |
| K-7                                                    | <b>500371-4</b>  | Nut— $\frac{7}{16}$ "-20 hex .....                                       |                         | 2    |
| K-8                                                    | <b>545028</b>    | Bolt— $\frac{7}{16}$ "-14 x $1\frac{1}{4}$ " hex head self locking.....  |                         | 4    |

# MODEL 6000

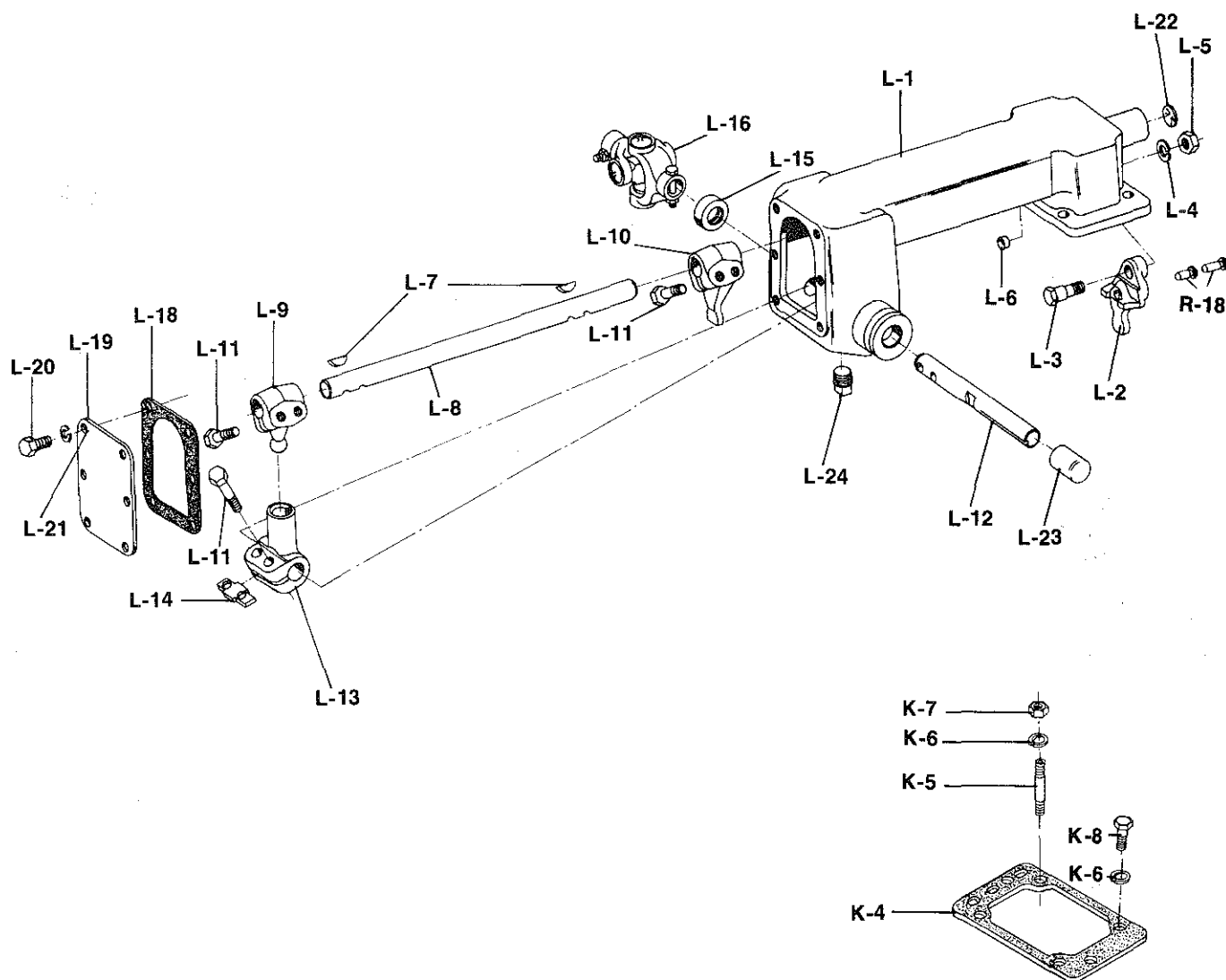
## REMOTE CONTROL ASSEMBLY

### High Rod Type

**Spicer®**

**T210-6000**

| Ref. No.                                                                                      | Part No.             | Part Description                                                              | Remote Control Assembly | 310736-2X | 310736-3X | 310736-5X | 311748X | 311772X | 311943X | 312599X |
|-----------------------------------------------------------------------------------------------|----------------------|-------------------------------------------------------------------------------|-------------------------|-----------|-----------|-----------|---------|---------|---------|---------|
|                                                                                               | <b>See Tab Bills</b> | Cover & Joint Assembly-remote control .....                                   |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
|                                                                                               | <b>311848X</b>       | Cover Assembly (Casting No. C62-16-78) .....                                  |                         | 1         | 1         | 1         | —       | —       | 1       | —       |
|                                                                                               | <b>311861X</b>       | Cover Assembly (Casting No. C62-16-78) .....                                  |                         | —         | —         | —         | 1       | —       | —       | —       |
|                                                                                               | <b>311864X</b>       | Cover Assembly—10 <sup>5</sup> / <sub>16</sub> " C/L to C/L & rotated 20° ... |                         | —         | —         | —         | —       | 1       | —       | —       |
|                                                                                               | <b>312598X</b>       | Cover Assembly—7 <sup>1</sup> / <sub>8</sub> " C/L to C/L .....               |                         | —         | —         | —         | —       | —       | —       | 1       |
| L-1                                                                                           | <b>N.S.S.</b>        | Remote control cover .....                                                    |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| N.S.                                                                                          | <b>82-24-3</b>       | Bushing-remote control cover .....                                            |                         | 4         | 4         | 4         | 4       | 4       | 4       | 4       |
| L-2                                                                                           | <b>30-6-15</b>       | Finger-1st & reverse shift .....                                              |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-3                                                                                           | <b>1109-D</b>        | Stud-1st & reverse shift finger .....                                         |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-4                                                                                           | <b>500357-13</b>     | Lock Washer—1/2" .....                                                        |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-5                                                                                           | <b>500381-5</b>      | Nut—1/2"-20 hex .....                                                         |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-6                                                                                           | <b>59-6</b>          | Plug—1st & reverse shift finger hole .....                                    |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-7                                                                                           | <b>310647X</b>       | Shift Finger Rod & Bracket Assembly .....                                     |                         | 1         | 1         | 1         | —       | —       | 1       | —       |
| L-7                                                                                           | <b>311744X</b>       | Shift Finger Rod & Bracket Assembly .....                                     |                         | —         | —         | —         | 1       | —       | —       | —       |
| L-7                                                                                           | <b>311759X</b>       | Shift Finger Rod & Bracket Assembly .....                                     |                         | —         | —         | —         | —       | 1       | —       | —       |
| L-7                                                                                           | <b>312327X</b>       | Shift Finger Rod & Bracket Assembly .....                                     |                         | —         | —         | —         | —       | —       | —       | 1       |
| L-8                                                                                           | <b>N.S.S.</b>        | Rod-shift finger .....                                                        |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-9                                                                                           | <b>N.S.S.</b>        | Bracket—shift finger rod .....                                                |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-10                                                                                          | <b>500007-19</b>     | Woodruff Key-#11 (part of Assembly) .....                                     |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-10                                                                                          | <b>500007-19</b>     | Woodruff Key-# 11 .....                                                       |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-11                                                                                          | <b>62-6-24</b>       | Finger—inner shift .....                                                      |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-12                                                                                          | <b>545004</b>        | Bolt—7/16"-20 x 13/16" hex head self locking .....                            |                         | 2         | 2         | 2         | 2       | 2       | 2       | 2       |
| L-13                                                                                          | <b>82-65-5</b>       | Rod—remote control shift .....                                                |                         | 1         | 1         | 1         | 1       | 1       | 1       | —       |
| "                                                                                             | <b>82-65-22</b>      | Rod—remote control shift<br>(counter sunk spots at 90°) .....                 |                         | —         | —         | —         | —       | —       | —       | 1       |
| L-14                                                                                          | <b>82-6-7</b>        | Finger—outer shift .....                                                      |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-15                                                                                          | <b>N.R.</b>          | Lock—control rod bracket .....                                                |                         | —         | —         | —         | —       | —       | —       | —       |
| L-16                                                                                          | <b>28P-19</b>        | Seal—remote control shift rod .....                                           |                         | 2         | 2         | 2         | 2       | 2       | 2       | 2       |
| L-17                                                                                          | <b>10380-SF</b>      | U-Joint Assembly—control .....                                                |                         | 1         | —         | —         | —       | 1       | —       | 1       |
| "                                                                                             | <b>200110</b>        | U-Joint Assembly—control<br>(can use 10380-SF) .....                          |                         | —         | —         | —         | —       | —       | 1       | —       |
| L-18                                                                                          | <b>N.R.</b>          | Expansion Plug .....                                                          |                         | —         | —         | —         | —       | —       | —       | —       |
| L-19                                                                                          | <b>82-118-1</b>      | Gasket—aperture cover .....                                                   |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-20                                                                                          | <b>82-96-1</b>       | Aperture Cover .....                                                          |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| L-21                                                                                          | <b>545005-1</b>      | Bolt—5/16"-18 x 5/8" hex head self locking .....                              |                         | 4         | 4         | 4         | 4       | 4       | 4       | 4       |
| L-22                                                                                          | <b>500166-16</b>     | Expansion Plug—1 1/16" .....                                                  |                         | 1         | 1         | 1         | 1       | 1       | 1       | 1       |
| N.S.                                                                                          | <b>311903X</b>       | Boot Kit—remote control .....                                                 |                         | 1         | 1         | —         | 1       | —       | —       | —       |
| N.S.                                                                                          | <b>82-483-1</b>      | Boot .....                                                                    |                         | 1         | 1         | —         | 1       | —       | —       | —       |
| N.S.                                                                                          | <b>82-483-2</b>      | Boot—cup type .....                                                           |                         | 1         | 1         | —         | 1       | —       | —       | —       |
| N.S.                                                                                          | <b>LW-3</b>          | Lockwire .....                                                                |                         | 3         | 3         | —         | 3       | —       | —       | —       |
| ■ R-18                                                                                        | <b>46-438-1</b>      | Plunger Pin—1st & reverse shift finger . (0.735" long)                        | A.R.                    | A.R.      | A.R.      | A.R.      | A.R.    | A.R.    | A.R.    | A.R.    |
| "                                                                                             | <b>62-438-2</b>      | Plunger Pin—1st & reverse shift finger . (0.985" long)                        | A.R.                    | A.R.      | A.R.      | A.R.      | A.R.    | A.R.    | A.R.    | A.R.    |
| N.S. - Not Shown<br>N.S.S. - Not Sold Separately<br>N.R. - Not Required<br>A.R. - As Required |                      |                                                                               |                         |           |           |           |         |         |         |         |
| ■ Part of Shifter Housing Assembly, Page 37                                                   |                      |                                                                               |                         |           |           |           |         |         |         |         |



| Ref No. | Part No.             | Part Description                               | Remote Control Assembly | 8150X | 8155X | 310054X | 310185X | 310186X | 310225X | 310438X |
|---------|----------------------|------------------------------------------------|-------------------------|-------|-------|---------|---------|---------|---------|---------|
|         | <b>See Tab Bills</b> | Cover & Joint Assembly—remote control .....    |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-1     | 46-16-3              | Remote Control Cover .....                     |                         | 1     | —     | —       | —       | —       | —       | —       |
| L-1     | 62-16-27             | Remote Control Cover .....                     |                         | —     | —     | 1       | —       | —       | —       | —       |
| L-1     | 62-16-39             | Remote Control Cover .....                     |                         | —     | 1     | —       | —       | —       | —       | —       |
| L-1     | 62-16-59             | Remote Control Cover .....                     |                         | —     | —     | —       | —       | —       | 1       | —       |
|         | 8031X                | Remote Control Cover Assembly (62-16-51) ..... |                         | —     | —     | —       | 1       | 1       | —       | —       |
|         | 310308X              | Remote Control Cover Assembly (46-16-6) .....  |                         | —     | —     | —       | —       | —       | —       | 1       |
| L-1     | N.S.S.               | Remote Control Cover .....                     |                         | —     | —     | —       | 1       | 1       | —       | 1       |
| N.S.    | 52-24-4              | Bushing - 1 1/2" length .....                  |                         | —     | —     | —       | 1       | 1       | —       | —       |
| N.S.    | 62-24-8              | Bushing - 3 5/8" length (front) .....          |                         | —     | —     | —       | —       | —       | —       | 1       |
| N.S.    | 62-24-9              | Bushing - 2 5/16" length (rear) .....          |                         | —     | —     | —       | —       | —       | —       | 1       |
| N.S.    | 71-24-10             | Bushing - 1" length .....                      |                         | —     | —     | —       | 1       | 1       | —       | —       |
| L-2     | 62-6-23              | Finger—1st & reverse shift .....               |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-3     | 1109-D               | Stud—1st & reverse shift finger .....          |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-4     | 500357-13            | Lock Washer—1/2" .....                         |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-5     | 500381-5             | Nut—1/2"-20 hex .....                          |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |

# MODEL 6000

## REMOTE CONTROL ASSEMBLY

### Low Rod Type

T210-6000

**Spicer®**

| Ref No. | Part No.  | Part Description                                                         | Remote Control Assembly | 8150X | 8155X | 310054X | 310185X | 310186X | 310225X | 310438X |
|---------|-----------|--------------------------------------------------------------------------|-------------------------|-------|-------|---------|---------|---------|---------|---------|
| L-6     | 59-6      | Plug—1st & reverse shift finger hole .....                               |                         | 1     | —     | 1       | —       | —       | —       | 1       |
| L-6     | 311-SP    | Plug—1st & reverse shift finger hole .....                               |                         | —     | 1     | —       | —       | —       | 1       | —       |
| L-7     | 500007-19 | Woodruff Key #11 .....                                                   |                         | 2     | 2     | 2       | 2       | 2       | 2       | 2       |
| L-8     | 62-65-7   | Rod-shift finger ..... (15 $\frac{3}{8}$ " )                             |                         | 1     | —     | 1       | 1       | 1       | —       | —       |
| L-8     | 62-65-9   | Rod-shift finger ..... (12 $\frac{3}{8}$ " )                             |                         | —     | —     | —       | —       | —       | —       | 1       |
| L-8     | 62-65-12  | Rod-shift finger .....                                                   |                         | —     | 1     | —       | —       | —       | —       | —       |
| L-8     | 62-65-18  | Rod-shift finger .....                                                   |                         | —     | —     | —       | —       | —       | 1       | —       |
| L-9     | 62-6-7    | Finger—inner shift.....                                                  |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-10    | 71-6-20   | Finger—outer shift.....                                                  |                         | 1     | —     | 1       | 1       | 1       | 1       | 1       |
| L-10    | 62-6-17   | Finger—outer shift.....                                                  |                         | —     | 1     | —       | —       | —       | —       | —       |
| L-11    | 600-D     | Bolt—shift finger & control bracket.....                                 |                         | 6     | 6     | 6       | 6       | 6       | 6       | 6       |
| L-12    | 22-65-13  | Control Rod—used with 9190-SF .....                                      |                         | 1     | —     | 1       | —       | —       | 1       | —       |
| L-12    | 62-65-11  | Control Rod—used with 9929-SF .....                                      |                         | —     | —     | —       | —       | —       | —       | 1       |
| L-12    | 62-65-15  | Control Rod—used with 9190-SF .....                                      |                         | —     | —     | —       | 1       | —       | —       | —       |
| L-12    | 62-65-17  | Control Rod—used with 10305-SF .....                                     |                         | —     | —     | —       | —       | 1       | —       | —       |
| L-12    | 62-65-13  | Control Rod—used with 10305-SF .....                                     |                         | —     | 1     | —       | —       | —       | —       | —       |
| L-13    | 55-354-17 | Bracket—control rod .....                                                |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-14    | 71-246-3  | Lock—control rod bracket .....                                           |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-15    | 61-463-4  | Seal—control rod.....                                                    |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| N.S.    | 500008-21 | Woodruff Key #A .....                                                    |                         | —     | —     | —       | —       | —       | —       | 1       |
| L-16    | 9190-SF   | U-Joint Assembly—control rod .....                                       |                         | 1     | —     | 1       | 1       | —       | —       | —       |
| L-16    | 9929-SF   | U-Joint Assembly—control rod .....                                       |                         | —     | —     | —       | —       | —       | —       | 1       |
| L-16    | 10305-SF  | U-Joint Assembly—control rod .....                                       |                         | —     | —     | —       | —       | —       | 1       | —       |
| N.S.    | 500389-7  | Nut— $\frac{5}{8}$ "-18 hex slotted .....                                |                         | —     | —     | —       | —       | —       | —       | 1       |
| N.S.    | 500024-4  | Cotter pin— $\frac{1}{8}$ " x $\frac{7}{8}$ " .....                      |                         | —     | —     | —       | —       | —       | 1       | —       |
| L-17    | N.R.      | Expansion Plug .....                                                     |                         | —     | —     | —       | —       | —       | —       | —       |
| L-18    | 82-118-3  | Gasket—aperture cover .....                                              |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-19    | 71-96-1   | Aperture Cover .....                                                     |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-20    | 500397-8  | Bolt— $\frac{5}{16}$ "-18 x $\frac{3}{4}$ " hex head .....               |                         | 6     | 6     | 6       | —       | —       | 6       | 6       |
| L-20    | 500437-10 | Bolt— $\frac{5}{16}$ "-18 x $\frac{3}{4}$ " hex head w/lock washer ..... |                         | —     | —     | —       | 6       | 6       | —       | —       |
| L-21    | 500357-10 | Lockwasher $\frac{5}{16}$ " .....                                        |                         | 6     | 6     | 6       | —       | —       | 6       | 6       |
| L-22    | 500166-16 | Expansion Plug— $1\frac{1}{16}$ " .....                                  |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-23    | 55-59-1   | Cap—control rod .....                                                    |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| L-24    | 5001143-3 | Plug— $\frac{1}{2}$ "-14 x $\frac{19}{32}$ " sq. head drain .....        |                         | 1     | 1     | 1       | 1       | 1       | 1       | 1       |
| N.S.    | 62-65-16  | Control Rod Extension .....                                              |                         | —     | —     | —       | 1       | —       | —       | —       |
| N.S.    | 62-508-2  | Coupling— control rod extension .....                                    |                         | —     | —     | —       | 1       | —       | —       | —       |
| N.S.    | 5-73-1125 | Screw—coupling .....                                                     |                         | —     | —     | —       | 1       | —       | —       | —       |
| N.S.    | 5-74-11   | Nut—coupling .....                                                       |                         | —     | —     | —       | 1       | —       | —       | —       |
| N.S.    | 22-72-5   | Spring—Shift rod poppet .....                                            |                         | —     | —     | —       | —       | 1       | —       | —       |
| N.S.    | 50-80-1   | Ball—poppet .....                                                        |                         | —     | —     | —       | —       | 1       | —       | —       |
| N.S.    | 30-59-8   | Plug—poppet hole.....                                                    |                         | —     | —     | —       | —       | 1       | —       | —       |

#### PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY

|        |           |                                                                         |      |      |      |      |      |      |      |      |
|--------|-----------|-------------------------------------------------------------------------|------|------|------|------|------|------|------|------|
| K-4    | 62-155-7  | Gasket—shifter housing to control cover .....                           | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    |
| K-5    | 150-V     | Stud— $\frac{7}{16}$ "-14- $\frac{7}{16}$ "-20 x $1\frac{1}{8}$ " ..... | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| K-6    | 500357-12 | Lock Washer— $\frac{7}{16}$ " .....                                     | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| K-7    | 500371-4  | Nut— $\frac{7}{16}$ "-20 hex .....                                      | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| K-8    | 545028    | Bolt— $\frac{7}{16}$ "-14 x $1\frac{1}{4}$ " hex head self locking..... | 4    | 4    | 4    | 4    | 4    | 4    | 4    | 4    |
| ■ R-18 | 46-438-1  | Plunger Pin—1st and reverse ..... (0.735" long)                         | A.R. | A.R. | A.R. | A.R. | A.R. | A.R. | A.R. | A.R. |
| "      | 62-438-2  | Plunger Pin—1st and reverse ..... (0.985" long)                         | A.R. | A.R. | A.R. | A.R. | A.R. | A.R. | A.R. | A.R. |

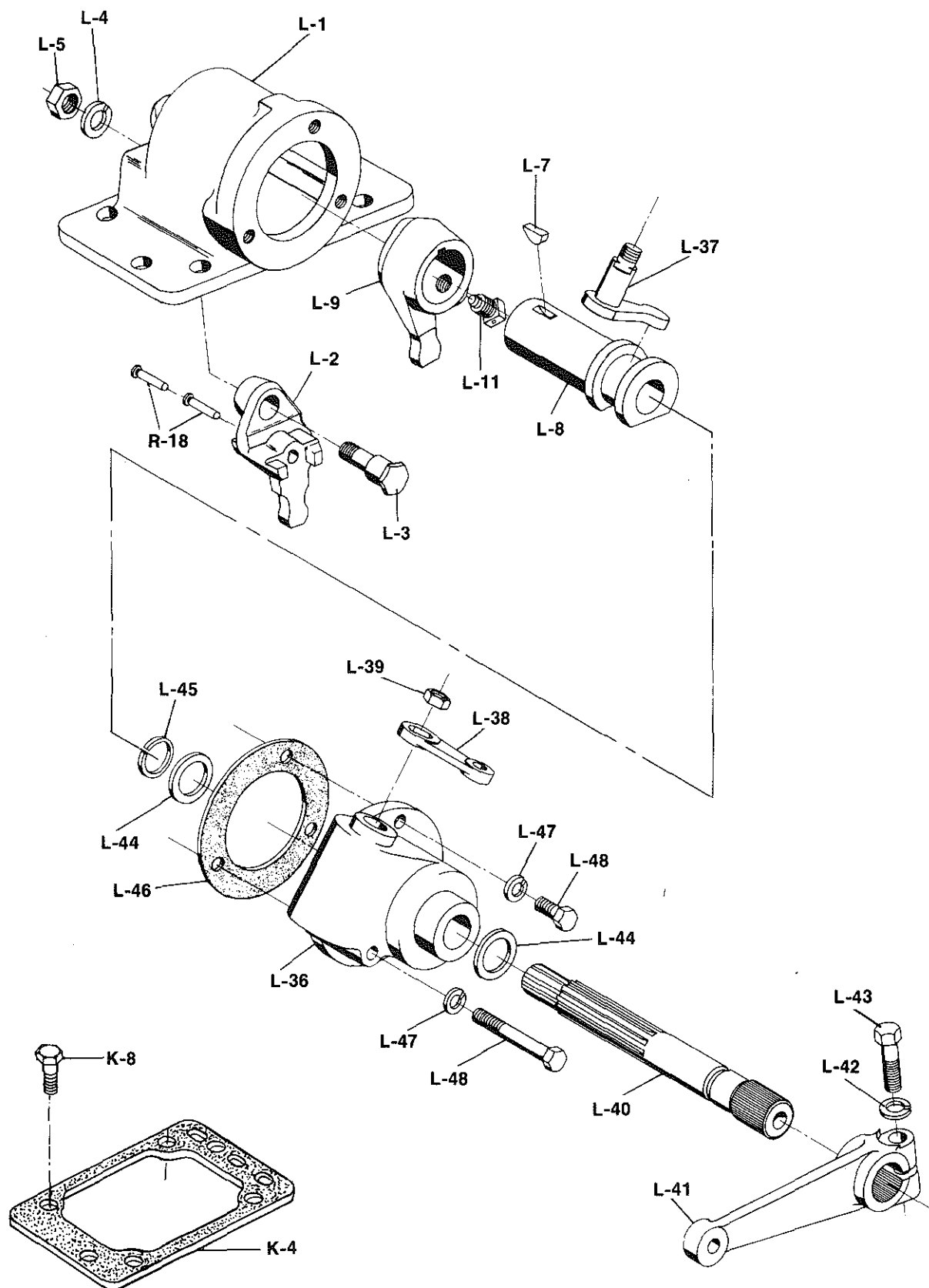
■ Part of Shifter Housing Assembly, page. 37.

N.S. - Not Shown

N.S.S. - Not Sold Separately

N.R. - Not Required

A.R. - As Required



T210-6000

# MODEL 6000

## REMOTE CONTROL ASSEMBLY

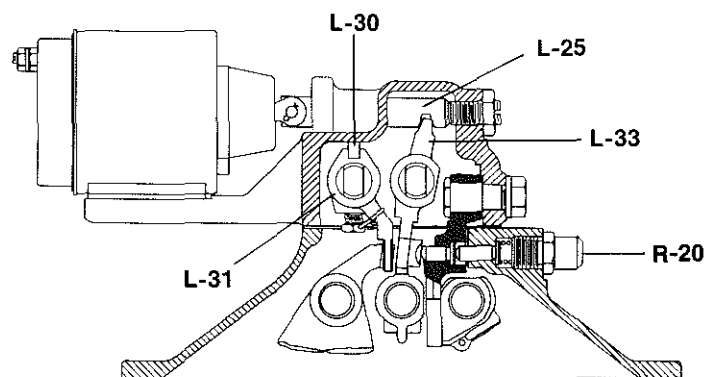
### Two Lever Type — Cable or Rod Control

# Spicer®

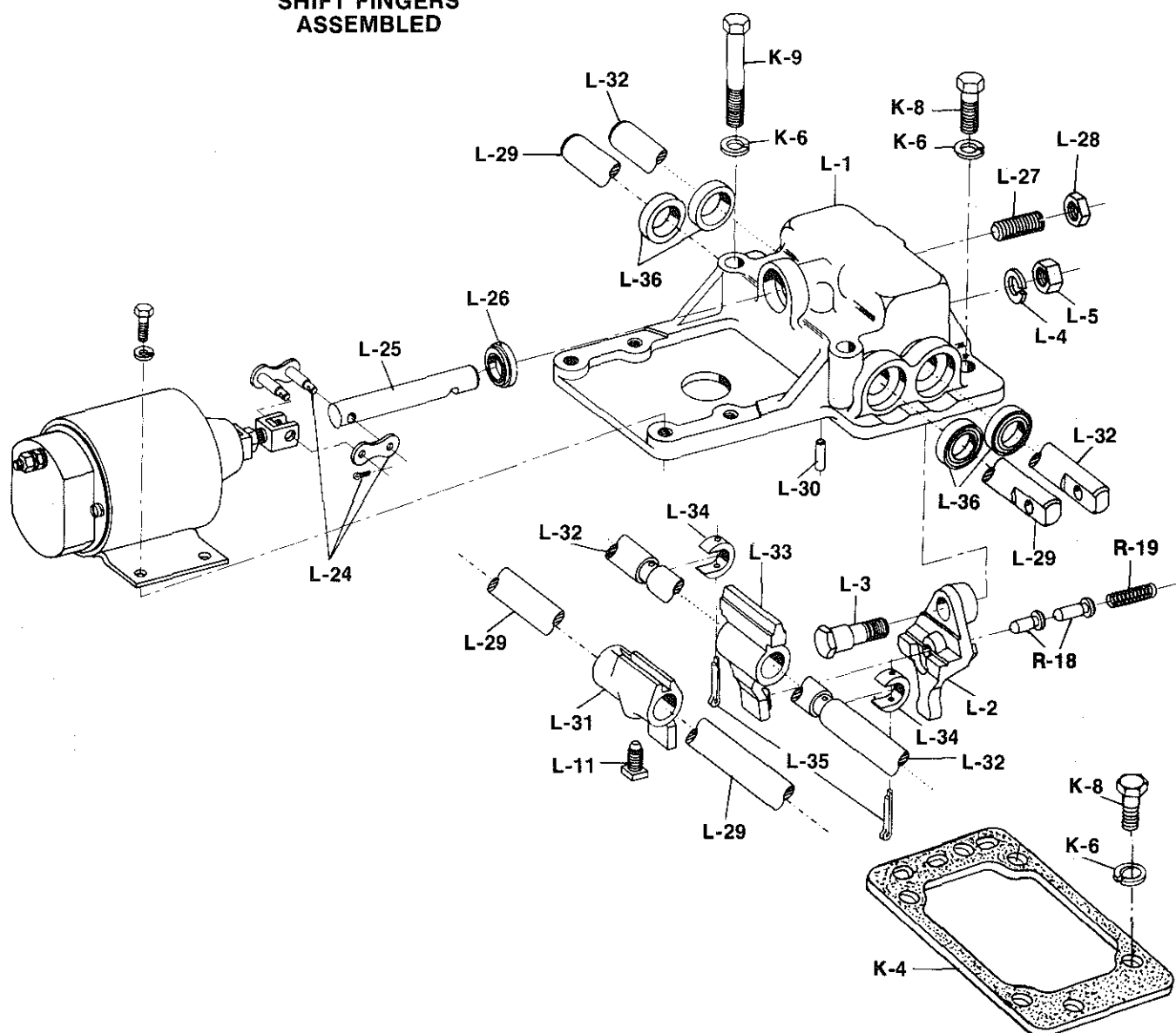
| Ref. No.                                               | Part No.             | Part Description                                                          | 311528-1X |
|--------------------------------------------------------|----------------------|---------------------------------------------------------------------------|-----------|
|                                                        | <b>See Tab Bills</b> | Remote Control Cover Assembly .....                                       | 1         |
| L-1                                                    | <b>62-16-88</b>      | Remote Control Cover .....                                                | 1         |
| L-2                                                    | <b>30-6-15</b>       | Shift Finger—reverse .....                                                | 1         |
| L-3                                                    | <b>1109-D</b>        | Stud—reverse shift finger .....                                           | 1         |
| L-4                                                    | <b>500357-13</b>     | Lock Washer— $\frac{1}{2}$ " .....                                        | 1         |
| L-5                                                    | <b>500381-5</b>      | Nut— $\frac{1}{2}$ "-20 hex .....                                         | 1         |
| L-7                                                    | <b>500007-17</b>     | Woodruff Key #91 .....                                                    | 1         |
| L-8                                                    | <b>62-65-26</b>      | Shaft—inner shift finger .....                                            | 1         |
| L-9                                                    | <b>62-6-30</b>       | Shift Finger—inner .....                                                  | 1         |
| L-11                                                   | <b>545004</b>        | Bolt— $\frac{7}{16}$ "-20 x $\frac{13}{16}$ " hex head self locking ..... | 1         |
| L-36                                                   | <b>62-16-92</b>      | End Cover—remote control .....                                            | 1         |
| L-37                                                   | <b>310926X</b>       | Cam and Stud Assembly—selection lever .....                               | 1         |
| L-38                                                   | <b>62-6-34</b>       | Lever—upper selection .....                                               | 1         |
| L-39                                                   | <b>500381-4</b>      | Nut— $\frac{7}{16}$ "-20 .....                                            | 1         |
| L-40                                                   | <b>62-65-27</b>      | Rod—outer shift lever .....                                               | 1         |
| L-41                                                   | <b>82-6-16</b>       | Lever—outer shift .....                                                   | 1         |
| L-42                                                   | <b>500357-11</b>     | Lock Washer— $\frac{3}{8}$ " .....                                        | 1         |
| L-43                                                   | <b>500398-14</b>     | Bolt— $\frac{3}{8}$ "-16 x $1\frac{1}{2}$ " .....                         | 1         |
| L-44                                                   | <b>258-W</b>         | Washer—shift lever rod .....                                              | 2         |
| L-45                                                   | <b>62-381-13</b>     | Snap Ring .....                                                           | 1         |
| L-46                                                   | <b>62-155-11</b>     | Gasket—end cover .....                                                    | 1         |
| L-47                                                   | <b>500357-10</b>     | Lock Washer $\frac{5}{16}$ " .....                                        | 3         |
| L-48                                                   | <b>500397-9</b>      | Bolt— $\frac{5}{16}$ "-18 x $\frac{7}{8}$ " .....                         | 2         |
| L-48                                                   | <b>500397-22</b>     | Bolt— $\frac{5}{16}$ "-18 x $2\frac{1}{2}$ " .....                        | 1         |
| ■R-18                                                  | <b>46-438-1</b>      | Plunger Pin—1st & reverse shift finger ..... (0.735" long)                | A.R.      |
| "                                                      | <b>62-438-2</b>      | Plunger Pin—1st & reverse shift finger ..... (0.985" long)                | A.R.      |
| <b>PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY</b> |                      |                                                                           |           |
| K-4                                                    | <b>62-155-7</b>      | Gasket—shifter housing to control cover .....                             | 1         |
| K-8                                                    | <b>545028</b>        | Bolt— $\frac{7}{16}$ "-14 x $1\frac{1}{4}$ " hex head self locking .....  | 6         |

A.R. - As Required

■ Part of shifter housing assembly, Page 37



**VIEW WITH  
SHIFT FINGERS  
ASSEMBLED**





T210-6000

# MODEL 6000

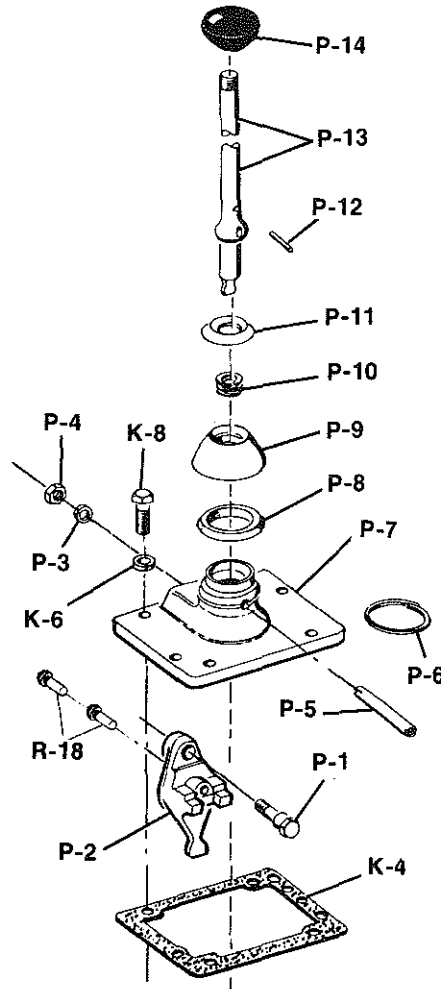
## REMOTE CONTROL ASSEMBLY

With Solenoid For 1st & Reverse

# Spicer®

| Ref. No.                                               | Part No.             | Part Description                                                    | 310789X |
|--------------------------------------------------------|----------------------|---------------------------------------------------------------------|---------|
|                                                        | <b>See Tab Bills</b> | Remote Control Cover Assembly .....                                 | 1       |
| L-1                                                    | <b>30-16-40</b>      | Cover—solenoid pad & remote control (Not Available) .....           | 1       |
| L-2                                                    | <b>46-6-1</b>        | Finger—1st & reverse shift .....                                    | 1       |
| L-3                                                    | <b>1109-D</b>        | Stud—1st & reverse .....                                            | 1       |
| L-4                                                    | <b>500357-13</b>     | Lock Washer— $\frac{1}{2}$ " .....                                  | 1       |
| L-5                                                    | <b>500381-5</b>      | Nut— $\frac{1}{2}$ "-20 .....                                       | 1       |
| R-18                                                   | <b>46-438-1</b>      | Plunger Pin—1st & reverse .....                                     | 1       |
| ★R-18                                                  | <b>62-438-2</b>      | Plunger Pin—1st & reverse .....                                     | 1       |
| ★R-19                                                  | <b>30-72-6</b>       | Spring—Plunger Pin .....                                            | 1       |
| L-24                                                   | <b>81-239-1</b>      | Link—solenoid connecting .....                                      | 1       |
| L-25                                                   | <b>30-65-1</b>       | Control Rod—solenoid .....                                          | 1       |
| L-26                                                   | <b>13-463-1</b>      | Oil Seal—control rod .....                                          | 1       |
| L-27                                                   | <b>330103</b>        | Stop Screw— $\frac{1}{2}$ "-13 x $1\frac{1}{8}$ " control rod ..... | 1       |
| L-28                                                   | <b>140-J</b>         | Nut— $\frac{1}{2}$ "-13 .....                                       | 1       |
| L-29                                                   | <b>30-67-27</b>      | Shift Rod—4th & 5th .....                                           | 1       |
| L-30                                                   | <b>30-59-9</b>       | Pin—4th & 5th shift finger guide .....                              | 1       |
| L-31                                                   | <b>62-6-29</b>       | Shift Finger—4th & 5th .....                                        | 1       |
| L-11                                                   | <b>745-D</b>         | Set Screw .....                                                     | 1       |
| L-32                                                   | <b>30-67-26</b>      | Shift Rod—1st & reverse, 2nd & 3rd .....                            | 1       |
| L-33                                                   | <b>62-6-28</b>       | Shift Finger .....                                                  | 1       |
| L-34                                                   | <b>614-W</b>         | "C" Washer .....                                                    | 2       |
| L-35                                                   | <b>500023-7</b>      | Cotter Pin .....                                                    | 2       |
| L-36                                                   | <b>30-463-6</b>      | Oil Seal .....                                                      | 4       |
| ★K-9                                                   | <b>500399-24</b>     | Bolt— $\frac{7}{16}$ "-14 x $2\frac{3}{4}$ " .....                  | 2       |
| <b>PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY</b> |                      |                                                                     |         |
| K-4                                                    | 62-155-7             | Gasket—shifter housing to control cover .....                       | 1       |
| K-6                                                    | 500357-12            | Lock Washer— $\frac{7}{16}$ " .....                                 | 2       |
| K-8                                                    | 545028               | Bolt— $\frac{7}{16}$ "-14 x $1\frac{1}{4}$ " self locking .....     | 4       |
| ★R-20                                                  | 38P-1                | Retainer—shift finger plunger .....                                 | 1       |

★ — Shipped loose when not assembled, also part of shifter housing assembly, Page 37



| Ref. No.                                               | Part No.                    | Part Description                                                  | Qty. |
|--------------------------------------------------------|-----------------------------|-------------------------------------------------------------------|------|
| P-1                                                    | <b>See Tab Bills</b>        | Lever & Dome Assembly-shift, Variable parts see pages 51-53       | 1    |
| P-2                                                    | <b>1109-D</b>               | Stud—1st & reverse shift finger                                   | 1    |
| P-3                                                    | <b>62-6-23</b>              | Finger—1st & reverse                                              | 1    |
| P-4                                                    | <b>500357-13</b>            | Lock Washer— $\frac{1}{2}$ "                                      | 1    |
|                                                        | <b>500381-5</b>             | Nut— $\frac{1}{2}$ "-20 Hex                                       | 1    |
| P-5                                                    | <b>53Q-15</b>               | Shaft—shift lever rock                                            | 1    |
| P-6                                                    | <b>62-381-7</b>             | Snap Ring—rock shaft                                              | 1    |
| P-7                                                    | <b>62-16-32</b>             | Dome—shift lever                                                  | 1    |
| P-8                                                    | <b>See Table Page 51-53</b> | Lever Assembly—includes P-8 thru P-14                             | 1    |
| P-9                                                    | <b>69Q-6</b>                | Washer—compression                                                | 1    |
| P-10                                                   | <b>54Q-13</b>               | Cup—compression                                                   | 1    |
| P-11                                                   | <b>56Q-25</b>               | Spring—compression                                                | 1    |
| P-12                                                   | <b>55Q-7</b>                | Collar—compression                                                | 1    |
|                                                        | <b>286-SP</b>               | Pin—compression collar                                            | 1    |
| P-13                                                   | <b>See Table Page 51-53</b> | Shift Lever & Description                                         | 1    |
| P-14                                                   | <b>39Q-27</b>               | Handle—shift lever                                                | 1    |
| <b>PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY</b> |                             |                                                                   |      |
| K-4                                                    | <b>62-155-7</b>             | Gasket—dome to shifter housing                                    | 1    |
| K-6                                                    | <b>600357-12</b>            | Lock Washer— $\frac{7}{16}$ "                                     | 6    |
| K-8                                                    | <b>545028</b>               | Bolt— $\frac{7}{16}$ "-14 x $1\frac{1}{4}$ " hex hd. self locking | 6    |
| R-18                                                   | <b>46-438-1</b>             | Plunger Pin—1st & reverse (0.735" long)                           | A.R. |
| "                                                      | <b>62-438-2</b>             | Plunger Pin—1st & reverse (0.985" long)                           | A.R. |

A.R. - As Required

Assemblies Listed Below Include P-1 thru P-14  
Except Where Noted

| Lever & Dome Assembly | Lever Assembly P-8 thru P-14 | Ref. No.              | Variable Part No.               | Length              | Description                                            |
|-----------------------|------------------------------|-----------------------|---------------------------------|---------------------|--------------------------------------------------------|
| —                     | 8055X                        | { P-13<br>P-14        | 25Q-1278<br>39Q-15              | 30"<br>—            | Bent<br>Shift Lever Handle                             |
| 8091X                 | 7019X                        | P-13                  | 25Q-1121                        | 26 1/4"             | Straight                                               |
| 8111X                 | 8055X                        | { P-7<br>P-13         | 62-16-33<br>25Q-1278            | —<br>30"            | Shift Lever Dome<br>Bent                               |
| 310035X               | 8063X                        | P-13                  | 25Q-1280                        | 24 7/8"             | Bent                                                   |
| 310083X               | 7020X                        | P-13                  | 25Q-1122                        | 29 1/4"             | Straight                                               |
| 310104X               | 7015X                        | P-13                  | 25Q-1093                        | 23 1/4"             | Straight                                               |
| 310137X<br>(Military) | { —<br>310429X               | { —<br>P-13<br>P-14   | 312816X<br>25Q-1264<br>39Q-15   | —<br>23 5/8"<br>—   | Tower Assembly (Special)<br>Bent<br>Shift Lever Handle |
| 310171X               | 7548X                        | P-13                  | 25Q-1170                        | 26 1/4"             | Bent                                                   |
| 310258X               | 310157X                      | { P-13<br>P-14        | 25Q-1318<br>39Q-15              | 26 1/4"<br>—        | Bent<br>Shift Lever Handle                             |
| 310334X               | 7017X                        | { P-13<br>P-14        | 25Q-1100<br>39Q-15              | 24 7/16"<br>—       | Bent<br>Shift Lever Handle                             |
| 310339X               | 310340X                      | { P-13<br>P-14        | 25Q-1341<br>—                   | 21 1/16"<br>—       | Straight<br>(Shift Lever Handle) Not Included          |
| 310367X               | 310366X                      | { P-13<br>P-14        | 25Q-1367<br>39Q-15              | 27 1/2"<br>—        | Bent<br>Shift Lever Handle                             |
| 310430X               | —                            | P-13                  | 25Q-1388                        | 25 1/2"             | Bent                                                   |
| 310480-15X            | —                            | { P-7<br>P-13<br>N.S. | 62-16-33<br>25Q-1800<br>55Q-5   | —<br>28 5/8"<br>—   | Shift Lever Dome<br>Bent<br>Shift Lever Grommet        |
| 310480-20X            | —                            | { P-7<br>P-13<br>N.S. | 62-16-33<br>25Q-1701-7<br>55Q-5 | —<br>29 11/16"<br>— | Shift Lever Dome<br>Bent<br>Shift Lever Grommet        |
| 310486-5X             | —                            | P-13                  | 25Q-1122                        | 29 1/4"             | Straight                                               |
| 310507X               | 310506X                      | { P-7<br>P-13         | 62-16-66<br>25Q-1416            | —<br>40 3/8"        | Shift Lever Dome<br>Bent                               |
| 310633X               | 7889X                        | P-13                  | 25Q-1244                        | 29 1/4"             | Bent                                                   |
| 311014X               | 310611-2X                    | { P-13<br>P-14        | 25Q-1463<br>39Q-15              | 26 1/4"<br>—        | Bent<br>Shift Lever Handle                             |

N.S. - Not Shown

Assemblies Listed Below Include P-1 thru P-14  
Except Where Noted

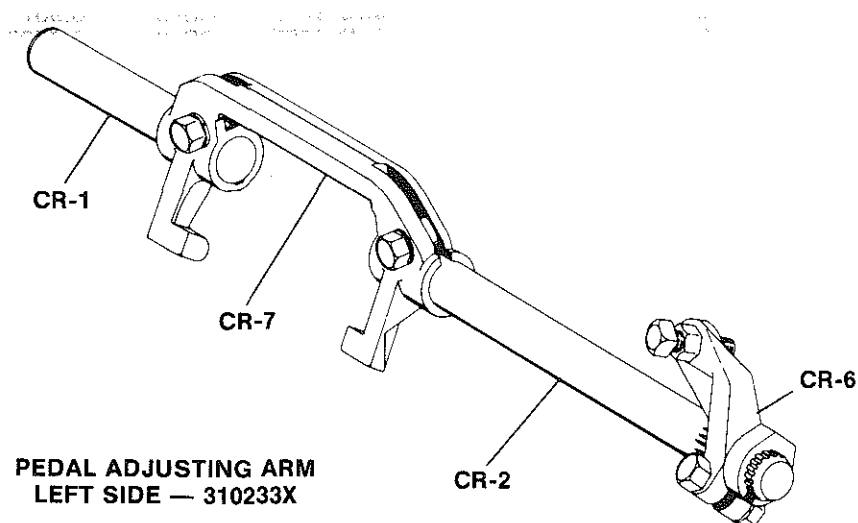
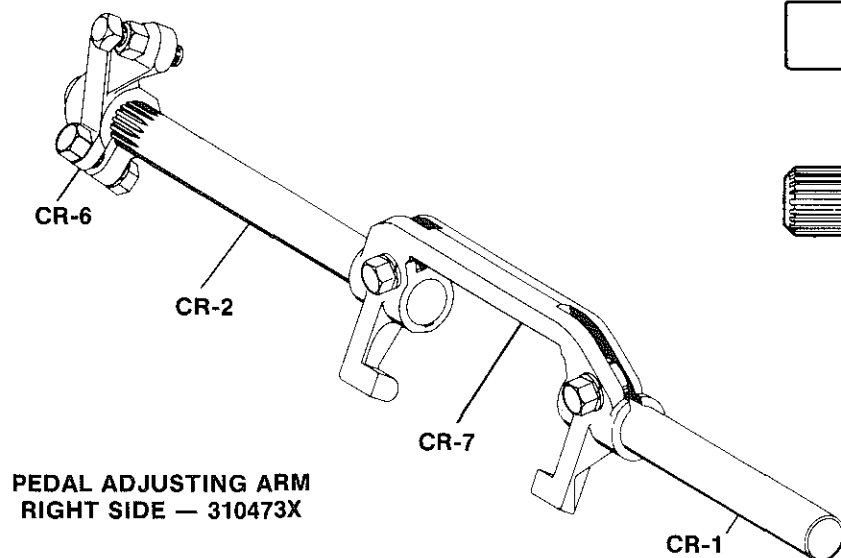
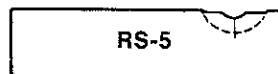
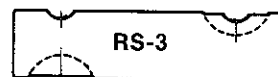
| Lever & Dome Assembly | Lever Assembly P-8 thru P-14 | Ref. No.       | Variable Part No.    | Length                    | Description                               |
|-----------------------|------------------------------|----------------|----------------------|---------------------------|-------------------------------------------|
| 311034X               | 311033X                      | { P-13<br>P-14 | 25Q-1529<br>—        | 31 $\frac{1}{4}$ "<br>—   | Bent<br>(Shift Lever Handle) Not Included |
| 311055X               | 311054X                      | P-13           | 25Q-1510             | 29 $\frac{1}{4}$ "        | Bent                                      |
| 311064X               | 311063X                      | { P-13<br>P-14 | 25Q-1536<br>39Q-15   | 25 $\frac{5}{16}$ "<br>—  | Bent<br>Shift Lever Handle                |
| 311200X               | 310148X                      | P-13           | 25Q-1292             | 25 $\frac{3}{8}$ "        | Bent                                      |
| 311233X               | 311232X                      | P-13           | 25Q-1587             | 23 $\frac{1}{2}$ "        | Bent                                      |
| 311242X               | 311241X                      | { P-13<br>P-14 | 25Q-1590<br>39Q-15   | 21 $\frac{1}{2}$ "<br>—   | Bent<br>Shift Lever Handle                |
| 311483X               | —                            | P-13           | 25Q-1636             | 27 $\frac{3}{4}$ "        | Bent                                      |
| 311483-1X             | —                            | { P-13<br>P-14 | 25Q-1696<br>—        | 33"<br>—                  | Bent<br>(Shift Lever Handle) Not Included |
| 311483-2X             | —                            | P-13           | 25Q-1717             | 27 $\frac{13}{32}$ "      | Bent                                      |
| 311542-6X             | —                            | { P-7<br>P-13  | 62-16-66<br>25Q-1979 | —<br>27"                  | Shift Lever Dome<br>Bent                  |
| 311542-8X             | —                            | { P-7<br>P-13  | 62-16-66<br>25Q-2075 | —<br>29 $\frac{3}{16}$ "  | Shift Lever Dome<br>Bent                  |
| 311704X               | —                            | { P-13<br>N.S. | 25Q-1701-1<br>55Q-5  | 25 $\frac{1}{8}$ "<br>—   | Bent<br>Shift Lever Grommet               |
| 311704-1X             | —                            | { P-13<br>N.S. | 25Q-1587<br>55Q-5    | 23 $\frac{1}{2}$ "<br>—   | Bent<br>Shift Lever Grommet               |
| 311704-2X             | —                            | { P-13<br>N.S. | 25Q-1701-2<br>55Q-5  | 25 $\frac{7}{16}$ "<br>—  | Bent<br>Shift Lever Grommet               |
| 311704-4X             | —                            | { P-13<br>N.S. | 25Q-1701-4<br>55Q-5  | 25 $\frac{3}{8}$ "<br>—   | Bent<br>Shift Lever Grommet               |
| 311704-5X             | —                            | { P-13<br>N.S. | 25Q-1701-5<br>55Q-5  | 25 $\frac{1}{2}$ "<br>—   | Bent<br>Shift Lever Grommet               |
| 311704-6X             | —                            | { P-13<br>N.S. | 25Q-1826<br>55Q-5    | 24"<br>—                  | Bent<br>Shift Lever Grommet               |
| 311704-7X             | —                            | { P-13<br>N.S. | 25Q-1842<br>55Q-5    | 24 $\frac{13}{32}$ "<br>— | Bent<br>Shift Lever Grommet               |
| 311704-17X            | —                            | { P-13<br>N.S. | 25Q-1701-11<br>55Q-5 | 26 $\frac{1}{2}$ "<br>—   | Bent<br>Shift Lever Grommet               |

N.S. - Not Shown

Assemblies Listed Below Include P-1 thru P-14  
Except Where Noted

| Lever & Dome Assembly | Lever Assembly P-8 thru P-14 | Ref. No.                      | Variable Part No.                           | Length                                     | Description                                                                                      |
|-----------------------|------------------------------|-------------------------------|---------------------------------------------|--------------------------------------------|--------------------------------------------------------------------------------------------------|
| 311704-18X            | —                            | { P-13<br>N.S.                | 25Q-1701-12<br>55Q-5                        | 26 <sup>45</sup> / <sub>64</sub> "<br>—    | Bent<br>Shift Lever Grommet                                                                      |
| 311704-21X            | —                            | { P-13<br>N.S.                | 25Q-1954<br>55Q-5                           | 27"<br>—                                   | Bent<br>Shift Lever Grommet                                                                      |
| 311704-22X            | —                            | { P-13<br>N.S.                | 25Q-1963<br>55Q-5                           | 26 <sup>45</sup> / <sub>64</sub> "<br>—    | Bent<br>Shift Lever Grommet                                                                      |
| 311741X               | 310611-6X                    | P-13                          | 25Q-1630                                    | 35"                                        | Straight                                                                                         |
| 311921X               | —                            | { P-13<br>P-14                | 25Q-1770<br>39Q-15                          | 23 <sup>61</sup> / <sub>64</sub> "<br>—    | Bent<br>Shift Lever Handle                                                                       |
| 312104X               | —                            | { P-13<br>P-14                | 25Q-1812<br>—                               | 25 <sup>5</sup> / <sub>16</sub> "<br>—     | Bent<br>(Shift Lever Handle) Not Included                                                        |
| 312176X               | —                            | { P-13<br>P-14<br>N.S.        | 25Q-1292<br>—<br>55Q-5                      | 25 <sup>3</sup> / <sub>8</sub> "<br>—<br>— | Bent<br>(Shift Lever Handle) Not Included<br>Shift Lever Grommet                                 |
| 62-16-33-3X           | —                            | { P-7<br>P-13<br>N.S.         | 62-16-33<br>25Q-1701-20<br>55Q-5            | —<br>30"<br>—                              | Shift Lever Dome<br>Bent<br>Shift Lever Grommet                                                  |
| 62-16-33-5X           | —                            | { P-7<br>P-13<br>N.S.<br>N.S. | 62-16-33<br>25Q-1231-3<br>55Q-5<br>62-438-2 | —<br>30"<br>—<br>—                         | Shift Lever Dome<br>Straight<br>Shift Lever Grommet<br>Plunger Pin - 1st and reverse shift lever |
| N.S. - Not Shown      |                              |                               |                                             |                                            |                                                                                                  |

### CLUTCH RELEASE SHAFT — LONG



T210-6000

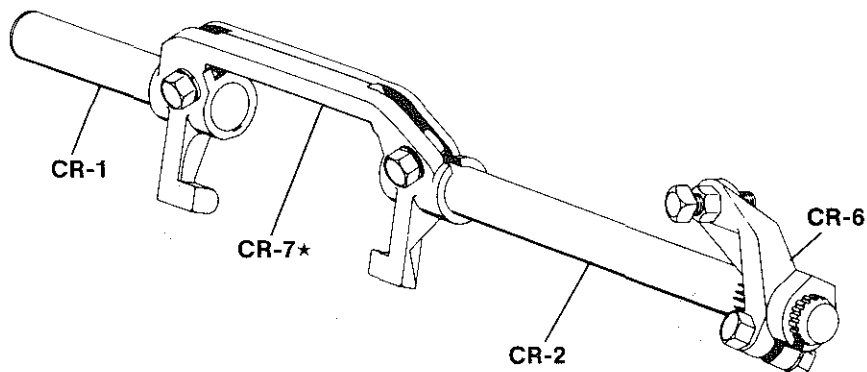
# MODEL 6000

## CLUTCH RELEASE PARTS DIMENSIONS

**Spicer®**

| CR-6 PEDAL ADJ. ARM       |                                                       | CR-2 LONG SHAFT (Con't) |       |         |
|---------------------------|-------------------------------------------------------|-------------------------|-------|---------|
| 310233X                   | For Left Side Mtg.                                    | Part No.                | Type  | Length  |
| 310473X                   | For Right Side Mtg.                                   |                         |       |         |
| 310873X                   | For Right Side Mtg.                                   |                         |       |         |
| CR-7 CLUTCH RELEASE YOKE* |                                                       | 106C-438                | RS-5  | 14.000" |
| 105C-64                   | For Spicer 15½" Single Plate Pull Type Clutches       | 106C-588                | RS-5  | 7.00"   |
| 105C-68                   | For Spicer 14" Single Plate Pull Type Clutches        | 106C-617                | RS-8  | 10.469" |
| 105C-117                  | For Lipe Rollway and Borg and Beck Push Type Clutches | 106C-781                | RS-5  | 11.689" |
| 105C-122                  | For Spicer 14" or 15½"-2 Plate Pull Type Clutches     | 106C-839                | RS-8  | 11.469" |
| 105C-124                  | For Lipe Rollway and Borg and Beck Push Type Clutches | 106C-939                | RS-8  | 10.000" |
| 105C-128                  | For Lipe Rollway Push Type Clutches                   | 106C-953                | RS-8  | 9.750"  |
| 105C-132                  | For Lipe Rollway Push Type Clutches                   | 106C-954                | RS-8  | 9.875"  |
| 105C-137                  | For Spicer 14" or 15½" - 2 Plate Pull Type Clutches   | 106C-960                | RS-8  | 8.719"  |
| 85-509-3                  | For Lipe Rollway and Borg and Beck Push Type Clutches | 106C-1023               | RS-8  | 12.469" |
|                           |                                                       | 106C-1046               | RS-8  | 8.969"  |
|                           |                                                       | 106C-1047               | RS-8  | 9.469"  |
|                           |                                                       | 106C-1083               | RS-8  | 7.969"  |
|                           |                                                       | 106C-1094               | RS-8  | 8.469"  |
|                           |                                                       | 106C-1123               | RS-8  | 12.969" |
|                           |                                                       | 106C-1169               | RS-8  | 9.125"  |
|                           |                                                       | 106C-1235               | RS-8  | 6.938"  |
|                           |                                                       | 106C-1315               | RS-8  | 7.625"  |
|                           |                                                       | 106C-1367               | RS-8  | 10.312" |
|                           |                                                       | 106C-1375               | RS-8  | 6.781"  |
|                           |                                                       | 106C-1406               | RS-8  | 6.000"  |
|                           |                                                       | 106C-1409               | RS-5  | 8.375"  |
|                           |                                                       | 106C-1410               | RS-8  | 10.750" |
|                           |                                                       | 106C-1417               | RS-8  | 7.250"  |
|                           |                                                       | 106C-1422               | RS-8  | 7.500"  |
| CR-1 SHORT SHAFT          |                                                       | 106C-1483               | RS-3  | 8.312   |
| Part No.                  | Length                                                | 106C-1506               | RS-8  | 19.500" |
| 62-510-5                  | 5.000"                                                | 106C-1529               | RS-3  | 8.312"  |
| 106C-1141                 | 5.125"                                                | 106C-1538               | RS-5  | 14.500" |
| 106C-1142                 | 6.125"                                                | 106C-1546               | RS-3  | 8.000"  |
| 106C-1185                 | 5.750"                                                | 106C-1549               | Round | 6.500"  |
| 106C-1216                 | 4.750"                                                | 106C-1552               | RS-3  | 6.937"  |
| 106C-1278                 | 4.812"                                                | 106C-1557               | RS-3  | 6.750"  |
| 106C-1360                 | 5.312"                                                | 106C-1559               | RS-3  | 7.000"  |
| 106C-1544                 | 7.000"                                                | 106C-1563               | RS-3  | 7.562"  |
| CR-2 LONG SHAFT           |                                                       | 106C-1574               | RS-5  | 8.062"  |
| Part No.                  | Type                                                  | 106C-1580               | RS-3  | 6.750"  |
| 46-510-3                  | RS-3                                                  | 106C-1588               | RS-3  | 8.000"  |
| 46-510-9                  | Round                                                 | 330600-1                | RS-3  | 7.125"  |
| 46-510-11                 | RS-8                                                  | 330600-4                | RS-3  | 7.500"  |
| 62-510-2                  | RS-8                                                  | 330610-4                | RS-8  | 10.062" |
| 62-510-3                  | RS-3                                                  | 330610-10               | RS-8  | 9.500"  |
| 62-510-6                  | RS-8                                                  |                         |       |         |
| 62-510-7                  | RS-3                                                  |                         |       |         |
| 62-510-8                  | RS-3                                                  |                         |       |         |
| 62-510-9                  | Splined                                               |                         |       |         |
| 62-510-10                 | RS-8                                                  |                         |       |         |
| 62-510-11                 | RS-3                                                  |                         |       |         |
| 62-510-18                 | RS-8                                                  |                         |       |         |
| 80-510-6                  | RS-8                                                  |                         |       |         |
| 80-510-16                 | RS-8                                                  |                         |       |         |
| 80-510-20                 | RS-8                                                  |                         |       |         |
| THRU SHAFT                |                                                       |                         |       |         |
| Part No.                  | Type                                                  |                         |       |         |
| 62-510-4                  | Splined                                               |                         |       |         |
| 106C-1550                 | Round                                                 |                         |       |         |
| 106C-1558                 | Round                                                 |                         |       |         |
| 106C-1561                 | Splined                                               |                         |       |         |
| 106C-1568                 | Splined                                               |                         |       |         |
| 106C-1578                 | Splined                                               |                         |       |         |
| 106C-1581                 | Splined                                               |                         |       |         |
| 330612-3                  | Round                                                 |                         |       |         |

\*CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.



| Code                                                                                               | CR-7<br>Yoke★ | Shafts     |           | CR-6 Pedal<br>Adj. Arm |
|----------------------------------------------------------------------------------------------------|---------------|------------|-----------|------------------------|
|                                                                                                    |               | CR-1 Short | CR-2 Long |                        |
| <b>105C-64 RELEASE YOKE</b>                                                                        |               |            |           |                        |
| 1                                                                                                  | 105C-64       | 106C-1141  | 106C-1047 | 310233X                |
| 2                                                                                                  | 105C-64       | 106C-1216  | 106C-1552 | —                      |
| 3                                                                                                  | 105C-64       | 106C-1278  | 106C-438  | —                      |
| 4                                                                                                  | 105C-64       | 106C-1278  | 106C-887  | —                      |
| 5                                                                                                  | 105C-64       | 106C-1278  | 106C-1023 | —                      |
| 6                                                                                                  | 105C-64       | 106C-1278  | 106C-1047 | —                      |
| 7                                                                                                  | 105C-64       | 106C-1278  | 106C-1047 | 310233X                |
| 8                                                                                                  | 105C-64       | 106C-1278  | 106C-1483 | —                      |
| 8-A                                                                                                | 105C-64       | 106C-1360  | 106C-1023 | —                      |
| 9                                                                                                  | 105C-64       | 106C-1360  | 106C-1083 | —                      |
| 10                                                                                                 | 105C-64       | 106C-1360  | 106C-1557 | —                      |
| 11                                                                                                 | 105C-64       | 106C-1360  | 330600-4  | —                      |
| <b>105C-68 RELEASE YOKE</b>                                                                        |               |            |           |                        |
| 12                                                                                                 | 105C-68       | 106C-1141  | 46-510-11 | —                      |
| 13                                                                                                 | 105C-68       | 106C-1141  | 80-510-20 | —                      |
| 14                                                                                                 | 105C-68       | 106C-1141  | 106C-438  | —                      |
| 15                                                                                                 | 105C-68       | 106C-1141  | 106C-939  | 310233X                |
| 16                                                                                                 | 105C-68       | 106C-1141  | 106C-1047 | 310233X                |
| 17                                                                                                 | 105C-68       | 106C-1141  | 106C-1094 | 310233X                |
| 18                                                                                                 | 105C-68       | 106C-1141  | 106C-1169 | 310233X                |
| 19                                                                                                 | 105C-68       | 106C-1141  | 106C-1538 | —                      |
| 20                                                                                                 | 105C-68       | 106C-1141  | 106C-1546 | —                      |
| 21                                                                                                 | 105C-68       | 106C-1141  | 106C-1563 | —                      |
| 22                                                                                                 | 105C-68       | 106C-1142  | 106C-1367 | —                      |
| 23                                                                                                 | 105C-68       | 106C-1278  | 106C-1047 | 310233X                |
| ★CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12 |               |            |           |                        |

★CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.



T210-6000

# MODEL 6000

## CLUTCH RELEASE CODE TABLE (Con't)

**Spicer®**

| Code                  | CR-7<br>Yoke★ | Shafts     |           | CR-6 Pedal<br>Adj. Arm |
|-----------------------|---------------|------------|-----------|------------------------|
|                       |               | CR-1 Short | CR-2 Long |                        |
| 105C-117 RELEASE YOKE |               |            |           |                        |
| 24                    | 105C-117      | —          | —         | —                      |
| 25                    | 105C-117      | 106C-1185  | 62-510-2  | —                      |
| 26                    | 105C-117      | 106C-1185  | 62-510-3  | —                      |
| 27                    | 105C-117      | 106C-1185  | 62-510-7  | —                      |
| 28                    | 105C-117      | 106C-1185  | 62-510-9  | —                      |
| 29                    | 105C-117      | 106C-1185  | 62-510-9  | 310233X                |
| 30                    | 105C-117      | 106C-1185  | 62-510-11 | —                      |
| 31                    | 105C-117      | 106C-1185  | 106C-438  | —                      |
| 32                    | 105C-117      | 106C-1185  | 106C-939  | 310233X                |
| 33                    | 105C-117      | 106C-1185  | 106C-954  | —                      |
| 34                    | 105C-117      | 106C-1185  | 106C-1046 | 310233X                |
| 35                    | 105C-117      | 106C-1185  | 106C-1047 | 310233X                |
| 36                    | 105C-117      | 106C-1185  | 106C-1047 | 310473X                |
| 37                    | 105C-117      | 106C-1185  | 106C-1083 | 310233X                |
| 38                    | 105C-117      | 106C-1185  | 106C-1094 | 310233X                |
| 39                    | 105C-117      | 106C-1185  | 106C-1169 | 310233X                |
| 40                    | 105C-117      | 106C-1185  | 106C-1315 | 310233X                |
| 41                    | 105C-117      | 106C-1185  | 106C-1417 | 310233X                |
| 42                    | 105C-117      | 106C-1185  | 106C-1422 | 310233X                |
| 43                    | 105C-117      | 106C-1185  | 330610-4  | —                      |
| 44                    | 105C-117      | 106C-1185  | 330610-10 | —                      |
| 45                    | 105C-117      | 106C-1216  | 106C-438  | —                      |
| 46                    | 105C-117      | 106C-1216  | 106C-960  | —                      |
| 47                    | 105C-117      | 106C-1216  | 106C-1047 | 310233X                |
| 48                    | 105C-117      | 106C-1216  | 106C-1169 | —                      |
| 49                    | 105C-117      | 106C-1216  | 106C-1235 | —                      |
| 50                    | 105C-117      | 106C-1216  | 106C-1367 | —                      |
| 51                    | 105C-117      | 106C-1216  | 106C-1367 | 310233X                |
| 52                    | 105C-117      | 106C-1216  | 106C-1409 | —                      |
| 53                    | 105C-117      | 106C-1216  | 106C-1549 | —                      |
| 54                    | 105C-117      | 106C-1216  | 106C-1559 | —                      |
| 55                    | 105C-117      | 106C-1216  | 106C-1574 | —                      |
| 56                    | 105C-117      | 106C-1278  | 46-510-3  | —                      |
| 57                    | 105C-117      | 106C-1278  | 62-510-2  | —                      |
| 58                    | 105C-117      | 106C-1278  | 62-510-3  | —                      |
| 59                    | 105C-117      | 106C-1278  | 62-510-18 | 310233X                |
| 60                    | 105C-117      | 106C-1278  | 80-510-6  | 310233X                |
| 61                    | 105C-117      | 106C-1278  | 80-510-16 | 310233X                |
| 62                    | 105C-117      | 106C-1278  | 106C-438  | —                      |
| 63                    | 105C-117      | 106C-1278  | 106C-939  | 310233X                |
| 64                    | 105C-117      | 106C-1278  | 106C-939  | 310473X                |
| 65                    | 105C-117      | 106C-1278  | 106C-960  | 310233X                |
| 66                    | 105C-117      | 106C-1278  | 106C-960  | 310473X                |
| 67                    | 105C-117      | 106C-1278  | 106C-1047 | 310233X                |
| 68                    | 105C-117      | 106C-1278  | 106C-1083 | —                      |
| 69                    | 105C-117      | 106C-1278  | 106C-1083 | 310233X                |
| 70                    | 105C-117      | 106C-1278  | 106C-1094 | 310233X                |
| 71                    | 105C-117      | 106C-1278  | 106C-1169 | —                      |
| 72                    | 105C-117      | 106C-1278  | 106C-1169 | 310233X                |
| 73                    | 105C-117      | 106C-1278  | 106C-1235 | —                      |

★CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.

## MODEL 6000 CLUTCH RELEASE CODE TABLE (Con't)

T210-6000

| Code                          | CR-7<br>Yoke★ | Shafts     |                          | CR-6 Pedal<br>Adj. Arm       |
|-------------------------------|---------------|------------|--------------------------|------------------------------|
|                               |               | CR-1 Short | CR-2 Long                |                              |
| 105C-117 RELEASE YOKE (Con't) |               |            |                          |                              |
| 74                            | 105C-117      | 106C-1278  | 106C-1235                | 310233X                      |
| 75                            | 105C-117      | 106C-1278  | 106C-1315                | —                            |
| 76                            | 105C-117      | 106C-1278  | 106C-1315                | 310233X                      |
| 77                            | 105C-117      | 106C-1278  | 106C-1367                | 310233X                      |
| 78                            | 105C-117      | 106C-1278  | 106C-1375                | 310233X                      |
| 79                            | 105C-117      | 106C-1278  | 106C-1410                | 310233X                      |
| 80                            | 105C-117      | 106C-1278  | 106C-1422                | —                            |
| 81                            | 105C-117      | 106C-1278  | 106C-1422                | 310233X                      |
| 82                            | 105C-117      | 106C-1360  | 46-510-9                 | —                            |
| 83                            | 105C-117      | 106C-1360  | 46-510-11                | 310233X                      |
| 84                            | 105C-117      | 106C-1360  | 62-510-3                 | —                            |
| 85                            | 105C-117      | 106C-1360  | 62-510-7                 | —                            |
| 86                            | 105C-117      | 106C-1360  | 62-510-18                | 310233X                      |
| 87                            | 105C-117      | 106C-1360  | 62-510-18                | 310473X                      |
| 88                            | 105C-117      | 106C-1360  | 106C-438                 | —                            |
| 89                            | 105C-117      | 106C-1360  | 106C-438                 | 310233X                      |
| 90                            | 105C-117      | 106C-1360  | 106C-939                 | 310233X                      |
| 91                            | 105C-117      | 106C-1360  | 106C-960                 | 310233X                      |
| 92                            | 105C-117      | 106C-1360  | 106C-1046                | 310233X                      |
| 93                            | 105C-117      | 106C-1360  | 106C-1047                | —                            |
| 94                            | 105C-117      | 106C-1360  | 106C-1047                | 310233X                      |
| 95                            | 105C-117      | 106C-1360  | 106C-1083                | 310233X                      |
| 96                            | 105C-117      | 106C-1360  | 106C-1094                | —                            |
| 97                            | 105C-117      | 106C-1360  | 106C-1094                | 310233X                      |
| 98                            | 105C-117      | 106C-1360  | 106C-1169                | —                            |
| 99                            | 105C-117      | 106C-1360  | 106C-1169                | 310233X                      |
| 100                           | 105C-117      | 106C-1360  | 106C-1315                | 310233X                      |
| 101                           | 105C-117      | 106C-1360  | 106C-1315                | 310473X                      |
| 102                           | 105C-117      | 106C-1360  | 106C-1422                | 310233X                      |
| 103                           | 105C-117      | 106C-1360  | 106C-1549                | —                            |
| 104                           | 105C-117      | 106C-1360  | 330600-1                 | —                            |
| 105                           | 105C-117      | 106C-1360  | 330610-10                | —                            |
| 106                           | 105C-117      | 106C-1544  | 106C-953                 | 310873X                      |
| 107                           | 105C-117      | Thru Shaft | 106C-1550                | —                            |
| 108                           | 105C-117      | Thru Shaft | 106C-1558                | —                            |
| 109                           | 105-117       | Thru Shaft | 106C-1578                | 310873X                      |
| 110                           | 105C-117      | —          | { 106C-1094<br>106C-1235 | 310233X L.H.<br>310437X R.H. |
| 105C-122 RELEASE YOKE         |               |            |                          |                              |
| 111                           | 105C-122      | 62-510-5   | 62-510-6                 | —                            |
| 112                           | 105C-122      | 106C-1185  | 106C-438                 | —                            |
| 113                           | 105C-122      | 106C-1185  | 106C-617                 | 310233X                      |
| 114                           | 105C-122      | 106C-1185  | 106C-839                 | —                            |
| 115                           | 105C-122      | 106C-1185  | 106C-939                 | 310233X                      |

\*CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.

T210-6000

# MODEL 6000

## CLUTCH RELEASE CODE TABLE (Con't)



| Code                          | CR-7<br>Yoke★ | Shafts     |           | CR-6 Pedal<br>Adj. Arm |
|-------------------------------|---------------|------------|-----------|------------------------|
|                               |               | CR-1 Short | CR-2 Long |                        |
| 105C-122 RELEASE YOKE (Con't) |               |            |           |                        |
| 116                           | 105C-122      | 106C-1185  | 106C-954  | 310233X                |
| 117                           | 105C-122      | 106C-1185  | 106C-1023 | —                      |
| 118                           | 105C-122      | 106C-1185  | 106C-1046 | —                      |
| 119                           | 105C-122      | 106C-1185  | 106C-1047 | —                      |
| 120                           | 105C-122      | 106C-1185  | 106C-1047 | 310233X                |
| 121                           | 105C-122      | 106C-1185  | 106C-1083 | —                      |
| 122                           | 105C-122      | 106C-1185  | 106C-1315 | 310233X                |
| 123                           | 105C-122      | 106C-1185  | 106C-1588 | —                      |
| 124                           | 105C-122      | 106C-1216  | 106C-438  | —                      |
| 125                           | 105C-122      | 106C-1216  | 106C-617  | 310233X                |
| 126                           | 105C-122      | 106C-1278  | 62-510-2  | —                      |
| 127                           | 105C-122      | 106C-1278  | 62-510-8  | —                      |
| 128                           | 105C-122      | 106C-1278  | 62-510-10 | 310233X                |
| 129                           | 105C-122      | 106C-1278  | 62-510-18 | —                      |
| 130                           | 105C-122      | 106C-1278  | 106C-438  | —                      |
| 131                           | 105C-122      | 106C-1278  | 106C-588  | —                      |
| 132                           | 105C-122      | 106C-1278  | 106C-617  | —                      |
| 133                           | 105C-122      | 106C-1278  | 106C-617  | 310233X                |
| 134                           | 105C-122      | 106C-1278  | 106C-781  | —                      |
| 135                           | 105C-122      | 106C-1278  | 106C-887  | 310233X                |
| 136                           | 105C-122      | 106C-1278  | 106C-939  | —                      |
| 137                           | 105C-122      | 106C-1278  | 106C-939  | 310233X                |
| 138                           | 105C-122      | 106C-1278  | 106C-1023 | 310233X                |
| 139                           | 105C-122      | 106C-1298  | 106C-1046 | 310217X                |
| 140                           | 105C-122      | 106C-1278  | 106C-1046 | 310233X                |
| 141                           | 105C-122      | 106C-1278  | 106C-1047 | —                      |
| 142                           | 105C-122      | 106C-1278  | 106C-1047 | 310233X                |
| 143                           | 105C-122      | 106C-1278  | 106C-1083 | —                      |
| 144                           | 105C-122      | 106C-1278  | 106C-1083 | 310217X                |
| 145                           | 105C-122      | 106C-1278  | 106C-1083 | 310233X                |
| 146                           | 105C-122      | 106C-1278  | 106C-1083 | 310473X                |
| 147                           | 105C-122      | 106C-1278  | 106C-1094 | —                      |
| 148                           | 105C-122      | 106C-1278  | 106C-1094 | 310233X                |
| 149                           | 105C-122      | 106C-1278  | 106C-1315 | 310233X                |
| 150                           | 105C-122      | 106C-1278  | 106C-1315 | 310473X                |
| 151                           | 105C-122      | 106C-1278  | 106C-1375 | —                      |
| 152                           | 105C-122      | 106C-1278  | 106C-1406 | —                      |
| 153                           | 105C-122      | 106C-1278  | 106C-1422 | —                      |
| 154                           | 105C-122      | 106C-1278  | 106C-1422 | 310233X                |
| 155                           | 105C-122      | 106C-1278  | 106C-1422 | 310473X                |
| 156                           | 105C-122      | 106C-1278  | 106C-1506 | —                      |
| 157                           | 105C-122      | 106C-1278  | 106C-1529 | —                      |
| 158                           | 105C-122      | 106C-1278  | 106C-1580 | —                      |
| 159                           | 105C-122      | 106C-1278  | 106C-1588 | —                      |
| 160                           | 105C-122      | 106C-1360  | 106C-939  | —                      |
| 161                           | 105C-122      | 106C-1360  | 106C-1083 | —                      |
| 162                           | 105C-122      | 106C-1544  | 106C-1023 | 310233X                |

★CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.

## MODEL 6000 CLUTCH RELEASE CODE TABLE (Con't)

T210-6000

| Code                                              | CR-7<br>Yoke★ | Shafts     |           | CR-6 Pedal<br>Adj. Arm |
|---------------------------------------------------|---------------|------------|-----------|------------------------|
|                                                   |               | CR-1 Short | CR-2 Long |                        |
| 105C-124 RELEASE YOKE                             |               |            |           |                        |
| 163                                               | 105C-124      | Thru Shaft | 62-510-4  | 310233X                |
| 164                                               | 105C-124      | Thru Shaft | 106C-1566 | ▲ 7743X                |
| 165                                               | 105C-124      | Thru Shaft | 106C-1566 | 310233X                |
| 166                                               | 105C-124      | Thru Shaft | 106C-1566 | ▲ { 7743X<br>310233X   |
| 167                                               | 105C-124      | Thru Shaft | 106C-1568 | —                      |
| 168                                               | 105C-124      | Thru Shaft | 106C-1581 | —                      |
| 169                                               | 105C-124      | Thru Shaft | 330612-3  | —                      |
| 170                                               | 105C-124      | Thru Shaft | 330612-3  | ▲ 7743X                |
| ▲ — 7743X Clutch Release Bearing Support Assembly |               |            |           |                        |
| 105C-128 RELEASE YOKE                             |               |            |           |                        |
| 171                                               | 105C-128      | 106C-1185  | 106C-939  | —                      |
| 172                                               | 105C-128      | 106C-1185  | 106C-1047 | 310233X                |
| 173                                               | 105C-128      | 106C-1185  | 106C-1417 | 310233X                |
| 174                                               | 105C-128      | 106C-1216  | 106C-1094 | —                      |
| 175                                               | 105C-128      | 106C-1216  | 106C-1094 | 310233X                |
| 176                                               | 105C-128      | 106C-1278  | 106C-1315 | —                      |
| 177                                               | 105C-128      | 106C-1278  | 106C-1375 | —                      |
| 178                                               | 105C-128      | 106C-1278  | 106C-1410 | 310233X                |
| 179                                               | 105C-128      | 106C-1360  | 106C-438  | —                      |
| 180                                               | 105C-128      | 106C-1360  | 106C-1047 | 310233X                |
| 181                                               | 105C-128      | 106C-1360  | 106C-1083 | 310233X                |
| 182                                               | 105C-128      | 106C-1360  | 106C-1094 | —                      |
| 183                                               | 105C-128      | 106C-1360  | 106C-1094 | 310233X                |
| 184                                               | 105C-128      | 106C-1360  | 106C-1417 | 310233X                |
| 185                                               | 105C-128      | Thru Shaft | 106C-1561 | —                      |
| 186                                               | 105C-128      | Thru Shaft | 106C-1578 | —                      |
| 187                                               | 105C-128      | Thru Shaft | 106C-1578 | 310473X                |
| 105C-132 RELEASE YOKE                             |               |            |           |                        |
| 188                                               | 105C-132      | 106C-1185  | 46-510-9  | —                      |

\*CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.

T210-6000

# MODEL 6000

## CLUTCH RELEASE CODE TABLE (Con't)



| Code                  | CR-7<br>Yoke★ | Shafts     |           | CR-6 Pedal<br>Adj. Arm |
|-----------------------|---------------|------------|-----------|------------------------|
|                       |               | CR-1 Short | CR-2 Long |                        |
| 105C-137 RELEASE YOKE |               |            |           |                        |
| 189                   | 105C-137      | 106C-1141  | 106C-1169 | 310233X                |
| 190                   | 105C-137      | 106C-1185  | 106C-438  | —                      |
| 191                   | 105C-137      | 106C-1185  | 106C-939  | 310233X                |
| 192                   | 105C-137      | 106C-1185  | 106C-1046 | 310233X                |
| 193                   | 105C-137      | 106C-1185  | 106C-1047 | 310233X                |
| 194                   | 105C-137      | 106C-1185  | 106C-1123 | 310233X                |
| 195                   | 105C-137      | 106C-1185  | 106C-1588 | —                      |
| 196                   | 105C-137      | 106C-1216  | 106C-617  | 310233X                |
| 197                   | 105C-137      | 106C-1278  | 62-510-18 | —                      |
| 198                   | 105C-137      | 106C-1278  | 106C-438  | —                      |
| 199                   | 105C-137      | 106C-1278  | 106C-588  | —                      |
| 200                   | 105C-137      | 106C-1278  | 106C-617  | 310233X                |
| 201                   | 105C-137      | 106C-1278  | 106C-939  | 310233X                |
| 202                   | 105C-137      | 106C-1278  | 106C-939  | 310873X                |
| 203                   | 105C-137      | 106C-1278  | 106C-960  | 310233X                |
| 204                   | 105C-137      | 106C-1278  | 106C-1023 | 310233X                |
| 205                   | 105C-137      | 106C-1278  | 106C-1046 | —                      |
| 206                   | 105C-137      | 106C-1278  | 106C-1046 | 310233X                |
| 207                   | 105C-137      | 106C-1278  | 106C-1047 | —                      |
| 208                   | 105C-137      | 106C-1278  | 106C-1047 | 310233X                |
| 209                   | 105C-137      | 106C-1278  | 106C-1083 | 310233X                |
| 210                   | 105C-137      | 106C-1278  | 106C-1094 | 310233X                |
| 211                   | 105C-137      | 106C-1278  | 106C-1367 | 310233X                |
| 212                   | 105C-137      | 106C-1278  | 106C-1422 | 310233X                |
| 213                   | 105C-137      | 106C-1278  | 106C-1529 | —                      |
| 214                   | 105C-137      | 106C-1278  | 106C-1588 | —                      |
| 215                   | 105C-137      | 106C-1360  | 106C-1083 | —                      |
| 216                   | 105C-137      | 106C-1360  | 106C-1422 | 310233X                |
| 217                   | 105C-137      | 106C-1375  | 106C-438  | 310233X                |
| 218                   | 105C-137      | 106C-1498  | 106C-1083 | 310233X                |
| 85-509-3 RELEASE YOKE |               |            |           |                        |
| 219                   | 85-509-3      | 106C-1185  | 106C-1417 | 310233X                |
| 220                   | 85-509-3      | 106C-1216  | 106C-1094 | 310233X                |
| 221                   | 85-509-3      | 106C-1360  | 106C-1094 | 310233X                |
| 222                   | 85-509-3      | 106C-1360  | 106C-1417 | 310233X                |
| 223                   | 85-509-3      | Thru Shaft | 106C-1578 | 310473X                |

\*CLUTCH RELEASE YOKE ATTACHING PARTS — one KEY 10-30, two SCREWS 330231 and LOCK WASHERS 500356-12.

| Tab No.                | Used By        | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|------------------------|----------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                        |                |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 3905                   |                |             |                     |                |                     |                       |                        |                          |                      |
| -1                     | —              | 6352        | L-R, 15"SP          | 2              | 102C-509            | 107                   | 62-35-28               | 62-19-25                 | 310503X              |
| -2                     | —              | 6453        | L-R, 15"SP          | 2              | 7043X               | 53                    | 62-35-30               | "                        | —                    |
| -3                     | —              | 6453        | Spi., 13"2P         | 2              | 8005X               | —                     | "                      | 62-19-22                 | —                    |
| -4                     | —              | 6452        | Spi., 13"2P         | 2              | "                   | —                     | "                      | "                        | —                    |
| -5                     | —              | 6453        | L-R, 15"SP          | 2              | 102C-509            | 107                   | "                      | 62-19-25                 | 310503X              |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -6                     | —              | 6453        | Spi., 13"2P         | 2              | 8005X               | —                     | 62-35-33               | 62-19-22                 | 8090X                |
| -7                     | —              | 6453        | —                   | —              | —                   | —                     | 62-35-32               | 62-19-41                 | 8086X                |
| -8                     | —              | 6352        | Rock                | 2              | 7005X               | 20                    | 62-35-34               | 62-19-31                 | 8086X                |
| -9                     | Dia. T         | 6453        | Rock                | 2              | "                   | 20                    | 62-35-35               | "                        | "                    |
| -10                    | —              | 6453        | Long, 15"SP         | 2              | 8005X               | 124                   | 62-35-46               | 62-19-47                 | 310066X              |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -11                    | Dia. T         | 6452        | Rock                | 2              | 7005X               | 124                   | 62-35-35               | 62-19-31                 | 8086X                |
| -12*                   | Southern Coach | 6352        | Spi., 13"2P         | 3              | 7969X               | 2                     | 62-35-37               | 62-19-22                 | 310066X              |
| *1st speed Blocked out |                |             |                     |                |                     |                       |                        |                          |                      |
| -13                    | —              | 6352        | L-R, 15"ML          | 2              | 7043X               | 54                    | 62-35-34               | 62-19-25                 | 310066X              |
| -14                    | —              | 6453        | Spi., 14"2P         | 1              | 8140X               | 9                     | 62-35-33               | 62-19-22                 | 8090X                |
| -15                    | —              | 6453        | Spi., 14"2P         | 1              | 310034X             | 144                   | "                      | "                        | 310066X              |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -16                    | —              | 6453        | Spi., 14"2P         | 1              | 310034X             | 144                   | 62-35-33               | 62-19-22                 | 8090X                |
| -17                    | White          | 6453-A      | Spi., 14"2P         | 2              | 8019X               | —                     | "                      | "                        | 310037X              |
| -18                    | —              | 6453        | Spi., 13"2P         | 2              | "                   | 125                   | "                      | "                        | 310498X              |
| -19                    | —              | 6452        | Spi., 14"2P         | 1              | 310034X             | 144                   | "                      | "                        | 8090X                |
| -20                    | —              | 6452        | Spi., 14"2P         | 1              | "                   | 144                   | "                      | "                        | "                    |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -21                    | Carwell        | 6352        | Spi., 14"SP         | 2              | 310099X             | 114                   | 62-35-40               | 62-19-22                 | 310066X              |
| -22                    | —              | 6452        | L-R, 15"SP          | 2              | 7043X               | 50                    | 62-35-35               | 62-19-25                 | "                    |
| -23                    | —              | 6453        | —                   | —              | —                   | —                     | 62-35-32               | 62-19-41                 | 8086X                |
| -24                    | —              | 6852        | Spi., 14"2P         | 2              | 7041X               | 14                    | 62-35-42               | 62-19-22                 | 8090X                |
| -25                    | IHC            | 6453        | Spi., 14"2P         | 2              | 8019X               | —                     | 62-35-33               | "                        | 8086X                |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -26                    | —              | 6852        | Spi., 14"2P         | 1              | 310034X             | 134                   | 62-35-36               | 62-19-22                 | 8090X                |
| -27                    | —              | 6352        | L-R, 15"ML          | 2              | 7522X               | 52                    | 62-35-34               | 62-19-25                 | 310498X              |
| -28                    | —              | 6453        | Spi., 15½"SP        | 2              | 7301X               | 112                   | 62-35-41               | 62-19-22                 | 8086X                |
| -29                    | —              | 6452        | Spi., 15½"SP        | 1              | 310170X             | 117                   | "                      | "                        | 8090X                |
| -30                    | —              | 6853        | Spi., 15½"SP        | 2              | 7301X               | 121                   | 62-35-42               | "                        | 8086X                |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -31                    | —              | 6352        | Rock, 15"SP         | 2              | 7005X               | 21                    | 62-35-34               | 62-19-31                 | 310066X              |
| -32                    | —              | 6453        | Spi., 13"2P         | 3              | 7969X               | 4                     | 62-35-33               | 62-19-22                 | 8090X                |
| -33                    | —              | 6453-A      | L-R, 15"ML          | 2              | 7522X               | 52                    | 62-35-35               | 62-19-25                 | "                    |
| -34                    | —              | 6453        | Rock, 15"SP         | 2              | 7006X               | 21                    | "                      | 62-19-31                 | 310066X              |
| -35                    | —              | 6453        | Long, 15"SP         | 1              | 310230X             | 45                    | "                      | 62-19-25                 | 8090X                |
|                        |                |             |                     |                |                     |                       |                        |                          |                      |
| -36                    | —              | 6452        | Long, 15"SP         | 1              | 310230X             | 45                    | 62-35-35               | 62-19-25                 | 8090X                |
| -37                    | —              | 6453        | Spi., 15½"SP        | 1              | 310170X             | 162                   | 62-35-41               | 62-19-22                 | 8090X                |
| -38                    | —              | 6452        | Spi., 15½"2P        | 2              | 7301X               | 114                   | "                      | "                        | 310498X              |
| -39                    | —              | 6352        | L-R, 15"SP          | 2              | 102C-509            | 107                   | 62-35-28               | 62-19-25                 | 310503X              |
| -40                    | —              | 6453        | L-R, 15"SP          | 2              | 7043X               | 46                    | 62-35-35               | "                        | 310498X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.     | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|-------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|             | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>3905</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -1          | ■62-19-43                   | —                      | —                  | —                  | 6-1-198X(1)                          | —                               | —                                 | —                             |
| -2          | "                           | —                      | —                  | —                  | 5-1-3061(1)                          | —                               | —                                 | —                             |
| -3          | —                           | 7116X                  | —                  | —                  | — (2)                                | —                               | —                                 | —                             |
| -4          | —                           | "                      | —                  | —                  | — (2)                                | —                               | —                                 | —                             |
| -5          | ■62-19-43                   | —                      | —                  | —                  | 6-1-198X(1)                          | —                               | —                                 | —                             |
| -6          | —                           | 7116X                  | —                  | —                  | — (2)                                | 8088X                           | 8091X                             | —                             |
| -7          | 310210X                     | 310157X                | —                  | —                  | 5-1-278X(1)                          | "                               | 8087X                             | —                             |
| -8          | —                           | 7116X                  | —                  | —                  | — (1)                                | "                               | 8111X                             | —                             |
| -9          | —                           | "                      | —                  | —                  | — (1)                                | "                               | "                                 | —                             |
| -10         | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3151                             | 310181X                         | —                                 | 310054X                       |
| -11         | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                           | 8111X                             | —                             |
| -12         | —                           | "                      | —                  | —                  | 5-1-3151                             | 8153X                           | —                                 | —                             |
| -13         | —                           | 7116X                  | 62-452-3           | 62-453-5           | 5-1-3151(1)                          | 310181X                         | —                                 | 8155X                         |
| -14         | —                           | "                      | —                  | —                  | 6-1-2221                             | 8088X                           | 8091X                             | —                             |
| -15         | —                           | "                      | 62-452-5           | —                  | "                                    | "                               | "                                 | —                             |
| -16         | —                           | 7116X                  | 62-452-5           | —                  | 6-1-2261                             | 8088X                           | 8091X                             | —                             |
| -17         | —                           | 8144X                  | 62-452-7           | —                  | — (3)                                | "                               | 310035X                           | —                             |
| -18         | —                           | 7116X                  | —                  | —                  | 5-1-3141(2)                          | "                               | 8091X                             | —                             |
| -19         | —                           | "                      | 62-452-5           | —                  | 6-1-2261                             | "                               | 310083X                           | —                             |
| -20         | —                           | "                      | "                  | —                  | 6-1-2221                             | "                               | "                                 | —                             |
| -21         | —                           | —                      | —                  | —                  | —                                    | 8088X                           | —                                 | —                             |
| -22         | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | "                               | 310104X                           | —                             |
| -23         | —                           | —                      | —                  | —                  | 6-1-2401X(1)                         | "                               | 310258X                           | —                             |
| -24         | —                           | 7116X                  | 62-452-3           | 62-453-5           | — (1)                                | 310181X                         | —                                 | —                             |
| -25         | —                           | "                      | 62-452-2           | —                  | — (1)                                | 8088X                           | 8111X                             | —                             |
| -26         | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | 310181X                         | —                                 | 310054X                       |
| -27         | —                           | "                      | —                  | —                  | — (1)                                | 8088X                           | 310083X                           | —                             |
| -28         | 310210X                     | 310157X                | —                  | —                  | 5-1-278X(1)                          | 310181X                         | —                                 | 310789X                       |
| -29         | —                           | 7116X                  | —                  | —                  | 5-1-3141(15)                         | 8088X                           | 310171X                           | —                             |
| -30         | 310210X                     | 310157X                | —                  | —                  | 5-1-278X(1)                          | 310181X                         | —                                 | 310789X                       |
| -31         | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3151                             | 310181X                         | —                                 | 310225X                       |
| -32         | —                           | "                      | —                  | —                  | 5-1-3191                             | "                               | —                                 | 310054X                       |
| -33         | —                           | "                      | —                  | —                  | — (1)                                | 8088X                           | 310083X                           | —                             |
| -34         | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3151                             | 310181X                         | —                                 | 310225X                       |
| -35         | —                           | "                      | "                  | "                  | "                                    | "                               | —                                 | —                             |
| -36         | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2251                             | 310181X                         | —                                 | 310054X                       |
| -37         | —                           | "                      | —                  | —                  | 5-1-3141(15)                         | 8088X                           | 310171X                           | —                             |
| -38         | —                           | "                      | —                  | —                  | 6-1-2251(2)                          | "                               | 310083X                           | —                             |
| -39         | ■62-19-43                   | —                      | —                  | —                  | 6-1-198X                             | 310159X                         | —                                 | 310054X                       |
| -40         | —                           | 7116X                  | —                  | —                  | 5-1-3141(3)                          | 8088X                           | 8091X                             | —                             |

■Rear Bearing Cap Used with Oil Seal 62-463-6

- (1) Brake Parts only, See Pages 34-35  
 (2) 5400-2X Brake Assembly, See Pages 34-35  
 (3) 5400-1X Brake Assembly, See Pages 34-35  
 (15) 5400-1X and 5400-2X, Uses two Brake Assemblies. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.      | Used By       | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|---------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |               |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |               |             |                     |                |                     |                          |                        |                          |                      |
| -41          | —             | 6453        | L-R, 15"ML          | 2              | 7522X               | 52                       | 62-35-35               | 62-19-25                 | 310066X              |
| -42          | —             | 6352        | Spi., 15½"SP        | 2              | 7043X               | 45                       | 62-35-34               | "                        | 310498X              |
| -43          | —             | 6352        | Spi., 14"2P         | 2              | 8019X               | 133                      | 62-35-37               | 62-19-22                 | 310297X              |
| -44          | —             | 6452        | Spi., 15½"SP        | 2              | 7301X               | 120                      | 62-35-41               | "                        | 310498X              |
| -45          | Maxim         | 6853-B      | Spi., 14"2P         | 1              | 310821X             | 204                      | 62-35-36               | "                        | 312669X              |
| -46          | —             | 6453-A      | Spi., 15½"SP        | 2              | 7301X               | 122                      | 62-35-41               | 62-19-22                 | 310498X              |
| -47          | —             | 6452        | L-R, 15"SP          | 2              | 7043X               | 46                       | 62-35-35               | 62-19-25                 | 310498X              |
| -48          | —             | 6352        | Rock, 14"TT         | 2              | 7046X               | 167                      | 62-35-48               | 62-19-45                 | 8086X                |
| -49          | —             | 6453-A      | Spi., 14"2P         | 2              | 8019X               | 149                      | 62-35-33               | 62-19-22                 | 310498X              |
| -50          | Peter Pirsch  | 6853-B      | Spi., 14"2P         | 2              | "                   | 125                      | 62-35-36               | "                        | "                    |
| -51          | —             | 6453        | Long, 15"4A         | 2              | 310329X             | —                        | 62-35-46               | 62-19-50                 | 8090X                |
| -52          | —             | 6453        | L-R, 15"SP          | 2              | 7043X               | 48                       | 62-35-35               | 62-19-25                 | 310498X              |
| -53          | —             | 6853        | 14"2P               | 2              | 8019X               | 147                      | 62-35-36               | 62-19-22                 | 310066X              |
| -54          | —             | 6453        | 14"SP               | 2              | 7041X               | 18                       | 62-35-41               | "                        | 310498X              |
| -55          | —             | 6852        | 13"2P               | 3              | 7969X               | 5                        | 62-35-36               | "                        | 310066X              |
| -56          | —             | 6453        | 14"2P               | 1              | 310034X             | 138                      | 62-35-33               | 62-19-22                 | 8090X                |
| -57          | —             | 6352        | L-R, 15"SP          | 2              | 7043X               | 54                       | 62-35-34               | 62-19-25                 | 310066X              |
| -58          | —             | 6853        | Spi., 15½"2P        | 1              | 310170X             | 118                      | 62-35-42               | 62-19-22                 | "                    |
| -59          | Reo           | 6352        | Rock, 14"SP         | 2              | 7046X               | 167                      | 62-35-48               | 62-19-45                 | 311705X              |
| -60          | —             | 6453        | L-R, 15"SP          | 2              | 7043X               | 49                       | 62-35-30               | 62-19-25                 | 310297X              |
| -61          | Pacific Trk   | 6853        | Spi., 14"2P         | 1              | 310034X             | 132                      | 62-35-36               | 62-19-22                 | 310940X              |
| -62          | —             | 6352        | Spi., 15½"SP        | 2              | 7301X               | 118                      | 62-35-40               | "                        | 310066X              |
| -63          | —             | 6852        | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-36               | "                        | 310498X              |
| -64          | —             | 6453        | Spi., 15½"SP        | 2              | 7301X 119           | 119                      | 62-35-41               | "                        | "                    |
| -65          | —             | 6352        | Long, 14"SP         | 2              | 7046X               | 167                      | 62-35-48               | 62-19-45                 | 311705X              |
| -66          | —             | 6853        | —                   | 2              | 7043X               | 51                       | 62-35-50               | 62-19-25                 | 310066X              |
| -67          | —             | 6453        | Rock                | 2              | 7005X               | 20                       | 62-35-35               | 62-19-31                 | 8086X                |
| -68          | —             | 6352        | Long, 15"4A         | 2              | 310329X             | —                        | 62-35-51               | 62-19-50                 | 8090X                |
| -69          | —             | 6453        | L-R, 15"SP          | 2              | 7043X               | 48                       | 62-35-35               | 62-19-25                 | 310498X              |
| -70          | IHC           | 6453        | 14"2P               | 1              | 310034X             | 144                      | 62-35-33               | 62-19-22                 | 310066X              |
| -71          | IHC           | 6453-A      | Spi., 2P            | 2              | 8019X               | 144                      | 62-35-33               | 62-19-22                 | 310066X              |
| -72          | Dia. T        | 6453        | — 2P                | 2              | "                   | —                        | "                      | "                        | 8086X                |
| -73          | —             | 6453        | L-R, 15"ML          | 2              | 7522X               | 55                       | 62-35-35               | 62-19-25                 | 8090X                |
| -74          | Maxim         | 6452        | Long, 15"SP         | 1              | 8019X               | 125                      | 62-35-36               | 62-19-22                 | 310498X              |
| -75          | Highway Prod. | 6452        | Long, 15"SP         | 1              | 310230X             | —                        | 62-35-35               | 62-19-25                 | 310066X              |
| -76          | —             | 6852        | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-36               | 62-19-22                 | 310498X              |
| -77          | —             | 6453        | Spi., 15½"SP        | 1              | 310170X             | 113                      | 62-35-41               | "                        | "                    |
| -78          | Dia. T        | 6453        | Rock                | 2              | 7005X               | 20                       | 62-35-30               | 62-19-31                 | 8086X                |
| -79          | Dia. T        | 6452        | Rock                | 2              | "                   | 20                       | "                      | "                        | "                    |
| -80          | —             | 6452        | L-R, 15"ML          | 2              | 7522X               | 55                       | 62-35-35               | 62-19-25                 | 8090X                |



T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL



| Tab No.             | Rear Brg. Cap Assy's |                 | Speedometer |             | (—) Brake Assy See Footnote  | Shifter                      |                                |                            |
|---------------------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------------|--------------------------------|----------------------------|
|                     | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages 36-39 | Lever & Dome Assy. Pages 50-53 | Remote Control Pages 40-49 |
|                     | H-2                  | H-3             | B-16        | H-8         | B-17                         |                              |                                |                            |
| <b>3905 (Con't)</b> |                      |                 |             |             |                              |                              |                                |                            |
| -41                 | —                    | 7116X           | —           | —           | —                            | 8088X                        | 310083X                        | —                          |
| -42                 | —                    | "               | —           | —           | (4)                          | "                            | "                              | —                          |
| -43                 | —                    | "               | —           | —           | 6-1-2251(4)                  | "                            | "                              | —                          |
| -44                 | —                    | "               | —           | —           | "(2)                         | "                            | "                              | —                          |
| -45                 | —                    | "               | —           | —           | 5-1-3141                     | "                            | 310633X                        | —                          |
| -46                 | —                    | 7116X           | —           | —           | 5-1-3151(4)                  | 8088X                        | 310083X                        | —                          |
| -47                 | —                    | 7116X           | —           | —           | 5-1-3141(3)                  | "                            | 8091X                          | —                          |
| -48                 | 310210X              | 310157X         | —           | —           | 5-1-278X(3)                  | "                            | 310430X                        | —                          |
| -49                 | —                    | 7116X           | —           | —           | 5-1-3151(4)                  | "                            | 310083X                        | —                          |
| -50                 | —                    | "               | —           | —           | 5-1-3141(2)                  | "                            | "                              | —                          |
| -51                 | —                    | 7116X           | —           | —           | (1)                          | 8088X                        | —                              | —                          |
| -52                 | —                    | "               | 62-452-3    | 62-453-4    | 6-1-2221(5)                  | "                            | 310334X                        | —                          |
| -53                 | —                    | "               | —           | —           | 5-1-3151                     | 310181X                      | —                              | 8150X                      |
| -54                 | —                    | "               | 62-452-3    | 62-453-4    | 6-1-2221(5)                  | 8088X                        | 310334X                        | —                          |
| -55                 | —                    | "               | —           | —           | "                            | 310181X                      | —                              | 310054X                    |
| -56                 | —                    | 7116X           | —           | —           | 5-1-3141(3)                  | 8088X                        | 310171X                        | —                          |
| -57                 | —                    | "               | 62-452-3    | 62-453-5    | 5-1-3151                     | 310451X                      | 310339X                        | —                          |
| -58                 | —                    | "               | —           | —           | —                            | 310181X                      | —                              | 310054X                    |
| -59                 | —                    | "               | 62-452-6    | —           | 5-1-3151(3)                  | 8088X                        | 310430X                        | —                          |
| -60                 | —                    | "               | —           | —           | 5-1-3141                     | "                            | 8091X                          | —                          |
| -61                 | —                    | 7116X           | —           | —           | 6-1-2221(4)                  | 8088X                        | 310083X                        | —                          |
| -62                 | —                    | "               | —           | —           | 5-1-3141                     | 8088X                        | 8091X                          | —                          |
| -63                 | —                    | "               | —           | —           | 6-1-2251(2)                  | 8088X                        | 310083X                        | —                          |
| -64                 | —                    | "               | 62-452-3    | —           | "(2)                         | "                            | "                              | —                          |
| -65                 | —                    | "               | —           | —           | 5-1-3141(3)                  | "                            | 310430X                        | —                          |
| -66                 | —                    | 7116X           | —           | —           | 5-1-3141                     | 8088X                        | 310104X                        | —                          |
| -67                 | —                    | "               | —           | —           | —                            | 310181X                      | —                              | 310054X                    |
| -68                 | —                    | "               | —           | —           | (1)                          | 8088X                        | —                              | —                          |
| -69                 | —                    | "               | —           | —           | 5-1-3141(3)                  | "                            | 310083X                        | —                          |
| -70                 | —                    | "               | 62-452-5    | —           | —                            | "                            | 8091X                          | —                          |
| -71                 | —                    | 7116X           | 62-452-5    | —           | —                            | 8088X                        | 8091X                          | —                          |
| -72                 | —                    | "               | —           | —           | —                            | 310181X                      | —                              | 310054X                    |
| -73                 | —                    | "               | —           | —           | (1)                          | 8088X                        | —                              | —                          |
| -74                 | —                    | "               | —           | —           | 5-1-3151(2)                  | "                            | 310083X                        | —                          |
| -75                 | —                    | "               | 62-452-5    | —           | "                            | 310451X                      | 310339X                        | —                          |
| -76                 | —                    | 7116X           | —           | —           | (3)                          | 8088X                        | 310104X                        | —                          |
| -77                 | —                    | "               | —           | —           | 6-1-2251(4)                  | "                            | 310083X                        | —                          |
| -78                 | —                    | "               | —           | —           | (1)                          | "                            | 8111X                          | —                          |
| -79                 | —                    | "               | —           | —           | (1)                          | "                            | "                              | —                          |
| -80                 | —                    | "               | —           | —           | (1)                          | "                            | —                              | —                          |

- (1) Brake Parts only, See Pages 34-35  
 (2) 5400-2X Brake Assembly, See Pages 34-35  
 (3) 5400-1X Brake Assembly, See Pages 34-35  
 (4) 5400-3X Brake Assembly, See Pages 34-35  
 (5) 5400-37X Brake Assembly, See Pages 34-35

| Tab No.                      | Used By        | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|------------------------------|----------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                              |                |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 3905 (Con't)                 |                |             |                     |                |                     |                       |                        |                          |                      |
| -81*                         | Joy            | 6853        | Spi., 15½"SP        | 1              | 310170X             | 192                   | 62-35-42               | 310729X                  | 310066X              |
| *Transmission UNSYNCHRONIZED |                |             |                     |                |                     |                       |                        |                          |                      |
| -82                          | —              | 6452        | Long, 15"4A         | 2              | 310329X             | —                     | 62-35-46               | 62-19-50                 | 8090X                |
| -83                          | Peter Pirsch   | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 133                   | 62-35-36               | 62-19-22                 | 310498X              |
| -84                          | —              | 6352        | L-R, 15"ML          | 2              | 7043X               | 45                    | 62-35-34               | 62-19-25                 | 310066X              |
| -85                          | —              | 6352        | Long, 14"SP         | 2              | 7046X               | 167                   | 62-35-55               | 62-19-45                 | 310498X              |
| -86                          | Dia. T         | 6453        | —                   | 2              | 7301X               | —                     | 62-35-41               | 62-19-22                 | 8086X                |
| -87                          | —              | 6853-B      | 14"2P               | 1              | 310034X             | 133                   | 62-35-36               | "                        | 310498X              |
| -88                          | —              | 6352        | 13"2P               | 2              | 8019X               | 130                   | 62-35-37               | "                        | 310066X              |
| -89                          | —              | 6452        | Long, 15"SP         | 2              | 7043X               | —                     | 62-35-35               | 62-19-25                 | "                    |
| -90                          | —              | 6853-B      | —                   | —              | —                   | 125                   | 62-35-36               | 62-19-22                 | 310498X              |
| -91                          | —              | 6453        | Spi., 14"2P         | 2              | 7521X               | 6                     | 62-35-33               | 62-19-22                 | 8090X                |
| -92*                         | —              | 6453        | Spi., 14"2P         | 1              | 310034X             | 143                   | "                      | "                        | 310066X              |
| *1st Speed Blocked Out       |                |             |                     |                |                     |                       |                        |                          |                      |
| -93                          | —              | 6352        | Spi., 14"SP         | 2              | 7041X               | 17                    | 62-35-40               | 62-19-22                 | 310066X              |
| -94                          | —              | 6453        | Spi., 14"2P         | 2              | 8019X               | 130                   | 62-35-33               | "                        | 310498X              |
| -95                          | —              | 6853-B      | Spi., 14"2P         | 2              | "                   | 125                   | 62-35-36               | "                        | "                    |
| -96                          | —              | 6352        | Spi., 14"2P         | 2              | 7521X               | 6                     | 62-35-37               | 62-19-22                 | 8090X                |
| -97                          | —              | 6453        | —                   | —              | —                   | —                     | 62-35-32               | 62-19-41                 | 310494X              |
| -98                          | —              | 6852        | Spi., 13"2P         | 1              | 310034X             | 130                   | 62-35-36               | 62-19-22                 | 8090X                |
| -99                          | —              | 6352        | Rock, 14"SP         | 2              | 7046X               | 167                   | 62-35-48               | 62-19-24                 | 311705X              |
| -100                         | —              | 6453-A      | Long, 14"SP         | 2              | "                   | 167                   | 62-35-31               | 62-19-45                 | "                    |
| -101                         | —              | 6452        | Long                | 2              | 7046X               | 167                   | 62-35-57               | 62-19-45                 | 310498X              |
| -102                         | Ward La France | 6453        | L-R, ML             | 2              | 7043X               | 177                   | 62-35-31               | "                        | 310297X              |
| -103*                        | —              | 6453        | Long, 15"SP         | 1              | 310230X             | 62                    | 62-35-35               | 62-19-25                 | 310066X              |
| *1st Speed Blocked Out       |                |             |                     |                |                     |                       |                        |                          |                      |
| -104                         | —              | 6352        | L-R, 15"ML          | 2              | 7043X               | 78                    | 62-35-34               | 62-19-25                 | 310498X              |
| -105*                        | —              | 6453        | L-R, 15"ML          | 2              | "                   | 177                   | 62-35-31               | 62-19-45                 | 310297X              |
| *1st Speed Blocked Out.      |                |             |                     |                |                     |                       |                        |                          |                      |
| -106                         | —              | 6453        | L-R, 15"SP          | 2              | 7043X               | 68                    | 62-35-35               | 62-19-25                 | 310498X              |
| -107                         | —              | 6352        | L-R, 15"ML          | 2              | "                   | 69                    | 62-35-34               | "                        | 310066X              |
| -108*                        | —              | 6453        | —                   | —              | —                   | 62                    | 62-35-35               | "                        | "                    |
| *1st Speed Blocked Out       |                |             |                     |                |                     |                       |                        |                          |                      |
| -109                         | —              | 6352        | 15½"SP              | 1              | 7044X               | —                     | 62-35-61               | 62-19-32                 | 310066X              |
| -110                         | —              | 6453        | Spi., 14"2P         | 1              | 310034X             | 130                   | 62-35-33               | 62-19-22                 | 310498X              |
| -111                         | —              | 6352        | Spi., 14"2P         | 2              | 8005X               | 6                     | 62-35-37               | 62-19-22                 | 8090X                |
| -112                         | —              | 6453        | Spi., 14"2P         | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -113                         | —              | 6852        | Spi., 14"2P         | 1              | 310034X             | 158                   | 62-35-36               | "                        | 310066X              |
| -114                         | —              | 6853        | Spi., 14"2P         | 1              | "                   | 158                   | "                      | "                        | "                    |
| -115                         | —              | 6453        | Spi., 14"2P         | 2              | 8019X               | 130                   | 62-35-33               | "                        | 310498X              |
| -116                         | Auto car       | 6452        | Spi., 14"2P         | 2              | 8019X               | —                     | 62-35-33               | 62-19-22                 | 8086X                |
| -117                         | —              | 6853        | Spi., 14"2P         | 2              | "                   | 130                   | 62-35-36               | "                        | 310498X              |
| -118                         | Reo            | 6453-A      | Long                | 2              | 7046X               | 168                   | 62-35-57               | 62-19-45                 | 311705X              |
| -119                         | Dia. T         | 6452        | Spi., 13"2P         | 1              | 310034X             | —                     | 62-35-33               | 62-19-22                 | 8086X                |
| -120                         | Peter Pirsch   | 6852        | Spi., 13"2P         | 2              | 8019X               | 133                   | 62-35-36               | "                        | 310498X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.             | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                     | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>3905 (Con't)</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -81                 | —                           | 310437X                | —                  | —                  | 5-1-3141                             | 8088X                           | —                                 | 8150X                         |
| -82                 | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                           | —                                 | —                             |
| -83                 | —                           | "                      | —                  | —                  | 6-1-2221(2)                          | "                               | 8091X                             | —                             |
| -84                 | —                           | "                      | —                  | —                  | 5-1-3151                             | 310181X                         | —                                 | 8150X                         |
| -85                 | —                           | "                      | —                  | —                  | " (3)                                | 8088X                           | 310430X                           | —                             |
| -86                 | —                           | 7116X                  | —                  | —                  | —                                    | 310181X                         | —                                 | 310054X                       |
| -87                 | —                           | "                      | —                  | —                  | 5-1-3141(2)                          | 8088X                           | 8091X                             | —                             |
| -88                 | —                           | "                      | —                  | —                  | 6-1-2221                             | 310181X                         | —                                 | 310054X                       |
| -89                 | —                           | "                      | 62-452-3           | —                  | 5-1-3151                             | 310451X                         | 310339X                           | —                             |
| -90                 | —                           | "                      | —                  | —                  | 5-1-3141(2)                          | 8088X                           | 8091X                             | —                             |
| -91                 | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                           | —                                 | —                             |
| -92                 | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3151                             | —                               | —                                 | 310572X                       |
| -93                 | —                           | 7116X                  | —                  | —                  | 5-1-3151                             | 310181X                         | —                                 | 8150X                         |
| -94                 | —                           | "                      | —                  | —                  | " (2)                                | 8088X                           | 8091X                             | —                             |
| -95                 | —                           | "                      | —                  | —                  | 6-1-2261(2)                          | "                               | "                                 | —                             |
| -96                 | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                           | —                                 | —                             |
| -97                 | —                           | 310157X                | —                  | —                  | 6-1-2401X                            | "                               | —                                 | 310496X                       |
| -98                 | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | "                               | 310083X                           | —                             |
| -99                 | —                           | "                      | 62-452-6           | —                  | 5-1-3151(1)                          | "                               | 310507X                           | —                             |
| -100                | —                           | "                      | "                  | —                  | " (3)                                | "                               | 310430X                           | —                             |
| -101                | —                           | 7116X                  | —                  | —                  | 5-1-3141(3)                          | 8088X                           | 310430X                           | —                             |
| -102                | —                           | "                      | —                  | —                  | — (3)                                | "                               | 310104X                           | —                             |
| -103                | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3141                             | —                               | —                                 | —                             |
| -104                | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | 8088X                           | 8091X                             | —                             |
| -105                | —                           | "                      | —                  | —                  | — (3)                                | 310544X                         | 310104X                           | —                             |
| -106                | —                           | 7116X                  | —                  | —                  | — (3)                                | 8088X                           | 310104X                           | —                             |
| -107                | —                           | "                      | —                  | —                  | 5-1-3151                             | "                               | —                                 | 8150X                         |
| -108                | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3141                             | —                               | —                                 | —                             |
| -109                | —                           | 7116X                  | 62-452-3           | —                  | 5-1-3141                             | 8088X                           | 8091X                             | —                             |
| -110                | —                           | "                      | —                  | —                  | — (2)                                | "                               | "                                 | —                             |
| -111                | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                           | —                                 | —                             |
| -112                | —                           | "                      | —                  | —                  | — (1)                                | "                               | —                                 | —                             |
| -113                | —                           | "                      | —                  | —                  | 6-1-2251                             | 310181X                         | —                                 | 310054X                       |
| -114                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -115                | —                           | "                      | —                  | —                  | 6-1-2221(2)                          | 8088X                           | 8091X                             | —                             |
| -116                | —                           | 7116X                  | 62-452-2           | —                  | — (1)                                | 8088X                           | 8111X                             | —                             |
| -117                | —                           | "                      | —                  | —                  | 6-1-2221(2)                          | "                               | 8091X                             | —                             |
| -118                | —                           | "                      | 62-452-6           | —                  | 5-1-3151(6)                          | "                               | "                                 | —                             |
| -119                | —                           | "                      | —                  | —                  | — (1)                                | "                               | 8111X                             | —                             |
| -120                | —                           | "                      | —                  | —                  | 5-1-3141(2)                          | "                               | 8091X                             | —                             |

(1) Brake Parts only, See Pages 34-35

(2) 5400-2X Brake Assembly, See Pages 34-35

(3) 5400-1X Brake Assembly, See Pages 34-35

(6) 5400-60X Brake Assembly, See Pages 34-35

| Tab No.      | Used By        | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|----------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|              |                |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 3905 (Con't) |                |             |                     |                |                     |                       |                        |                          |                      |
| -121         | —              | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                   | 62-35-36               | 62-19-22                 | 310498X              |
| -122         | —              | 6452        | L-R, 15"DP          | 2              | 7046X               | 71                    | 62-35-49               | 62-19-25                 | 310066X              |
| -123         | —              | 6853-B      | Spi., 14"SP         | 2              | 7041X               | 14                    | 62-35-42               | 62-19-22                 | 310498X              |
| -124         | —              | 6853-A      | Spi., 17"SP         | 1              | 310261X             | —                     | 62-35-65               | 62-19-50                 | 8086X                |
| -125         | —              | 6852        | Spi., 17"SP         | 1              | "                   | 31                    | "                      | "                        | 310066X              |
| -126         | —              | 6452        | L-R, 15"ML          | 2              | 7043X               | 177                   | 62-35-31               | 62-19-45                 | 310641X              |
| -127         | Dia. T         | 6453-A      | Spi., 14"2P         | 2              | 8019X               | —                     | 62-35-33               | 62-19-22                 | 8086X                |
| -128         | —              | 6852        | L-R, 15"SP          | 2              | 7043X               | 176                   | 62-35-50               | 62-19-25                 | 8090X                |
| -129         | —              | 6853        | L-R, 15"DP          | 1              | 310230X             | 31                    | "                      | "                        | 310066X              |
| -130         | —              | 6852        | Spi., 14"2P         | 2              | 8019X               | 156                   | 62-35-36               | 62-19-22                 | 310066X              |
| -131         | —              | 6453        | Spi., 14"2P         | 1              | 310034X             | 158                   | 62-35-33               | 62-19-22                 | 310066X              |
| -132         | —              | 6852        | Spi., 13"2P         | 2              | 8019X               | 133                   | 62-35-36               | "                        | 310498X              |
| -133         | —              | 6852        | Spi., 13"2P         | 1              | 310034X             | 133                   | "                      | "                        | "                    |
| -134         | —              | 6453-A      | Spi., 14"2P         | 2              | 8019X               | 130                   | 62-35-33               | "                        | 8090X                |
| -135         | —              | 6452        | Spi., 14"2P         | 2              | "                   | 141                   | "                      | "                        | 310498X              |
| -136         | —              | 6853        | Spi., 14"2P         | 1              | 310034X             | 153                   | 62-35-36               | 62-19-22                 | 310066X              |
| -137         | —              | 6453        | Spi., 14"2P         | 1              | "                   | 158                   | 62-35-33               | "                        | "                    |
| -138         | Dia. T         | 6453        | Spi., 14"2P         | 1              | "                   | —                     | "                      | "                        | 8086X                |
| -139         | —              | 6453        | Spi., 15½"SP        | 2              | 7301X               | 112                   | 62-35-41               | "                        | 310498X              |
| -140         | —              | 6453-A      | L-R, 14"SP          | 2              | 7043X               | 81                    | 62-35-31               | 62-19-45                 | "                    |
| -141         | —              | 6352-A      | Spi., 14"2P         | 2              | 8019X               | 141                   | 62-35-37               | 62-19-22                 | 310498X              |
| -142         | FWD            | 6853        | —                   | 2              | "                   | 212                   | 62-35-36               | "                        | 310066X              |
| -143         | Southern Coach | 6452        | —                   | 1              | 310230X             | 62                    | 62-35-35               | 62-19-25                 | "                    |
| -144         | —              | 6452        | —                   | —              | —                   | 62                    | "                      | "                        | "                    |
| -145         | —              | 6852        | Spi., 14"2P         | 1              | 310034X             | 138                   | 62-35-36               | 62-19-22                 | 8090X                |
| -146         | —              | 6853        | L-R, 15"SP          | 2              | 7043X               | 62                    | 62-35-50               | 62-19-25                 | 310066X              |
| -147         | —              | 6452        | L-R, 15"ML          | 2              | "                   | 68                    | 62-35-35               | "                        | 310735X              |
| -148         | —              | 6853-B      | Spi., 13"2P         | 2              | 8019X               | 133                   | 62-35-36               | 62-19-22                 | 310498X              |
| -149         | Gillig Bros.   | 6352        | L-R, 15"DP          | 2              | 7046X               | 71                    | 62-35-66               | 62-19-25                 | 310066X              |
| -150         | —              | 6453-A      | Long, 15"SP         | 1              | 310230X             | —                     | 62-35-35               | "                        | "                    |
| -151         | Seagrave       | 6453        | Spi., 14"2P         | 1              | 310034X             | 142                   | 62-35-33               | 62-19-22                 | 310498X              |
| -152         | —              | 6352        | Spi., 14"2P         | 2              | 8019X               | 141                   | 62-35-37               | "                        | "                    |
| -153         | Auto car       | 6352        | Spi., 14"2P         | 2              | 8005X               | 6                     | 62-35-37               | 310729X                  | 8090X                |
| -154         | Auto car       | 6453        | Spi., 14"2P         | 2              | "                   | 8                     | 62-35-33               | "                        | 311238X              |
| -155         | —              | 6852        | —                   | 1              | 310034X             | 124                   | 62-35-36               | 62-19-22                 | 310498X              |
| -156         | Maxim          | 6852        | Spi., 14"2P         | 1              | 310821X             | 204                   | 62-35-36               | 62-19-22                 | 312669X              |
| -157         | Dia. T         | 6852        | Spi., 14"2P         | 1              | 310034X             | —                     | "                      | "                        | 8086X                |
| -158         | Seagrave       | 6352        | Spi., 14"2P         | 1              | "                   | 142                   | 62-35-37               | "                        | 310498X              |
| -159         | Seagrave       | 6853        | Spi., 14"2P         | 2              | 8019X               | 141                   | 62-35-36               | "                        | "                    |
| -160         | —              | 6853-B      | Spi., 14"2P         | 2              | "                   | 125                   | "                      | "                        | "                    |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL



| Tab No.             | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                     | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |
| <b>3905 (Con't)</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -121                | —                           | 7116X                  | —                  | —                  | 6-1-2221(2)                          | 8088X                           | 8091X                             | —                             |
| -122                | —                           | "                      | —                  | —                  | 5-1-3151                             | 310181X                         | —                                 | 8150X                         |
| -123                | —                           | "                      | 62-452-6           | 62-453-9           | 6-1-2221(7)                          | 8088X                           | 8091X                             | —                             |
| -124                | —                           | 310157X                | —                  | —                  | 6-1-2801X(1)                         | 310181X                         | —                                 | 310789X                       |
| -125                | —                           | 7116X                  | —                  | —                  | 6-1-2251                             | "                               | —                                 | 8150X                         |
| -126                | —                           | 7116X                  | —                  | —                  | — (3)                                | 8088X                           | 310104X                           | —                             |
| -127                | —                           | "                      | 62-452-2           | —                  | — (1)                                | "                               | 8111X                             | —                             |
| -128                | —                           | "                      | —                  | —                  | —                                    | "                               | 310104X                           | —                             |
| -129                | —                           | "                      | —                  | —                  | 5-1-3151                             | 310181X                         | —                                 | 8150X                         |
| -130                | —                           | "                      | —                  | —                  | 6-1-2221                             | "                               | —                                 | 310645X                       |
| -131                | —                           | 7116X                  | —                  | —                  | 5-1-3151                             | 310181X                         | —                                 | 310054X                       |
| -132                | —                           | "                      | —                  | —                  | 5-1-3141(2)                          | —                               | 8091X                             | —                             |
| -133                | —                           | "                      | —                  | —                  | — (2)                                | 8088X                           | "                                 | —                             |
| -134                | —                           | "                      | —                  | —                  | —                                    | 310181X                         | —                                 | 310054X                       |
| -135                | —                           | "                      | —                  | —                  | 6-1-2251(2)                          | 8088X                           | 310367X                           | —                             |
| -136                | —                           | 7116X                  | —                  | —                  | —                                    | 310181X                         | —                                 | 310054X                       |
| -137                | —                           | "                      | —                  | —                  | 5-1-3151                             | "                               | —                                 | "                             |
| -138                | —                           | "                      | —                  | —                  | — (1)                                | 8088X                           | 8111X                             | —                             |
| -139                | —                           | "                      | —                  | —                  | — (4)                                | "                               | 310083X                           | —                             |
| -140                | —                           | "                      | —                  | —                  | 6-1-2251(3)                          | "                               | 310104X                           | —                             |
| -141                | —                           | 7116X                  | —                  | —                  | — (2)                                | 8088X                           | 310367X                           | —                             |
| -142                | —                           | "                      | —                  | —                  | —                                    | "                               | 8091X                             | —                             |
| -143                | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3141                             | "                               | —                                 | 310054X                       |
| -144                | —                           | "                      | "                  | "                  | "                                    | 310181X                         | —                                 | —                             |
| -145                | —                           | "                      | —                  | —                  | " (3)                                | 8088X                           | 310171X                           | —                             |
| -146                | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | 8088X                           | 310083X                           | —                             |
| -147                | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | 8091X                             | —                             |
| -148                | —                           | "                      | —                  | —                  | — (2)                                | "                               | "                                 | —                             |
| -149                | —                           | "                      | —                  | —                  | 5-1-3151                             | 310181X                         | —                                 | 8150X                         |
| -150                | —                           | "                      | 62-452-3           | —                  | "                                    | 310451X                         | 310339X                           | —                             |
| -151                | —                           | 7116X                  | —                  | —                  | — (4)                                | 8088X                           | 310083X                           | —                             |
| -152                | —                           | "                      | —                  | —                  | 6-1-2251(2)                          | "                               | 310367X                           | —                             |
| -153                | —                           | "                      | —                  | —                  | — (1)                                | "                               | —                                 | —                             |
| -154                | —                           | "                      | 62-452-7           | —                  | —                                    | "                               | —                                 | —                             |
| -155                | —                           | "                      | —                  | —                  | — (2)                                | "                               | 8091X                             | —                             |
| -156                | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | 8088X                           | 310633X                           | —                             |
| -157                | —                           | "                      | —                  | —                  | — (1)                                | "                               | 8111X                             | —                             |
| -158                | —                           | "                      | —                  | —                  | — (4)                                | "                               | 310083X                           | —                             |
| -159                | —                           | "                      | —                  | —                  | — (4)                                | "                               | "                                 | —                             |
| -160                | —                           | "                      | —                  | —                  | 5-1-3141(2)                          | —                               | 8091X                             | —                             |

(1) Brake Parts only, See Pages 34-35

(2) 5400-2X Brake Assembly, See Pages 34-35

(3) 5400-1X Brake Assembly, See Pages 34-35

(4) 5400-3X Brake Assembly, See Pages 34-35

(7) 5400-35X Brake Assembly, See Pages 34-35

| Tab No.                        | Used By          | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------------------------|------------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|                                |                  |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't)                   |                  |             |                     |                |                     |                          |                        |                          |                      |
| -161                           | —                | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 133                      | 62-35-36               | 62-19-22                 | 310498X              |
| -162                           | Fitzjohn         | 6853-F      | Long, 17"SP         | 1              | 310753X             | 38                       | 62-35-72               | 62-19-64                 | 310066X              |
| -163                           | —                | 6852        | L-R, 15"ML          | 2              | 7043X               | 72                       | 62-35-50               | 62-19-25                 | 310498X              |
| -164                           | —                | 6352        | Spi., 14"SP         | 1              | 7045X               | 14                       | 62-35-40               | 62-19-22                 | "                    |
| -165                           | —                | 6352        | —                   | —              | —                   | —                        | 62-35-34               | 62-19-25                 | 8090X                |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -166                           | —                | 6352        | Spi., 14"2P         | 2              | 8019X               | 124                      | 62-35-37               | 62-19-22                 | 310066X              |
| -167                           | Mack             | 6452        | L-R, 15"SP          | 2              | 7043X               | 57                       | 62-35-49               | 310302X                  | "                    |
| -168                           | Seagrave         | 6853        | Spi., 14"2P         | 1              | 310034X             | 141                      | 62-35-36               | 62-19-22                 | 310498X              |
| -169                           | —                | 6853        | Long 17"SP          | 1              | 310261X             | 185                      | 62-35-65               | 62-19-50                 | 310066X              |
| -170                           | —                | 6452        | L-R, 15"SP          | 2              | 7043X               | 68                       | 62-35-49               | 62-19-25                 | "                    |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -171                           | —                | 6453-A      | Spi., 14"2P         | 1              | 310034X             | 149                      | 62-35-33               | 62-19-22                 | 310498X              |
| -172                           | —                | 6352-C      | Spi., 14"2P         | 2              | 8019X               | 172                      | 62-35-37               | "                        | 310066X              |
| -173                           | —                | 6352-B      | Spi., 14"2P         | 2              | "                   | 172                      | "                      | "                        | 310498X              |
| -174*                          | Peter Pirsch     | 6852        | Spi., 13"2P         | 2              | "                   | 133                      | 62-35-36               | "                        | "                    |
| *1st Speed Blocked Out         |                  |             |                     |                |                     |                          |                        |                          |                      |
| -175                           | Seagrave         | 6852        | Spi., 13"2P         | 2              | 8019X               | 208                      | 62-35-36               | 62-19-22                 | 310498X              |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -176                           | Kenworth         | 6852-G      | Spi., 14"2P         | 2              | 8019X               | 137                      | 62-35-73               | 62-19-22                 | 310498X              |
| -177                           | —                | 6453-A      | Spi., 14"-2P        | 1              | 310821X             | —                        | 62-35-33               | "                        | 8086X                |
| -178                           | Dia. T           | 6453-A      | Rock                | 2              | 7005X               | 20                       | 62-35-30               | 62-19-31                 | "                    |
| -179                           | Geo. F. Failing  | 6352        | Spi., 15½"SP        | 1              | 310170X             | 130                      | 62-35-40               | 62-19-22                 | 310498X              |
| -180                           | —                | 6452        | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-33               | "                        | "                    |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -181                           | Madsen           | 6453        | —                   | —              | —                   | —                        | 62-35-68               | 62-19-59                 | 62-15-33*            |
| -182                           | IHC              | 6453        | —                   | 2              | 102C-474            | —                        | 62-35-74               | 62-19-34                 | 310498X              |
| -183                           | Oren-Roanoke     | 6452        | L-R, 15"SP          | 2              | 7043X               | 68                       | 62-35-35               | 62-19-25                 | "                    |
| -184                           | Dia. T           | 6453-A      | Rock                | 2              | 7005X               | 20                       | "                      | 62-19-31                 | 8086X                |
| -185                           | IHC              | 6352        | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 310066X              |
| *62-15-33 See Case Chart Pages |                  |             |                     |                |                     |                          |                        |                          |                      |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -186                           | —                | 6453        | Spi., 14"2P         | 2              | 8019X               | 154                      | 62-35-33               | 62-19-22                 | 310066X              |
| -187                           | —                | 6352-B      | Rock, 15"SP         | 2              | 7043X               | 163                      | 62-35-55               | 62-19-45                 | 311012X              |
| -188                           | Oren-Roanoke     | 6453        | L-R, 15"SP          | 2              | "                   | 69                       | 62-35-35               | 62-19-25                 | 310498X              |
| -189                           | —                | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | 62-19-22                 | "                    |
| -190                           | LeTourneau       | 6453        | Rock, 14"2P         | 2              | 7043X               | 68                       | 62-35-35               | 62-19-31                 | 310066X              |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -191                           | IHC              | 6456-B      | Spi., 14"2P         | 1              | 310821X             | 161                      | 62-35-52               | 62-19-22                 | 8090X                |
| -192                           | —                | 6352-A      | Spi., 14"2P         | 2              | 8019X               | 151                      | 62-35-37               | "                        | 310498X              |
| -193                           | Kenworth         | 6452        | L-R, 14"2P          | 1              | 310034X             | 136                      | 62-35-33               | "                        | 310940X              |
| -194                           | IHC              | 6452        | —                   | 2              | 102C-474            | —                        | 62-35-74               | 62-19-34                 | 310498X              |
| -195                           | Dia. T           | 6453-A      | Spi., 14"2P         | 2              | 62-518-9            | 111                      | 62-35-33               | 62-19-22                 | 8086X                |
|                                |                  |             |                     |                |                     |                          |                        |                          |                      |
| -196                           | Seagrave         | 6453        | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-33               | 62-19-22                 | 310066X              |
| -197                           | Peter Pirsch     | 6853        | Spi., 14"2P         | 2              | "                   | 125                      | 62-35-36               | "                        | 310498X              |
| -198                           | Brookville Loco. | 6852        | Spi., 14"2P         | 1              | 310034X             | 130                      | "                      | "                        | 310066X              |
| -199                           | IHC              | 6456-B      | Spi., 14"2P         | 1              | 62-518-10           | 111                      | 62-35-52               | "                        | 8090X                |
| -200                           | Peter Pirsch     | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | "                        | 310498X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (-) Brake Assy See Footnote  | Shifter                |                          |                      |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |

**3905 (Con't)**

|                                               |           |         |          |          |             |         |         |         |
|-----------------------------------------------|-----------|---------|----------|----------|-------------|---------|---------|---------|
| -161                                          | —         | 7116X   | —        | —        | 6-1-2221(2) | —       | 8091X   | —       |
| -162                                          | ■62-19-43 | —       | —        | —        | 6-1-3091X   | 310181X | —       | 310789X |
| -163                                          | —         | 7116X   | —        | —        | 5-1-3141(3) | 8088X   | 310104X | —       |
| -164                                          | —         | "       | —        | —        | — (4)       | 8088X   | 310083X | —       |
| -165                                          | —         | "       | —        | —        | —           | "       | —       | —       |
| ■Rear Bearing Cap Used with Oil Seal 62-463-6 |           |         |          |          |             |         |         |         |
| -166                                          | —         | 7116X   | 62-452-3 | —        | 5-1-3151    | 8088X   | 310104X | —       |
| -167                                          | —         | 311604X | —        | —        | 5-1-3141    | "       | 310083X | —       |
| -168                                          | —         | 7116X   | —        | —        | — (4)       | "       | "       | —       |
| -169                                          | —         | "       | —        | —        | 5-1-3151    | 310181X | —       | 310789X |
| -170                                          | —         | "       | —        | —        | 5-1-3141    | 8088X   | 310083X | —       |
| -171                                          | —         | 7116X   | —        | —        | 6-1-2251(4) | 8088X   | 310083X | —       |
| -172                                          | —         | "       | —        | —        | —           | "       | —       | —       |
| -173                                          | —         | "       | —        | —        | — (4)       | "       | 310083X | —       |
| -174                                          | —         | "       | —        | —        | 6-1-2221(2) | "       | "       | —       |
| -175                                          | —         | 7116X   | —        | —        | —           | 8088X   | 310083X | —       |
| -176                                          | —         | 7116X   | —        | —        | 6-1-2221(4) | 8088X   | 310083X | —       |
| -177                                          | —         | "       | —        | —        | — (1)       | "       | 8111X   | —       |
| -178                                          | —         | "       | —        | —        | — (1)       | "       | "       | —       |
| -179                                          | —         | "       | —        | —        | — (4)       | "       | 310083X | —       |
| -180                                          | —         | "       | —        | —        | — (3)       | "       | 8091X   | —       |
| -181                                          | 310210X   | 310157X | —        | —        | 5-1-278X    | —       | —       | —       |
| -182                                          | —         | 7116X   | 62-452-5 | —        | — (1)       | 8088X   | 311200X | —       |
| -183                                          | —         | "       | 62-452-3 | 62-453-4 | 5-1-3141(3) | "       | 310104X | —       |
| -184                                          | —         | "       | —        | —        | — (1)       | "       | 8111X   | —       |
| -185                                          | —         | "       | 62-452-5 | —        | —           | "       | 311200X | —       |
| -186                                          | —         | 7116X   | —        | —        | —           | 8088X   | 8091X   | —       |
| -187                                          | —         | "       | —        | —        | 5-1-3141    | —       | 310083X | —       |
| -177                                          | —         | "       | 62-452-3 | 62-453-4 | "           | 8088X   | 310104X | —       |
| -189                                          | —         | "       | —        | —        | " (2)       | "       | 310083X | —       |
| -190                                          | —         | —       | —        | —        | —           | "       | 8091X   | —       |
| -191                                          | —         | 7116X   | 62-452-3 | —        | —           | 8088X   | —       | —       |
| -192                                          | —         | "       | —        | —        | 6-1-2221(3) | "       | 8091X   | —       |
| -193                                          | —         | "       | 62-452-2 | —        | " (1)       | "       | 310093X | —       |
| -194                                          | —         | "       | 62-452-5 | —        | — (8)       | "       | 311200X | —       |
| -195                                          | —         | "       | —        | —        | — (1)       | "       | 8111X   | —       |
| -196                                          | —         | 7116X   | —        | —        | —           | 8088X   | —       | —       |
| -197                                          | —         | "       | —        | —        | 5-1-3141(2) | "       | 310083X | —       |
| -198                                          | —         | "       | —        | —        | 6-1-2221    | "       | 8091X   | —       |
| -199                                          | —         | "       | —        | —        | —           | "       | —       | —       |
| -200                                          | —         | "       | —        | —        | 6-1-2221(2) | "       | 310083X | —       |

- (1) Brake Parts only, See Pages 34-35  
 (2) 5400-2X Brake Assembly, See Pages 34-35  
 (3) 5400-1X Brake Assembly, See Pages 34-35  
 (4) 5400-3X Brake Assembly, See Pages 34-35  
 (8) 5400-50X Brake Assembly, See Pages 34-35

| Tab No.      | Used By       | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|---------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |               |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |               |             |                     |                |                     |                          |                        |                          |                      |
| -201         | Kenworth      | 6452        | L-R, 14"2P          | 1              | 310034X             | 136                      | 62-35-33               | 62-19-22                 | 310940X              |
| -202         | Kenworth      | 6453        | L-R, 14"2P          | 1              | "                   | 136                      | "                      | "                        | "                    |
| -203         | FWD           | 6453-A      | Spi., 14"2P         | 2              | 8019X               | 154                      | "                      | "                        | 310066X              |
| -204         | Peter Pirsch  | 6853        | Spi., 14"2P         | 2              | "                   | 125                      | 62-35-36               | "                        | 310498X              |
| -205         | Napco         | 6453-A      | Spi., 14"2P         | 2              | "                   | 139                      | 62-35-33               | "                        | 310735X              |
| -206         | Peter Pirsch  | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | 62-19-22                 | 310066X              |
| -207         | Chrysler      | 6852-B      | Rock, 15"SP         | 2              | 7043X               | —                        | 62-35-55               | 62-19-45                 | 311788X              |
| -208         | Brockway      | 6452        | L-R, 15"SP          | 2              | "                   | 57                       | 62-35-49               | 62-19-25                 | 310066X              |
| -209         | Peter Pirsch  | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                      | 62-35-36               | 62-19-22                 | "                    |
| -210         | —             | 6852        | Spi., 14"2P         | 2              | "                   | 130                      | "                      | "                        | 8086X                |
| -211         | Seagrave      | 6453        | L-R, 15"SP          | 1              | 310971X             | 172                      | 62-35-35               | 62-19-25                 | 310066X              |
| -212         | Peter Pirsch  | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                      | 62-35-36               | 62-19-22                 | "                    |
| -213         | FWD           | 6453-A      | Spi., 14"2P         | 2              | "                   | 154                      | 62-35-33               | "                        | "                    |
| -214         | Dia. T        | 6452        | Rock                | 2              | 7005X               | 20                       | 62-35-35               | 62-19-31                 | 8086X                |
| -215         | Dia. T        | 6452        | Rock                | 2              | "                   | 20                       | 62-35-30               | "                        | "                    |
| -216         | Dia. T        | 6452        | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-33               | 62-19-22                 | 8086X                |
| -217         | Dia. T        | 6453-A      | Spi., 14"2P         | 2              | "                   | —                        | "                      | "                        | "                    |
| -218         | Dia. T        | 6453-A      | Rock                | 2              | 7005X               | 20                       | 62-35-35               | 62-19-31                 | "                    |
| -219         | Dia. T        | 6453-A      | Spi., 14"2P         | 2              | 62-518-9            | —                        | 62-35-33               | 62-19-22                 | "                    |
| -220         | Madsen        | 6453        | —                   | —              | —                   | —                        | 62-35-68               | 62-19-65                 | 310766X              |
| -221         | Peter Pirsch  | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | 62-19-22                 | 310066X              |
| -222         | —             | 6853        | Spi., 14"2P         | 2              | "                   | 125                      | "                      | "                        | "                    |
| -223         | IHC           | 6852-J      | —                   | 2              | 102C-474            | —                        | 62-35-80               | 62-19-34                 | 310498X              |
| -224         | White         | 6352        | Spi., 14"2P         | 2              | 8019X               | 152                      | 62-35-37               | 62-19-22                 | 310037X              |
| -225         | FWD           | 6853-A      | Spi., 14"2P         | 1              | 310821X             | 154                      | 62-35-36               | "                        | 310066X              |
| -226         | Seagrave      | 6452        | L-R 15"DP           | 1              | 310971X             | 172                      | 62-35-35               | 62-19-25                 | 310066X              |
| -227         | Kenworth      | 6852        | L-R 14"SP           | 2              | 312283X             | 102                      | 62-35-54               | 62-19-45                 | 313003X              |
| -228         | IHC           | 6352        | —                   | 2              | —                   | —                        | 62-35-112              | 62-19-34                 | 310066X              |
| -229         | —             | 6452        | L-R, 15"DP          | 2              | 7046X               | 73                       | 62-35-49               | 62-19-25                 | "                    |
| -230         | —             | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                      | 62-35-36               | 62-19-22                 | 310498X              |
| -231         | IHC           | 6852-J      | —                   | 2              | 102C-474            | —                        | 62-35-80               | 62-19-34                 | 310066X              |
| -232         | Harnischfeger | 6453-A      | Spi., 13"2P         | 1              | 310034X             | 130                      | 62-35-33               | 62-19-22                 | 8086X                |
| -233         | White Frliner | 6852        | Spi., 14"2P         | 1              | 310821X             | 138                      | 62-35-36               | "                        | 310066X              |
| -234         | IHC           | 6852-G      | —                   | 2              | 102C-474            | —                        | 62-35-80               | 62-19-34                 | "                    |
| -235         | IHC           | 6452        | —                   | 2              | "                   | —                        | 62-35-111              | "                        | "                    |
| -236         | FWD           | 6852        | Spi., 14"2P         | 2              | 8019X               | 212                      | 62-35-36               | 62-19-22                 | 310066X              |
| -237         |               | 6352        | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37               | "                        | "                    |
| -238         |               | 6352-A      | Spi., 14"2P         | 1              | 8005X               | 137                      | "                      | "                        | "                    |
| -239         |               | 6352-B      | Spi., 14"2P         | 1              | 310821X             | 137                      | "                      | "                        | "                    |
| -240         |               | 6352-C      | Spi., 14"2P         | 1              | "                   | 137                      | "                      | "                        | "                    |



# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.             | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                     | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>3905 (Con't)</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -201                | —                           | 7116X                  | —                  | —                  | 6-4-2361(9)                          | 8088X                           | 310083X                           | —                             |
| -202                | —                           | "                      | —                  | —                  | " (9)                                | "                               | "                                 | —                             |
| -203                | —                           | "                      | —                  | —                  | —                                    | "                               | 8091X                             | —                             |
| -204                | —                           | "                      | —                  | —                  | 5-1-3151(2)                          | "                               | 310083X                           | —                             |
| -205                | —                           | "                      | —                  | —                  | 6-1-2221                             | "                               | 311014X                           | —                             |
| -206                | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | 8088X                           | 310083X                           | —                             |
| -207                | —                           | "                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -208                | —                           | "                      | —                  | —                  | 6-1-2221                             | 8088X                           | 310083X                           | —                             |
| -209                | —                           | "                      | —                  | —                  | "                                    | "                               | "                                 | —                             |
| -210                | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X(2)                         | "                               | 8091X                             | —                             |
| -211                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                           | —                                 | —                             |
| -212                | —                           | "                      | —                  | —                  | 5-1-3141                             | "                               | 310083X                           | —                             |
| -213                | —                           | "                      | 62-452-3           | 62-453-4           | —                                    | "                               | 8091X                             | —                             |
| -214                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | "                               | 8111X                             | —                             |
| -215                | "                           | "                      | —                  | —                  | — (1)                                | "                               | "                                 | —                             |
| -216                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | 8088X                           | 8111X                             | —                             |
| -217                | "                           | "                      | —                  | —                  | — (1)                                | "                               | "                                 | —                             |
| -218                | "                           | "                      | —                  | —                  | — (1)                                | "                               | "                                 | —                             |
| -219                | "                           | "                      | —                  | —                  | — (1)                                | "                               | "                                 | —                             |
| -220                | —                           | —                      | —                  | —                  | —                                    | 311020X                         | —                                 | 310789X                       |
| -221                | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | 8088X                           | 310083X                           | —                             |
| -222                | —                           | "                      | —                  | —                  | 5-1-3141                             | "                               | "                                 | —                             |
| -223                | —                           | "                      | 62-425-5           | —                  | — (8)                                | "                               | 311200X                           | —                             |
| -224                | —                           | 8144X                  | 62-452-7           | —                  | —                                    | "                               | 311051X                           | —                             |
| -225                | —                           | 7116X                  | 62-452-3           | 62-453-4           | —                                    | "                               | 8091X                             | —                             |
| -226                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                           | 311055X                           | —                             |
| -227                | —                           | "                      | —                  | —                  | 5-1-3141                             | —                               | 310083X                           | —                             |
| -228                | 311069X                     | 311604X                | 62-452-12          | —                  | —                                    | 311104X                         | —                                 | —                             |
| -229                | —                           | 7116X                  | 62-452-3           | 62-453-5           | 5-1-315-1                            | 310181X                         | 8150X                             | —                             |
| -230                | —                           | "                      | 62-452-2           | 62-452-1           | — (2)                                | 8088X                           | 8091X                             | —                             |
| -231                | 311069X                     | 311604X                | 62-452-5           | —                  | —                                    | 8088X                           | —                                 | —                             |
| -232                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | "                               | —                                 | —                             |
| -233                | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | "                               | —                                 | —                             |
| -234                | 311069X                     | 311604X                | 62-452-12          | —                  | —                                    | "                               | 311200X                           | —                             |
| -235                | "                           | "                      | "                  | —                  | —                                    | "                               | "                                 | —                             |
| -236                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                           | 8091X                             | —                             |
| -237                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -238                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -239                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -240                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |

(1) Brake Parts only, See Pages 34-35

(2) 5400-2X Brake Assembly, See Pages 34-35

(8) 5400-50X Brake Assembly, See Pages 34-35

(9) 5400-42X Brake Assembly, See Pages 34-35

| Tab No.      | Used By        | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|----------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |                |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |                |             |                     |                |                     |                          |                        |                          |                      |
| -241         | White Frliner  | 6852        | Spi., 14"2P         | 1              | 310821X             | 137                      | 62-35-36               | 62-19-22                 | 310066X              |
| -242         | —              | 6453        | Spi., 14"2P         | 1              | "                   | 137                      | 62-35-33               | "                        | "                    |
| -243         | —              | 6453-A      | Spi., 14"2P         | 1              | "                   | 137                      | "                      | "                        | "                    |
| -244         | —              | 6853        | Spi., 14"2P         | 1              | "                   | 137                      | 62-35-36               | "                        | "                    |
| -245         | —              | 6853-B      | Spi., 14"2P         | 1              | "                   | 137                      | "                      | "                        | "                    |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -246         | FWD            | 6453-A      | L-R, 15"SP          | 2              | 7043X               | 68                       | 62-35-35               | 62-19-25                 | 310498X              |
| -247         | IHC            | 6352        | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 310066X              |
| -248         | IHC            | 6452        | —                   | 2              | "                   | —                        | 62-35-111              | "                        | "                    |
| -249         | FWD            | 6852        | Spi., 14"2P         | 2              | 8019X               | 154                      | 62-35-36               | 62-19-22                 | "                    |
| -250         | —              | 6352-A      | Rock, 14"TT         | 2              | 7043X               | 62                       | 62-35-55               | 62-19-45                 | "                    |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -251         | Champion Carr. | 6852-G      | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-73               | 62-19-22                 | 8086X                |
| -252         | —              | 6852-F      | Spi., 14"2P         | 1              | 310821X             | 137                      | 62-35-58               | "                        | 8090X                |
| -253         | Peter Pirsch   | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | "                        | 310066X              |
| -254         | Peter Pirsch   | 6852        | Spi., 14"2P         | 2              | "                   | 133                      | "                      | "                        | "                    |
| -255         | —              | 6453-A      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-33               | "                        | 8086X                |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -256         | —              | 6452        | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-33               | 62-19-22                 | 8086X                |
| -257         | Madsen         | 6852        | —                   | —              | —                   | —                        | 62-35-76               | 62-19-65                 | 310766X              |
| -258         | —              | 6852        | Spi., 15½"SP        | 2              | 7301X               | 62                       | 62-35-42               | 62-19-22                 | 310066X              |
| -259         | Mack           | 6452        | L-R, 15"SP          | 1              | 310971X             | 25                       | 62-35-49               | 310302X                  | "                    |
| -260         | Madsen         | 6852        | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-36               | 62-19-22                 | "                    |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -261         | Marrmon-Harrg. | 6852        | Spi., 17"SP         | 1              | 310802X             | 181                      | 62-35-65               | 62-19-64                 | 310066X              |
| -262         | FWD            | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 154                      | 62-35-36               | 62-19-22                 | "                    |
| -263         | Brockway       | 6453-A      | L-R, 15"SP          | 1              | 310971X             | 25                       | 62-35-49               | 310302X                  | "                    |
| -264         | —              | 6852        | L-R, 13"2P          | 1              | 310802X             | 88                       | 62-35-65               | 62-19-64                 | 310498X              |
| -265         | Ward LaFrance  | 6453        | Spi., 14"2P         | 2              | 8019X               | 151                      | 62-35-33               | 62-19-22                 | 310297X              |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -266         | IHC            | 6456-B      | Spi., 14"2P         | 2              | 310821X             | 161                      | 62-35-52               | 62-19-22                 | 8090X                |
| -267         | Kenworth       | 6453-A      | Spi., 14"SP         | 2              | 7041X               | 14                       | 62-35-41               | "                        | 310940X              |
| -268         | Cummins        | 6453        | Spi., 14"SP         | 2              | "                   | 22                       | "                      | "                        | 310498X              |
| -269         | IHC            | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 198                      | 62-35-83               | "                        | 310066X              |
| -270         | Gillig Bros.   | 6352        | L-R, 15"SP          | 2              | 7046X               | 74                       | 62-35-66               | 62-19-25                 | "                    |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -271         | —              | 6452        | Spi., 14"2P         | 1              | 310821X             | 137                      | 62-35-33               | 62-19-22                 | 310066X              |
| -272         | —              | 6853-C      | —                   | —              | —                   | —                        | 62-35-83               | "                        | "                    |
| -273         | IHC            | 6452        | —                   | 2              | 102C-474            | —                        | 62-35-74               | 62-19-34                 | "                    |
| -274         | IHC            | 6352        | Rock                | 2              | "                   | —                        | 62-35-112              | "                        | 311487X              |
| -275         | Warner Swasey  | 6852        | Spi., 14"2P         | 2              | 8019X               | 128                      | 62-35-36               | 62-19-22                 | 310498X              |
|              |                |             |                     |                |                     |                          |                        |                          |                      |
| -276         | IHC            | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-83               | 62-19-22                 | 310066X              |
| -277         | IHC            | 6452        | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-33               | "                        | 8086X                |
| -278         | —              | 6452        | L-R, 15"SP          | 1              | 310971X             | 25                       | 62-35-49               | 310302X                  | 310066X              |
| -279         | IHC            | 6852-E      | Spi., 14"2P         | 1              | 310821X             | 123                      | 62-35-83               | 62-19-22                 | "                    |
| -280         | IHC            | 6352        | Rock                | 2              | 102C-474            | —                        | 62-35-112              | 62-19-34                 | 311545X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.             | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                     | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>3905 (Con't)</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -241                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | —                                |
| -242                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -243                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -244                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -245                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -246                | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3141(3)                          | 8088X                              | 310104X                              | —                                |
| -247                | 311069X                     | 311604X                | 62-452-12          | —                  | —                                    | "                                  | 311200X                              | —                                |
| -248                | "                           | "                      | "                  | —                  | —                                    | 311104X                            | —                                    | —                                |
| -249                | —                           | 7116X                  | 62-452-3           | 62-453-4           | —                                    | 8088X                              | 8091X                                | —                                |
| -250                | —                           | "                      | —                  | —                  | —                                    | "                                  | 310083X                              | —                                |
| -251                | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X(2)                         | 8088X                              | 8091X                                | —                                |
| -252                | —                           | 7116X                  | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -253                | —                           | "                      | —                  | —                  | 5-1-3141                             | "                                  | 310083X                              | —                                |
| -254                | —                           | "                      | —                  | —                  | 5-1-3151                             | "                                  | "                                    | —                                |
| -255                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | "                                  | —                                    | —                                |
| -256                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | 8088X                              | —                                    | —                                |
| -257                | —                           | —                      | —                  | —                  | —                                    | 311020X                            | —                                    | 310789X                          |
| -258                | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                              | —                                    | —                                |
| -259                | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | "                                  | 8091X                                | —                                |
| -260                | —                           | 7116X                  | —                  | —                  | —                                    | 310181X                            | —                                    | 310054X                          |
| -261                | —                           | 7116X                  | 62-452-9           | 62-453-8           | 6-4-2361                             | 310181X                            | —                                    | 310789X                          |
| -262                | —                           | "                      | —                  | —                  | —                                    | 8088X                              | 8091X                                | —                                |
| -263                | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | "                                  | 310083X                              | —                                |
| -264                | —                           | 7116X                  | —                  | —                  | — (2)                                | "                                  | 8091X                                | —                                |
| -265                | —                           | "                      | —                  | —                  | — (3)                                | "                                  | 310104X                              | —                                |
| -266                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | —                                |
| -267                | —                           | "                      | —                  | —                  | —                                    | "                                  | 310083X                              | —                                |
| -268                | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3143(3)                          | "                                  | 310104X                              | —                                |
| -269                | —                           | "                      | —                  | —                  | —                                    | 312012X                            | —                                    | —                                |
| -270                | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3151                             | 310181X                            | —                                    | 8150X                            |
| -271                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | —                                |
| -272                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -273                | 311069X                     | 311604X                | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -274                | 310210X                     | 310157X                | —                  | —                  | —                                    | 312335X                            | 311200X                              | —                                |
| -275                | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3141(3)                          | 8088X                              | 310104X                              | —                                |
| -276                | —                           | 7116X                  | 62-452-3           | —                  | —                                    | 8088X                              | —                                    | —                                |
| -277                | 310210X                     | 310157X                | 62-452-12          | —                  | —                                    | "                                  | —                                    | —                                |
| -278                | 311069X                     | 311604X                | —                  | —                  | 6-1-2221                             | "                                  | 310083X                              | —                                |
| -279                | —                           | 7116X                  | 62-452-12          | —                  | —                                    | "                                  | 311233X                              | —                                |
| -280                | 310210X                     | 310157X                | —                  | —                  | —                                    | 311104X                            | —                                    | —                                |

- (1) Brake Parts only, See Pages 34-35  
 (2) 5400-2X Brake Assembly, See Pages 34-35  
 (3) 5400-1X Brake Assembly, See Pages 34-35

| Tab No.      | Used By            | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|--------------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |                    |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |                    |             |                     |                |                     |                          |                        |                          |                      |
| -281         | White              | 6352        | Rock, 14"TT         | 2              | 7046X               | 167                      | 62-35-48               | 62-19-45                 | 8086X                |
| -282         | White              | 6852        | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-36               | 62-19-22                 | 311238X              |
| -283         | IHC                | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-83               | "                        | 310066X              |
| -284         | —                  | 6453        | Long, 15"SP         | 1              | 310230X             | —                        | 62-35-35               | 62-19-25                 | "                    |
| -285         | Reo                | 6352        | Rock, 14"SP         | 2              | 311258X             | 167                      | 62-35-55               | 62-19-55                 | 311705X              |
| -286         | IHC                | 6352        | —                   | —              | —                   | —                        | 62-35-75               | 62-19-34                 | 8090X                |
| -287         | —                  | 6453        | L-R, 17"TC          | 1              | 310753X             | 98                       | 62-35-46               | 62-19-64                 | 310498X              |
| -288         | White Freightliner | 6853-C      | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-83               | 62-19-22                 | 310066X              |
| -289         | Kenworth           | 6852-D      | Spi., 14"2P         | 2              | 8019X               | 154                      | "                      | "                        | 310498X              |
| -290         | Seagrave           | 6453        | L-R, 15"SP          | 2              | 310921X             | 180                      | 62-35-35               | 62-19-25                 | 310066X              |
| -291         | —                  | 6852        | L-R, 15"ML          | 2              | 310921X             | 88                       | 62-35-50               | 62-19-25                 | 310498X              |
| -292         | —                  | 6352        | Rock                | 2              | 7005X               | 20                       | 62-35-34               | 62-19-31                 | 8086X                |
| -293         | IHC                | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 123                      | 62-35-83               | 62-19-22                 | "                    |
| -294         | Warner-Swasey      | 6852        | L-R, 15"ML          | 2              | 7043X               | 59                       | 62-35-50               | 62-19-25                 | 310498X              |
| -295         | Maxim              | 6852-N      | Spi., 14"2P         | 1              | 310821X             | 138                      | 62-35-83               | 62-19-22                 | 8086X                |
| -296         | Reo                | 6452        | Spi., 14"2P         | 2              | 62-518-9            | 111                      | 62-35-33               | 62-19-22                 | 8086X                |
| -297         | Kenworth           | 6852-D      | Spi., 14"2P         | 2              | 8019X               | 154                      | 62-35-83               | "                        | 310498X              |
| -298         | Amr. Marine        | 6352-A      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-37               | "                        | "                    |
| -299         | —                  | 6452        | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-33               | "                        | "                    |
| -300         | IHC                | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-83               | "                        | 310066X              |
| -301         | Kinoshita-Japan    | 6853-A      | Spi., 14"2P         | 1              | 310821X             | 140                      | 62-35-36               | 62-19-22                 | 310498X              |
| -302         | Reo                | 6452-A      | Long, 14"SP         | 2              | 311258X             | 167                      | 62-35-31               | 62-19-45                 | 311705X              |
| -303         | Pierre Thibault    | 6453        | L-R, 15"SP          | 2              | 7043X               | 68                       | 62-35-35               | 62-19-25                 | 311498X              |
| -304         | IHC                | 6852-E      | Spi., 14"2P         | 1              | 310821X             | 123                      | 62-35-83               | 62-19-22                 | 310066X              |
| -305         | Reo                | 6853-C      | Spi., 14"2P         | 2              | 8019X               | —                        | "                      | "                        | 8086X                |
| -306         | White              | 6852        | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-36               | 62-19-22                 | 311238X              |
| -307         | Peterbilt          | 6853-A      | Spi., 14"2P         | 2              | "                   | 130                      | "                      | "                        | 310498X              |
| -308         | Reo                | 6853        | Spi., 14"2P         | 2              | "                   | —                        | "                      | "                        | 310066X              |
| -309         | IHC                | 6452        | Spi., 14"2P         | 2              | "                   | —                        | 62-35-33               | "                        | 8086X                |
| -310         | Skytop Rig         | 6352-B      | Spi., 13"2P         | 3              | 7969X               | 3                        | 62-35-37               | "                        | 310066X              |
| -311         | Cummins            | 6352-A      | Spi., 14"2P         | 2              | 8019X               | 198                      | 62-35-37               | 62-19-22                 | 310498X              |
| -312         | Maxim              | 6853-B      | Spi., 14"2P         | 2              | "                   | 138                      | 62-35-36               | "                        | 310066X              |
| -313         | —                  | 6853-C      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-83               | "                        | 311238X              |
| -314         | Reo                | 6853-C      | Spi., 14"2P         | 2              | "                   | —                        | "                      | "                        | 8086X                |
| -315         | Reo                | 6452-A      | Rock, 14"SP         | 2              | 311258X             | 167                      | 62-35-31               | 62-19-45                 | "                    |
| -316         | Reo                | 6352        | Long, 14"SP         | 2              | 311258X             | 167                      | 62-35-55               | 62-19-45                 | 8086X                |
| -317         | —                  | 6453        | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-33               | 62-19-22                 | 311448X              |
| -318         | Cummins            | 6352        | Rock, 15"SP         | 2              | 310921X             | 88                       | 62-35-55               | 62-19-45                 | 310498X              |
| -319         | Kenworth           | 6352        | Spi., 14"2P         | 2              | 8019X               | 154                      | 62-35-37               | 62-19-22                 | 310297X              |
| -320         | —                  | 6452        | Spi., 14"2P         | 2              | 62-518-9            | 11                       | 62-35-33               | "                        | 8086X                |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.             | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                     | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>3905 (Con't)</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -281                | 310210X                     | 310157X                | 62-452-6           | —                  | 5-1-278X(1)                          | 8088X                              | 310430X                              | —                                |
| -282                | —                           | 7116X                  | 62-452-7           | —                  | —                                    | "                                  | 311242X                              | —                                |
| -283                | —                           | "                      | —                  | —                  | —                                    | 312210X                            | —                                    | —                                |
| -284                | —                           | "                      | 62-452-3           | —                  | 5-1-3151                             | 310451X                            | 310339X                              | —                                |
| -285                | —                           | "                      | 62-452-6           | —                  | " (3)                                | 8088X                              | 310430X                              | —                                |
| -286                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | —                                |
| -287                | —                           | "                      | 62-452-3           | —                  | — (2)                                | "                                  | 310104X                              | —                                |
| -288                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -289                | —                           | "                      | —                  | —                  | 5-1-3141(4)                          | "                                  | 310083X                              | —                                |
| -290                | —                           | "                      | —                  | —                  | —                                    | "                                  | 311055X                              | —                                |
| -291                | —                           | 7116X                  | —                  | —                  | — (3)                                | 8088X                              | 310104X                              | —                                |
| -292                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | "                                  | —                                    | —                                |
| -293                | "                           | "                      | 62-452-12          | —                  | — (1)                                | "                                  | —                                    | —                                |
| -294                | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3141(3)                          | "                                  | 310083X                              | —                                |
| -295                | 310210X                     | 310157X                | 62-452-12          | —                  | 5-1-278X(1)                          | "                                  | 310633X                              | —                                |
| -296                | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                              | 8111X                                | —                                |
| -297                | —                           | "                      | —                  | —                  | 6-1-2221(1)                          | "                                  | 310083X                              | —                                |
| -298                | —                           | "                      | —                  | —                  | " (3)                                | "                                  | 8091X                                | —                                |
| -299                | —                           | "                      | —                  | —                  | — (3)                                | "                                  | —                                    | —                                |
| -300                | —                           | "                      | 62-452-3           | —                  | —                                    | 312210X                            | —                                    | —                                |
| -301                | —                           | 7116X                  | —                  | —                  | 5-4-1661(2)                          | 8088X                              | 8091X                                | —                                |
| -302                | —                           | "                      | 62-452-6           | —                  | 5-1-3151(3)                          | "                                  | 310430X                              | —                                |
| -303                | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3141(3)                          | "                                  | 310104X                              | —                                |
| -304                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -305                | —                           | "                      | —                  | —                  | — (1)                                | "                                  | 8111X                                | —                                |
| -306                | —                           | 7116X                  | 62-452-7           | —                  | —                                    | 8088X                              | —                                    | —                                |
| -307                | —                           | "                      | —                  | —                  | 6-4-2361(1)                          | "                                  | 8091X                                | —                                |
| -308                | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -309                | —                           | "                      | 62-452-12          | —                  | — (1)                                | "                                  | 8111X                                | —                                |
| -310                | —                           | "                      | —                  | —                  | 4-1-3781                             | "                                  | 8091X                                | —                                |
| -311                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | 310104X                              | —                                |
| -312                | —                           | "                      | —                  | —                  | 5-1-3141                             | "                                  | 311430X                              | —                                |
| -313                | —                           | "                      | 62-452-7           | —                  | —                                    | "                                  | —                                    | —                                |
| -314                | —                           | "                      | —                  | —                  | — (1)                                | "                                  | —                                    | —                                |
| -315                | 310210X                     | 310157X                | 62-452-6           | —                  | — (1)                                | "                                  | —                                    | 310789X                          |
| -316                | 310210X                     | 310157X                | 62-452-6           | —                  | — (1)                                | 8088X                              | —                                    | 310789X                          |
| -317                | —                           | 7116X                  | —                  | —                  | —                                    | "                                  | 8091X                                | —                                |
| -318                | —                           | "                      | —                  | —                  | — (3)                                | "                                  | 310104X                              | —                                |
| -319                | —                           | "                      | 62-452-3           | 62-453-4           | 6-1-2251(1)                          | "                                  | 310083X                              | —                                |
| -320                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | "                                  | 8111X                                | —                                |

- (1) Brake Parts only, See Pages 34-35  
 (2) 5400-2X Brake Assembly, See Pages 34-35  
 (3) 5400-1X Brake Assembly, See Pages 34-35

| Tab No.      | Used By      | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|--------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |              |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |              |             |                     |                |                     |                          |                        |                          |                      |
| -321         | IHC          | 6352-B      | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 310066X              |
| -322         | Peter Pirsch | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | 62-19-22                 | "                    |
| -323         | IHC          | 6452        | —                   | —              | —                   | —                        | 62-35-74               | 62-19-41                 | "                    |
| -324         | Kenworth     | 6453-A      | Spi., 14"2P         | 1              | 310821X             | 137                      | 62-35-33               | 62-19-22                 | 310940X              |
| -325         | Maxim        | 6852        | Spi., 14"2P         | 1              | "                   | 204                      | 62-35-36               | "                        | 311487X              |
| -326         | IHC          | 6453-A      | —                   | 2              | 102C-474            | —                        | 62-35-74               | 62-19-34                 | 310066X              |
| -327         | Skytop Rig   | 6352-A      | Spi., 14"2P         | 2              | 8019X               | 198                      | 62-35-37               | 62-19-22                 | "                    |
| -328         | IHC          | 6852-G      | —                   | 2              | 102C-474            | 200                      | 62-35-113              | 62-19-34                 | 311545X              |
| -329         | —            | 6852        | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-36               | 62-19-22                 | 310066X              |
| -330         | —            | 6853-A      | Spi., 14"2P         | 1              | 310821X             | 137                      | "                      | "                        | 310498X              |
| -331         | Reo          | 6852-A      | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-36               | 62-19-22                 | 8086X                |
| -332         | Kenworth     | 6853        | Spi., 14"2P         | 2              | "                   | 137                      | "                      | "                        | 310940X              |
| -333         | Reo          | 6852-K      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-73               | "                        | 8086X                |
| -334         | Peter Pirsch | 6852-B      | Spi., 14"2P         | 2              | "                   | 196                      | 62-35-36               | "                        | 310066X              |
| -335         | Reo          | 6853-C      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-83               | "                        | 8086X                |
| -336         | IHC          | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 123                      | 62-35-83               | 62-19-22                 | 310066X              |
| -337         | —            | 6352        | Spi., 14"2P         | 2              | 8019X               | 198                      | 62-35-37               | "                        | "                    |
| -338         | Peter Pirsch | 6853-B      | Spi., 14"2P         | 2              | "                   | 125                      | 62-35-36               | "                        | 310498X              |
| -339         | IHC          | 6452        | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-74               | 62-19-34                 | 311667X              |
| -340         | —            | 6852        | Spi., 14"2P         | 1              | 310821X             | 138                      | 62-35-36               | 62-19-22                 | 8090X                |
| -341         | —            | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                      | 62-35-36               | 62-19-22                 | 310066X              |
| -342         | IHC          | 6352        | Rock                | 2              | "                   | —                        | 62-35-75               | 62-19-34                 | 310498X              |
| -343         | Auto car     | 6452        | Spi., 14"2P         | 2              | "                   | 213                      | 62-35-33               | 310729X                  | 311238X              |
| -344         | —            | 6352        | L-R, 15"DP          | 2              | 7046X               | 72                       | 62-35-66               | 62-19-25                 | 310066X              |
| -345         | Reo          | 6453-A      | Spi., 14"2P         | 1              | 8019X               | —                        | 62-35-33               | 62-19-22                 | "                    |
| -346         | Cardwell     | 6352        | Spi., 14"SP         | 2              | 310099X             | 14                       | 62-35-40               | 62-19-22                 | 310066X              |
| -347         | Kenworth     | 6852-C      | L-R, 14"SP          | 2              | 310921X             | 97                       | 62-35-50               | 62-19-25                 | 311629X              |
| -348         | Reo          | 6453-A      | Rock                | 2              | 7006X               | 20                       | 62-35-35               | 62-19-31                 | 310066X              |
| -349         | Maxim        | 6853-B      | Spi., 14"2P         | 1              | 310821X             | 204                      | 62-35-36               | 62-19-22                 | 312670X              |
| -350         | Reo          | 6852-K      | Long, 13"2P         | 2              | 311258X             | —                        | 62-35-77               | 62-19-45                 | 310066X              |
| -351         | IHC          | 6852-C      | —                   | 2              | 102C-474            | —                        | 62-35-87               | 62-19-34                 | 310066X              |
| -352         | IHC          | 6452        | Spi., 14"2P         | 1              | 62-518-6            | —                        | 62-35-33               | 62-19-22                 | "                    |
| -353         | Kenworth     | 6452        | L-R, 14"2P          | 1              | 310802X             | 171                      | 62-35-81               | 62-19-64                 | 310735X              |
| -354         | IHC          | 6852-K      | 14"2P               | 1              | 310821X             | 130                      | 62-35-73               | 62-19-22                 | 310066X              |
| -355         | IHC          | 6853-C      | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-88               | 62-19-34                 | 8086X                |
| -356         | Rockwell     | 6352-B      | Spi., 14"2P         | 1              | 310821X             | 143                      | 62-35-37               | 62-19-22                 | 310066X              |
| -357         | —            | 6452-A      | Long, 14"SP         | 2              | 311258X             | —                        | 62-35-31               | 62-19-45                 | "                    |
| -358         | Reo          | 6852-G      | Long, 13"2P         | 2              | "                   | —                        | 62-35-77               | "                        | 311448X              |
| -359         | —            | 6352        | L-B, 14"DPB         | 2              | 310921X             | 99                       | 62-35-55               | "                        | 311667X              |
| -360         | Sicard       | 6352        | Rock, 15"SP         | 2              | "                   | 101                      | 62-35-66               | 62-19-25                 | 310066X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.             | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                     | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>3905 (Con't)</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -321                | 311069X                     | 311604X                | 62-452-12          | —                  | —                                    | 8088X                           | 311200X                           | —                             |
| -322                | —                           | 7116X                  | —                  | —                  | 5-1-3191                             | "                               | 310083X                           | —                             |
| -323                | 311069X                     | 311604X                | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -324                | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-4-2361(1)                          | "                               | —                                 | —                             |
| -325                | 310210X                     | 310157X                | 62-452-12          | —                  | —                                    | "                               | 310633X                           | —                             |
| -326                | 311069X                     | 311604X                | 62-452-12          | —                  | —                                    | 311104X                         | —                                 | —                             |
| -327                | —                           | 7116X                  | —                  | —                  | 4-1-3781                             | 8088X                           | 8091X                             | —                             |
| -328                | 310210X                     | 310157X                | 62-452-12          | —                  | —                                    | 311104X                         | —                                 | —                             |
| -329                | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | 8088X                           | 310083X                           | —                             |
| -330                | —                           | 7116X                  | —                  | —                  | " (1)                                | "                               | "                                 | —                             |
| -331                | —                           | 7116X                  | —                  | —                  | — (1)                                | 8088X                           | 8111X                             | —                             |
| -332                | —                           | "                      | 62-452-3           | 62-453-4           | 6-1-2221(4)                          | "                               | 310083X                           | —                             |
| -333                | —                           | "                      | —                  | —                  | — (1)                                | "                               | 8111X                             | —                             |
| -334                | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | "                               | 310083X                           | —                             |
| -335                | 310210X                     | 310157X                | —                  | —                  | — (1)                                | "                               | —                                 | —                             |
| -336                | —                           | 7116X                  | 62-452-12          | —                  | —                                    | 8088X                           | —                                 | —                             |
| -337                | —                           | "                      | 62-452-3           | 62-453-4           | 6-1-2221                             | "                               | 8091X                             | —                             |
| -338                | 311069X                     | 311604X                | —                  | —                  | 5-1-3141(2)                          | "                               | 310083X                           | —                             |
| -339                | 310210X                     | 310157X                | 62-452-12          | —                  | — (1)                                | "                               | 311200X                           | —                             |
| -340                | —                           | 7116X                  | —                  | —                  | 6-1-2251(1)                          | "                               | 310633X                           | —                             |
| -341                | 311069X                     | 311604X                | —                  | —                  | 6-1-2221                             | 8088X                           | 310083X                           | —                             |
| -342                | —                           | 7116X                  | 62-452-5           | —                  | — (1)                                | 311020X                         | 311200X                           | —                             |
| -343                | —                           | "                      | 62-452-7           | —                  | —                                    | 8088X                           | —                                 | —                             |
| -344                | —                           | "                      | —                  | —                  | 5-1-3141                             | "                               | —                                 | 8150X                         |
| -345                | —                           | "                      | —                  | —                  | —                                    | "                               | 8091X                             | —                             |
| -346                | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -347                | —                           | 7116X                  | —                  | —                  | 5-1-3141(4)                          | 8088X                           | 311741X                           | —                             |
| -348                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -349                | 310210X                     | 310157X                | —                  | —                  | 5-1-278X                             | "                               | 310633X                           | —                             |
| -350                | —                           | 7116X                  | —                  | —                  | — (1)                                | "                               | —                                 | —                             |
| -351                | 311069X                     | 311604X                | —                  | —                  | —                                    | 8088X                           | —                                 | —                             |
| -352                | "                           | "                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -353                | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2261                             | 8088X                           | 310083X                           | —                             |
| -354                | —                           | "                      | —                  | —                  | —                                    | 312210X                         | —                                 | —                             |
| -355                | 310210X                     | 310157X                | 62-452-12          | —                  | — (1)                                | 311104X                         | —                                 | —                             |
| -356                | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                           | —                                 | —                             |
| -357                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -358                | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -359                | 310210X                     | 310157X                | —                  | —                  | 5-1-278X(2)                          | "                               | 8091X                             | —                             |
| -360                | —                           | 7116X                  | —                  | —                  | 5-4-1661                             | "                               | "                                 | —                             |

(1) Brake Parts only, See Pages 34-35

(2) 5400-2X Brake Assembly, See Pages 34-35

(4) 5400-3X Brake Assembly, See Pages 34-35

| Tab No.      | Used By         | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|-----------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|              |                 |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 3905 (Con't) |                 |             |                     |                |                     |                       |                        |                          |                      |
| -361         | —               | 6453-A      | Spi., 14"2P         | 1              | 310821X             | 135                   | 62-35-33               | 62-19-22                 | 310066X              |
| -362         | —               | 6853-A      | Spi., 14"2P         | 1              | 310034X             | —                     | 62-35-36               | "                        | 8086X                |
| -363         | —               | 6853-B      | Spi., 14"2P         | 1              | 310821X             | 138                   | "                      | "                        | 8090X                |
| -364         | —               | 6352        | Rock                | 2              | 102C-474            | —                     | 62-35-75               | 62-19-34                 | 311681X              |
| -365         | IHC             | 6852-G      | Spi., 14"2P         | 1              | 310821X             | 112                   | 62-35-73               | 62-19-22                 | 310066X              |
| -366         | Rockwell        | 6852-F      | L-R, 2P             | 2              | 310475X             | —                     | 62-35-60               | —                        | 311848X              |
| -367         | IHC             | 6352-F      | Rock                | 2              | 102C-474            | —                     | 62-35-75               | 62-19-34                 | 310066X              |
| -368         | Kinoshita-Japan | 6853-A      | Spi., 15½"SP        | 1              | 311689X             | 116                   | 62-35-42               | 62-19-22                 | 310498X              |
| -369         | —               | 6853-B      | Spi., 14"2P         | 1              | 310821X             | 117                   | 62-35-36               | "                        | 311448X              |
| -370         | IHC             | 6852-G      | Rock                | 2              | 102C-474            | —                     | 62-35-113              | 62-19-34                 | 310066X              |
| -371         | IHC             | 6852-J      | —                   | 2              | 102C-474            | —                     | 62-35-80               | 62-19-34                 | 311545X              |
| -372         | —               | 6853        | Spi., 14"2P         | 1              | 310821X             | 117                   | 62-35-36               | 62-19-22                 | 8086X                |
| -373         | IHC             | 6453-A      | Rock                | 2              | 102C-474            | —                     | 62-35-74               | 62-19-34                 | 311487X              |
| -374         | IHC             | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 112                   | 62-35-83               | 62-19-22                 | 310066X              |
| -375         | —               | 6453        | L-R, 15"SP          | 2              | 310921X             | 100                   | 62-35-31               | 62-19-45                 | 310641X              |
| -376         | —               | 6853-J      | Spi., 15½"SP        | 1              | 311689X             | 205                   | 62-35-42               | 62-19-22                 | 311667X              |
| -377         | —               | 6853        | Spi., 14"2P         | 2              | 8019X               | 140                   | 62-35-36               | "                        | "                    |
| -378         | —               | 6853-C      | Spi., 14"2P         | 1              | 310921X             | 130                   | 62-35-83               | "                        | 310066X              |
| -379         | IHC             | 6852-G      | —                   | 2              | 102C-474            | —                     | 62-35-80               | 62-19-34                 | 311487X              |
| -380         | IHC             | 6852-K      | Spi., 14"2P         | 1              | 310821X             | 123                   | 62-35-73               | 62-19-22                 | 310066X              |
| -381         | IHC             | 6352        | Spi., 14"2P         | 1              | 8140X               | —                     | 62-35-37               | 62-19-22                 | 311545X              |
| -382         | —               | 6852        | L-R, 15"DP          | 2              | 310921X             | 87                    | 62-35-50               | 62-19-25                 | 310066X              |
| -383         | Chrysler        | 6452-A      | Rock, 15"SP         | 2              | 7043X               | —                     | 62-35-31               | 62-19-45                 | 311012X              |
| -384         | IHC             | 6452        | —                   | 2              | 102C-474            | —                     | 62-35-111              | 62-19-34                 | 311545X              |
| -385         | —               | 6352        | —                   | 1              | 310802X             | 95                    | 62-35-86               | 62-19-64                 | 310066X              |
| -386         | IHC             | 6853-C      | —                   | —              | —                   | —                     | 62-35-83               | 62-19-22                 | 311765X              |
| -387         | —               | 6853-B      | —                   | 2              | 8019X               | 198                   | 62-35-36               | "                        | 310066X              |
| -388         | —               | 6352        | —                   | —              | —                   | —                     | 62-35-112              | 62-19-34                 | 311765X              |
| -389         | IHC             | 6352        | —                   | —              | —                   | —                     | 62-35-37               | 62-19-22                 | "                    |
| -390         | IHC             | 6452        | —                   | —              | —                   | —                     | 62-35-111              | 62-19-34                 | "                    |
| -391         | —               | 6452        | —                   | —              | —                   | —                     | 62-35-33               | 62-19-22                 | 311765X              |
| -392         | IHC             | 6853-C      | —                   | 2              | 8019X               | —                     | 62-35-83               | "                        | 310066X              |
| -393         | IHC             | 6852-K      | Rock, 14"TT         | 2              | 102C-474            | —                     | 62-35-80               | 62-19-34                 | 311545X              |
| -394         | IHC             | 6853-C      | Spi., 14"2P         | 2              | 8019X               | 130                   | 62-35-83               | 62-19-22                 | 310066X              |
| -395         | IHC             | 6853-C      | —                   | 2              | "                   | —                     | "                      | "                        | "                    |
| -396         | IHC             | 6852-E      | —                   | 2              | 8019X               | 195                   | 62-35-83               | 62-19-22                 | 310066X              |
| -397         | —               | 6853        | Spi., 15½"SP        | 2              | 7301X               | 120                   | 62-35-42               | "                        | 311667X              |
| -398         | —               | 6853-J      | Spi., 15½"SP        | 2              | "                   | 120                   | "                      | "                        | "                    |
| -399         | IHC             | 6853-C      | Spi., 14"2P         | 1              | 310821X             | 130                   | 62-35-83               | "                        | 310066X              |
| -400         | —               | 6452-A      | Long, 14"SP         | 2              | 311258X             | 167                   | 62-35-31               | 62-19-45                 | 311765X              |



# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

## 3905 (Con't)

|      |         |         |           |          |               |         |           |   |
|------|---------|---------|-----------|----------|---------------|---------|-----------|---|
| -361 | —       | 7116X   | —         | —        | —             | 8088X   | —         | — |
| -362 | —       | "       | —         | —        | (1)           | "       | 8111X     | — |
| -363 | —       | "       | —         | —        | 6-1-2221(1)   | "       | 310633X   | — |
| -364 | 310210X | 310157X | 62-452-12 | —        | (1)           | "       | 311200X   | — |
| -365 | —       | 7116X   | —         | —        | "             | —       | —         | — |
| -366 | 310210X | 310157X | 62-452-9  | 62-453-8 | 6-1-2801X     | 310477X | —         | — |
| -367 | —       | 7116X   | 62-452-5  | —        | —             | 8088X   | 311200X   | — |
| -368 | —       | "       | —         | —        | 5-4-1661(2)   | "       | 8091X     | — |
| -369 | —       | "       | —         | —        | 5-1-3141      | "       | 310633X   | — |
| -370 | 311069X | 311604X | 62-452-12 | —        | —             | 311104X | —         | — |
| -371 | 310210X | 310157X | 62-452-12 | —        | —             | 311104X | —         | — |
| -372 | "       | "       | —         | —        | 5-1-2401X(1)  | 8088X   | 310633X   | — |
| -373 | "       | "       | 62-452-12 | —        | (1)           | "       | —         | — |
| -374 | —       | 7116X   | —         | —        | —             | "       | 311704X   | — |
| -375 | —       | "       | —         | —        | —             | "       | 310104X   | — |
| -376 | 310210X | 310157X | 62-452-3  | 62-453-5 | 6-1-2801X(16) | 8088X   | —         | — |
| -377 | "       | "       | —         | —        | (2)           | "       | 8091X     | — |
| -378 | —       | 7116X   | —         | —        | —             | "       | —         | — |
| -379 | 310210X | 310157X | 62-452-12 | —        | (1)           | "       | 311200X   | — |
| -380 | —       | 7116X   | —         | —        | —             | "       | —         | — |
| -381 | 310210X | 310157X | 62-452-12 | —        | —             | 311104X | —         | — |
| -382 | —       | 7116X   | 62-452-6  | 62-453-9 | 5-1-3151      | —       | —         | — |
| -383 | —       | 7116X   | —         | —        | —             | —       | —         | — |
| -384 | 310210X | 310157X | 62-452-12 | —        | —             | 311104X | —         | — |
| -385 | —       | 7116X   | —         | —        | —             | 8088X   | 8091X     | — |
| -386 | 311069X | 311604X | —         | —        | —             | —       | —         | — |
| -387 | —       | 7116X   | —         | —        | 4-1-3781      | 8088X   | 8091X     | — |
| -388 | 311069X | 311604X | —         | —        | —             | —       | —         | — |
| -389 | "       | "       | —         | —        | —             | —       | —         | — |
| -390 | "       | "       | —         | —        | —             | —       | —         | — |
| -391 | 311069X | 311604X | —         | —        | —             | —       | —         | — |
| -392 | —       | 7116X   | —         | —        | —             | 8088X   | —         | — |
| -393 | 310210X | 310157X | 62-452-12 | —        | —             | 311104X | —         | — |
| -394 | —       | 7116X   | "         | —        | —             | 8088X   | 311704-1X | — |
| -395 | —       | "       | —         | —        | —             | "       | 311704X   | — |
| -396 | —       | 7116X   | 62-452-12 | —        | —             | 8088X   | 311233X   | — |
| -397 | 310210X | 310157X | 62-452-3  | 62-453-5 | 6-1-2801X(16) | "       | 8091X     | — |
| -398 | —       | "       | "         | "        | (2)           | "       | —         | — |
| -399 | —       | 7116X   | —         | —        | —             | "       | —         | — |
| -400 | —       | "       | 62-452-6  | —        | 5-1-3151      | "       | 311430X   | — |

(1) Brake Parts only, See Pages 34-35

(2) 5400-2X Brake Assembly, See Pages 34-35

(16) 5400-2X and (311712 Bendix Brake furnished as an Assembly only). See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.      | Used By | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|---------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |         |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |         |             |                     |                |                     |                          |                        |                          |                      |
| -401         | IHC     | 6853-C      | —                   | 1              | 310821X             | 198                      | 62-35-83               | 62-19-22                 | 310066X              |
| -402         | —       | 6352-B      | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-37               | "                        | 311629X              |
| -403         | IHC     | 6453-A      | —                   | 2              | 102C-474            | —                        | 62-35-74               | 62-19-34                 | 311487X              |
| -404         | —       | 6352-B      | Spi., 14"2P         | 1              | 310821X             | 129                      | 62-35-37               | 62-19-22                 | 311788X              |
| -405         | IHC     | 6853-C      | Spi., 14"2P         | 1              | "                   | 112                      | 62-35-83               | "                        | 311850X              |
| -406         | —       | 6452        | L-R, 15"SP          | 1              | 310971X             | 25                       | 62-35-49               | 310302X                  | 8086X                |
| -407         | —       | 6453        | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-33               | 62-19-22                 | 310066X              |
| -408         | IHC     | 6853-C      | —                   | 2              | "                   | —                        | 62-35-83               | "                        | "                    |
| -409         | —       | 6453        | Spi., 14"2P         | 2              | "                   | 142                      | 62-35-33               | "                        | 310498X              |
| -410         | —       | 6452        | L-R, 15"SP          | 1              | 310971X             | 115                      | 62-35-49               | 310302X                  | 311681X              |
| -411         | —       | 6452        | Spi., 14"2P         | 1              | 310034X             | 137                      | 62-35-33               | 62-19-22                 | 310735X              |
| -412         | —       | 6852-F      | —                   | 2              | 8019X               | 201                      | 62-35-58               | "                        | 310066X              |
| -413         | —       | 6453-A      | Spi., 13"2P         | 2              | "                   | 117                      | 62-35-33               | "                        | 310498X              |
| -414         | —       | 6452        | Spi., 14"2P         | 2              | "                   | 137                      | "                      | "                        | 310735X              |
| -415         | —       | 6853        | Spi., 14"2P         | 2              | "                   | 133                      | 62-35-36               | "                        | "                    |
| -416         | —       | 6352        | Spi., 14"2P         | 2              | 8019X               | 137                      | 62-35-37               | 62-19-22                 | 310735X              |
| -417         | IHC     | 6853-C      | —                   | 1              | 310821X             | 198                      | 62-35-83               | "                        | 310066X              |
| -418         | IHC     | 6852-K      | Spi., 14"2P         | 1              | "                   | 130                      | 62-35-73               | "                        | "                    |
| -419         | IHC     | 6852-G      | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-80               | 62-19-34                 | "                    |
| -420         | —       | 6853        | Spi., 14"2P         | 1              | 310821X             | 138                      | 62-35-36               | 62-19-22                 | 8090X                |
| -421         | IHC     | 6852-K      | Spi., 14"2P         | 2              | 8019X               | 159                      | 62-35-73               | 62-19-22                 | 310066X              |
| -422         | —       | 6853-B      | Spi., 14"2P         | 2              | "                   | 154                      | 62-35-36               | "                        | "                    |
| -423         | IHC     | 6853-G      | 14"or 15"           | 1              | 310821X             | —                        | 62-35-73               | "                        | "                    |
| -424         | IHC     | 6852-J      | —                   | 2              | 102C-474            | —                        | 62-35-80               | 62-19-34                 | 311487X              |
| -425         | —       | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 140                      | 62-35-36               | 62-19-22                 | 310498X              |
| -426         | —       | 6853-A      | L-R, 15"SP          | 2              | 310921X             | 88                       | 62-35-50               | 62-19-25                 | 310066X              |
| -427         | —       | 6352-A      | —                   | 2              | "                   | —                        | 62-35-55               | 62-19-45                 | "                    |
| -428         | —       | 6352-A      | —                   | —              | —                   | —                        | 62-35-40               | 62-19-22                 | 311681X              |
| -429         | —       | 6453        | L-R, 15"SP          | 2              | 7043X               | 68                       | 62-35-35               | 62-19-25                 | 310498X              |
| -430         | —       | 6352        | L-R, 14"DPB         | 2              | 310921X             | 92                       | 62-35-55               | 62-19-45                 | 8090X                |
| -431         | —       | 6853-C      | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-83               | 62-19-22                 | 310066X              |
| -432         | —       | 6352-B      | Spi., 14"2P         | 2              | "                   | 130                      | 62-35-37               | "                        | 310498X              |
| -433         | IHC     | 6352        | —                   | 2              | 102C-474            | —                        | 62-35-112              | 62-19-34                 | 310066X              |
| -434         | IHC     | 6352-B      | —                   | 2              | "                   | —                        | 62-35-75               | "                        | 311487X              |
| -435         | —       | 6852        | Long, 17"SP         | 1              | 310802X             | 24                       | 62-35-65               | 62-19-50                 | 310066X              |
| -436         | IHC     | 6852-C      | —                   | 2              | 8019X               | —                        | 62-35-36               | 62-19-22                 | 310066X              |
| -437         | IHC     | 6852-C      | Spi., 14"2P         | 2              | "                   | —                        | "                      | "                        | "                    |
| -438         | —       | 6852-C      | Spi., 14"2P         | 2              | "                   | 130                      | "                      | "                        | 311667X              |
| -439         | IHC     | 6852-C      | —                   | 1              | 310821X             | —                        | "                      | "                        | 310066X              |
| -440         | —       | 6352        | Spi., 14"2P         | 1              | "                   | 137                      | 62-35-37               | "                        | 310735X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote<br>End Yoke or Companion Flange B-17 | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|------------------------------------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 |                                                                  | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |

**3905 (Con't)**

|      |         |         |           |          |              |         |           |   |
|------|---------|---------|-----------|----------|--------------|---------|-----------|---|
| -401 | —       | 7116X   | 62-452-12 | —        | —            | 312210X | 311704-2X | — |
| -402 | —       | "       | —         | —        | — (4)        | 8088X   | 310083X   | — |
| -403 | 310210X | 310157X | 62-452-12 | —        | — (1)        | 311104X | —         | — |
| -404 | —       | 7116X   | —         | —        | —            | —       | —         | — |
| -405 | 310210X | 310157X | —         | —        | —            | 8088X   | —         | — |
| -406 | 310210X | 310157X | 62-452-3  | 62-452-7 | 5-1-278X(14) | 8088X   | 8091X     | — |
| -407 | —       | 7116X   | —         | —        | —            | "       | —         | — |
| -408 | —       | "       | —         | —        | —            | "       | 311704-1X | — |
| -409 | —       | "       | 62-452-3  | 62-453-4 | 5-1-3141(3)  | "       | 310104X   | — |
| -410 | 310210X | 310157X | 62-452-3  | 62-453-7 | 5-1-278X(1)  | "       | 8091X     | — |
| -411 | —       | 7116X   | 62-452-3  | 62-453-4 | —            | 8088X   | 310083X   | — |
| -412 | —       | "       | —         | —        | —            | "       | 8091X     | — |
| -413 | —       | "       | —         | —        | 5-1-3141(2)  | "       | "         | — |
| -414 | —       | "       | 62-452-3  | 62-453-4 | 6-4-2361     | "       | 310083X   | — |
| -415 | 311069X | 311604X | —         | —        | 5-1-3141     | "       | "         | — |
| -416 | —       | 7116X   | 62-452-3  | 62-453-4 | 6-4-2361     | 8088X   | 310083X   | — |
| -417 | —       | "       | —         | —        | —            | "       | 311704-2X | — |
| -418 | —       | "       | —         | —        | —            | "       | —         | — |
| -419 | 311069X | 311604X | 62-452-12 | —        | —            | "       | 311921X   | — |
| -420 | —       | 7116X   | —         | —        | 6-1-2221     | "       | 310633X   | — |
| -421 | —       | 7116X   | 62-452-12 | —        | —            | 8088X   | 311233X   | — |
| -422 | —       | "       | —         | —        | —            | "       | 310104X   | — |
| -423 | —       | "       | —         | —        | —            | 312210X | —         | — |
| -424 | 310210X | 310157X | 62-452-12 | —        | — (1)        | 8088X   | 311200X   | — |
| -425 | 311069X | 311604X | —         | —        | 5-4-1661(2)  | "       | 8091X     | — |
| -426 | —       | 7116X   | —         | —        | —            | 8088X   | 310083X   | — |
| -427 | —       | "       | —         | —        | —            | "       | —         | — |
| -428 | 310210X | 310157X | —         | —        | 5-1-278X(1)  | "       | 8091X     | — |
| -429 | —       | 7116X   | 62-452-3  | 62-453-4 | 5-1-3141     | "       | —         | — |
| -430 | —       | "       | —         | —        | " (2)        | "       | 8091X     | — |
| -431 | —       | 7116X   | —         | —        | 6-1-2221     | 8088X   | 310083X   | — |
| -432 | —       | "       | —         | —        | — (3)        | "       | 310104X   | — |
| -433 | 311069X | 311604X | 62-452-12 | —        | —            | "       | 311704-4X | — |
| -434 | 310210X | 310157X | "         | —        | — (1)        | "       | 311200X   | — |
| -435 | —       | 7116X   | 62-452-3  | 62-453-5 | 6-1-2251     | "       | —         | — |
| -436 | —       | 7116X   | —         | —        | —            | 8088X   | —         | — |
| -437 | —       | "       | —         | —        | 6-1-2401X    | "       | 311704X   | — |
| -438 | 310210X | 310157X | —         | —        | — (3)        | "       | 310104X   | — |
| -439 | —       | 7116X   | —         | —        | —            | "       | —         | — |
| -440 | —       | "       | 62-452-3  | 62-453-4 | 6-1-2221     | "       | 310083X   | — |

(1) Brake Parts only, See Pages 34-35

(2) 5400-2X Brake Assembly, See Pages 34-35

(3) 5400-1X Brake Assembly, See Pages 34-35

(4) 5400-3X Brake Assembly, See Pages 34-35

| Tab No.      | Used By | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|--------------|---------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|              |         |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3905 (Con't) |         |             |                     |                |                     |                          |                        |                          |                      |
| -441         | —       | 6452        | —                   | 2              | 310921X             | 100                      | 62-35-31               | 62-19-45                 | 310641X              |
| -442         | —       | 6453        | L-R, 14"2P          | 2              | 311939X             | 62                       | 62-35-81               | 62-19-64                 | 310498X              |
| -443         | —       | 6352        | Spi., 14"2P         | 2              | 8019X               | 137                      | 62-35-37               | 62-19-22                 | 310735X              |
| -444         | —       | 6352        | —                   | 2              | "                   | —                        | "                      | "                        | 310066X              |
| -445         | —       | 6453        | 15"SP               | 2              | 310921X             | 180                      | 62-35-35               | 62-19-25                 | 310498X              |
| -446         | —       | 6852-J      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-73               | 62-19-22                 | 310066X              |
| -447         | —       | 6852        | Spi., 14"2P         | 2              | 8019X               | 140                      | 62-35-36               | "                        | "                    |
| -448         | IHC     | 6352-B      | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | "                    |
| -449         | IHC     | 6852-D      | —                   | 1              | 310821X             | —                        | 62-35-83               | 62-19-22                 | "                    |
| -450         | —       | 6452-B      | Spi., 14"2P         | 2              | 8019X               | 137                      | 62-35-33               | "                        | 310735X              |
| -451         | —       | 6853-B      | L-R, 15"SP          | 2              | 7043X               | 98                       | 62-35-50               | 62-19-25                 | 310066X              |
| -452         | —       | 6453        | —                   | 2              | "                   | 98                       | 62-35-35               | "                        | "                    |
| -453         | IHC     | 6352        | —                   | 2              | 102C-474            | —                        | 62-35-99               | 62-19-34                 | "                    |
| -454         | —       | 6452        | Spi., 14"2P         | 2              | 8019X               | 157                      | 62-35-33               | 310729X                  | 312166X              |
| -455         | —       | 6452        | L-R                 | 2              | 7043X               | 47                       | 62-35-35               | 62-19-25                 | 310066X              |
| -456         | IHC     | 6852-K      | Spi., 14"2P         | 2              | 310821X             | 159                      | 62-35-73               | 62-19-22                 | 310066X              |
| -457         | —       | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-36               | "                        | "                    |
| -458         | —       | 6852        | L-R, 15"SP          | 2              | 310921X             | 93                       | 62-35-50               | 62-19-25                 | 8090X                |
| -459         | —       | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-36               | 62-19-22                 | 310066X              |
| -460         | IHC     | 6352-B      | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | "                    |
| -461         | —       | 6853-C      | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-83               | 62-19-22                 | 310066X              |
| -462         | —       | 6453-A      | Spi., 14"2P         | 2              | "                   | 157                      | 62-35-33               | 310729X                  | 311238X              |
| -463         | —       | 6453-A      | L-R, 15"SP          | 1              | 310971X             | 25                       | 62-35-49               | 310302X                  | 310066X              |
| -464         | —       | 6853-A      | —                   | 1              | 310753X             | 100                      | 62-35-65               | 62-19-64                 | 310498X              |
| -465         | —       | 6352        | —                   | 2              | 310921X             | 95                       | 62-35-55               | 62-19-45                 | 310066X              |
| -466         | IHC     | 6452        | —                   | 2              | 102C-474            | —                        | 62-35-111              | 62-19-34                 | 310066X              |
| -467         | —       | 6453-A      | —                   | 1              | 310821X             | 201                      | 62-35-33               | 62-19-22                 | "                    |
| -468         | IHC     | 6852-K      | —                   | 2              | 102C-474            | —                        | 62-35-80               | 62-19-34                 | "                    |
| -469         | —       | 6352-A      | —                   | 2              | 310921X             | 90                       | 62-35-34               | 62-19-25                 | "                    |
| -470         | IHC     | 6852-K      | —                   | 2              | 102C-474            | —                        | 62-35-113              | 62-19-34                 | "                    |
| -471         | —       | 6452-E      | —                   | 2              | 310921X             | 100                      | 62-35-31               | 62-19-45                 | 310641X              |
| -472         | —       | 6852-K      | —                   | 1              | 310821X             | 214                      | 62-35-73               | 62-19-22                 | 310066X              |
| -473         | IHC     | 6352-B      | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 311487X              |
| -474         | —       | 6352-B      | Spi., 14"2P         | 2              | 8019X               | 142                      | 62-35-37               | 62-19-22                 | 310066X              |
| -475         | IHC     | 6452        | —                   | 2              | 102C-474            | —                        | 62-35-111              | 62-19-34                 | 311487X              |
| -476         | IHC     | 6453-A      | —                   | 2              | 102C-474            | —                        | 62-35-111              | 62-19-34                 | 310066X              |
| -477         | —       | 6352-B      | —                   | 2              | 8019X               | 213                      | 62-35-37               | 310729X                  | 312166X              |
| -478         | —       | 6352        | —                   | 2              | 310921X             | 88                       | 62-35-66               | 62-19-25                 | 310066X              |
| -479         | IHC     | 6853-C      | —                   | 1              | 310814X             | —                        | 62-35-83               | 62-19-22                 | "                    |
| -480         | —       | 6852-D      | —                   | 2              | 8019X               | 198                      | "                      | "                        | "                    |
| -481         | —       | 6352        | —                   | 2              | 310921X             | 99                       | 62-35-34               | 62-19-25                 | 310066X              |
| -482         | —       | 6453-A      | —                   | 2              | "                   | 180                      | 62-35-35               | "                        | "                    |
| -483         | —       | 6452        | L-R, 15"DP          | 2              | "                   | 180                      | "                      | "                        | "                    |
| -484         | —       | 6853-B      | —                   | 2              | "                   | 180                      | 62-35-50               | "                        | "                    |
| -485         | IHC     | 6852-G      | —                   | 1              | 310821X             | —                        | 62-35-73               | 62-19-22                 | "                    |
| -486         | —       | 6452-B      | —                   | 2              | 310921X             | 90                       | 62-35-35               | 62-19-25                 | "                    |

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# MODEL 6000

## TABULATED BILLS of MATERIAL



| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

## 3905 (Con't)

|      |         |         |           |          |             |         |           |   |
|------|---------|---------|-----------|----------|-------------|---------|-----------|---|
| -441 | —       | 7116X   | —         | —        | —           | 8088X   | 310104X   | — |
| -442 | —       | "       | —         | —        | 6-1-2221(3) | "       | "         | — |
| -443 | —       | "       | 62-452-3  | 62-453-4 | "           | "       | 310083X   | — |
| -444 | —       | "       | —         | —        | —           | "       | —         | — |
| -445 | —       | "       | —         | —        | (4)         | "       | —         | — |
| -446 | —       | 7116X   | —         | —        | —           | 8088X   | 311704-2X | — |
| -447 | —       | "       | —         | —        | —           | "       | 310083X   | — |
| -448 | —       | "       | 62-452-5  | —        | —           | "       | 312104X   | — |
| -449 | —       | "       | —         | —        | —           | "       | —         | — |
| -450 | —       | "       | —         | —        | —           | "       | 310083X   | — |
| -451 | —       | 7116X   | —         | —        | —           | 8088X   | 311055X   | — |
| -452 | —       | "       | —         | —        | —           | "       | "         | — |
| -453 | 311069X | 311604X | 62-452-12 | —        | —           | "       | 311200X   | — |
| -454 | —       | 7116X   | 62-452-7  | —        | —           | "       | —         | — |
| -455 | —       | "       | —         | —        | —           | "       | 311055X   | — |
| -456 | —       | 7116X   | 62-452-12 | —        | —           | 8088X   | 311233X   | — |
| -457 | —       | "       | —         | —        | —           | "       | 311055X   | — |
| -458 | —       | "       | —         | —        | —           | "       | "         | — |
| -459 | —       | "       | 62-452-3  | 62-453-4 | 5-1-3141    | "       | 8091X     | — |
| -460 | —       | "       | 62-452-5  | —        | —           | "       | 311200X   | — |
| -461 | —       | 7116X   | —         | —        | —           | 8088X   | 311055X   | — |
| -462 | —       | "       | 62-452-7  | —        | —           | "       | —         | — |
| -463 | 311069X | 311604X | —         | —        | 5-1-3141    | "       | 8091X     | — |
| -464 | —       | 7116X   | 62-452-2  | 62-452-1 | —           | "       | "         | — |
| -465 | —       | "       | —         | —        | —           | "       | "         | — |
| -466 | —       | 7116X   | —         | —        | —           | 8088X   | 311200X   | — |
| -467 | —       | "       | —         | —        | 6-1-2221    | "       | 310083X   | — |
| -468 | 311069X | 311604X | 62-452-12 | —        | —           | "       | 311200X   | — |
| -469 | —       | 7116X   | 62-452-6  | 62-453-9 | 6-1-2221    | "       | 310083X   | — |
| -470 | —       | "       | 62-452-5  | —        | —           | "       | 311200X   | — |
| -471 | —       | 7116X   | —         | —        | (3)         | 8088X   | 310104X   | — |
| -472 | —       | "       | 62-452-12 | —        | —           | "       | 311233X   | — |
| -473 | 310210X | 310157X | "         | —        | (1)         | "       | 311200X   | — |
| -474 | —       | 7116X   | —         | —        | —           | "       | 310104X   | — |
| -475 | 310210X | 310157X | 62-452-12 | —        | (1)         | 312335X | —         | — |
| -476 | —       | 7116X   | 62-452-5  | —        | —           | 8088X   | 311704-5X | — |
| -477 | —       | "       | 62-452-7  | —        | —           | "       | —         | — |
| -478 | —       | "       | —         | —        | —           | "       | 8091X     | — |
| -479 | 311069X | 311604X | 62-452-12 | —        | —           | "       | —         | — |
| -480 | —       | 7116X   | —         | —        | 6-1-2261    | "       | 310083X   | — |
| -481 | —       | 7116X   | —         | —        | —           | 8088X   | 311055X   | — |
| -482 | —       | "       | —         | —        | —           | "       | "         | — |
| -483 | —       | "       | —         | —        | —           | "       | "         | — |
| -484 | —       | "       | —         | —        | —           | "       | "         | — |
| -485 | 311069X | 311604X | 62-452-12 | —        | —           | "       | 311704X   | — |
| -486 | —       | 7116X   | 62-452-3  | 62-453-5 | —           | "       | 310083X   | — |

(1) Brake Parts only, See Pages 34-35

(4) 5400-3X Brake Assembly, See Pages 34-35

(3) 5400-1X Brake Assembly, See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

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| Tab No.         | Used By      | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|-----------------|--------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|                 |              |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 3913 (Military) |              |             |                     |                |                     |                          |                        |                          |                      |
| 3913            | —            | 6455        | L-R, 15"SP          | 2              | 8014X               | 103                      | 62-35-30               | 62-19-25                 | 8029X                |
| -1              | —            | 6455        | L-R, 15"SP          | 2              | "                   | 91                       | 62-35-30               | "                        | "                    |
| -2              | —            | 6354        | L-R, 15"SP          | 2              | "                   | 103                      | 62-35-35               | "                        | "                    |
| -3              | —            | 6455        | L-R, 15"SP          | —              | —                   | —                        | 62-35-30               | "                        | "                    |
| 3926 (Military) |              |             |                     |                |                     |                          |                        |                          |                      |
| -1              | Bierderman   | 6855        | Spi., 14"2P         | 1              | 310214X             | 8-A                      | 62-35-36               | 62-19-22                 | 8029X                |
| -2              | Am. LaFrance | 6854        | Spi., 14"2P         | 1              | 8140X               | 10                       | "                      | "                        | "                    |
| -3              | Am. LaFrance | 6854        | Spi., 14"2P         | 1              | 310814X             | 10                       | "                      | "                        | "                    |
| -4              | Am. LaFrance | 6854        | L-R, 14"2P          | 1              | 310802X             | 26                       | 62-35-65               | 62-19-50                 | "                    |
| 300045          |              |             |                     |                |                     |                          |                        |                          |                      |
| -1              | IHC          | 6352        | Rock, 15"SP         | 2              | 102C-509            | 108                      | 62-35-45               | 310302X                  | 62-15-19             |
| -2              | Hardy        | 6352        | Spi., 13"2P         | 3              | 102C-506            | 3                        | 62-35-37               | 62-19-22                 | "                    |
| -3              | Van Doorne   | 6352        | Rock, 15"SP         | 2              | 102C-509            | 107                      | 62-35-45               | 310302X                  | "                    |
| -4              | Hardy        | 6352        | Spi., 13"2P         | 2              | 102C-513            | 124                      | 62-35-37               | 62-19-22                 | "                    |
| -5              | Dart Trk.    | 6352        | Rock, 15"SP         | 2              | 102C-509            | 107                      | 62-35-45               | 310302X                  | "                    |
| -6              | Mack         | 6453        | L-R, 15"SP          | 2              | 102C-509            | 107                      | 62-35-35               | 310302X                  | 62-15-19             |
| -7              |              | 6453        | L-R, 15"SP          | 2              | "                   | 108                      | "                      | "                        | "                    |
| -8              | Kaiser       | 6352        | Rock, 15"SP         | 2              | "                   | 107                      | 62-35-45               | "                        | "                    |
| -9              | Kaiser       | 6352        | Rock, 15"SP         | 2              | "                   | 108                      | "                      | "                        | "                    |
| -10             | Caterpillar  | 6853-L      | Rock, 15"SP         | 2              | "                   | 107                      | 62-35-89               | "                        | "                    |
| -11             | Kaiser       | 6453        | L-R, 15"SP          | 2              | 102C-509            | 108                      | 62-35-35               | 310302X                  | 62-15-19             |
| -12             | Kaiser       | 6453        | Rock, 15"SP         | 2              | "                   | 107                      | "                      | "                        | "                    |
| -13             | Am. Mtr.     | 6453        | L-R, 15"SP          | 2              | "                   | 107                      | "                      | "                        | "                    |
| 300091          |              |             |                     |                |                     |                          |                        |                          |                      |
| -1              | —            | 6455-A      | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-33               | 62-19-22                 | 310441X              |
| -2              | IHC          | 6455-A      | Spi., 14"2P         | 2              | "                   | 144                      | "                      | "                        | "                    |
| -3              | IHC          | 6455-A      | Spi., 14"2P         | 1              | 310432X             | 144                      | "                      | "                        | "                    |
| -4              | —            | 6354        | Rock, 14"SP         | 2              | 7046X               | 167                      | 62-35-48               | 62-19-45                 | "                    |
| -5              | IHC          | 6354        | Spi., 14"2P         | 1              | 310613X             | 130                      | 62-35-58               | 62-19-22                 | "                    |
| -6              |              | 6854-F      | Spi., 14"2P         | —              | —                   | —                        | 62-35-58               | 62-19-22                 | 310441X              |
| -7              | White Frtltr | 6354-B      | Spi., 14"2P         | 1              | 310613X             | 130                      | 62-35-37               | "                        | "                    |
| -8              | IHC          | 6455-A      | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-33               | "                        | 310867X              |
| -9              | —            | 6854-F      | Spi., 14"2P         | 1              | 310613X             | 130                      | 62-35-58               | "                        | 310441X              |
| -10             | IHC          | 6458-B      | Spi., 14"2P         | 1              | "                   | 215                      | 62-35-52               | "                        | 310728X              |
| -11             | IHC          | 6458-B      | Spi., 14"2P         | 2              | 62-518-9            | 111                      | 62-35-52               | 62-19-22                 | 8090X                |
| -12             | White Frtltr | 6854-F      | Spi., 14"2P         | 1              | 310613X             | 115                      | 62-35-58               | "                        | 310441X              |
| -13             | —            | 6354        | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37               | "                        | 310728X              |
| -14             | —            | 6354-A      | Spi., 14"2P         | 1              | 8005X               | 137                      | "                      | "                        | 310441X              |
| -15             | —            | 6354-B      | Spi., 14"2P         | 1              | 310821X             | 201                      | "                      | "                        | 310728X              |
| -16             | —            | 6854-C      | Spi., 14"2P         | 1              | 310821X             | 137                      | 62-35-37               | 62-19-22                 | 310441X              |
| -17             | —            | 6854        | Spi., 14"2P         | 1              | "                   | 137                      | 62-35-36               | "                        | "                    |
| -18             | —            | 6455        | Spi., 14"2P         | 1              | "                   | 137                      | 62-35-33               | "                        | "                    |
| -19             | —            | 6455A       | Spi., 14"2P         | 1              | "                   | 137                      | "                      | "                        | "                    |
| -20             | —            | 6855        | Spi., 14"2P         | 1              | "                   | 137                      | 62-35-36               | "                        | "                    |

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## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No.                | Rear Brg. Cap Assy's |                 | Speedometer |             | (-) Brake Assy See Footnote  | Shifter                |                          |                      |
|------------------------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|                        | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|                        | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |
| <b>3913 (Military)</b> |                      |                 |             |             |                              |                        |                          |                      |
| 3913                   | ■62-19-43            | —               | —           | —           | 5-1-3321X                    | 310184X                | —                        | 310185X              |
| -1                     | "                    | —               | —           | —           | "                            | "                      | —                        | "                    |
| -2                     | "                    | —               | —           | —           | "                            | "                      | —                        | "                    |
| -3                     | "                    | —               | —           | —           | "                            | "                      | —                        | "                    |
| <b>3926 (Military)</b> |                      |                 |             |             |                              |                        |                          |                      |
| -1                     | ■62-19-43            | —               | —           | —           | 5-1-3321X                    | 310184X                | —                        | 310186X              |
| -2                     | "                    | —               | —           | —           | 6-1-198X                     | "                      | —                        | "                    |
| -3                     | "                    | —               | —           | —           | "                            | "                      | —                        | "                    |
| -4                     | "                    | —               | —           | —           | "                            | "                      | —                        | "                    |
| <b>300045</b>          |                      |                 |             |             |                              |                        |                          |                      |
| -1                     | ■62-19-43            | —               | —           | —           | 6-1-198X                     | 310159X                | 310137X                  | —                    |
| -2                     | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| -3                     | "                    | —               | —           | —           | "                            | "                      | —                        | —                    |
| -4                     | "                    | —               | —           | —           | "                            | "                      | —                        | —                    |
| -5                     | "                    | —               | —           | —           | "                            | "                      | —                        | —                    |
| -6                     | ■62-19-43            | —               | —           | —           | 6-1-198X                     | 310159X                | 310137X                  | —                    |
| -7                     | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| -8                     | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| -9                     | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| -10                    | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| -11                    | ■62-19-43            | —               | —           | —           | 6-1-198X                     | 310159X                | 310137X                  | —                    |
| -12                    | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| -13                    | "                    | —               | —           | —           | "                            | "                      | "                        | —                    |
| <b>300091</b>          |                      |                 |             |             |                              |                        |                          |                      |
| -1                     | —                    | 7116X           | —           | —           | —                            | 310469X                | 8091X                    | —                    |
| -2                     | —                    | "               | —           | —           | 6-4-1721                     | "                      | "                        | —                    |
| -3                     | —                    | "               | 62-452-5    | —           | "                            | "                      | "                        | —                    |
| -4                     | —                    | "               | 62-452-6    | —           | 5-1-3151(1)                  | —                      | 310507X                  | —                    |
| -5                     | —                    | "               | 62-452-3    | —           | —                            | —                      | —                        | —                    |
| -6                     | —                    | 7116X           | 62-452-5    | —           | —                            | —                      | —                        | —                    |
| -7                     | —                    | "               | —           | —           | —                            | —                      | —                        | —                    |
| -8                     | —                    | "               | —           | —           | —                            | (1) 310868X            | 8055X                    | —                    |
| -9                     | —                    | "               | —           | —           | —                            | —                      | —                        | —                    |
| -10                    | —                    | "               | 62-452-3    | —           | —                            | 310469X                | —                        | —                    |
| -11                    | —                    | 7116X           | —           | —           | —                            | 311017X                | —                        | —                    |
| -12                    | —                    | "               | —           | —           | —                            | —                      | —                        | —                    |
| -13                    | —                    | "               | —           | —           | —                            | 310469X                | —                        | —                    |
| -14                    | —                    | "               | —           | —           | —                            | "                      | —                        | —                    |
| -15                    | —                    | "               | —           | —           | —                            | "                      | —                        | —                    |
| -16                    | —                    | 7116X           | —           | —           | —                            | 310469X                | —                        | —                    |
| -17                    | —                    | "               | —           | —           | —                            | "                      | —                        | —                    |
| -18                    | —                    | "               | —           | —           | —                            | "                      | —                        | —                    |
| -19                    | —                    | "               | —           | —           | —                            | "                      | —                        | —                    |
| -20                    | —                    | "               | —           | —           | —                            | "                      | —                        | —                    |

■ - Rear Bearing Cap Used With Oil Seal 62-463-6.

(1) Brake Parts only, See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.              | Used By        | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------------|----------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                      |                |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300091 (Con't)       |                |             |                     |                |                     |                       |                        |                          |                      |
| -21                  | —              | 6855-B      | Spi., 14"2P         | 1              | 310821X             | 137                   | 62-35-36               | 62-19-22                 | 310441X              |
| -22                  | —              | 6458-B      | Spi., 14"2P         | 1              | 310613X             | 161                   | 62-35-52               | "                        | 8090X                |
| -23                  | —              | 6854-F      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-58               | "                        | 310441X              |
| -24                  | IHC            | 6455-A      | Rock, 14"SP         | 2              | 102C-474            | —                     | 62-35-74               | 62-19-34                 | 310867X              |
| -25                  | IHC            | 6855-C      | —                   | 1              | 310613X             | —                     | 62-35-83               | 62-19-12                 | 310728X              |
| -26                  | —              | 6354-C      | —                   | 2              | 311258X             | 168                   | 62-35-55               | 62-19-45                 | 311758X              |
| -27                  | —              | 6354        | —                   | 2              | "                   | 168                   | "                      | "                        | "                    |
| -28                  | —              | 6354-A      | —                   | 2              | "                   | 167                   | "                      | "                        | "                    |
| -29                  | —              | 6354        | —                   | 2              | 311939X             | —                     | 62-35-86               | 62-19-64                 | 310728X              |
| -30                  | IHC            | 6854-K      | —                   | 1              | 310613X             | —                     | 62-35-73               | 62-19-22                 | 310441X              |
| -31                  | IHC            | 6854-K      | Spi., 14"2P         | 2              | 310613X             | —                     | 62-35-73               | 62-19-22                 | 310441X              |
| -32*                 | —              | 6854-T      | —                   | —              | —                   | —                     | 62-35-54               | 62-19-45                 | 310441X              |
| *Reverse Blocked Out |                |             |                     |                |                     |                       |                        |                          |                      |
| 33                   | —              | 6455-A      | —                   | 2              | 310613X             | 191                   | 62-35-33               | 62-19-22                 | 310728X              |
| 300092               |                |             |                     |                |                     |                       |                        |                          |                      |
| -1                   | Wstrn Flyer    | 6854        | Long, 15"4A         | 2              | 7043X               | 175                   | 62-35-54               | 62-19-45                 | 311061X              |
| -2                   | Mtr Coach-Can. | 6854        | Long, 15"4A         | 2              | "                   | 174                   | "                      | "                        | "                    |
| -3                   | —              | 6354-A      | Long, 15"4A         | 2              | "                   | 174                   | 62-35-55               | "                        | "                    |
| -4                   | Mtr Coach-Can. | 6854        | Long, 15"4A         | 2              | "                   | 175                   | 62-35-54               | "                        | "                    |
| -5                   | Mtr Coach-Can. | 6454-B      | Long, 17"SP         | 1              | 310753X             | 182                   | 62-35-84               | 62-19-50                 | "                    |
| -6                   | Mtr Coach-Can. | 6354-A      | Long, 15"4A         | 2              | 7043X               | 175                   | 62-35-55               | 62-19-45                 | 311061X              |
| -7                   | —              | 6354-A      | Long, 15"4A         | 2              | "                   | 175                   | "                      | "                        | "                    |
| -8                   | Mtr Coach-Can. | 6454-B      | Long, 17"SP         | 1              | 310753X             | 182                   | 62-35-84               | 62-19-50                 | "                    |
| -9                   | Wstrn Flyer    | 6454-B      | Long, 15"4A         | 1              | 310802X             | 182                   | "                      | "                        | "                    |
| -10                  | Wstrn Flyer    | 6454-B      | Long, 15"4A         | 1              | "                   | 183                   | "                      | "                        | "                    |
| 300112               |                |             |                     |                |                     |                       |                        |                          |                      |
| -1                   | GMC            | 6852-D      | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | 62-19-55                 | 311848X              |
| -2                   | GMC            | 6852-E      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -3                   | GMC            | 6853-C      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -4                   | GMC            | 6852-D      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -5                   | GMC            | 6852-E      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -6                   | GMC            | 6853-E      | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | 62-19-55                 | 311848X              |
| -7                   | GMC            | 6352        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-62               | "                        | "                    |
| -8                   | GMC            | 6352        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -9                   | GMC            | 6852-F      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-60               | "                        | "                    |
| -10                  | GMC            | 6852-G      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-63               | "                        | "                    |
| -11                  | GMC            | 6852-F      | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-60               | 62-19-55                 | 311848X              |
| -12                  | GMC            | 6852-G      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-63               | "                        | "                    |
| -13                  | GMC            | 6853-C      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-56               | "                        | "                    |
| -14                  | GMC            | 6853-C      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -15                  | GMC            | 6853-C      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |



T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (—) Brake Ass'y See Footnote | Shifter                |                          |                      |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |

**300091 (Con't)**

|     |         |         |           |   |          |         |           |   |
|-----|---------|---------|-----------|---|----------|---------|-----------|---|
| -21 | —       | 7116X   | —         | — | —        | 310469X | —         | — |
| -22 | —       | "       | —         | — | —        | 8088X   | —         | — |
| -23 | —       | "       | —         | — | —        | —       | —         | — |
| -24 | 310210X | 310157X | 62-452-12 | — | —        | 310469X | 311200X   | — |
| -25 | —       | 7116X   | —         | — | —        | "       | —         | — |
| -26 | —       | 7116X   | —         | — | 5-1-3141 | 310469X | 310430X   | — |
| -27 | —       | "       | —         | — | "        | "       | "         | — |
| -28 | —       | "       | —         | — | "        | "       | "         | — |
| -29 | —       | "       | —         | — | —        | "       | —         | — |
| -30 | —       | "       | —         | — | —        | "       | —         | — |
| -31 | —       | 7116X   | —         | — | —        | 310469X | 311704-2X | — |
| -32 | —       | 7116X   | —         | — | —        | 311020X | —         | — |
| -33 | —       | 7116X   | —         | — | 6-1-2221 | 310469X | 310507X   | — |

**300092**

|     |   |         |   |   |           |         |   |         |
|-----|---|---------|---|---|-----------|---------|---|---------|
| -1  | — | 310437X | — | — | 5-1-3841  | 310469X | — | 310438X |
| -2  | — | —       | — | — | 5-1-3991X | "       | — | —       |
| -3  | — | —       | — | — | "         | "       | — | —       |
| -4  | — | —       | — | — | 5-4-1441  | "       | — | 310438X |
| -5  | — | —       | — | — | 5-1-4411X | 311275X | — | "       |
| -6  | — | —       | — | — | —         | 310469X | — | 310438X |
| -7  | — | —       | — | — | 5-4-1441  | "       | — | —       |
| -8  | — | —       | — | — | 5-1-4411X | "       | — | —       |
| -9  | — | 310437X | — | — | 5-1-3841  | "       | — | 310438X |
| -10 | — | —       | — | — | "         | "       | — | "       |

**300112**

|     |         |         |          |          |           |         |   |   |
|-----|---------|---------|----------|----------|-----------|---------|---|---|
| -1  | 310210X | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X | 310477X | — | — |
| -2  | "       | "       | "        | "        | "         | "       | — | — |
| -3  | "       | "       | "        | "        | " (10)    | "       | — | — |
| -4  | "       | "       | —        | —        | "         | "       | — | — |
| -5  | "       | "       | —        | —        | "         | "       | — | — |
| -6  | 310210X | 310157X | —        | —        | 6-1-2801X | 310477X | — | — |
| -7  | "       | "       | 62-452-9 | 62-453-8 | " (10)    | "       | — | — |
| -8  | "       | "       | —        | —        | "         | "       | — | — |
| -9  | "       | "       | 62-452-9 | 62-453-8 | " (10)    | 310658X | — | — |
| -10 | "       | "       | "        | "        | " (10)    | 310477X | — | — |
| -11 | 310210X | 310157X | —        | —        | 6-1-2801X | 310477X | — | — |
| -12 | "       | "       | —        | —        | "         | "       | — | — |
| -13 | "       | "       | 62-452-9 | 62-453-8 | "         | 310803X | — | — |
| -14 | "       | "       | "        | "        | " (10)    | "       | — | — |
| -15 | "       | "       | —        | —        | "         | 310477X | — | — |

(10) 310752 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.        | Used By | MODEL RATIO                   | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------|---------|-------------------------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                |         |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300112 (Con't) |         |                               |                     |                |                     |                       |                        |                          |                      |
| -16            | GMC     | 6852-G                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-63               | 62-19-55                 | 311848X              |
| -17            | GMC     | 6852-J                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -18            | GMC     | 6853-G                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -19            | GMC     | 6852-E                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-56               | "                        | "                    |
| -20            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -21            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-66               | "                        | "                    |
| -22            | GMC     | 6852-E                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| 300154         |         |                               |                     |                |                     |                       |                        |                          |                      |
| -1             |         | Never Released for Production |                     |                |                     |                       |                        |                          |                      |
| -2             | GMC     | 6852-G                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-63               | 62-19-55                 | 311848X              |
| -3             | GMC     | 6852-F                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-60               | "                        | "                    |
| -4             | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-56               | "                        | "                    |
| -5             | GMC     | 6852-D                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -6             | GMC     | 6853-C                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | 62-19-55                 | 311848X              |
| -7             | GMC     | 6853-H                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-65               | "                        | "                    |
| -8             | GMC     | 6852-E                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | "                        | "                    |
| -9             | GMC     | 6852-K                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-78               | "                        | "                    |
| -10            | GMC     | 6852-D                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | "                        | "                    |
| -11            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311005X              |
| -12            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -13            | GMC     | 6852-L                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-78               | 62-19-55                 | 311848X              |
| -14            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | "                        | "                    |
| -15            | GMC     | 6852-D                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -16            | GMC     | 6852-D                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311005X              |
| -17            | GMC     | 6852-E                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -18            | GMC     | 6852-D                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -19            | GMC     | 6852-E                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -20            | GMC     | 6852-G                        | L-R, 14"2P          | 2              | "                   | —                     | 52-35-78               | "                        | "                    |
| -21            | GMC     | 6852-E                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | 62-19-55                 | 311848X              |
| -22            | GMC     | 6852-E                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311005X              |
| -23            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -24            | GMC     | 6852-D                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | 311889X              |
| -25            | GMC     | 6352-B                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-86               | "                        | 311005X              |
| -26            | GMC     | 6352-B                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-86               | 62-19-66                 | 311005X              |
| -27            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | 310475X             | —                     | 62-35-56               | 62-19-55                 | 311889X              |
| -28            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311662X              |
| -29            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | 311889X              |
| -30            | GMC     | 6352-B                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-86               | "                        | "                    |
| -31            | GMC     | 6852-J                        | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-78               | 62-19-55                 | 311005X              |
| -32            | GMC     | 6852-D                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-79               | 62-19-66                 | 311662X              |
| -33            | GMC     | 6852-G                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-78               | 62-19-55                 | 311005X              |
| -34            | GMC     | 6853-C                        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-79               | "                        | "                    |
| -35            | GMC     | 6852                          | L-R, 14"2P          | 2              | "                   | —                     | 62-35-65               | 62-19-66                 | "                    |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (—) Brake Assy See Footnote  | Shifter                |                          |                      |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |

**300112 (Con't)**

|     |         |         |          |          |               |         |   |   |
|-----|---------|---------|----------|----------|---------------|---------|---|---|
| -16 | 310210X | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(10) | 310658X | — | — |
| -17 | "       | "       | "        | "        | " (10)        | 310477X | — | — |
| -18 | "       | "       | "        | "        | " (10)        | "       | — | — |
| -18 | "       | "       | "        | "        | " (10)        | 310658X | — | — |
| -20 | "       | "       | "        | "        | " (10)        | —       | — | — |
| -21 | "       | "       | "        | "        | "             | 311010X | — | — |
| -22 | "       | "       | "        | "        | " (10)        | 311016X | — | — |

**300154**

|     |                               |         |          |          |               |         |   |   |
|-----|-------------------------------|---------|----------|----------|---------------|---------|---|---|
| -1  | Never Released for Production |         |          |          |               |         |   |   |
| -2  | 310210X                       | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(11) | 310477X | — | — |
| -3  | "                             | "       | "        | "        | " (11)        | 310658X | — | — |
| -4  | "                             | "       | "        | "        | " (11)        | 310803X | — | — |
| -5  | "                             | "       | —        | —        | " (11)        | 310658X | — | — |
| -6  | 310210X                       | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(12) | —       | — | — |
| -7  | "                             | "       | "        | "        | " (11)        | 312630X | — | — |
| -8  | "                             | "       | "        | "        | " (11)        | 311016X | — | — |
| -9  | "                             | "       | "        | "        | " (11)        | 312630X | — | — |
| -10 | "                             | "       | "        | "        | " (11)        | 311016X | — | — |
| -11 | 310210X                       | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(13) | 312630X | — | — |
| -12 | "                             | "       | —        | —        | 6-1-2391      | "       | — | — |
| -13 | "                             | "       | 62-452-9 | 62-453-8 | 6-1-2801X(11) | "       | — | — |
| -14 | "                             | "       | "        | "        | " (13)        | "       | — | — |
| -15 | "                             | "       | "        | "        | " (11)        | 311017X | — | — |
| -16 | 310210X                       | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(13) | 312630X | — | — |
| -17 | "                             | "       | "        | "        | " (13)        | "       | — | — |
| -18 | "                             | "       | —        | —        | 6-1-2391      | "       | — | — |
| -19 | "                             | "       | —        | —        | "             | "       | — | — |
| -20 | "                             | "       | 62-452-9 | 62-453-8 | 6-1-2801X(13) | "       | — | — |
| -21 | 310210X                       | 310157X | —        | —        | 6-1-2801X     | 311017X | — | — |
| -22 | "                             | "       | 62-452-9 | 62-453-8 | " (13)        | 311368X | — | — |
| -23 | "                             | "       | "        | "        | 6-1-2391      | 312630X | — | — |
| -24 | "                             | "       | "        | "        | "             | "       | — | — |
| -25 | "                             | "       | —        | —        | "             | "       | — | — |
| -26 | 310210X                       | 310157X | —        | —        | 6-1-2801X(13) | 312630X | — | — |
| -27 | "                             | "       | 62-452-9 | 62-453-8 | " (12)        | "       | — | — |
| -28 | 311069X                       | 311604X | "        | "        | 5-4-3091      | "       | — | — |
| -29 | 310210X                       | 310157X | "        | "        | 6-1-2801X(13) | "       | — | — |
| -30 | "                             | "       | —        | —        | 6-1-2391      | "       | — | — |
| -31 | 310210X                       | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(13) | 312630X | — | — |
| -32 | 311069X                       | 311604X | "        | "        | 6-1-2391      | "       | — | — |
| -33 | 310210X                       | 310157X | "        | "        | 6-1-2801X(13) | "       | — | — |
| -34 | "                             | "       | "        | "        | "             | "       | — | — |
| -35 | "                             | "       | "        | "        | "             | "       | — | — |

(10) 310752 Bendix Brake furnished as an Assembly only. See Pages 34-35

(11) 310922 Bendix Brake furnished as an Assembly only. See Pages 34-35

(12) 311461 Bendix Brake furnished as an Assembly only. See Pages 34-35

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.        | Used By | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------|---------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                |         |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300154 (Con't) |         |             |                     |                |                     |                       |                        |                          |                      |
| -36            | GMC     | 6352-B      | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-86               | 62-19-66                 | 311005X              |
| -37            | GMC     | 6852-G      | L-R, 14"2P          | 2              | 311883X             | —                     | 62-35-77               | 62-19-70                 | "                    |
| -38            | GMC     | 6352        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-55               | "                        | 311884X              |
| -39            | GMC     | 6852-E      | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311662X              |
| -40            | GMC     | 6352-B      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-86               | "                        | 311005X              |
| -41            | GMC     | 6852-D      | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311662X              |
| -42            | GMC     | 6852-K      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-78               | "                        | 311005X              |
| -43            | GMC     | 6852-K      | L-R, 14"2P          | 2              | "                   | —                     | "                      | "                        | "                    |
| -44            | GMC     | 6852-S      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-79               | "                        | "                    |
| -45            | GMC     | 6352-B      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-86               | 62-19-55                 | 311889X              |
| -46            | GMC     | 6852-E      | L-R, 14"2P          | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311662X              |
| -47            | GMC     | 6852-K      | L-R, 14"2P          | 2              | "                   | —                     | 62-35-78               | "                        | 311005X              |
| -48            | GMC     | 6852        | —                   | 2              | "                   | —                     | 62-35-65               | "                        | "                    |
| -49            | GMC     | 6352        | L-R, 14"2P          | 2              | "                   | —                     | 62-35-86               | "                        | "                    |
| -50            | GMC     | 6852-K      | L-R, 14"2P          | 2              | 311883X             | —                     | 62-35-90               | 62-19-70                 | "                    |
| -51            | GMC     | 6852-K      | L-R                 | 2              | 311847X             | —                     | 62-35-78               | 62-19-66                 | 311662X              |
| -52            | GMC     | 6352-B      | L-R                 | 2              | 311883X             | —                     | 62-35-55               | 62-19-70                 | 311005X              |
| -53            | GMC     | 6852-K      | L-R                 | 2              | 311847X             | —                     | 62-35-78               | 62-19-66                 | 311662X              |
| -54            | GMC     | 6853-C      | L-R                 | 2              | "                   | —                     | 62-35-79               | "                        | "                    |
| -55            | GMC     | 6352-B      | L-R                 | 2              | "                   | —                     | 62-35-86               | "                        | "                    |
| -56            | GMC     | 6852-S      | L-R                 | 2              | 311847X             | —                     | 62-35-79               | 62-19-66                 | 311662X              |
| -57            | GMC     | 6852-K      | L-R                 | 2              | "                   | —                     | 62-35-78               | "                        | "                    |
| -58            | GMC     | 6852-K      | L-R                 | 2              | "                   | —                     | "                      | "                        | "                    |
| -59            | GMC     | 6852-K      | L-R                 | 2              | "                   | —                     | "                      | "                        | 311005X              |
| -60            | GMC     | 6852-K      | L-R                 | 2              | "                   | —                     | "                      | "                        | "                    |
| -61            | GMC     | 6352        | L-R, 14"SP          | 2              | 311883X             | —                     | 62-35-55               | 62-19-70                 | 311005X              |
| -62            | GMC     | 6852-G      | L-R, 2P             | 2              | 311847X             | —                     | 62-35-78               | 62-19-66                 | "                    |
| -63            | GMC     | 6352-B      | L-R, 2P             | 2              | "                   | —                     | 62-35-86               | "                        | "                    |
| -64            | GMC     | 6352-B      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -65            | GMC     | 6352-B      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -66            | GMC     | 6852-K      | L-R, 2P             | 2              | 311847X             | —                     | 62-35-78               | 62-19-66                 | 311005X              |
| -67            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -68            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -69            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | 311662X              |
| -70            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -71            | GMC     | 6852-K      | L-R, 2P             | 2              | 311847X             | —                     | 62-35-78               | 62-19-66                 | 311662X              |
| -72            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -73            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | 311005X              |
| -74            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                     | "                      | "                        | "                    |
| -75            | GMC     | 6852-S      | L-R, 2P             | 2              | "                   | —                     | 62-35-79               | "                        | "                    |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No.               | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|-----------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                       | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>300154 (Con't)</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -36                   | 310210X                     | 310157X                | 62-452-9           | 62-453-8           | 6-1-2801X(13)                        | 312630X                            | —                                    | —                                |
| -37                   | "                           | "                      | "                  | "                  | " (13)                               | "                                  | —                                    | —                                |
| -38                   | "                           | "                      | "                  | "                  | " (13)                               | "                                  | —                                    | —                                |
| -38                   | 311069X                     | 311604X                | "                  | "                  | 6-1-2391                             | "                                  | —                                    | —                                |
| -40                   | 310210X                     | 310157X                | —                  | —                  | "                                    | "                                  | —                                    | —                                |
| -41                   | 311069X                     | 311604X                | 62-452-9           | 62-453-8           | 6-4-2361                             | 312630X                            | —                                    | —                                |
| -42                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2391                             | "                                  | —                                    | —                                |
| -43                   | "                           | "                      | —                  | —                  | 6-1-2801X(13)                        | "                                  | —                                    | —                                |
| -44                   | "                           | "                      | —                  | —                  | " (13)                               | "                                  | —                                    | —                                |
| -45                   | "                           | "                      | —                  | —                  | 6-1-2391                             | "                                  | —                                    | —                                |
| -46                   | 311069X                     | 311604X                | 62-452-9           | 62-453-8           | 6-1-2391                             | 312630X                            | —                                    | —                                |
| -47                   | 310210X                     | 310157X                | "                  | "                  | 6-1-2801X                            | "                                  | —                                    | —                                |
| -48                   | "                           | "                      | —                  | —                  | 6-1-2391                             | "                                  | —                                    | —                                |
| -49                   | "                           | "                      | 62-452-9           | 62-453-8           | "                                    | "                                  | —                                    | —                                |
| -50                   | "                           | "                      | "                  | "                  | 6-1-2801X                            | "                                  | —                                    | —                                |
| -51                   | 311069X                     | 311604X                | 62-452-9           | 62-453-8           | 6-1-2391                             | 312630X                            | —                                    | —                                |
| -52                   | 310210X                     | 310157X                | "                  | "                  | 6-1-2801X(13)                        | "                                  | —                                    | —                                |
| -53                   | 311069X                     | 311604X                | —                  | —                  | 5-4-3091                             | "                                  | —                                    | —                                |
| -54                   | "                           | "                      | 62-452-9           | 62-453-8           | 6-4-2361                             | "                                  | —                                    | —                                |
| -55                   | "                           | "                      | —                  | —                  | 5-4-3091                             | "                                  | —                                    | —                                |
| -56                   | 311069X                     | 311604X                | 62-452-9           | 62-453-8           | 5-4-3091                             | 312630X                            | —                                    | —                                |
| -57                   | "                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | 310736-1X                        |
| -58                   | "                           | "                      | —                  | —                  | "                                    | "                                  | 310480-15X                           | —                                |
| -59                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2801X(13)                        | "                                  | —                                    | 310736-1X                        |
| -60                   | "                           | "                      | —                  | —                  | " (13)                               | "                                  | 310480-15X                           | —                                |
| -61                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2391                             | 312630X                            | —                                    | —                                |
| -62                   | "                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | —                                |
| -63                   | "                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | —                                |
| -64                   | "                           | "                      | —                  | —                  | 6-1-2801X                            | "                                  | —                                    | —                                |
| -65                   | "                           | "                      | 62-452-9           | 62-453-8           | " (13)                               | "                                  | —                                    | —                                |
| -66                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2391                             | 312630X                            | —                                    | —                                |
| -67                   | "                           | "                      | —                  | —                  | 6-1-2801X(13)                        | "                                  | —                                    | —                                |
| -68                   | "                           | "                      | 62-452-9           | 62-453-8           | " (13)                               | "                                  | —                                    | —                                |
| -69                   | 311069X                     | 311604X                | "                  | "                  | 5-4-3091                             | "                                  | —                                    | —                                |
| -70                   | "                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | —                                |
| -71                   | 311069X                     | 311604X                | —                  | —                  | 5-4-3091                             | 312630X                            | —                                    | 310736-1X                        |
| -72                   | "                           | "                      | —                  | —                  | "                                    | "                                  | 310480-15X                           | —                                |
| -73                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2801X(13)                        | "                                  | —                                    | 310736-1X                        |
| -74                   | "                           | "                      | —                  | —                  | "                                    | "                                  | 310480-15X                           | —                                |
| -75                   | "                           | "                      | —                  | —                  | 6-1-2391                             | "                                  | —                                    | —                                |

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.        | Used By | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------|---------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|                |         |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 300154 (Con't) |         |             |                     |                |                     |                          |                        |                          |                      |
| -76            | GMC     | 6852-E      | L-R, 2P             | 2              | 311847X             | —                        | 62-35-79               | 62-19-55                 | 311005X              |
| -77            | GMC     | 6352        | —                   | 2              | "                   | —                        | 62-35-86               | "                        | "                    |
| -78            | GMC     | 6853-C      | L-R, 2P             | 2              | "                   | —                        | 62-35-79               | "                        | "                    |
| -79            | GMC     | 6352-B      | L-R, 2P             | 2              | "                   | —                        | 62-35-86               | "                        | "                    |
| -80            | GMC     | 6852-G      | L-R, 2P             | 2              | "                   | —                        | 62-35-78               | 62-19-66                 | "                    |
| -81            | GMC     | 6352-B      | L-R, 2P             | 2              | 311847X             | —                        | 62-35-86               | 62-19-66                 | 311005X              |
| -82            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                        | 62-35-78               | "                        | 311662X              |
| -83            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                        | "                      | "                        | "                    |
| -84            | GMC     | 6352-B      | L-R, 2P             | 2              | "                   | —                        | 62-35-86               | "                        | "                    |
| -85            | GMC     | 6853-C      | L-R, 2P             | 2              | "                   | —                        | 62-35-79               | "                        | 311005X              |
| -86            | GMC     | 6852-S      | L-R, 2P             | 2              | 311847X             | —                        | 62-35-79               | 62-19-66                 | 311662X              |
| -87            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                        | 62-35-78               | "                        | 311005X              |
| -88            | GMC     | 6852-K      | L-R                 | 2              | "                   | —                        | "                      | "                        | 312455X              |
| -89            | GMC     | 6853-C      | L-R, 2P             | 2              | "                   | —                        | 62-35-79               | "                        | "                    |
| -90            | GMC     | 6352        | L-R, 2P             | 2              | "                   | —                        | 62-35-86               | "                        | 311005X              |
| -91            | GMC     | 6352        | L-R, 2P             | 2              | 311883X             | —                        | 62-35-90               | 62-19-70                 | 311005X              |
| -92            | GMC     | 6853-C      | L-R, 2P             | 2              | 311847X             | —                        | 62-35-79               | 62-19-66                 | "                    |
| -93            | GMC     | 6852-K      | —                   | 2              | "                   | —                        | 62-35-78               | "                        | "                    |
| -94            | GMC     | 6852-K      | L-R, 2P             | 2              | "                   | —                        | "                      | 62-19-55                 | "                    |
| -95            | GMC     | 6852-S      | —                   | 2              | "                   | —                        | 62-35-79               | 62-19-66                 | "                    |
| -96            | GMC     | 6352        | —                   | 2              | 311847X             | —                        | 62-35-86               | 62-19-66                 | 311005X              |
| -97            | GMC     | 6852-G      | —                   | 2              | "                   | —                        | 62-35-78               | "                        | "                    |
| -98            | GMC     | 6852-K      | —                   | 2              | "                   | —                        | "                      | "                        | 311889X              |
| 300174         |         |             |                     |                |                     |                          |                        |                          |                      |
| -1             | —       | 6352        | —                   | —              | —                   | —                        | 62-35-67               | 62-19-65                 | 311249X              |
| -2             | —       | 6452-A      | —                   | —              | —                   | —                        | 62-35-68               | "                        | "                    |
| -3             | —       | 6852-G      | —                   | —              | —                   | —                        | 62-35-69               | "                        | "                    |
| -4             | —       | 6352        | —                   | —              | —                   | —                        | 62-35-67               | "                        | "                    |
| -5             | —       | 6453-A      | —                   | —              | —                   | —                        | 62-35-68               | "                        | "                    |
| -6             | —       | 6852-G      | —                   | —              | —                   | —                        | 62-35-69               | 62-19-65                 | 311249X              |
| -7             | Ford    | 6352        | —                   | —              | —                   | —                        | 62-35-37               | "                        | "                    |
| -8             | Ford    | 6453-A      | —                   | —              | —                   | —                        | 62-35-68               | "                        | "                    |
| -9             | Ford    | 6852-G      | —                   | —              | —                   | —                        | 62-35-69               | "                        | "                    |
| -10            | Ford    | 6352-B      | —                   | —              | —                   | —                        | 62-35-67               | "                        | "                    |
| -11            | Ford    | 6853-C      | —                   | —              | —                   | —                        | 62-35-85               | 62-19-65                 | 311249X              |
| -12            | Ford    | 6352        | —                   | —              | —                   | —                        | 62-35-67               | —                        | "                    |
| -13            | —       | 6352-D      | —                   | —              | —                   | —                        | "                      | 62-19-65                 | "                    |
| -14            | —       | 6852-K      | —                   | —              | —                   | —                        | 62-35-69               | "                        | "                    |
| -15            | —       | 6452-A      | —                   | —              | —                   | —                        | 62-35-68               | "                        | "                    |
| -16            | —       | 6852-J      | —                   | —              | —                   | —                        | 62-35-69               | "                        | "                    |
| -17            | —       | 6352        | —                   | —              | —                   | —                        | 62-35-67               | "                        | 311993X              |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (-) Brake Assy See Footnote  | Shifter                |                          |                      |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |

**300154 (Con't)**

|     |         |         |          |          |               |         |   |   |
|-----|---------|---------|----------|----------|---------------|---------|---|---|
| -76 | 310210X | 310157X | 62-452-9 | 62-453-8 | 6-1-2801X(13) | 312630X | — | — |
| -77 | "       | "       | —        | —        | 6-1-2391      | "       | — | — |
| -78 | "       | "       | —        | —        | "             | "       | — | — |
| -79 | "       | "       | —        | —        | "             | "       | — | — |
| -80 | "       | "       | 62-452-9 | 62-453-8 | "             | "       | — | — |
| -81 | 310210X | 310157X | 62-452-9 | 62-453-8 | 6-1-2391      | 312630X | — | — |
| -82 | 311069X | 311604X | "        | "        | 5-4-3091      | 311368X | — | — |
| -83 | "       | "       | —        | —        | "             | "       | — | — |
| -84 | "       | "       | —        | —        | "             | 312630X | — | — |
| -85 | 310210X | 310157X | —        | —        | 6-1-2801X(13) | "       | — | — |
| -86 | 311069X | 311604X | —        | —        | 5-4-3091      | 312630X | — | — |
| -87 | 310210X | 310157X | 62-452-9 | 62-453-8 | 6-1-2391      | "       | — | — |
| -88 | 311069X | 311604X | "        | "        | 5-4-3091      | "       | — | — |
| -89 | "       | "       | "        | "        | "             | "       | — | — |
| -90 | 310210X | 310157X | "        | "        | 6-1-2801X(13) | "       | — | — |
| -91 | 310210X | 310157X | 62-452-9 | 62-453-8 | 6-1-2391      | 312630X | — | — |
| -92 | —       | —       | —        | —        | —             | "       | — | — |
| -93 | —       | —       | —        | —        | —             | "       | — | — |
| -94 | 310210X | 310157X | —        | —        | 6-1-2801X(13) | " (13)  | — | — |
| -95 | —       | —       | 62-452-9 | —        | —             | "       | — | — |
| -96 | —       | —       | 62-452-9 | —        | —             | 312630X | — | — |
| -97 | —       | —       | "        | —        | —             | "       | — | — |
| -98 | 310210X | 310157X | "        | —        | 6-1-2801X(13) | " (13)  | — | — |

**300174**

|     |   |   |   |   |   |   |   |   |
|-----|---|---|---|---|---|---|---|---|
| -1  | — | — | — | — | — | — | — | — |
| -2  | — | — | — | — | — | — | — | — |
| -3  | — | — | — | — | — | — | — | — |
| -4  | — | — | — | — | — | — | — | — |
| -5  | — | — | — | — | — | — | — | — |
| -6  | — | — | — | — | — | — | — | — |
| -7  | — | — | — | — | — | — | — | — |
| -8  | — | — | — | — | — | — | — | — |
| -9  | — | — | — | — | — | — | — | — |
| -10 | — | — | — | — | — | — | — | — |
| -11 | — | — | — | — | — | — | — | — |
| -12 | — | — | — | — | — | — | — | — |
| -13 | — | — | — | — | — | — | — | — |
| -14 | — | — | — | — | — | — | — | — |
| -15 | — | — | — | — | — | — | — | — |
| -16 | — | — | — | — | — | — | — | — |
| -17 | — | — | — | — | — | — | — | — |

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No. | Used By         | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|---------|-----------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|         |                 |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 300179  |                 |             |                     |                |                     |                          |                        |                          |                      |
| -1      | —               | 6853-D      | Long, 17"SP         | 1              | 310753X             | 31                       | 62-35-65               | 62-19-50                 | 310066X              |
| -2      | —               | 6853-E      | Long, 17"SP         | 1              | 310261X             | 185                      | "                      | "                        | "                    |
| -3      | —               | 6853-A      | Spi., 13"2P         | 2              | 8019X               | 130                      | 62-35-36               | 62-19-22                 | "                    |
| -4      | —               | 6852-F      | Spi., 14"2P         | 1              | 310034X             | 130                      | 62-35-58               | "                        | "                    |
| -5      | Flxible         | 6853        | Long, 17"SP         | 1              | 310802X             | 186                      | 62-35-72               | 62-19-50                 | "                    |
| -6      | Am. LaFrance    | 6453        | L-R, 14"2P          | 1              | 310802X             | 26                       | 62-35-81               | 62-19-64                 | 310066X              |
| -7      | Maxim           | 6852        | Long, 17"SP         | 1              | "                   | 187                      | 62-35-72               | 62-19-50                 | "                    |
| -8      | Seagrave        | 6853-B      | Spi., 14"2P         | 1              | 310821X             | 154                      | 62-35-36               | 62-19-22                 | 311238X              |
| -9      | Am. LaFrance    | 6853        | L-R, 14"2P          | 1              | 310802X             | 26                       | 62-35-65               | 62-19-64                 | 310066X              |
| -10     | —               | 6352        | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-37               | 62-19-22                 | "                    |
| -11     | So. Coach       | 6852        | Long, 15½"SP        | 2              | 310921X             | 88                       | 62-35-50               | 62-19-25                 | 310735X              |
| -12     | —               | 6852        | Spi., 13"2P         | 2              | 8019X               | 130                      | 62-35-36               | 62-19-22                 | 310066X              |
| -13     | —               | 6852        | Spi., 15½"2P        | 1              | 310034X             | 130                      | "                      | "                        | "                    |
| -14     | Dia. T          | 6453        | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-33               | "                        | 8086X                |
| -15     | Peter Pirsch    | 6853-B      | Spi., 14"2P         | 2              | "                   | 126                      | 62-35-36               | "                        | 310066X              |
| -16     | Auto car        | 6453-A      | Rock, 15"TM         | 2              | 7005X               | 20                       | 62-35-35               | 62-19-31                 | 8086X                |
| -17     | —               | 6453-A      | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-33               | 62-19-22                 | "                    |
| -18     | Auto. Sprinkler | 6852        | L-R, 15"SP          | 1              | 310971X             | 27                       | 62-35-50               | 62-19-25                 | 310066X              |
| -19     | Mack            | 6452        | L-R, 15"SP          | 2              | 7043X               | 57                       | 62-35-49               | "                        | "                    |
| -20     | Auto car        | 6453-A      | Spi., 14"2P         | 2              | 62-518-9            | 111                      | 62-35-33               | 62-19-22                 | 8086X                |
| -21     | Seagrave        | 6453        | L-R, 15"SP          | 1              | 310971X             | 35                       | 62-35-35               | 62-19-25                 | 310066X              |
| -22     | —               | 6452        | L-R, 15"SP          | 2              | 7301X               | 112                      | 62-35-41               | 62-19-22                 | "                    |
| -23     | Auto car        | 6452        | Rock, 15"TM         | 2              | 7005X               | 20                       | 62-35-35               | 62-19-31                 | 8086X                |
| -24     | —               | 6853-J      | Long, 17"SP         | 1              | 310753X             | 31                       | 62-35-72               | 62-19-64                 | 310066X              |
| -25     | Crown Coach     | 6853        | —                   | —              | —                   | —                        | 62-35-36               | 62-19-22                 | "                    |
| -26     | Napco           | 6853-J      | Long, 17"SP         | 1              | 310753X             | 38                       | 62-35-65               | 62-19-64                 | 310735X              |
| -27     | Am. LaFrance    | 6453        | L-R, 14"2P          | 1              | 310802X             | 26                       | 62-35-81               | "                        | 310066X              |
| -28     | Crown Coach     | 6852        | Spi., 14"2P         | 1              | 310821X             | 189                      | 62-35-36               | 62-19-22                 | "                    |
| -29     | Am. LaFrance    | 6853        | L-R, 14"2P          | 1              | 310971X             | 27                       | 62-35-50               | 62-19-25                 | "                    |
| -30     | Crown Coach     | 6853        | Spi., 14"2P         | 1              | 310821X             | 189                      | 62-35-36               | 62-19-22                 | "                    |
| -31     | Seagrave        | 6852        | Spi., 13"2P         | 2              | 8019X               | 208                      | 62-35-36               | 62-19-22                 | 310066X              |
| -32     | —               | 6452        | Spi., 14"2P         | 1              | 310821X             | 112                      | 62-35-33               | "                        | "                    |
| -33     | Crown Coach     | 6452        | Long, 15½"SP        | 2              | 310921X             | 31                       | 62-35-31               | 62-19-45                 | "                    |
| -34     | Auto car        | 6453-A      | Rock, 15"TM         | 2              | 7005X               | 20                       | 62-35-35               | 62-19-31                 | 8090X                |
| -35     | —               | 6452        | Rock, 15"TM         | 2              | "                   | 20                       | "                      | "                        | 8086X                |
| -36     | Am. LaFrance    | 6852        | L-R, 14"2P          | 2              | 310802X             | 26                       | 62-35-65               | 62-19-64                 | 310066X              |
| -37     | Brockway        | 6452        | L-R, 15"SP          | 1              | 310971X             | 25                       | 62-35-49               | 62-19-25                 | "                    |
| -38     | Seagrave        | 6853        | Spi., 14"2P         | 2              | 8019X               | 208                      | 62-35-36               | 62-19-22                 | "                    |
| -39     | Crown Coach     | 6453        | Long, 17"SP         | 1              | 310753X             | 179                      | 62-35-81               | 62-19-50                 | "                    |
| -40     | FWD             | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 212                      | 62-35-36               | 62-19-22                 | "                    |



T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No.       | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|               | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>300179</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -1            | —                           | 7116X                  | —                  | —                  | 6-1-2251                             | 310181X                         | —                                 | 310736X                       |
| -2            | —                           | "                      | —                  | —                  | 5-1-3151                             | "                               | —                                 | "                             |
| -3            | —                           | "                      | —                  | —                  | 6-1-2251                             | "                               | —                                 | "                             |
| -4            | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -5            | —                           | "                      | —                  | —                  | 5-1-3151                             | "                               | —                                 | "                             |
| -6            | 311069X                     | 311604X                | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -7            | —                           | 7116X                  | —                  | —                  | 5-4-1661                             | 312012X                         | —                                 | 310886X                       |
| -8            | —                           | "                      | —                  | —                  | 5-1-3141                             | 8088X                           | —                                 | 310736X                       |
| -9            | 311069X                     | 311604X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -10           | —                           | 7116X                  | —                  | —                  | —                                    | 310181X                         | —                                 | "                             |
| -11           | —                           | 7116X                  | 62-452-3           | 62-453-5           | 5-1-3151                             | 8088X                           | —                                 | 310736X                       |
| -12           | —                           | "                      | —                  | —                  | 6-1-2251                             | 310181X                         | —                                 | "                             |
| -13           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -14           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -15           | —                           | "                      | —                  | —                  | 5-1-3151                             | "                               | —                                 | "                             |
| -16           | —                           | 7116X                  | —                  | —                  | —                                    | 310181X                         | —                                 | 310736X                       |
| -17           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -18           | 312590X                     | 310437X                | —                  | —                  | —                                    | 8088X                           | —                                 | "                             |
| -19           | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | 310181X                         | —                                 | "                             |
| -20           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -21           | —                           | 7116X                  | —                  | —                  | —                                    | 310181X                         | —                                 | 310736X                       |
| -22           | —                           | "                      | —                  | —                  | 6-1-2221                             | "                               | —                                 | "                             |
| -23           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -24           | —                           | "                      | —                  | —                  | 6-1-2251                             | "                               | —                                 | "                             |
| -25           | —                           | "                      | —                  | —                  | "                                    | "                               | —                                 | "                             |
| -26           | —                           | 7116X                  | —                  | —                  | 6-1-2251                             | 310181X                         | —                                 | 310736X                       |
| -27           | 311069X                     | 311604X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -28           | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | 8088X                           | —                                 | "                             |
| -29           | 312590                      | 310437X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -30           | —                           | 7116X                  | —                  | —                  | 6-1-2251                             | "                               | —                                 | "                             |
| -31           | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -32           | —                           | "                      | 62-452-3           | 62-453-5           | 6-1-2221                             | 310181X                         | —                                 | "                             |
| -33           | —                           | "                      | "                  | 62-453-4           | "                                    | "                               | —                                 | "                             |
| -34           | 310210X                     | 310157X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -35           | "                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -36           | 311069X                     | 311604X                | —                  | —                  | —                                    | 310181X                         | —                                 | 310736X                       |
| -37           | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | "                               | —                                 | "                             |
| -38           | —                           | "                      | —                  | —                  | —                                    | 8088X                           | —                                 | "                             |
| -39           | —                           | "                      | 62-452-3           | 62-453-5           | 6-1-2221                             | 310181X                         | —                                 | "                             |
| -40           | —                           | "                      | "                  | "                  | —                                    | 8088X                           | —                                 | "                             |

| Tab No.        | Used By       | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------|---------------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|                |               |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 300179 (Con't) |               |             |                     |                |                     |                          |                        |                          |                      |
| -41            | Seagrave      | 6452        | L-R, 15"SP          | 1              | 310971X             | 35                       | 62-35-35               | 62-19-25                 | 310066X              |
| -42            | FWD           | 6852        | Spi., 14"2P         | 1              | 8019X               | 154                      | 62-35-36               | 62-19-22                 | "                    |
| -43            | Am. LaFrance  | 6852        | L-R, 14"2P          | 2              | 310802X             | 26                       | 62-35-65               | 62-19-64                 | "                    |
| -44            | —             | 6352        | —                   | —              | —                   | —                        | 62-35-67               | 62-19-65                 | 62-15-33             |
| -45            | Seagrave      | 6852        | Spi., 14"2P         | 1              | 310821X             | 212                      | 62-35-36               | 62-19-22                 | 311238X              |
| -46            | FWD           | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 154                      | 62-35-36               | 62-19-22                 | 310066X              |
| -47            | Brockway      | 6852        | Spi., 14"2P         | 1              | 310821X             | 126                      | "                      | 310729X                  | "                    |
| -48            | —             | 6453-A      | —                   | —              | —                   | —                        | 62-35-68               | 62-19-65                 | 62-15-33             |
| -49            | —             | 6853        | L-R, 15"SP          | 2              | 310921X             | 27                       | 62-35-54               | 62-19-45                 | 311066X              |
| -50            | Peter Pirsch  | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                      | 62-35-36               | 62-19-22                 | "                    |
| -51            | Crown Coach   | 6452        | Spi., 14"2P         | 1              | 310821X             | 112                      | 62-35-33               | 62-19-22                 | 310066X              |
| -52            | Ward LaFrance | 6453        | L-R, 15"SP          | 2              | 7043X               | 178                      | 62-35-31               | 62-19-45                 | 310735X              |
| -53            | Brockway      | 6452        | L-R, 15"SP          | 1              | 310971X             | 28                       | 62-35-49               | 310302X                  | 310066X              |
| -54            | Brockway      | 6453        | L-R, 15"SP          | 1              | "                   | 28                       | "                      | "                        | "                    |
| -55            | Am. LaFrance  | 6852        | L-R, 15"SP          | 2              | 310921X             | 27                       | 62-35-54               | 62-19-45                 | "                    |
| -56            | —             | 6853-A      | Long, 17"SP         | 1              | 310753X             | 179                      | 62-35-65               | 62-19-50                 | 310066X              |
| -57            | Peter Pirsch  | 6853-B      | 14"2P               | 2              | 8019X               | 133                      | 62-35-36               | 62-19-22                 | "                    |
| -58            | Seagrave      | 6453        | L-R, 15"SP          | 2              | 310921X             | 35                       | 62-35-35               | 62-19-25                 | "                    |
| -59            | Am. LaFrance  | 6853        | L-R, 14"2P          | 1              | 310802X             | 26                       | 62-35-65               | 62-19-64                 | "                    |
| -60            | —             | 6852-F      | Spi., 14"2P         | 2              | 8019X               | 130                      | 62-35-58               | 62-19-22                 | "                    |
| -61            | —             | 6453        | L-R, 15"SP          | 1              | 310971X             | 28                       | 62-35-49               | 62-19-49                 | 310066X              |
| -62            | Fiat-Italy    | 6352-D      | Spi., 14"2P         | 1              | 310034X             | 130                      | 62-35-37               | 62-19-22                 | "                    |
| -63            | Fiat-Italy    | 6453-A      | Spi., 14"2P         | 1              | "                   | 130                      | 62-35-33               | "                        | "                    |
| -64            | Am. LaFrance  | 6852-M      | Spi., 14"2P         | 2              | 8019X               | 158                      | 62-35-58               | "                        | "                    |
| -65            | Crown Coach   | 6452        | L-R, 14"SP          | 2              | 310921X             | 31                       | 62-35-31               | 62-19-45                 | "                    |
| -66            | Ward LaFrance | 6453        | Spi., 14"2P         | 2              | 8019X               | 209                      | 62-35-33               | 62-19-22                 | 310066X              |
| -67            | —             | 6352        | L-R, 14"SP          | 2              | 310921X             | 31                       | 62-35-55               | 62-19-45                 | "                    |
| -68            | —             | 6852-D      | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-83               | 62-19-22                 | "                    |
| -69            | Cline         | 6852        | Long, 17"SP         | 1              | 310802X             | 187                      | 62-35-72               | 62-19-50                 | 310735X              |
| -70            | Maxim         | 6852        | Spi., 14"2P         | 1              | 310821X             | 212                      | 62-35-36               | 62-19-22                 | 312671X              |
| -71            | Crown Coach   | 6352        | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 310066X              |
| -72            | Seagrave      | 6853-B      | Spi., 14"2P         | 1              | 310821X             | 212                      | 62-35-36               | 62-19-22                 | 312671X              |
| -73            | —             | 6852        | Spi., 14"2P         | 1              | "                   | 198                      | "                      | "                        | 310066X              |
| -74            | Seagrave      | 6452        | L-R, 15"SP          | 2              | 310921X             | 35                       | 62-35-35               | 62-19-25                 | "                    |
| -75            | Warner-Swasey | 6453        | L-R, 15"SP          | 2              | 7043X               | 72                       | "                      | "                        | "                    |
| -76            | Fred E. Coper | 6852        | Spi., 14"2P         | 1              | 310821X             | 130                      | 62-35-36               | 62-19-22                 | 310066X              |
| -77            | Peter Pirsch  | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                      | "                      | "                        | "                    |
| -78            | —             | 6452        | Spi., 14"2P         | 2              | "                   | 112                      | 62-35-33               | "                        | "                    |
| -79            | DINA (Mex.)   | 6852        | Long, 17"SP         | 1              | 310802X             | 187                      | 62-35-72               | 62-19-50                 | 310753X              |
| -80            | Warner-Swasey | 6852        | L-R, 15"SP          | 2              | 7043X               | 72                       | 62-35-50               | 62-19-25                 | 310066X              |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (—) Brake Ass'y See Footnote | Shifter                |                          |                      |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |

**300179 (Con't)**

|     |         |         |           |           |          |         |   |         |
|-----|---------|---------|-----------|-----------|----------|---------|---|---------|
| -41 | —       | 7116X   | —         | —         | —        | 310181X | — | 310736X |
| -42 | —       | "       | —         | —         | —        | "       | — | "       |
| -43 | 311069X | 311604X | —         | —         | —        | 8088X   | — | "       |
| -44 | —       | 7116X   | —         | —         | —        | 310181X | — | "       |
| -45 | —       | "       | —         | —         | 5-1-3141 | 8088X   | — | "       |
| -46 | —       | 7116X   | —         | —         | —        | 310181X | — | 310736X |
| -47 | 311069X | 311604X | —         | —         | 6-1-2221 | "       | — | "       |
| -48 | —       | 7116X   | —         | —         | —        | "       | — | "       |
| -49 | —       | "       | —         | —         | —        | "       | — | "       |
| -50 | —       | "       | —         | —         | 6-1-2221 | "       | — | "       |
| -51 | —       | 7116X   | —         | —         | 5-1-3141 | 310181X | — | 310736X |
| -52 | —       | "       | —         | —         | —        | "       | — | "       |
| -53 | 311069X | 311604X | —         | —         | 5-1-3141 | 8088X   | — | "       |
| -54 | "       | "       | —         | —         | "        | 310181X | — | "       |
| -55 | 312590X | 310437X | —         | —         | —        | 8088X   | — | "       |
| -56 | —       | 7116X   | —         | —         | 5-1-3151 | 310181X | — | 310736X |
| -57 | —       | "       | —         | —         | 5-1-3141 | 8088X   | — | "       |
| -58 | —       | "       | —         | —         | —        | "       | — | "       |
| -59 | 311069X | 311604X | —         | —         | —        | 310181X | — | "       |
| -60 | —       | 7116X   | —         | —         | —        | "       | — | "       |
| -61 | 311069X | 311604X | —         | —         | —        | 310181X | — | 310736X |
| -62 | —       | 7116X   | —         | —         | —        | "       | — | "       |
| -63 | —       | "       | —         | —         | —        | "       | — | "       |
| -64 | —       | "       | —         | —         | —        | "       | — | "       |
| -65 | —       | "       | 62-452-2  | 62-452-1  | 5-1-3151 | "       | — | "       |
| -66 | —       | 7116X   | —         | —         | —        | 8088X   | — | 310736X |
| -67 | —       | "       | 62-452-2  | 62-452-1  | 5-1-3151 | 310181X | — | "       |
| -68 | —       | "       | 62-452-3  | 62-453-4  | 6-1-2221 | "       | — | "       |
| -69 | —       | "       | —         | —         | 5-4-1661 | 310451X | — | —       |
| -70 | 310210X | 310157X | —         | —         | 5-1-278X | 8088X   | — | 310736X |
| -71 | —       | 7116X   | 62-452-2  | 62-452-1  | 5-1-3151 | 310181X | — | 310736X |
| -72 | 310210X | 310157X | —         | —         | 5-1-278X | 8088X   | — | "       |
| -73 | —       | 7116X   | —         | —         | 6-1-2221 | "       | — | "       |
| -74 | —       | "       | —         | —         | —        | "       | — | "       |
| -75 | —       | "       | 62-452-3  | 62-453-4  | 5-1-3141 | "       | — | "       |
| -76 | —       | 7116X   | —         | —         | —        | 310181X | — | 310736X |
| -77 | —       | "       | —         | —         | 5-1-3141 | "       | — | "       |
| -78 | —       | "       | —         | —         | 5-1-3141 | "       | — | "       |
| -79 | —       | "       | 62-452-13 | 62-453-10 | 6-4-2361 | 310451X | — | 310886X |
| -80 | —       | "       | 62-452-3  | 62-453-4  | 5-1-3141 | 8088X   | — | 310736X |

| Tab No.                                              | Used By          | MODEL RATIO | For Use With Clutch | Clutch Housing |                         |                          | Main Drive Gear<br><br>A-1 | Front Bearing Cap<br><br>F-2 | Case Assembly<br><br>G-1 |
|------------------------------------------------------|------------------|-------------|---------------------|----------------|-------------------------|--------------------------|----------------------------|------------------------------|--------------------------|
|                                                      |                  |             |                     | S<br>A<br>E    | Assembly No.<br><br>E-2 | Rel. Code Pages<br>58-61 |                            |                              |                          |
| 300179 (Con't)                                       |                  |             |                     |                |                         |                          |                            |                              |                          |
| -81                                                  | —                | 6352        | Spi., 13"2P         | 2              | 8019X                   | 154                      | 62-35-37                   | 62-19-22                     | 310066X                  |
| -82                                                  | Mack             | 6452        | L-R, 15"SP          | 1              | 310971X                 | 28                       | 62-35-49                   | 310302X                      | "                        |
| -83                                                  | Peter Pirsch     | 6852        | Spi., 14"2P         | 2              | 8019X                   | 133                      | 62-35-36                   | 62-19-22                     | "                        |
| -84                                                  | Peter Pirsch     | 6853-B      | Spi., 14"2P         | 2              | "                       | 125                      | "                          | "                            | "                        |
| -85                                                  | Fred E. Cooper   | 6852-D      | Spi., 14"2P         | 2              | "                       | 130                      | 62-35-83                   | "                            | "                        |
| -86                                                  | —                | 6853-B      | Spi., 14"2P         | 2              | 8019X                   | 137                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -87                                                  | Ambulitter       | 6453        | L-R, 15"SP          | 2              | 310921X                 | 41                       | 62-35-35                   | 62-19-49                     | "                        |
| -88                                                  | —                | 6852-E      | Spi., 14"2P         | 2              | 8019X                   | —                        | 62-35-83                   | 62-19-22                     | 311238X                  |
| -89                                                  | FWD              | 6852        | Spi., 14"2P         | 2              | "                       | —                        | 62-35-36                   | "                            | 310066X                  |
| -90                                                  | —                | 6452-A      | Spi., 14"2P         | 2              | "                       | —                        | 62-35-33                   | "                            | 311238X                  |
| -91                                                  | Fred E. Cooper   | 6352        | Spi., 13"2P         | 1              | 310821X                 | 130                      | 62-35-37                   | 62-19-22                     | 310066X                  |
| -92                                                  | Fred E. Cooper   | 6352        | Spi., 13"2P         | 2              | 8019X                   | 198                      | "                          | "                            | "                        |
| -93                                                  | Wstrn Flyer      | 6453        | Long, 15"4A         | 2              | 7043X                   | 175                      | 62-35-31                   | 62-19-45                     | 310735X                  |
| -94                                                  | Maxim            | 6853-B      | Spi., 14"2P         | 1              | 310821X                 | 153                      | 62-35-36                   | 62-19-22                     | 8086X                    |
| -95                                                  | Fred E. Cooper   | 6352        | Spi., 14"2P         | —              | —                       | —                        | 62-35-37                   | "                            | 310066X                  |
| -96                                                  | Cummins          | 6452        | —                   | —              | —                       | 150                      | 62-35-33                   | 62-19-22                     | 310735X                  |
| -97                                                  | —                | 6452        | Spi., 14"2P         | 1              | 310821X                 | 112                      | "                          | "                            | 310066X                  |
| -98                                                  | —                | 6852        | Spi., 14"2P         | 2              | 8019X                   | 130                      | 62-35-36                   | "                            | "                        |
| -99                                                  | —                | 6853-B      | Spi., 14"2P         | 2              | "                       | 125                      | "                          | "                            | "                        |
| -100                                                 | Seagrave         | 6452        | Spi., 14"2P         | 1              | 310821X                 | 208                      | 62-35-33                   | "                            | "                        |
| -101                                                 | White FrtlNr     | 6852        | Spi., 13"2P         | 2              | 8019X                   | 137                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -102                                                 | —                | 6853        | —                   | —              | 310821X                 | 130                      | "                          | "                            | "                        |
| -103                                                 | Brookville Loco. | 6852        | Spi., 13"2P         | 2              | 8019X                   | 130                      | "                          | "                            | "                        |
| -104*                                                | Clev. Trencher   | 6452        | Spi., 14"SP         | 2              | 7041X                   | 19                       | 62-35-41                   | "                            | "                        |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                  |             |                     |                |                         |                          |                            |                              |                          |
| -105                                                 | FWD              | 6452        | Spi., 14"2P         | 2              | 8019X                   | 153                      | 62-35-33                   | 62-19-22                     | 310066X                  |
| -106                                                 | DINA (Mex.)      | 6453        | L-R, 14"2P          | 1              | 310821X                 | 130                      | 62-35-33                   | 62-19-22                     | 310066X                  |
| -107                                                 | Peter Pirsch     | 6852        | Spi., 14"2P         | 2              | 8019X                   | 133                      | 62-35-36                   | "                            | "                        |
| -108                                                 | Ward LaFrance    | 6452        | Spi., 14"2P         | 2              | 62-518-9                | 111                      | 62-35-33                   | "                            | 310735X                  |
| -109                                                 | Peter Pirsch     | 6852        | Spi., 14"2P         | 2              | 8019X                   | 200                      | 62-35-36                   | "                            | 310066X                  |
| -110                                                 | Peter Pirsch     | 6853-B      | Spi., 14"2P         | 2              | "                       | 196                      | "                          | "                            | "                        |
| -111                                                 | —                | 6852        | Spi., 14"2P         | 2              | 8019X                   | 133                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -112                                                 | Cline            | 6852        | Long, 17"SP         | 1              | 310802X                 | 187                      | 62-35-72                   | 62-19-50                     | 310735X                  |
| -113                                                 | Seagrave         | 6352        | L-R, 15"SP          | 2              | 310921X                 | 35                       | 62-35-34                   | 62-19-25                     | 310066X                  |
| -114                                                 | —                | 6453        | Spi., 14"2P         | 2              | 8019X                   | 208                      | 62-35-33                   | 62-19-22                     | "                        |
| -115                                                 | Mach             | 6452        | L-R, 15"SP          | 1              | 310971X                 | 44                       | 62-35-49                   | 310302X                      | 311487X                  |
| -116                                                 | DINA (Mex.)      | 6852-Q      | Long, 17"SP         | 1              | 310802X                 | 187                      | 62-35-79                   | 62-19-50                     | 310735X                  |
| -117                                                 | Harnischfeger    | 6453-A      | L-R, 15"SP          | 1              | 310971X                 | 34                       | 62-35-35                   | 62-19-25                     | 310066X                  |
| -118                                                 | Ward LaFrance    | 6453        | L-R, 15"SP          | 2              | 310921X                 | 100                      | 62-35-31                   | 62-19-45                     | 310735X                  |
| -119                                                 | Seagrave         | 6853        | L-R, 15"SP          | 2              | "                       | 35                       | 62-35-50                   | 62-19-25                     | 310066X                  |
| -120                                                 | Napco            | 6853-K      | Long, 17"SP         | 1              | 310753X                 | 38                       | 62-35-65                   | 62-19-64                     | "                        |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No.               | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|-----------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                       | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>300179 (Con't)</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -81                   | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2221                             | 310181X                         | —                                 | 310736X                       |
| -82                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X                            | "                               | —                                 | "                             |
| -83                   | —                           | 7116X                  | —                  | —                  | 5-1-3141                             | "                               | —                                 | "                             |
| -84                   | —                           | "                      | —                  | —                  | "                                    | 8088X                           | —                                 | "                             |
| -85                   | —                           | "                      | 62-452-3           | 62-453-4           | 6-1-2221                             | 310181X                         | —                                 | "                             |
| -86                   | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3141                             | 310181X                         | —                                 | 310736X                       |
| -87                   | 312590X                     | 310437X                | —                  | —                  | 5-1-3151                             | "                               | —                                 | "                             |
| -88                   | —                           | 7116X                  | 62-452-7           | —                  | —                                    | "                               | —                                 | "                             |
| -89                   | —                           | "                      | 62-452-3           | 62-453-5           | —                                    | 8088X                           | —                                 | "                             |
| -90                   | —                           | "                      | —                  | —                  | —                                    | 310181X                         | —                                 | "                             |
| -91                   | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2221                             | 310181X                         | —                                 | 310736X                       |
| -92                   | —                           | "                      | "                  | "                  | "                                    | 8088X                           | —                                 | "                             |
| -93                   | 312590X                     | 310437X                | —                  | —                  | 4-1-3841                             | 310181X                         | —                                 | 310438X                       |
| -94                   | 310210X                     | 310157X                | —                  | —                  | 6-1-2391                             | "                               | —                                 | 310736X                       |
| -95                   | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2221                             | "                               | —                                 | "                             |
| -96                   | —                           | 7116X                  | 62-452-13          | 62-453-10          | 6-4-2361                             | 310451X                         | —                                 | 310886X                       |
| -97                   | —                           | "                      | 62-452-3           | 62-453-5           | "                                    | 310181X                         | —                                 | 310736X                       |
| -98                   | —                           | "                      | "                  | "                  | "                                    | "                               | —                                 | "                             |
| -99                   | —                           | "                      | —                  | —                  | 5-1-3151                             | 8088X                           | —                                 | "                             |
| -100                  | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -101                  | —                           | 7116X                  | 62-452-3           | 62-453-5           | 5-1-3141                             | 310181X                         | —                                 | 310736X                       |
| -102                  | —                           | "                      | "                  | "                  | 6-4-2361                             | "                               | —                                 | "                             |
| -103                  | —                           | "                      | —                  | —                  | 6-1-2221                             | "                               | —                                 | "                             |
| -104                  | —                           | "                      | —                  | —                  | 5-1-3141                             | —                               | —                                 | "                             |
| -105                  | —                           | 7116X                  | 62-452-3           | 62-453-5           | —                                    | 310181X                         | —                                 | 310736X                       |
| -106                  | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X                            | 310181X                         | —                                 | 310736X                       |
| -107                  | —                           | 7116X                  | —                  | —                  | 6-1-2261                             | "                               | —                                 | "                             |
| -108                  | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -109                  | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | 310451X                         | —                                 | 310736-2X                     |
| -110                  | "                           | "                      | —                  | —                  | "                                    | 312012X                         | —                                 | "                             |
| -111                  | 311069X                     | 311604X                | —                  | —                  | 6-1-2261                             | 310451X                         | —                                 | 310736-2X                     |
| -112                  | —                           | 7116X                  | 62-452-13          | 62-453-10          | 5-4-1661                             | "                               | —                                 | 310886X                       |
| -113                  | —                           | "                      | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -114                  | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -115                  | 310210X                     | 310157X                | 62-452-3           | 62-453-7           | 6-1-2401X(14)                        | "                               | —                                 | "                             |
| -116                  | —                           | 7116X                  | 62-452-13          | 62-453-10          | 6-4-2361                             | 310451X                         | —                                 | 310886X                       |
| -117                  | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3151                             | 8088X                           | —                                 | 310736X                       |
| -118                  | —                           | "                      | —                  | —                  | —                                    | 310181X                         | —                                 | "                             |
| -119                  | —                           | "                      | —                  | —                  | —                                    | 8088X                           | —                                 | "                             |
| -120                  | 311069X                     | 311604X                | —                  | —                  | 6-1-2221                             | "                               | —                                 | "                             |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.        | Used By       | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------|---------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                |               |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300179 (Con't) |               |             |                     |                |                     |                       |                        |                          |                      |
| -121           | Ward LaFrance | 6452        | L-R, 15"SP          | 2              | 310921X             | 100                   | 62-35-31               | 62-19-45                 | 310066X              |
| -122           | White Frltnr  | 6352        | L-R, 14"SP          | 2              | "                   | 31                    | 62-35-55               | "                        | "                    |
| -123           | Hyster        | 6452-D      | Spi., 14"2P         | 2              | 8019X               | 131                   | 62-35-33               | "                        | "                    |
| -124           | Ward LaFrance | 6453        | L-R, 15"SP          | 2              | 310921X             | 100                   | 62-35-31               | "                        | "                    |
| -125           | —             | 6852        | Spi., 14"2P         | 2              | 8019X               | 133                   | 62-35-36               | 62-19-22                 | "                    |
| -126           | Ward LaFrance | 6453        | Spi., 14"2P         | 2              | 8019X               | 145                   | 62-35-33               | 62-19-22                 | 310735X              |
| -127           | Madsen        | 6853        | L-R, 14"SP          | 2              | 310921X             | 109                   | 62-35-54               | 62-19-45                 | 310066X              |
| -128           | Crown Coach   | 6352        | L-R, 15"SP          | 2              | "                   | 31                    | 62-35-34               | 62-19-25                 | "                    |
| -129           | Gillig Bros.  | 6852        | L-R, 14"SP          | 1              | 312057X             | 33                    | 62-35-95               | "                        | "                    |
| -130           | Crown Coach   | 6853        | Long, 17"SP         | 1              | 310802X             | 31                    | 62-35-65               | 62-19-64                 | "                    |
| -131           | —             | 6852        | Spi., 14"2P         | 2              | 8019X               | 146                   | 62-35-36               | 62-19-22                 | 310735X              |
| -132           | —             | 6352        | L-R, 14"SP          | 2              | 310921X             | 31                    | 62-35-55               | 62-19-45                 | 310066X              |
| -133           | Maron-Har'ton | 6352        | Spi., 14"2P         | 2              | 8019X               | 155                   | 62-35-37               | 62-19-22                 | 311487X              |
| -134           | —             | 6853        | L-R, 14"2P          | 1              | 310802X             | 28                    | 62-35-65               | 62-19-50                 | 310066X              |
| -135           | —             | 6852-Q      | Spi., 14"2P         | 1              | 8019X               | 146                   | 62-35-83               | 62-19-22                 | 310735X              |
| -136           | —             | 6852        | Long, 17"SP         | 1              | 310753X             | 38                    | 62-35-65               | 62-19-64                 | 310735X              |
| -137           | Chrysler      | 6452-A      | Spi., 14"2P         | 2              | 310821X             | 129                   | 62-35-33               | 62-19-22                 | 311012X              |
| -138           | Warner-Swasey | 6453        | Spi., 14"2P         | 2              | 8019X               | 208                   | "                      | "                        | 310066X              |
| -139           | Prevost       | 6852        | Long, 17"SP         | 1              | 310802X             | 88                    | 62-35-65               | 62-19-64                 | "                    |
| -140           | FWD           | 6853-B      | L-R, 15"SP          | 2              | 310921X             | 35                    | 62-35-50               | 62-19-25                 | "                    |
| -141           | FWD           | 6853-B      | Spi., 13"2P         | 2              | 8019X               | 142                   | 62-35-36               | 62-19-22                 | 310066X              |
| -142           | Warner-Swasey | 6852        | Spi., 14"2P         | 2              | "                   | 208                   | 62-35-36               | "                        | "                    |
| -143           | —             | 6853        | L-R, 15"SP          | 1              | 310971X             | 26                    | 62-35-50               | 62-19-25                 | "                    |
| -144           | —             | 6453-A      | L-R, 15"SP          | 1              | "                   | 29                    | 62-35-49               | 310302X                  | "                    |
| -145           | Gillig Bros.  | 6352        | L-R, 15"S           | 2              | 311883X             | 37                    | 62-35-66               | 62-19-25                 | "                    |
| -146           | —             | 6452-A      | Spi., 13"2P         | 2              | 311258X             | 168                   | 62-35-31               | 62-19-45                 | 310066X              |
| -147           | —             | 6453-A      | Spi., 14"2P         | 1              | 310821X             | 197                   | 62-35-33               | 62-19-22                 | 311788X              |
| -148           | —             | 6853-A      | Spi., 14"2P         | 2              | 8019X               | 128                   | 62-35-36               | "                        | 310066X              |
| -149           | —             | 6853-A      | L-R, 17"TC          | 1              | 310753X             | 96                    | 62-35-65               | 62-19-64                 | "                    |
| -150           | —             | 6452        | L-R, 15"SP          | 1              | 310971X             | 28                    | 62-35-49               | 310302X                  | 311681X              |
| -151           | —             | 6852-G      | Spi., 14"2P         | 1              | 310821X             | 130                   | 62-35-73               | 62-19-22                 | 310066X              |
| -152           | Chrysler      | 6452-A      | Spi., 14"2P         | 1              | "                   | 129                   | 62-35-33               | "                        | 311012X              |
| -153           | —             | 6352        | Spi., 13"2P         | 1              | "                   | 130                   | 62-35-37               | "                        | 310066X              |
| -154           | —             | 6452        | —                   | 2              | 8019X               | 193                   | 62-35-33               | "                        | "                    |
| -155           | —             | 6853-B      | —                   | 2              | "                   | 154                   | 62-35-36               | "                        | "                    |
| -156           | —             | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                   | 62-35-36               | 62-19-22                 | 310735X              |
| -157           | FWD           | 6852        | —                   | 2              | 310921X             | 35                    | 62-35-50               | 62-19-25                 | 310066X              |
| -158           | —             | 6352        | Spi., 14"2P         | 3              | 7969X               | 23                    | 62-35-91               | 62-19-22                 | 310735X              |
| -159           | —             | 6852-F      | Spi., 14"2P         | 1              | 310821X             | 137                   | 62-35-58               | "                        | 310066X              |
| -160*          | —             | 6452-D      | Spi., 14"2P         | 2              | 8019X               | 131                   | 62-35-33               | 62-19-61                 | "                    |

\*Reversed Blocked Out

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No.               | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|-----------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                       | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>300179 (Con't)</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -121                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -122                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -123                  | —                           | "                      | 62-452-3           | —                  | —                                    | 310451X                            | —                                    | 310736X                          |
| -124                  | —                           | "                      | —                  | —                  | —                                    | 8088X                              | —                                    | "                                |
| -125                  | 311069X                     | 311604X                | —                  | —                  | 6-1-2221                             | 310451X                            | —                                    | "                                |
| -126                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -127                  | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3151                             | 312694X                            | —                                    | 310789X                          |
| -128                  | —                           | "                      | 62-452-2           | 62-452-1           | "                                    | 8088X                              | —                                    | 310736X                          |
| -129                  | —                           | "                      | 62-452-3           | 62-453-5           | 6-1-2251                             | "                                  | —                                    | 310736-2X                        |
| -130                  | —                           | "                      | 62-452-2           | 62-452-1           | "                                    | "                                  | —                                    | 310736X                          |
| -131                  | —                           | 7116X                  | 62-452-13          | 62-453-10          | 6-4-2361                             | 310451X                            | —                                    | 310886X                          |
| -132                  | —                           | "                      | —                  | —                  | 5-4-1661                             | 8088X                              | —                                    | 310736X                          |
| -133                  | 310210X                     | 310157X                | —                  | —                  | 5-1-3271                             | "                                  | —                                    | "                                |
| -134                  | —                           | 7116X                  | —                  | —                  | 6-4-2361                             | "                                  | —                                    | "                                |
| -135                  | —                           | "                      | 62-452-13          | 62-453-10          | "                                    | 310451X                            | —                                    | 310886X                          |
| -136                  | —                           | 7116X                  | 62-452-3           | —                  | 6-1-2221                             | 8088X                              | —                                    | 310736X                          |
| -137                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -138                  | —                           | "                      | 62-452-3           | —                  | 5-1-3141                             | "                                  | —                                    | "                                |
| -139                  | —                           | "                      | —                  | —                  | 6-1-2221                             | "                                  | —                                    | "                                |
| -140                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -141                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -142                  | —                           | "                      | 62-452-3           | 62-453-5           | 5-1-3141                             | "                                  | —                                    | "                                |
| -143                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | 311569X                          |
| -144                  | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | "                                  | —                                    | 310736X                          |
| -145                  | —                           | 7116X                  | —                  | —                  | "                                    | 312012X                            | —                                    | 310736-3X                        |
| -146                  | —                           | 7116X                  | 62-452-6           | —                  | 5-1-3151                             | 8088X                              | —                                    | 310736X                          |
| -147                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | 311748X                          |
| -148                  | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3141                             | "                                  | —                                    | 310736X                          |
| -149                  | —                           | "                      | —                  | 62-453-5           | 5-1-3191                             | "                                  | —                                    | "                                |
| -150                  | 310210X                     | 310157X                | "                  | 62-453-7           | 6-1-2401X(14)                        | "                                  | —                                    | "                                |
| -151                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -152                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | 311748X                          |
| -153                  | —                           | "                      | 62-452-2           | 62-452-1           | 6-1-2221                             | "                                  | —                                    | 310736X                          |
| -154                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -155                  | —                           | "                      | 62-452-3           | 62-453-5           | —                                    | "                                  | —                                    | "                                |
| -156                  | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | 310451X                            | —                                    | —                                |
| -157                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -158                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -159                  | —                           | "                      | 62-452-6           | 62-453-9           | 6-1-2261                             | "                                  | —                                    | "                                |
| -160                  | 311069X                     | 311604X                | —                  | —                  | —                                    | 310451X                            | —                                    | "                                |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                                              | Used By        | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|------------------------------------------------------|----------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                                                      |                |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300179 (Con't)                                       |                |             |                     |                |                     |                       |                        |                          |                      |
| -161                                                 | —              | 6452        | —                   | 1              | 310971X             | 28                    | 62-35-49               | 310302X                  | 311448X              |
| -162                                                 | —              | 6453        | L-R, 15"SP          | 2              | 310921X             | 35                    | 62-35-35               | 62-19-25                 | 311487X              |
| -163                                                 | —              | 6852        | L-R, 14"2P          | 1              | 310802X             | 40                    | 62-35-65               | 62-19-64                 | 310735X              |
| -164                                                 | —              | 6852        | L-R, 14"2P          | 2              | 310475X             | 89                    | "                      | "                        | 310066X              |
| -165                                                 | —              | 6853-B      | Spi., 14"2P         | 2              | 8019X               | 125                   | 62-35-36               | 62-19-22                 | 310735X              |
| -166                                                 | —              | 6453-A      | Spi., 14"2P         | 2              | 8019X               | 154                   | 62-35-36               | 62-19-22                 | 8086X                |
| -167*                                                | —              | 6853-K      | —                   | —              | —                   | —                     | 62-35-94               | —                        | 62-15-51             |
| *Reversed Blocked Out                                |                |             |                     |                |                     |                       |                        |                          |                      |
| -168                                                 | —              | 6453-A      | Spi., 14"2P         | 1              | 7043X               | 62                    | 62-35-31               | 62-19-45                 | 310066X              |
| -169                                                 | —              | 6452        | L-R, 15"SP          | 2              | 310921X             | 35                    | 62-35-35               | 62-19-25                 | "                    |
| -170                                                 | —              | 6853        | Spi., 14"2P         | 1              | 310821X             | 130                   | 62-35-36               | 62-19-22                 | "                    |
| -171                                                 | —              | 6853        | Spi., 14"2P         | 2              | 8019X               | 130                   | 62-35-36               | 62-19-22                 | 310066X              |
| -172                                                 | —              | 6452        | Spi., 14"2P         | 2              | "                   | 145                   | 62-35-33               | "                        | "                    |
| -173                                                 | —              | 6453-A      | Spi., 14"2P         | 2              | 310821X             | 137                   | "                      | 310729X                  | 310735X              |
| -174                                                 | —              | 6852        | —                   | 2              | 311939X             | 62                    | 62-35-65               | 62-19-64                 | 310066X              |
| -175                                                 | —              | 6852        | L-R, 17"SP          | 1              | 310753X             | 109                   | "                      | "                        | 310735X              |
| -176                                                 | —              | 6852        | L-R, 15"SP          | 2              | 310921X             | 84                    | 62-35-54               | 62-19-45                 | 310066X              |
| -177*                                                | Clev. Trencher | 6452        | Spi., 14"2P         | 2              | 8019X               | 190                   | 62-35-33               | 62-19-22                 | "                    |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |             |                     |                |                     |                       |                        |                          |                      |
| -178                                                 | —              | 6852        | L-R, 14"2P          | 2              | 311939X             | 67                    | 62-35-65               | 62-19-64                 | "                    |
| -179                                                 | —              | 6853-A      | Spi., 14"2P         | 1              | 310821X             | 154                   | 62-35-36               | 62-19-22                 | "                    |
| -180                                                 | —              | 6852        | Spi., 14"2P         | 1              | 310814X             | 11                    | "                      | "                        | "                    |
| -181                                                 | —              | 6453        | Long, 15"SP         | 2              | 310921X             | 36                    | 62-35-31               | 62-19-45                 | 310066X              |
| -182                                                 | —              | 6352        | Spi., 14"2P         | 2              | 8019X               | 120                   | 62-35-37               | 62-19-22                 | 310735X              |
| -183                                                 | —              | 6853        | —                   | 2              | "                   | 198                   | 62-35-36               | "                        | 310066X              |
| -184                                                 | —              | 6853-B      | L-R, 15"SP          | 2              | 310921X             | 35                    | 62-35-50               | 62-19-25                 | 8086X                |
| -185                                                 | —              | 6352        | L-R, 14"2P          | 2              | "                   | 35                    | 62-35-55               | 62-19-45                 | 310735X              |
| -186                                                 | —              | 6453        | L-R, 15"DP          | 2              | 310921X             | 37                    | 62-35-49               | 62-19-25                 | 310066X              |
| -187                                                 | —              | 6453        | —                   | 1              | 310971X             | 35                    | 62-35-35               | "                        | "                    |
| -188                                                 | —              | 6852-K      | —                   | 2              | 8019X               | 208                   | 62-35-73               | 62-19-22                 | "                    |
| -189                                                 | —              | 6452        | L-R, 15"SP          | 1              | 310971X             | 28                    | 62-35-49               | 310302X                  | "                    |
| -190                                                 | —              | 6352        | —                   | 2              | 310939X             | 37                    | 62-35-86               | 62-19-64                 | "                    |
| -191                                                 | —              | 6853        | L-R, 14"2P          | 2              | 8019X               | 125                   | 62-35-36               | 62-19-22                 | 310735X              |
| -192                                                 | —              | 6452        | —                   | 2              | "                   | 193                   | 62-35-33               | "                        | 310066X              |
| -193                                                 | —              | 6852        | —                   | 1              | 310802X             | 24                    | 62-35-65               | 62-19-50                 | "                    |
| -194                                                 | —              | 6853-A      | L-R, 14"2P          | 1              | 310821X             | 148                   | 62-35-36               | 62-19-22                 | 8086X                |
| -195                                                 | —              | 6853-C      | L-R, 14"2P          | 1              | "                   | 137                   | 62-35-83               | "                        | 310066X              |
| -196                                                 | —              | 6352        | L-R, 14"2P          | 2              | 8019X               | 154                   | 62-35-37               | 62-19-22                 | 310735X              |
| -197                                                 | —              | 6853        | —                   | 2              | 102C-474            | —                     | 62-35-87               | 62-19-34                 | 310066X              |
| -198                                                 | —              | 6853-A      | —                   | 2              | 8019X               | 208                   | 62-35-36               | 62-19-22                 | "                    |
| -199                                                 | —              | 6852        | —                   | 2              | "                   | 198                   | "                      | "                        | "                    |
| -200                                                 | —              | 6452        | —                   | 2              | 310921X             | 35                    | 62-35-35               | 62-19-25                 | "                    |



# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |

**300179 (Con't)**

|      |         |         |          |          |           |         |   |           |
|------|---------|---------|----------|----------|-----------|---------|---|-----------|
| -161 | 311069X | 311604X | —        | —        | 5-1-3141  | 8088X   | — | 310736X   |
| -162 | 310210X | 310157X | —        | —        | —         | "       | — | "         |
| -163 | —       | 7116X   | —        | —        | —         | "       | — | "         |
| -164 | —       | "       | —        | —        | 6-1-2221  | "       | — | "         |
| -165 | 311069X | 311604X | —        | —        | "         | 310451X | — | 310736-2X |
| -166 | 310210X | 310157X | —        | —        | 5-1-278X  | 8088X   | — | 310736X   |
| -167 | —       | —       | —        | —        | —         | 311020X | — | "         |
| -168 | —       | 7116X   | —        | —        | —         | 8088X   | — | 310736X   |
| -169 | —       | "       | —        | —        | —         | "       | — | —         |
| -170 | —       | "       | —        | —        | —         | "       | — | 310736X   |
| -171 | —       | 7116X   | 62-452-3 | 62-453-5 | 6-4-2361  | 8088X   | — | 310736X   |
| -172 | —       | "       | —        | —        | —         | "       | — | "         |
| -173 | 311069X | 311604X | —        | —        | 6-4-2361  | "       | — | "         |
| -174 | —       | 7116X   | —        | —        | 6-1-2221  | "       | — | "         |
| -175 | —       | "       | 62-452-3 | 62-453-4 | 5-1-3151  | 310451X | — | 310789X   |
| -176 | 311069X | 311604X | —        | —        | —         | 8088X   | — | 311569X   |
| -177 | —       | 7116X   | —        | —        | 5-1-3141  | 312435X | — | 310736X   |
| -178 | —       | 7116X   | —        | —        | —         | 8088X   | — | 310736X   |
| -179 | —       | "       | 62-452-3 | 62-453-5 | —         | "       | — | "         |
| -180 | —       | "       | —        | —        | —         | "       | — | 311732X   |
| -181 | —       | 7116X   | —        | —        | 5-1-3141  | 310451X | — | 310789X   |
| -182 | —       | "       | —        | —        | —         | 8088X   | — | 310736X   |
| -183 | —       | "       | —        | —        | —         | "       | — | "         |
| -184 | 310210X | 310157X | —        | —        | —         | "       | — | "         |
| -185 | —       | 7116X   | —        | —        | —         | "       | — | —         |
| -186 | —       | 7116X   | —        | —        | 4-1-3141  | 8088X   | — | 310736-2X |
| -187 | —       | "       | 62-452-3 | 62-453-4 | "         | "       | — | 310736X   |
| -188 | —       | "       | "        | 62-453-5 | "         | "       | — | "         |
| -189 | 311069X | 311604X | —        | —        | 6-1-2221  | "       | — | "         |
| -190 | —       | 7116X   | —        | —        | —         | "       | — | "         |
| -191 | 311069X | 311604X | —        | —        | 5-1-3141  | 310451X | — | 310736-2X |
| -192 | —       | 7116X   | 62-452-3 | 62-453-4 | "         | 8088X   | — | 310736X   |
| -193 | —       | "       | "        | 62-453-5 | 6-1-2251  | "       | — | "         |
| -194 | 310210X | 310157X | —        | —        | 6-1-2801X | "       | — | "         |
| -195 | —       | 7116X   | —        | —        | —         | "       | — | "         |
| -196 | 311069X | 311604X | —        | —        | 6-1-2261  | 310451X | — | 310736-2X |
| -197 | —       | 7116X   | —        | —        | 6-1-2221  | 8088X   | — | 310736X   |
| -198 | —       | "       | —        | —        | —         | "       | — | "         |
| -199 | —       | "       | —        | —        | 5-1-3141  | "       | — | "         |
| -200 | —       | "       | 62-452-3 | 62-453-4 | "         | "       | — | "         |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.        | Used By    | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------|------------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                |            |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300179 (Con't) |            |             |                     |                |                     |                       |                        |                          |                      |
| -201           | —          | 6853-A      | L-R, 14"2P          | 2              | 311939X             | 67                    | 62-35-65               | 62-19-64                 | 310066X              |
| -202           | —          | 6853-A      | L-R, 14"2P          | 2              | 310821X             | 142                   | 62-35-36               | 62-19-22                 | "                    |
| -203           | —          | 6853-A      | —                   | 2              | 8019X               | 207                   | "                      | "                        | "                    |
| -204           | —          | 6853        | L-R, 15"SP          | 2              | 310921X             | 27                    | 62-35-54               | 62-19-45                 | "                    |
| -205           | —          | 6852        | —                   | 1              | 310821X             | 212                   | 62-35-36               | 62-19-22                 | "                    |
|                |            |             |                     |                |                     |                       |                        |                          |                      |
| -206           | —          | 6853-A      | —                   | 1              | 311699X             | 76                    | 62-35-65               | 62-19-64                 | 310066X              |
| -207           | —          | 6852-R      | —                   | 2              | 311939X             | 109                   | "                      | "                        | "                    |
| -208           | —          | 6852        | —                   | 1              | 310821X             | 194                   | 62-35-36               | 62-19-22                 | "                    |
| -209           | —          | 6853-B      | —                   | 1              | "                   | 81                    | "                      | "                        | 311681X              |
| -210           | —          | 6852-C      | —                   | 2              | 312283X             | 35                    | 62-35-50               | 62-19-25                 | 310066X              |
|                |            |             |                     |                |                     |                       |                        |                          |                      |
| -211           | —          | 6452        | —                   | 1              | 310821X             | 193                   | 62-35-33               | 62-19-22                 | 310066X              |
| -212           | —          | 6853        | L-R, 15"SP          | 2              | 310921X             | 27                    | 62-35-50               | 62-19-25                 | "                    |
| -213           | —          | 6453-A      | —                   | 2              | 8019X               | 209                   | 62-35-33               | 62-19-22                 | "                    |
| -214           | —          | 6852        | —                   | 1              | 311699X             | 100                   | 62-35-65               | 62-19-64                 | "                    |
| -215           | —          | 6852-F      | —                   | 1              | 310821X             | 201                   | 62-35-58               | 62-19-22                 | "                    |
|                |            |             |                     |                |                     |                       |                        |                          |                      |
| -216           | —          | 6852-F      | —                   | 2              | 8019X               | 201                   | 62-35-58               | 62-19-22                 | 310066X              |
| -217           | —          | 6852-F      | —                   | 1              | 311847X             | —                     | 62-35-92               | 62-19-64                 | "                    |
| -218           | —          | 6352        | —                   | 2              | 311939X             | 109                   | 62-35-86               | "                        | "                    |
| -219           | —          | 6852        | —                   | 1              | 310821X             | 212                   | 62-35-36               | 62-19-22                 | 311448X              |
| -220           | —          | 6853-C      | —                   | 1              | 311699X             | 100                   | 62-35-79               | 62-19-64                 | 310066X              |
|                |            |             |                     |                |                     |                       |                        |                          |                      |
| -221           | —          | 6852        | —                   | 2              | 102C-474            | —                     | 62-35-87               | 62-19-34                 | 310066X              |
| -222           | —          | 6853-D      | —                   | —              | —                   | —                     | 62-35-36               | 62-19-22                 | "                    |
| -223           | —          | 6853-B      | —                   | 1              | 310821X             | 200                   | "                      | "                        | "                    |
| -224           | —          | 6453        | —                   | 2              | 310921X             | 100                   | 62-35-31               | 62-19-45                 | "                    |
| 300207         |            |             |                     |                |                     |                       |                        |                          |                      |
| -1             | Van Doorne | 6352        | Rock, 15"SP         | 2              | 102C-509            | —                     | 62-35-45               | 310302X                  | 310503X              |
| -2             | Van Doorne | 6352        | Rock, 15"SP         | 2              | "                   | —                     | "                      | "                        | "                    |
| 300212         |            |             |                     |                |                     |                       |                        |                          |                      |
| -1             | —          | 6854-F      | Spi., 14"2P         | 1              | 310613X             | 160                   | 62-35-58               | 62-19-22                 | 310728X              |
| -2             | Ambulitter | 6454        | Rock, 14"SP         | 2              | 102C-474            | —                     | 62-35-74               | 62-19-34                 | 310441X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.               | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Ass'y See Footnote         | Shifter                            |                                      |                                  |
|-----------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                       | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>300179 (Con't)</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -201                  | —                           | 7116X                  | —                  | —                  | —                                    | 310159X                            | —                                    | 310736X                          |
| -202                  | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3141                             | 8088X                              | —                                    | —                                |
| -203                  | —                           | "                      | "                  | "                  | 6-1-2221                             | "                                  | —                                    | "                                |
| -204                  | 311069X                     | 311604X                | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -205                  | —                           | 7116X                  | 62-452-3           | 62-453-5           | —                                    | "                                  | —                                    | "                                |
| -206                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -207                  | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3151                             | "                                  | —                                    | "                                |
| -208                  | —                           | "                      | "                  | 62-453-5           | 6-1-2251                             | 312012X                            | —                                    | 310736-3X                        |
| -209                  | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X                            | 8088X                              | —                                    | 310736X                          |
| -210                  | —                           | 7116X                  | 62-452-3           | 62-453-5           | 5-1-3141                             | 312012X                            | —                                    | 310736-3X                        |
| -211                  | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3141                             | 8088X                              | —                                    | 310736X                          |
| -212                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -213                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -214                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -215                  | —                           | "                      | 62-452-3           | 62-453-4           | 6-1-2221                             | "                                  | —                                    | "                                |
| -216                  | —                           | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2221                             | 8088X                              | —                                    | 310736X                          |
| -217                  | —                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | —                                |
| -218                  | —                           | "                      | 62-452-3           | 62-453-4           | "                                    | "                                  | —                                    | 310736X                          |
| -219                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -220                  | —                           | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -221                  | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | 8088X                              | —                                    | 310736X                          |
| -222                  | —                           | "                      | 62-452-3           | 62-453-4           | 6-1-2251                             | "                                  | —                                    | "                                |
| -223                  | 311069X                     | 311604X                | —                  | —                  | 5-1-3141                             | 312012X                            | —                                    | 310736-2X                        |
| -224                  | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| <b>300207</b>         |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                    | —                           | 62-19-43               | —                  | —                  | 6-1-198X                             | 310159X                            | —                                    | 310736X                          |
| -2                    | —                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | "                                |
| <b>300212</b>         |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                    | —                           | 7116X                  | —                  | —                  | 6-1-2221                             | 310159X                            | —                                    | 310736X                          |
| -2                    | —                           | 310437X                | —                  | —                  | 5-1-3151                             | "                                  | —                                    | "                                |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No. | Used By  | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|---------|----------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|         |          |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 300215  |          |             |                     |                |                     |                          |                        |                          |                      |
| -1      | IHC      | 6352        | —                   | 2              | 62-518-8            | —                        | 62-35-75               | 62-19-34                 | 8086X                |
| -2      | IHC      | 6453        | —                   | 2              | "                   | —                        | 62-35-74               | "                        | "                    |
| -3      | IHC      | 6352        | —                   | 2              | "                   | —                        | 62-35-75               | "                        | "                    |
| -4      | IHC      | 6352        | —                   | 2              | "                   | —                        | 62-35-82               | "                        | 310066X              |
| -5      | IHC      | 6852-C      | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-87               | "                        | "                    |
| -6      | IHC      | 6352        | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 310066X              |
| -7      | IHC      | 6352        | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-37               | 62-19-22                 | "                    |
| -8      | IHC      | 6852-C      | Spi., 14"2P         | 2              | "                   | 198                      | 62-35-36               | "                        | "                    |
| -9      | IHC      | 6452        | —                   | 2              | 102C-474            | —                        | 62-35-111              | 62-19-34                 | "                    |
| -10     | IHC      | 6352        | —                   | 2              | 62-518-8            | —                        | 62-35-82               | "                        | "                    |
| -11     | IHC      | 6352        | Rock                | 2              | 102C-474            | —                        | 62-35-82               | 62-19-34                 | 311545X              |
| -12     | IHC      | 6352        | Rock                | 2              | "                   | —                        | "                      | "                        | 310066X              |
| -13     | IHC      | 6853-C      | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-83               | 62-19-22                 | "                    |
| -14     | IHC      | 6852-E      | —                   | 2              | 102C-474            | —                        | 62-35-88               | 62-19-73                 | "                    |
| -15     | IHC      | 6852-E      | —                   | 1              | 310821X             | —                        | 62-35-83               | 62-19-22                 | "                    |
| -16     | IHC      | 6852-G      | —                   | 2              | 102C-474            | —                        | 62-35-113              | 62-19-34                 | 310066X              |
| -17     | IHC      | 6852-G      | —                   | 2              | 8019X               | —                        | 62-35-73               | 62-19-22                 | "                    |
| -18     | IHC      | 6853-C      | —                   | 2              | 102C-474            | —                        | 62-35-88               | 62-19-73                 | "                    |
| -19     | IHC      | 6852-G      | —                   | 1              | 310821X             | —                        | 62-35-73               | 62-19-22                 | "                    |
| -20     | IHC      | 6852-G      | —                   | 1              | "                   | —                        | "                      | "                        | "                    |
| -21     | IHC      | 6853-C      | —                   | 1              | 310821X             | —                        | 62-35-83               | 62-19-22                 | 310066X              |
| -22     | IHC      | 6853-C      | —                   | 2              | 8019X               | —                        | "                      | "                        | "                    |
| -23     | IHC      | 6853-C      | —                   | 1              | 310821X             | —                        | "                      | "                        | "                    |
| -24     | IHC      | 6352        | —                   | 2              | 102C-474            | —                        | 62-35-82               | 62-19-34                 | "                    |
| -25     | IHC      | 6852-K      | —                   | 1              | 310821X             | —                        | 62-35-73               | 62-19-22                 | "                    |
| -26     | IHC      | 6352-B      | —                   | 2              | 102C-474            | —                        | 62-35-75               | 62-19-34                 | 310066X              |
| -27     | IHC      | 6852-G      | —                   | 2              | "                   | —                        | 62-35-80               | "                        | "                    |
| -28     | IHC      | 6852-S      | —                   | 1              | 310821X             | —                        | 62-35-83               | 62-19-22                 | "                    |
| -29     | IHC      | 6852-G      | —                   | 2              | 8019X               | —                        | 62-35-73               | "                        | "                    |
| 300216  |          |             |                     |                |                     |                          |                        |                          |                      |
| -1      | —        | 6852        | —                   | —              | —                   | —                        | 62-35-76               | 62-19-59                 | 62-15-33             |
| -2      | Chrysler | 6852-G      | Rock, 15"SP         | 2              | 7043X               | —                        | 62-35-77               | 62-19-45                 | 311788X              |
| -3      | Cummins  | 6453-A      | L-R, 15"ML          | 2              | 310921X             | 88                       | 62-35-35               | 62-19-25                 | 310498X              |
| -4      | Chrysler | 6852-G      | Rock, 15"SP         | —              | —                   | —                        | 62-35-77               | 62-19-45                 | 311012X              |
| -5      | Brockway | 6853-C      | L-R, 14"2P          | 1              | 310753X             | 30                       | 62-35-79               | 62-19-36                 | 8086X                |
| -6      | —        | 6352-A      | Rock, 14"TT         | 2              | 7046X               | —                        | 62-35-55               | 62-19-45                 | 311238X              |
| -7      | IHC      | 6352        | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37               | 62-19-22                 | 310066X              |
| -8      | —        | 6853        | L-R, 15"DP          | 2              | 310921X             | 91                       | 62-35-50               | 62-19-25                 | "                    |
| -9      | —        | 6853-C      | Long, 14"SP         | 2              | 311258X             | —                        | 62-35-90               | 62-19-45                 | 311765X              |
| -10     | Chrysler | 6352        | —                   | 2              | 7043X               | —                        | 62-35-55               | "                        | 311788X              |
| -11     | —        | 6352-B      | —                   | 2              | 7046X               | —                        | 62-35-55               | 62-19-45                 | 311788X              |
| -12     | —        | 6852-G      | —                   | 2              | "                   | —                        | 62-35-77               | "                        | "                    |
| -13     | —        | 6453        | —                   | 2              | 310921X             | 67                       | 62-35-35               | 62-19-25                 | 310498X              |
| -14     | Chrysler | 6352-A      | —                   | 2              | 7046X               | —                        | 62-35-55               | 62-19-45                 | 311788X              |
| -15     | Chrysler | 6452-A      | —                   | 2              | "                   | —                        | 62-35-31               | "                        | 62-15-64-1X          |
| -16     | Chrysler | 6352-A      | Rock, 14"TT         | 2              | "                   | —                        | 62-35-55               | "                        | "                    |
| -17     | IHC      | 6452-A      | —                   | 2              | 311939X             | 56                       | 62-35-81               | 62-19-64                 | 311487X              |
| -18     | Chrysler | 6452-B      | —                   | 2              | 7046X               | —                        | 62-35-31               | 62-19-45                 | 311788X              |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |

**300215**

|     |         |         |          |   |   |         |           |         |
|-----|---------|---------|----------|---|---|---------|-----------|---------|
| -1  | 310210X | 310157X | —        | — | — | 310930X | —         | 310929X |
| -2  | "       | "       | —        | — | — | "       | —         | "       |
| -3  | "       | "       | —        | — | — | 8091X   | —         | —       |
| -4  | —       | 7116X   | 62-452-5 | — | — | —       | 311064X   | —       |
| -5  | 311069X | 311604X | —        | — | — | 312011X | —         | —       |
| -6  | 311069X | 311604X | —        | — | — | 311652X | —         | —       |
| -7  | "       | "       | —        | — | — | 312011X | —         | —       |
| -8  | "       | "       | —        | — | — | 311652X | —         | —       |
| -9  | "       | "       | 62-452-5 | — | — | 311020X | —         | —       |
| -10 | —       | 7116X   | "        | — | — | 312022X | —         | —       |
| -11 | 311069X | 311604X | —        | — | — | 311652X | —         | —       |
| -12 | "       | "       | —        | — | — | 311020X | 311704-5X | —       |
| -13 | —       | 7116X   | —        | — | — | 311652X | —         | —       |
| -14 | 311069X | 311604X | —        | — | — | "       | —         | —       |
| -15 | —       | 7116X   | —        | — | — | 312011X | —         | —       |
| -16 | 311069X | 311604X | —        | — | — | 312011X | —         | —       |
| -17 | —       | 7116X   | —        | — | — | "       | —         | —       |
| -18 | 311069X | 311604X | —        | — | — | 311652X | —         | —       |
| -19 | "       | "       | —        | — | — | 312011X | —         | —       |
| -20 | "       | "       | —        | — | — | 311020X | 312176X   | —       |
| -21 | —       | 7116X   | —        | — | — | 311652X | —         | —       |
| -22 | —       | "       | —        | — | — | "       | 311704-6X | —       |
| -23 | —       | "       | —        | — | — | "       | 312176X   | —       |
| -24 | 311069X | 311604X | —        | — | — | 311020X | 311704-7X | —       |
| -25 | —       | 7116X   | —        | — | — | 312011X | —         | —       |
| -26 | —       | 7116X   | 62-452-5 | — | — | 311020X | 311200X   | —       |
| -27 | 311069X | 311604X | —        | — | — | "       | 311704-5X | —       |
| -28 | —       | 7116X   | —        | — | — | 312011X | —         | —       |
| -29 | —       | "       | —        | — | — | 311652X | 311704-1X | —       |

**300216**

|     |         |         |          |          |             |         |           |   |
|-----|---------|---------|----------|----------|-------------|---------|-----------|---|
| -1  | —       | 7116X   | —        | —        | —           | 311020X | 310104X   | — |
| -2  | —       | "       | —        | —        | —           | "       | —         | — |
| -3  | —       | "       | —        | —        | 5-1-3141(2) | "       | 8091X     | — |
| -4  | —       | "       | —        | —        | —           | —       | —         | — |
| -5  | 310210X | 310157X | 62-452-3 | 62-453-4 | 6-1-2801X   | 311020X | 310486-5X | — |
| -6  | —       | 7116X   | 62-452-7 | —        | —           | 311020X | 311483X   | — |
| -7  | —       | "       | —        | —        | —           | "       | 311483-1X | — |
| -8  | —       | "       | 62-452-3 | 62-453-4 | 5-1-3141    | "       | 310083X   | — |
| -9  | —       | "       | 62-452-6 | —        | —           | "       | —         | — |
| -10 | —       | "       | —        | —        | —           | "       | —         | — |
| -11 | —       | 7116X   | —        | —        | —           | 311020X | —         | — |
| -12 | —       | "       | —        | —        | —           | "       | —         | — |
| -13 | —       | "       | 62-452-3 | 62-453-4 | 5-1-3141    | "       | 310104X   | — |
| -14 | —       | "       | —        | —        | —           | "       | —         | — |
| -15 | —       | "       | —        | —        | —           | "       | —         | — |
| -16 | —       | "       | —        | —        | —           | "       | —         | — |
| -17 | 310210X | 310157X | 62-452-3 | 62-453-4 | 6-1-2801X   | "       | 310083X   | — |
| -18 | —       | 7116X   | —        | —        | —           | "       | —         | — |

(2) 5400-2X Brake Assembly, See Pages 34-35

| Tab No. | Used By  | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|---------|----------|-------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|         |          |             |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| 300225  |          |             |                     |                |                     |                          |                        |                          |                      |
| -1      | GMC      | 6853-C      | L-R, 2P             | 2              | 310475X             | —                        | 62-35-56               | —                        | 311848X              |
| -2      | GMC      | 6852-D      | L-R, 2P             | 2              | "                   | —                        | "                      | —                        | "                    |
| -3      | GMC      | 6852-E      | L-R, 2P             | 2              | "                   | —                        | "                      | —                        | "                    |
| -4      | Wichita  | 6852-G      | L-R, 2P             | 2              | "                   | —                        | 62-35-63               | —                        | "                    |
| 300228  |          |             |                     |                |                     |                          |                        |                          |                      |
| -1      | Chrysler | 6452-A      | Spi., 14"2P         | 1              | 310821X             | 127                      | 62-35-33               | 62-19-22                 | 311788X              |
| -2      | Chrysler | 6453-A      | Spi., 14"2P         | 1              | "                   | 127                      | "                      | "                        | "                    |
| -3      | Chrysler | 6452-A      | —                   | —              | —                   | —                        | "                      | "                        | 62-15-64-1X          |
| -4      | Chrysler | 6453-A      | —                   | —              | —                   | —                        | "                      | "                        | 311012X              |
| -5      | Chrysler | 6352-B      | —                   | —              | —                   | —                        | 62-35-55               | 62-19-45                 | "                    |
| -6      | Chrysler | 6453-A      | Spi., 14"2P         | 1              | 310821X             | 127                      | 62-35-33               | 62-19-22                 | 311182X              |
| -7      | Chrysler | 6452-A      | Spi., 14"2P         | 1              | "                   | 127                      | "                      | "                        | "                    |
| -8      | Chrysler | 6452-A      | Spi., 14"2P         | 1              | "                   | 127                      | "                      | "                        | 311788X              |
| -9      | Chrysler | 6453-A      | Spi., 14"2P         | 1              | "                   | 127                      | "                      | "                        | "                    |
| -10     | Chrysler | 6452-A      | Spi., 14"2P         | 2              | 8019X               | 127                      | "                      | "                        | 311012X              |
| -11     | Chrysler | 6452-A      | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-33               | 62-19-22                 | 311788X              |
| -12     | Chrysler | 6453-A      | Spi., 14"2P         | 1              | "                   | —                        | "                      | "                        | "                    |
| -13     | Chrysler | 6853-C      | —                   | 1              | "                   | —                        | 62-35-83               | "                        | "                    |
| -14     | Chrysler | 6853-C      | Spi., 14"2P         | 1              | "                   | 127                      | "                      | "                        | "                    |
| -15     | Chrysler | 6852-G      | —                   | 1              | "                   | —                        | 62-35-73               | "                        | "                    |
| 300265  |          |             |                     |                |                     |                          |                        |                          |                      |
| -1      | Ford     | 6352        | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-37               | 62-19-22                 | 311250X              |
| -2      | Ford     | 6452-C      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-33               | "                        | "                    |
| -3      | Ford     | 6453-C      | Spi., 14"2P         | 2              | "                   | —                        | "                      | "                        | "                    |
| -4      | Ford     | 6852-G      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-73               | "                        | "                    |
| -5      | Ford     | 6452-A      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-33               | "                        | "                    |
| -6      | Ford     | 6352-B      | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-37               | 62-19-22                 | 311250X              |
| -7      | Ford     | 6352        | Spi., 14"2P         | 2              | "                   | 3                        | "                      | "                        | "                    |
| -8      | Ford     | 6852-E      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-83               | "                        | "                    |
| -9      | Ford     | 6352        | Spi., 14"2P         | 2              | "                   | —                        | 62-35-37               | "                        | 311633X              |
| -10     | Ford     | 6453-A      | —                   | 2              | "                   | —                        | 62-35-33               | "                        | "                    |
| -11     | Ford     | 6852-G      | —                   | 2              | 8005X               | —                        | 62-35-73               | 62-19-22                 | 311633X              |
| -12     | Ford     | 6452-A      | —                   | 2              | "                   | —                        | 62-35-33               | "                        | "                    |
| -13     | Ford     | 6352-B      | —                   | 2              | "                   | —                        | 62-35-37               | "                        | "                    |
| -14     | Ford     | 6852-K      | —                   | 2              | "                   | —                        | 62-35-73               | "                        | 311250X              |
| -15     | Ford     | 6352        | —                   | 2              | "                   | —                        | 62-35-86               | 62-19-64                 | 312043X              |
| -16     | Ford     | 6352-B      | —                   | 2              | 7041X               | —                        | 62-35-40               | 62-19-22                 | 311250X              |
| 300315  |          |             |                     |                |                     |                          |                        |                          |                      |
| -1      | Ford     | 6354        | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-37               | 62-19-22                 | 311359X              |
| -2      | Ford     | 6454C       | Spi., 14"2P         | 2              | "                   | —                        | 62-35-33               | "                        | "                    |
| -3      | Ford     | 6455-A      | Spi., 14"2P         | 2              | "                   | —                        | "                      | "                        | "                    |
| -4      | Ford     | 6854-G      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-73               | "                        | "                    |
| -5      | Ford     | 6454-A      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-33               | "                        | "                    |
| -6      | Ford     | 6354-B      | Spi., 14"2P         | 2              | "                   | —                        | 62-35-37               | "                        | "                    |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No.       | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|               | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |
| <b>300225</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -1            | 310210X                     | 310157X                | 62-452-9           | 62-453-8           | 6-1-2801X                            | 311002X                         | —                                 | —                             |
| -2            | "                           | "                      | "                  | "                  | "                                    | 311003X                         | —                                 | —                             |
| -3            | "                           | "                      | "                  | "                  | "                                    | "                               | —                                 | —                             |
| -4            | "                           | "                      | "                  | "                  | "                                    | "                               | —                                 | —                             |
| <b>300228</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -1            | —                           | 7116X                  | —                  | —                  | —                                    | 8008X                           | 311034X                           | —                             |
| -2            | —                           | "                      | —                  | —                  | —                                    | "                               | "                                 | —                             |
| -3            | —                           | "                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -4            | —                           | "                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -5            | —                           | "                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -6            | 310210X                     | 310157X                | —                  | —                  | —                                    | 8088X                           | 311034X                           | —                             |
| -7            | "                           | "                      | —                  | —                  | —                                    | "                               | "                                 | —                             |
| -8            | —                           | 7116X                  | —                  | —                  | —                                    | "                               | "                                 | —                             |
| -9            | —                           | "                      | —                  | —                  | —                                    | "                               | "                                 | —                             |
| -10           | —                           | "                      | —                  | —                  | —                                    | "                               | "                                 | —                             |
| -11           | —                           | 7116X                  | —                  | —                  | —                                    | 312553X                         | —                                 | —                             |
| -12           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -13           | —                           | "                      | —                  | —                  | —                                    | 8088X                           | —                                 | —                             |
| -14           | —                           | "                      | —                  | —                  | —                                    | "                               | 311034X                           | —                             |
| -15           | —                           | "                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| <b>300265</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -1            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -2            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -3            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -4            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -5            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -6            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -7            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -8            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -9            | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -10           | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -11           | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -12           | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -13           | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -14           | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -15           | —                           | 7116X                  | —                  | —                  | —                                    | —                               | —                                 | —                             |
| -16           | —                           | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| <b>300315</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -1            | —                           | —                      | —                  | —                  | —                                    | 311024X                         | —                                 | —                             |
| -2            | —                           | —                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -3            | —                           | —                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -4            | —                           | —                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -5            | —                           | —                      | —                  | —                  | —                                    | "                               | —                                 | —                             |
| -6            | —                           | —                      | —                  | —                  | —                                    | "                               | —                                 | —                             |

| Tab No.              | Used By | MODEL RATIO | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------------|---------|-------------|---------------------|----------------|---------------------|-----------------------|------------------------|--------------------------|----------------------|
|                      |         |             |                     | S A E          | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                        |                          |                      |
| 300339               |         |             |                     |                |                     |                       |                        |                          |                      |
| -1                   | Ford    | 6352        | Spi., 14"2P         | 2              | 8005X               | —                     | 62-35-37               | 62-19-22                 | 311250X              |
| -2                   | Ford    | 6453-A      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -3                   | Ford    | 6852-G      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-73               | "                        | "                    |
| -4                   | Ford    | 6452-A      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -5                   | Ford    | 6352-B      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-37               | "                        | "                    |
|                      |         |             |                     |                |                     |                       |                        |                          |                      |
| -6                   | Ford    | 6352        | —                   | 2              | 8005X               | —                     | 62-35-37               | 62-19-22                 | 311633X              |
| -7                   | Ford    | 6453-A      | —                   | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -8                   | Ford    | 6852-G      | —                   | 2              | "                   | —                     | 62-35-73               | "                        | "                    |
| -9                   | Ford    | 6452-A      | —                   | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -10                  | Ford    | 6352-B      | —                   | 2              | "                   | —                     | 62-35-37               | "                        | "                    |
| 300371               |         |             |                     |                |                     |                       |                        |                          |                      |
| -1                   | Ford    | 6354        | Spi., 14"2P         | 2              | 8005X               | —                     | 62-35-37               | 62-19-22                 | 311359X              |
| -2                   | Ford    | 6455-A      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -3                   | Ford    | 6854-G      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-73               | "                        | "                    |
| -4                   | Ford    | 6454-A      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -5                   | Ford    | 6354-B      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-37               | "                        | "                    |
| 300385               |         |             |                     |                |                     |                       |                        |                          |                      |
| -1                   | —       | 6352-B      | Rock, 15"SP         | 2              | 7043X               | —                     | 62-35-55               | 62-19-45                 | 311012X              |
| -2                   | —       | 6852-G      | Rock, 15"SP         | 2              | "                   | —                     | 62-35-77               | "                        | 311788X              |
| -3                   | —       | 6453-A      | Spi., 14"2P         | 1              | 310821X             | 129                   | 62-35-33               | 62-19-22                 | 311012X              |
| -4*                  | —       | 6452-D      | Spi., 14"2P         | 2              | 8019X               | 131                   | "                      | 62-19-61                 | 310066X              |
| -5*                  | —       | 6452-D      | L-R SP              | —              | —                   | —                     | 62-35-35               | 62-19-49                 | "                    |
| -6*                  | —       | 6452-E      | —                   | —              | —                   | —                     | "                      | 310302X                  | "                    |
| -7                   | —       | 6853-C      | —                   | 2              | 311939X             | 63                    | 62-35-79               | 62-19-64                 | "                    |
| *Reverse Blocked Out |         |             |                     |                |                     |                       |                        |                          |                      |
| 300424               |         |             |                     |                |                     |                       |                        |                          |                      |
| -1                   | —       | 6452-A      | Spi., 14"2P         | 2              | 8019X               | —                     | 62-35-33               | 62-19-22                 | 311793X              |
| -2                   | —       | 6852-E      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-83               | "                        | "                    |
| -3                   | —       | 6852-G      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-73               | "                        | "                    |
| -4                   | —       | 6452-A      | —                   | 2              | 311258X             | —                     | 62-35-35               | 62-19-31                 | "                    |
| -5                   | White   | 6853-C      | —                   | 2              | 8019X               | —                     | 62-35-83               | 62-19-22                 | "                    |
|                      |         |             |                     |                |                     |                       |                        |                          |                      |
| -6                   | —       | 6852-K      | Long, 13"2P         | 2              | 311258X             | —                     | 62-35-93               | 62-19-31                 | 311793X              |
| -7                   | —       | 6352-B      | Long, 13"2P         | 2              | "                   | —                     | 62-35-34               | "                        | "                    |
| -8                   | —       | 6352        | —                   | 2              | 8019X               | —                     | 62-35-37               | 62-19-22                 | "                    |
| -9                   | —       | 6452        | Spi., 14"2P         | 2              | "                   | —                     | 62-35-33               | "                        | "                    |
| -10                  | White   | 6352        | —                   | 2              | 311258X             | —                     | 62-35-34               | 62-19-31                 | "                    |
|                      |         |             |                     |                |                     |                       |                        |                          |                      |
| -11                  | White   | 6852        | —                   | 1              | 310821X             | —                     | 62-35-36               | 62-19-22                 | 311793X              |
| -12                  | White4  | 6453-A      | Long, 13"2P         | 2              | 311258X             | —                     | 62-35-35               | 62-19-31                 | "                    |
| -13                  | White   | 6452        | Long, 13"2P         | 2              | "                   | —                     | "                      | "                        | "                    |
| -14                  | White   | 6453-A      | —                   | 2              | 8019X               | —                     | 62-35-33               | 62-19-22                 | "                    |
| -15                  | White   | 6852-K      | Spi., 14"2P         | 2              | "                   | —                     | 62-35-73               | "                        | "                    |
|                      |         |             |                     |                |                     |                       |                        |                          |                      |
| -16                  | —       | 6852-K      | —                   | 2              | 311258X             | —                     | 62-35-93               | 62-19-31                 | 311793X              |
| -17                  | White   | 6852-G      | —                   | 2              | "                   | —                     | "                      | "                        | "                    |
| -18                  | White   | 6853-C      | —                   | 2              | "                   | —                     | 62-35-89               | "                        | "                    |



T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No.       | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Ass'y See Footnote<br>End Yoke or Companion Flange B-17 | Shifter                         |                                   |                               |
|---------------|-----------------------------|------------------------|--------------------|--------------------|-------------------------------------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|               | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 |                                                                   | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |
| <b>300339</b> |                             |                        |                    |                    |                                                                   |                                 |                                   |                               |
| -1            | —                           | —                      | —                  | —                  | —                                                                 | 310451X                         | —                                 | —                             |
| -2            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -3            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -4            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -5            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -6            | —                           | —                      | —                  | —                  | —                                                                 | 310451X                         | —                                 | —                             |
| -7            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -8            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -9            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -10           | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| <b>300371</b> |                             |                        |                    |                    |                                                                   |                                 |                                   |                               |
| -1            | —                           | —                      | —                  | —                  | —                                                                 | 311275X                         | —                                 | —                             |
| -2            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -3            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -4            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -5            | —                           | —                      | —                  | —                  | —                                                                 | "                               | —                                 | —                             |
| <b>300385</b> |                             |                        |                    |                    |                                                                   |                                 |                                   |                               |
| -1            | —                           | 7116X                  | —                  | —                  | —                                                                 | 311020X                         | —                                 | 310736X                       |
| -2            | —                           | "                      | —                  | —                  | —                                                                 | "                               | —                                 | "                             |
| -3            | —                           | "                      | —                  | —                  | —                                                                 | "                               | —                                 | "                             |
| -4            | 311069X                     | 311604X                | 62-452-3           | —                  | —                                                                 | 311024X                         | —                                 | "                             |
| -5            | "                           | "                      | —                  | —                  | —                                                                 | "                               | —                                 | "                             |
| -6            | "                           | "                      | —                  | —                  | —                                                                 | 312430X                         | —                                 | "                             |
| -7            | —                           | 7116X                  | —                  | —                  | —                                                                 | 311020X                         | —                                 | 311732X                       |
| <b>300424</b> |                             |                        |                    |                    |                                                                   |                                 |                                   |                               |
| -1            | —                           | 7116X                  | 62-452-14          | —                  | —                                                                 | 8088X                           | —                                 | —                             |
| -2            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -3            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -4            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -5            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -6            | —                           | 7116X                  | 62-452-14          | —                  | —                                                                 | 8088X                           | —                                 | —                             |
| -7            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -8            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -9            | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -10           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -11           | —                           | 7116X                  | 62-452-14          | —                  | —                                                                 | 8088X                           | —                                 | —                             |
| -12           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -13           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -14           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -15           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -16           | —                           | 7116X                  | 62-452-14          | —                  | —                                                                 | 8088X                           | —                                 | —                             |
| -17           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |
| -18           | —                           | "                      | "                  | —                  | —                                                                 | "                               | —                                 | —                             |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.             | Used By | For Use With Clutch | Clutch Housing |                         |                          | Main Drive Gear<br><br>A-1 | Front Bearing Cap<br><br>F-2 | Case Assembly<br><br>G-1 |
|---------------------|---------|---------------------|----------------|-------------------------|--------------------------|----------------------------|------------------------------|--------------------------|
|                     |         |                     | S<br>A<br>E    | Assembly No.<br><br>E-2 | Rel. Code Pages<br>58-61 |                            |                              |                          |
| 300448—Model 6352   |         |                     |                |                         |                          |                            |                              |                          |
| -1                  | Ford    | —                   | —              | —                       | —                        | 62-35-67                   | 62-19-65                     | 312004X                  |
| -2                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-37                   | 62-19-22                     | 312006X                  |
| -3                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -4                  | Ford    | —                   | —              | —                       | —                        | 62-35-67                   | —                            | 312004X                  |
| -5                  | Ford    | —                   | —              | —                       | —                        | "                          | 62-19-65                     | "                        |
| -6                  | Ford    | —                   | —              | —                       | —                        | 62-35-37                   | 62-19-22                     | 312006X                  |
| -7                  | Ford    | Spi., 14"SP         | 2              | 7041X                   | 13                       | 62-35-40                   | "                            | "                        |
| -8                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-86                   | 62-19-64                     | 312209X                  |
| 300449—Model 6352-B |         |                     |                |                         |                          |                            |                              |                          |
| -1                  | Ford    | —                   | —              | —                       | —                        | 62-35-67                   | 62-19-65                     | 312004X                  |
| -2                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-37                   | 62-19-22                     | 312006X                  |
| -3                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -4                  | Ford    | —                   | —              | —                       | —                        | 62-35-67                   | 62-19-65                     | 312004X                  |
| -5                  | Ford    | —                   | —              | —                       | —                        | 62-35-37                   | 62-19-22                     | 312006X                  |
| -6                  | Ford    | —                   | 2              | 7041X                   | 13                       | 62-35-40                   | 62-19-22                     | 312006X                  |
| -7                  | Ford    | —                   | —              | —                       | —                        | 62-35-67                   | 62-19-65                     | 312004X                  |
| -8                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-37                   | 62-19-22                     | 312006X                  |
| -9                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -10                 | Ford    | Spi., 14"SP         | 2              | 7041X                   | 13                       | 62-35-40                   | "                            | "                        |
| 300450—Model 6354   |         |                     |                |                         |                          |                            |                              |                          |
| -1                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-37                   | 62-19-22                     | 312010X                  |
| -2                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -3                  | Ford    | —                   | —              | —                       | —                        | "                          | "                            | "                        |
| 300451—Model 6354-B |         |                     |                |                         |                          |                            |                              |                          |
| -1                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-37                   | 62-19-22                     | 312010X                  |
| -2                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -3                  | Ford    | —                   | —              | —                       | —                        | "                          | "                            | "                        |
| -4                  | Ford    | —                   | 2              | 8005X                   | —                        | "                          | "                            | "                        |
| -5                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| 300452—Model 6452-A |         |                     |                |                         |                          |                            |                              |                          |
| -1                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-33                   | 62-19-22                     | 312006X                  |
| -2                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -3                  | Ford    | —                   | —              | —                       | —                        | "                          | "                            | "                        |
| -4                  | Ford    | —                   | —              | —                       | —                        | 62-35-68                   | 62-19-65                     | 312004X                  |
| -5                  | Ford    | Spi., 14"2P         | 2              | 7041X                   | 13                       | 62-35-41                   | 62-19-22                     | 312006X                  |
| 300453—Model 6453-A |         |                     |                |                         |                          |                            |                              |                          |
| -1                  | Ford    | —                   | —              | —                       | —                        | 62-35-68                   | 62-19-45                     | 312004X                  |
| -2                  | Ford    | —                   | 2              | 8005X                   | —                        | 62-35-33                   | 62-19-22                     | 312006X                  |
| -3                  | Ford    | —                   | 2              | "                       | —                        | "                          | "                            | "                        |
| -4                  | Ford    | —                   | —              | —                       | —                        | 62-35-68                   | 62-19-65                     | 312004X                  |
| -5                  | Ford    | —                   | —              | —                       | —                        | 62-35-33                   | 62-19-22                     | 312006X                  |
| -6                  | Ford    | Spi., 14"SP         | 2              | 7041X                   | 13                       | 62-35-41                   | "                            | "                        |

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# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Ass'y See Footnote         | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |

**300448—Model 6352**

|    |   |   |   |   |   |         |   |   |
|----|---|---|---|---|---|---------|---|---|
| -1 | — | — | — | — | — | 312692X | — | — |
| -2 | — | — | — | — | — | 312693X | — | — |
| -3 | — | — | — | — | — | 312694X | — | — |
| -4 | — | — | — | — | — | 312692X | — | — |
| -5 | — | — | — | — | — | —       | — | — |
| -6 | — | — | — | — | — | —       | — | — |
| -7 | — | — | — | — | — | 312693X | — | — |
| -8 | — | — | — | — | — | "       | — | — |

**300449—Model 6352-B**

|     |   |   |   |   |   |         |   |   |
|-----|---|---|---|---|---|---------|---|---|
| -1  | — | — | — | — | — | 312005X | — | — |
| -2  | — | — | — | — | — | 312011X | — | — |
| -3  | — | — | — | — | — | 312012X | — | — |
| -4  | — | — | — | — | — | —       | — | — |
| -5  | — | — | — | — | — | —       | — | — |
| -6  | — | — | — | — | — | 312011X | — | — |
| -7  | — | — | — | — | — | 312692X | — | — |
| -8  | — | — | — | — | — | 312693X | — | — |
| -9  | — | — | — | — | — | 312694X | — | — |
| -10 | — | — | — | — | — | 312693X | — | — |

**300450—Model 6354**

|    |   |   |   |   |   |         |   |   |
|----|---|---|---|---|---|---------|---|---|
| -1 | — | — | — | — | — | 312011X | — | — |
| -2 | — | — | — | — | — | 312013X | — | — |
| -3 | — | — | — | — | — | —       | — | — |

**300451—Model 6354-B**

|    |   |   |   |   |   |         |   |   |
|----|---|---|---|---|---|---------|---|---|
| -1 | — | — | — | — | — | 312011X | — | — |
| -2 | — | — | — | — | — | 312013X | — | — |
| -3 | — | — | — | — | — | —       | — | — |
| -4 | — | — | — | — | — | 312011X | — | — |
| -5 | — | — | — | — | — | 312013X | — | — |

**300452—Model 6452-A**

|    |   |   |   |   |   |         |   |   |
|----|---|---|---|---|---|---------|---|---|
| -1 | — | — | — | — | — | 312011X | — | — |
| -2 | — | — | — | — | — | 312012X | — | — |
| -3 | — | — | — | — | — | —       | — | — |
| -4 | — | — | — | — | — | 312005X | — | — |
| -5 | — | — | — | — | — | 312693X | — | — |

**300453—Model 6453-A**

|    |   |   |   |   |   |         |   |   |
|----|---|---|---|---|---|---------|---|---|
| -1 | — | — | — | — | — | 312692X | — | — |
| -2 | — | — | — | — | — | 312693X | — | — |
| -3 | — | — | — | — | — | 312694X | — | — |
| -4 | — | — | — | — | — | —       | — | — |
| -5 | — | — | — | — | — | —       | — | — |
| -6 | — | — | — | — | — | 312693X | — | — |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                    | Used By  | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------|----------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                            |          |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                            |          |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300454—Model 6454-A</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | 2              | 8005X               | —                        | 62-35-33        | 62-19-22          | 312010X       |
| -2                         | Ford     | —                   | 2              | "                   | —                        | "               | "                 | "             |
| -3                         | Ford     | —                   | —              | —                   | —                        | "               | "                 | "             |
| <b>300455—Model 6455-A</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | 2              | 8005X               | —                        | 62-35-33        | 62-19-22          | 312010X       |
| -2                         | Ford     | —                   | 2              | "                   | —                        | "               | "                 | "             |
| -3                         | Ford     | —                   | —              | —                   | —                        | "               | "                 | "             |
| <b>300456—Model 6852-G</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| -2                         | Ford     | —                   | 2              | 8005X               | —                        | 62-35-73        | 62-19-22          | 312006X       |
| -3                         | Ford     | —                   | 2              | "                   | —                        | "               | "                 | "             |
| -4                         | Ford     | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| -5                         | Ford     | —                   | —              | —                   | —                        | 62-35-73        | 62-19-22          | 312006X       |
| -6                         | Ford     | Spi., 14"SP         | 2              | 7041X               | 13                       | 62-35-98        | 62-19-22          | 312006X       |
| -7                         | Ford     | Long                | 2              | 8005X               | —                        | 62-35-78        | 62-19-64          | 312209X       |
| -8                         | Ford     | —                   | —              | —                   | —                        | 62-35-104       | 62-19-75          | 312004X       |
| <b>300457—Model 6854-G</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | 2              | 8005X               | —                        | 62-35-73        | 62-19-22          | 312010X       |
| -2                         | Ford     | —                   | 2              | "                   | —                        | "               | "                 | "             |
| -3                         | Ford     | —                   | —              | —                   | —                        | "               | "                 | "             |
| <b>300491—Model 6352-D</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | —              | —                   | —                        | 62-35-67        | 62-19-65          | 312004X       |
| <b>300492—Model 6852-J</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| <b>300493—Model 6852-K</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | Ford     | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| -2                         | Ford     | —                   | —              | —                   | —                        | "               | "                 | "             |
| <b>300516—Model 6853-C</b> |          |                     |                |                     |                          |                 |                   |               |
| -1                         | GMC      | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -2                         | GMC      | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -3                         | GMC      | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -4                         | GMC      | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -5                         | IHC      | Spi., 14"2P         | 1              | 310821X             | 198                      | 62-35-83        | 62-19-22          | 310066X       |
| -6                         | GMC      | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 312455X       |
| -7                         | GMC      | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | 311662X       |
| -8                         | Brockway | L-R, 14"2P          | 2              | 311939X             | 63                       | 62-35-79        | 62-19-64          | 310066X       |
| -9                         | Brockway | Spi., 14"2P         | 2              | 62-518-29-1X        | 201                      | 62-35-83        | 62-19-22          | "             |
| -10                        | Ford     | Spi., 14"2P         | 2              | 8005X               | —                        | "               | "                 | "             |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No.                    | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|----------------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                            | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>300454—Model 6454-A</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -2                         | —                           | —                      | —                  | —                  | —                                    | 312013X                            | —                                    | —                                |
| -3                         | —                           | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| <b>300455—Model 6455-A</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -2                         | —                           | —                      | —                  | —                  | —                                    | 312013X                            | —                                    | —                                |
| -3                         | —                           | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| <b>300456—Model 6852-G</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312692X                            | —                                    | —                                |
| -2                         | —                           | —                      | —                  | —                  | —                                    | 312693X                            | —                                    | —                                |
| -3                         | —                           | —                      | —                  | —                  | —                                    | 312694X                            | —                                    | —                                |
| -4                         | —                           | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| -5                         | —                           | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| -6                         | —                           | —                      | —                  | —                  | —                                    | 312693X                            | —                                    | —                                |
| -7                         | —                           | —                      | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -8                         | —                           | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| <b>300457—Model 6854-G</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -2                         | —                           | —                      | —                  | —                  | —                                    | 312013X                            | —                                    | —                                |
| -3                         | —                           | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| <b>300491—Model 6352-D</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| <b>300492—Model 6852-J</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| <b>300493—Model 6852-K</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | —                           | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| -2                         | —                           | —                      | —                  | —                  | —                                    | 312692X                            | —                                    | —                                |
| <b>300516—Model 6853-C</b> |                             |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                         | 310210X                     | 310157X                | 62-452-9           | 62-453-8           | 6-1-2801X(13)                        | 312097X                            | —                                    | —                                |
| -2                         | 311069X                     | 311604X                | "                  | "                  | 5-4-3091                             | "                                  | —                                    | —                                |
| -3                         | "                           | "                      | "                  | "                  | 6-1-2391                             | "                                  | —                                    | —                                |
| -4                         | "                           | "                      | —                  | —                  | "                                    | "                                  | —                                    | —                                |
| -5                         | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                              | 311704-2X                            | —                                |
| -6                         | 310210X                     | 310157X                | 62-452-9           | 62-453-8           | 6-1-2801X(13)                        | 312097X                            | —                                    | —                                |
| -7                         | 311069X                     | 311604X                | —                  | —                  | 5-4-3091                             | "                                  | —                                    | —                                |
| -8                         | —                           | 7116X                  | —                  | —                  | 6-4-2361                             | 311020X                            | 310083X                              | —                                |
| -9                         | —                           | "                      | 62-452-3           | 62-453-4           | "                                    | "                                  | "                                    | —                                |
| -10                        | —                           | —                      | —                  | —                  | —                                    | 312012X                            | —                                    | —                                |

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                     | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|-----------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                             |                               |                     | S A E          | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                             |                               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| 300516—Model 6853-C (Con't) |                               |                     |                |                     |                          |                 |                   |               |
| -11                         | Auto Buses S.A.               | L-R, 15"SP          | 2              | 310921X             | 92                       | 62-35-89        | 62-19-25          | 310066X       |
| -12                         | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -13                         | Never Released for Production |                     |                |                     |                          |                 |                   |               |
| -14                         | GMC                           | —                   | —              | —                   | —                        | 62-35-96        | 312246X           | 311662X       |
| -15                         | GMC                           | —                   | —              | —                   | —                        | 62-35-79        | 62-19-55          | 311005X       |
| -16                         | White                         | Spi., 14"SP         | 2              | 8019X               | —                        | 62-35-83        | 62-19-22          | 311238X       |
| -17                         | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -18                         | Ward LaFrance                 | L-R, 14"2P          | 2              | 311939X             | 76                       | 62-35-79        | 62-19-64          | 310066X       |
| -19                         | White                         | —                   | 2              | 311258X             | —                        | 62-35-89        | 62-19-31          | 311793X       |
| -20                         | Brockway                      | Spi., 14"2P         | 2              | 8019X               | 201                      | 62-35-83        | 62-19-22          | 310066X       |
| -21                         | Peterbilt                     | L-R, 14"2P          | 2              | 311939X             | 63                       | 62-35-79        | 62-19-64          | 310066X       |
| -22                         | Chrysler                      | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-83        | 62-19-22          | 62-15-64-1X   |
| -23                         | Kenworth                      | Spi., 14"2P         | 2              | "                   | 201                      | "               | "                 | 310498X       |
| -24                         | FWD                           | Spi., 14"2P         | 1              | 310821X             | 208                      | "               | "                 | 310066X       |
| -25                         | Duplex                        | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | "               | "                 | "             |
| -26                         | Dia.-Reo                      | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-83        | 62-19-22          | 62-15-67-1X   |
| -27                         | IHC                           | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-88        | 62-19-34          | 310066X       |
| -28                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | 62-35-83        | 62-19-22          | 311545X       |
| -29                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | "                 | "             |
| -30                         | IHC                           | Spi., 14"2P         | 2              | 8019X               | —                        | "               | "                 | 310066X       |
| -31                         | GMC                           | Spi., 14"2P         | 2              | 312826X             | —                        | 62-35-83        | 310729X           | 311662X       |
| -32                         | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | "               | 62-19-22          | 312006X       |
| -33                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | 310729X           | 62-15-68-1X   |
| -34                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | "                 | "             |
| -35                         | IHC                           | Spi., 14"2P         | 1              | 310821X             | —                        | "               | 62-19-22          | 310066X       |
| -36                         | Ward LaFrance                 | L-R, 15"SP          | 2              | 312283X             | 76                       | 62-35-89        | 62-19-25          | 310066X       |
| -37                         | Ford                          | —                   | —              | —                   | —                        | 62-35-85        | 62-19-65          | 312004X       |
| -38                         | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-83        | 62-19-22          | 62-15-63-1X   |
| -39                         | IHC                           | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | "               | "                 | 310066X       |
| -40                         | Sicard                        | Spi., 14"2P         | 2              | "                   | 218                      | "               | "                 | 311238X       |
| -41                         | IHC                           | Spi., 14"2P         | 1              | 62-518-32-1X        | 198                      | 62-35-83        | 62-19-22          | 62-15-66-1X   |
| -42                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | "                 | 62-15-67-5X   |
| -43                         | IHC                           | Spi., 14"2P         | 1              | 62-518-32-1X        | 198                      | "               | "                 | 62-15-66-1X   |
| -44                         | GMC                           | L-R, 14"2P          | 2              | 62-518-30-1X        | —                        | 62-35-79        | 62-19-66          | 311005X       |
| -45                         | IHC                           | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-83        | 62-19-22          | 62-15-66-1X   |
| -46                         | IHC                           | Spi., 14"2P         | 1              | 62-518-32-1X        | 198                      | 62-35-83        | 62-19-22          | 62-15-66-1X   |
| -47                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | "                 | "             |
| -48                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | "                 | "             |
| -49                         | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | 310729X           | "             |
| -50                         | IHC                           | —                   | —              | —                   | —                        | "               | 310729X           | "             |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL



| Tab No.                     | Rear Brg. Cap Assy's          |                 | Speedometer |             | (—) Brake Assy See Footnote       | Shifter                      |                                |                            |
|-----------------------------|-------------------------------|-----------------|-------------|-------------|-----------------------------------|------------------------------|--------------------------------|----------------------------|
|                             | Cap Bushing and Seal          | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange B-17 | Housing Assembly Pages 36-39 | Lever & Dome Assy. Pages 50-53 | Remote Control Pages 40-49 |
|                             | H-2                           | H-3             | B-16        | H-8         |                                   |                              |                                |                            |
| 300516—Model 6853-C (Con't) |                               |                 |             |             |                                   |                              |                                |                            |
| -11                         | —                             | 7116X           | —           | —           | 6-1-2221                          | 8088X                        | —                              | 310736X                    |
| -12                         | —                             | —               | 62-452-9    | —           | —                                 | 312097X                      | —                              | —                          |
| -13                         | Never Released for Production |                 |             |             |                                   |                              |                                |                            |
| -14                         | —                             | —               | —           | —           | —                                 | —                            | —                              | —                          |
| -15                         | —                             | —               | —           | —           | —                                 | —                            | —                              | —                          |
| -16                         | —                             | 7116X           | 62-452-14   | —           | —                                 | 8088X                        | —                              | —                          |
| -17                         | 311069X                       | 311604X         | 62-452-9    | 62-453-8    | 6-4-2361                          | 312097X                      | —                              | —                          |
| -18                         | —                             | 7116X           | —           | —           | —                                 | 8088X                        | —                              | 310736X                    |
| -19                         | —                             | "               | 62-452-14   | —           | —                                 | "                            | —                              | —                          |
| -20                         | —                             | "               | 62-452-3    | 52-453-4    | 6-4-2361                          | 310020X                      | 310478-1X                      | —                          |
| -21                         | —                             | 7116X           | —           | —           | —                                 | 311020X                      | 310083X                        | —                          |
| -22                         | —                             | "               | —           | —           | —                                 | 312553X                      | —                              | —                          |
| -23                         | —                             | "               | 62-452-3    | 62-453-4    | 6-4-2361                          | "                            | 310083X                        | —                          |
| -24                         | —                             | "               | —           | —           | —                                 | "                            | —                              | 310736X                    |
| -25                         | —                             | "               | 62-452-3    | 62-453-4    | 5-1-3141                          | "                            | —                              | "                          |
| -26                         | 311069X                       | 311604X         | 62-452-14   | —           | —                                 | 8088X                        | —                              | —                          |
| -27                         | —                             | 7116X           | —           | —           | —                                 | 312012X                      | —                              | —                          |
| -28                         | —                             | —               | —           | —           | —                                 | 312553X                      | —                              | —                          |
| -29                         | —                             | —               | —           | —           | —                                 | 312005X                      | —                              | —                          |
| -30                         | 311069X                       | 311604X         | —           | —           | —                                 | 312011X                      | —                              | —                          |
| -31                         | —                             | —               | 62-452-9    | —           | —                                 | 312097X                      | —                              | —                          |
| -32                         | —                             | —               | —           | —           | —                                 | 312012X                      | —                              | —                          |
| -33                         | —                             | —               | —           | —           | —                                 | 312553X                      | —                              | —                          |
| -34                         | —                             | —               | —           | —           | —                                 | 312005X                      | —                              | —                          |
| -35                         | 311069X                       | 311604X         | —           | —           | —                                 | 312011X                      | —                              | —                          |
| -36                         | —                             | 7116X           | —           | —           | —                                 | 8088X                        | —                              | 310736X                    |
| -37                         | —                             | —               | —           | —           | —                                 | 312005X                      | —                              | —                          |
| -38                         | —                             | —               | —           | —           | —                                 | 312011X                      | —                              | —                          |
| -39                         | —                             | 7116X           | —           | —           | —                                 | 8088X                        | —                              | —                          |
| -40                         | 312590X                       | 310437X         | —           | —           | 6-4-2361                          | 312011X                      | —                              | 310736X                    |
| -41                         | 311069X                       | 311604X         | —           | —           | —                                 | 312012X                      | —                              | —                          |
| -42                         | "                             | "               | —           | —           | —                                 | —                            | —                              | —                          |
| -43                         | "                             | "               | 62-452-12   | —           | —                                 | 8088X                        | 311704-2X                      | —                          |
| -44                         | —                             | —               | 62-452-9    | —           | —                                 | 312630X                      | —                              | —                          |
| -45                         | 311069X                       | 311604X         | —           | —           | —                                 | 311652X                      | —                              | —                          |
| -46                         | 311069X                       | 311604X         | —           | —           | —                                 | 8088X                        | 311704-2X                      | —                          |
| -47                         | —                             | —               | —           | —           | —                                 | 312553X                      | —                              | —                          |
| -48                         | —                             | —               | —           | —           | —                                 | 312005X                      | —                              | —                          |
| -49                         | —                             | —               | —           | —           | —                                 | 312553X                      | —                              | —                          |
| -50                         | —                             | —               | —           | —           | —                                 | 312005X                      | —                              | —                          |

| Tab No.                                  | Used By                      | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------------|------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                          |                              |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                          |                              |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300516—Model 6853-C (Con't)</b>       |                              |                     |                |                     |                          |                 |                   |               |
| -51                                      | IHC                          | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-83        | 62-19-22          | 62-15-66-1X   |
| -52                                      | IHC                          | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | "               | "                 | "             |
| -53                                      | IHC                          | Rock, 14"SP         | —              | —                   | —                        | 62-35-115       | 62-19-79-1X       | 62-15-68-1X   |
| -54                                      | Chrysler                     | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-85        | 62-19-22          | 62-15-64-1X   |
| -55                                      | Hendrickson                  | L-R, 14"2P          | 2              | 62-518-29-1X        | 63                       | 62-35-79        | 62-19-64          | 62-15-66-1X   |
| -56                                      | FWD                          | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-83        | 62-19-22          | 62-15-70-1X   |
| -57                                      | Sicard                       | Spi., 14"2P         | 2              | 62-518-29-1X        | 218                      | "               | "                 | 62-15-66-11X  |
| -58                                      | —                            | Spi., 14"2P         | 2              | 62-518-29-1X        | 201                      | "               | 310729X           | "             |
| -59*                                     | —                            | —                   | 1              | 62-518-32-1X        | 191                      | "               | 62-19-22          | "             |
| *Reverse, 4th and 5th Speeds Blocked Out |                              |                     |                |                     |                          |                 |                   |               |
| -60                                      | —                            | —                   | —              | —                   | —                        | 62-35-83        | 62-19-22          | 62-15-66-1X   |
| -61                                      | Warner Swasey                | L-R, 14"PLP         | 2              | 62-518-29-1X        | 76                       | 62-35-79        | 62-19-64          | 62-15-70-1X   |
| -62                                      | Never Release for Production |                     |                |                     |                          |                 |                   |               |
| -63                                      | Mack                         | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-83        | 310729X           | 62-15-66-1X   |
| -64                                      | Mack                         | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | 62-15-70-1X   |
| -65                                      | Mack                         | Spi., 14"2P         | 1              | "                   | 105                      | 62-35-36        | "                 | 62-15-66-1X   |
| -66                                      | —                            | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | 62-35-83        | 310729X           | 62-15-66-1X   |
| -67                                      | Mack                         | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | "               | "                 | "             |
| -68                                      | —                            | L-R, 14"2P          | 2              | 310475X             | —                        | 62-35-96        | 62-19-55          | 62-15-62-2X   |
| -69                                      | Ford                         | —                   | —              | —                   | —                        | 62-35-117       | 62-19-80-1X       | 62-15-73-1X   |
| <b>300517—Model 6852-K</b>               |                              |                     |                |                     |                          |                 |                   |               |
| -1                                       | GMC                          | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311662X       |
| -2                                       | GMC                          | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -3                                       | GMC                          | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -4                                       | GMC                          | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -5                                       | GMC                          | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -6                                       | GMC                          | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311662X       |
| -7                                       | IHC                          | Spi., 14"2P         | 2              | 8019X               | 214                      | 62-35-73        | 62-19-22          | 310066X       |
| -8                                       | IHC                          | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | "             |
| -9                                       | IHC                          | Spi., 14"2P         | 2              | 8019X               | —                        | 62-35-73        | 62-19-22          | "             |
| -10                                      | GMC                          | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311662X       |
| -11                                      | GMC                          | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 3124455X      |
| -12                                      | GMC                          | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | 311662X       |
| -13                                      | IHC                          | L-R, 14"2P          | 1              | 310821X             | —                        | 62-35-73        | 62-19-22          | 310066X       |
| -14                                      | GMC                          | —                   | —              | —                   | —                        | 62-35-97        | 312246X           | 311662X       |
| -15                                      | GMC                          | —                   | —              | —                   | —                        | 62-35-78        | 62-19-55          | 311005X       |
| -16                                      | White                        | Long, 13"2P         | 2              | 7046X               | —                        | 62-35-105       | 62-19-31          | 311793X       |
| -17                                      | IHC                          | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-80        | 62-19-34          | 310066X       |
| -18                                      | Brockway                     | Spi., 14"2P         | 2              | 8019X               | 201                      | 62-35-73        | 62-19-22          | "             |
| -19                                      | —                            | Rock, 14"SP         | 2              | 311883X             | 165                      | 62-35-77        | 62-19-45          | "             |
| -20                                      | —                            | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311662X       |
| -21                                      | Ford                         | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| -22                                      | Ford                         | Long, 13"2P         | 2              | 312653              | —                        | 62-35-104       | 62-19-78          | 312006X       |
| -23                                      | IHC                          | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 311448X       |
| -24                                      | GMC                          | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311516X       |
| -25                                      | FWD                          | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-73        | 62-19-22          | 62-15-66-1X   |



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# MODEL 6000 TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No.                            | Rear Brg. Cap Assy's          |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|------------------------------------|-------------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                                    | Cap Bushing and Seal<br>H-2   | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>300516—Model 6853-C (Con't)</b> |                               |                        |                    |                    |                                      |                                    |                                      |                                  |
| -51                                | 311069X                       | 311604X                | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -52                                | "                             | "                      | —                  | —                  | —                                    | 8088X                              | —                                    | —                                |
| -53                                | —                             | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| -54                                | 311609X                       | 311604X                | —                  | —                  | —                                    | 312553X                            | —                                    | —                                |
| -55                                | 312590X                       | 310437X                | 62-452-12          | —                  | 5-4-2361                             | 312011X                            | —                                    | 310736X                          |
| -56                                | 312590X                       | 310437X                | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -57                                | "                             | "                      | —                  | —                  | —                                    | 312011X                            | —                                    | "                                |
| -58                                | "                             | "                      | —                  | —                  | —                                    | 312538X                            | 310083X                              | —                                |
| -59                                | "                             | "                      | —                  | —                  | 6-1-2221                             | 62-16-120-3X                       | "                                    | —                                |
| -60                                | 312590X                       | 310437X                | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| -61                                | 312590X                       | 310437X                | —                  | —                  | 5-4-1661                             | 312844X                            | —                                    | 310736-2X                        |
| -62                                | Never Released for Production |                        |                    |                    | —                                    | —                                  | —                                    | —                                |
| -63                                | 311069X                       | 311604X                | —                  | —                  | 6-4-2361                             | 312011X                            | —                                    | 310736X                          |
| -64                                | "                             | "                      | —                  | —                  | 6-1-2221                             | "                                  | —                                    | 310736-5X                        |
| -65                                | "                             | "                      | —                  | —                  | "                                    | "                                  | —                                    | 310736X                          |
| -66                                | 312590X                       | 310437X                | 62-452-3           | 62-453-5           | 5-4-1661                             | 312844X                            | —                                    | 310736X                          |
| -67                                | 311069X                       | 311604X                | —                  | —                  | 5-1-3141                             | 312011X                            | —                                    | "                                |
| -68                                | 310210X                       | 310157X                | 62-452-9           | 62-453-8           | 6-1-2801X                            | 312097X                            | —                                    | —                                |
| -69                                | —                             | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| <b>300517—Model 6852-K</b>         |                               |                        |                    |                    |                                      |                                    |                                      |                                  |
| -1                                 | 310210X                       | 310157X                | —                  | —                  | 6-1-2801X                            | 312097X                            | —                                    | —                                |
| -2                                 | 311069X                       | 311604X                | —                  | —                  | 6-1-2391                             | "                                  | —                                    | —                                |
| -3                                 | "                             | "                      | —                  | —                  | 5-4-3091                             | "                                  | —                                    | —                                |
| -4                                 | "                             | "                      | 62-452-9           | 62-453-8           | "                                    | "                                  | —                                    | —                                |
| -5                                 | "                             | "                      | —                  | —                  | 6-4-2361                             | "                                  | —                                    | —                                |
| -6                                 | 311069X                       | 311604X                | 62-452-9           | 62-453-8           | 6-1-2391                             | 312097X                            | —                                    | —                                |
| -7                                 | —                             | 7116X                  | 62-452-12          | —                  | —                                    | 8088X                              | 311233X                              | —                                |
| -8                                 | 311069X                       | 311604X                | "                  | —                  | —                                    | 311104X                            | —                                    | —                                |
| -9                                 | —                             | 7116X                  | —                  | —                  | —                                    | 8088X                              | 311704X                              | —                                |
| -10                                | —                             | —                      | —                  | —                  | —                                    | 312097X                            | —                                    | —                                |
| -11                                | 311069X                       | 311604X                | 62-452-9           | 62-453-8           | 6-1-2391                             | 312097X                            | —                                    | —                                |
| -12                                | 310210X                       | 310157X                | "                  | "                  | 6-1-2801X                            | "                                  | —                                    | —                                |
| -13                                | —                             | 7116X                  | —                  | —                  | —                                    | 312012X                            | —                                    | —                                |
| -14                                | —                             | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| -15                                | —                             | —                      | —                  | —                  | —                                    | —                                  | —                                    | —                                |
| -16                                | —                             | 7116X                  | 62-452-14          | —                  | —                                    | 8088X                              | —                                    | —                                |
| -17                                | —                             | "                      | —                  | —                  | —                                    | 312012X                            | —                                    | —                                |
| -18                                | —                             | "                      | —                  | —                  | 6-4-2361                             | 311020X                            | —                                    | —                                |
| -19                                | 312590X                       | 310437X                | —                  | —                  | —                                    | "                                  | 310083X                              | —                                |
| -20                                | 311069X                       | 311604X                | —                  | —                  | 5-4-3091                             | 312097X                            | —                                    | —                                |
| -21                                | —                             | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| -22                                | —                             | —                      | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -23                                | 311069X                       | 311604X                | 62-452-12          | —                  | —                                    | 311104X                            | —                                    | —                                |
| -24                                | —                             | —                      | 62-452-9           | —                  | —                                    | 312097X                            | —                                    | —                                |
| -25                                | 312590X                       | 310437X                | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |

## MODEL 6000 TABULATED BILLS of MATERIAL

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| Tab No.                            | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                    |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                    |                               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300517—Model 6852-K (Con't)</b> |                               |                     |                |                     |                          |                 |                   |               |
| -26                                | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-73        | 62-19-22          | 62-15-63-1X   |
| -27                                | GMC                           | Spi., 14"2P         | 2              | 62-518-31-1X        | —                        | "               | 310729X           | 311662X       |
| -28                                | Warner Swaney                 | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | "               | 62-19-22          | 62-15-70-1X   |
| -29                                | —                             | Spi., 14"2P         | 2              | "                   | 208                      | "               | "                 | 62-15-66-1X   |
| -30                                | FWD                           | Spi., 14"2P         | 2              | "                   | 208                      | "               | "                 | "             |
| -31                                | Imp. Fire App.                | Spi., 14"2P         | 1              | 310821X             | 208                      | 62-35-73        | 62-19-22          | 62-15-66-1X   |
| -32                                | IHC                           | Spi., 14"2P         | 1              | 62-518-32-1X        | 214                      | "               | "                 | "             |
| -33                                | GMC                           | L-R, 14"2P          | 2              | 62-518-30-1X        | —                        | 62-35-78        | 62-19-66          | 311005X       |
| -34                                | IHC                           | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-73        | 62-19-22          | 62-15-66-1X   |
| -35                                | IHC                           | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 62-15-70-1X   |
| -36                                | Never Released for Production |                     |                |                     |                          |                 |                   |               |
| -37                                | Dia.-Reo                      | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-73        | 62-19-22          | 62-15-67-1X   |
| -38                                | Am. LaFrance                  | L-R, 14"2PDB        | 1              | 62-518-32-1X        | 222                      | 62-35-78        | 62-19-64          | 62-15-66-1X   |
| -39                                | Gillig                        | Spi., 14"2P         | 1              | "                   | 191                      | 62-35-73        | 62-19-22          | "             |
| -40                                | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | "               | "                 | 62-15-63-1X   |
| -41                                | Mack                          | —                   | —              | —                   | —                        | 62-35-105       | 310302X           | 62-15-66-1X   |
| -42                                | Ford                          | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 62-15-73-1X   |
| -43                                | Ford                          | —                   | —              | —                   | —                        | 62-35-119       | 62-19-80-1X       | "             |
| -44                                | Am. Fire Appr.                | Spi., 15½"2P        | 1              | 62-518-32-1X        | 212                      | 62-35-73        | 62-19-22          | 62-15-66-1X   |
| -45                                | —                             | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | "               | "                 | "             |
| <b>300518—Model 6852-S</b>         |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -2                                 | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -3                                 | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -4                                 | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -5                                 | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -6                                 | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -7                                 | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -8                                 | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -9                                 | IHC                           | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-83        | 62-19-22          | 310066X       |
| -10                                | IHC                           | Spi., 14"2P         | 1              | "                   | —                        | "               | "                 | "             |
| -11                                | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -12                                | GMC                           | —                   | —              | —                   | —                        | "               | "                 | "             |
| -13                                | GMC                           | —                   | —              | —                   | —                        | 62-35-79        | 62-19-55          | 311005X       |
| -14                                | FWD                           | Spi., 14"2P         | 2              | 8019X               | 208                      | 62-35-83        | 62-19-22          | 310066X       |
| -15                                | GMC                           | Spi., 14"2P         | 2              | 312826X             | —                        | "               | 310729X           | 311662X       |
| -16                                | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-83        | 62-19-22          | 62-15-63-1X   |
| -17                                | GMC                           | L-R, 14"2P          | 2              | "                   | —                        | 62-35-79        | 62-19-66          | 311005X       |
| -18                                | IHC                           | Rock, 13-2P         | —              | 73-518-3            | —                        | 62-35-112       | 62-19-73          | 62-15-68-1X   |
| -19                                | Dia.-Reo                      | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-83        | 62-19-22          | 62-15-67-1X   |
| -20                                | Warner Swasey                 | Spi., 14"2P         | 2              | "                   | 193                      | "               | "                 | 62-15-66-1X   |
| -21                                | IHC                           | Spi., 14"2P         | —              | —                   | —                        | "               | 310729X           | 62-15-68-1X   |
| <b>300538—Model 6852</b>           |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | Ford                          | Spi., 14"2P         | 2              | 7041X               | 13                       | 62-35-42        | 62-19-22          | 312006X       |

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# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No.                            | Rear Brg. Cap Assy's          |                        | Speedometer        |                    | (-) Brake Ass'y See Footnote         | Shifter                            |                                      |                                  |
|------------------------------------|-------------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|                                    | Cap Bushing and Seal<br>H-2   | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |
| <b>300517—Model 6852-K (Con't)</b> |                               |                        |                    |                    |                                      |                                    |                                      |                                  |
| -26                                | —                             | —                      | —                  | —                  | —                                    | 312012X                            | —                                    | —                                |
| -27                                | —                             | —                      | 62-452-9           | —                  | —                                    | 312097X                            | —                                    | —                                |
| -28                                | —                             | 7116X                  | 62-452-3           | 62-453-5           | 5-1-3141                             | 8088X                              | —                                    | 310736X                          |
| -29                                | 312590X                       | 310437X                | —                  | —                  | "                                    | "                                  | —                                    | "                                |
| -30                                | "                             | "                      | —                  | —                  | —                                    | "                                  | —                                    | "                                |
| -31                                | 312590X                       | 310437X                | —                  | —                  | —                                    | 8088X                              | —                                    | 310736X                          |
| -32                                | 311069X                       | 311604X                | —                  | —                  | —                                    | "                                  | 311233X                              | —                                |
| -33                                | —                             | —                      | 62-452-9           | —                  | —                                    | 312630X                            | —                                    | —                                |
| -34                                | 311069X                       | 311604X                | —                  | —                  | —                                    | 312012X                            | —                                    | —                                |
| -35                                | "                             | "                      | —                  | —                  | —                                    | 311104X                            | —                                    | —                                |
| -36                                | Never Released for Production |                        |                    |                    |                                      |                                    |                                      |                                  |
| -37                                | 311069X                       | 311604X                | 62-452-14          | —                  | —                                    | 8088X                              | —                                    | —                                |
| -38                                | 312590X                       | 310437X                | —                  | —                  | —                                    | "                                  | —                                    | 310736X                          |
| -39                                | "                             | "                      | —                  | —                  | 6-1-2251                             | 312011X                            | —                                    | 310736-3X                        |
| -40                                | —                             | —                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -41                                | 311069X                       | 311604X                | —                  | —                  | —                                    | 312011X                            | —                                    | —                                |
| -42                                | —                             | —                      | —                  | —                  | —                                    | 312005X                            | —                                    | —                                |
| -43                                | —                             | —                      | —                  | —                  | —                                    | "                                  | —                                    | —                                |
| -44                                | 312590X                       | 310437X                | 52-452-3           | 62-453-5           | —                                    | 8088X                              | —                                    | 310736X                          |
| -45                                | "                             | "                      | —                  | —                  | 5-1-3141                             | 312538X                            | 8091X                                | —                                |

**300518—Model 6852-S**

|     |         |         |           |          |               |         |            |         |
|-----|---------|---------|-----------|----------|---------------|---------|------------|---------|
| -1  | 310210X | 310157X | 62-452-9  | 62-453-8 | 6-1-2801X(13) | 312097X | —          | —       |
| -2  | 311069X | 311604X | "         | "        | —             | "       | —          | —       |
| -3  | "       | "       | "         | "        | 6-1-2391      | "       | —          | —       |
| -4  | "       | "       | —         | —        | "             | "       | —          | —       |
| -5  | "       | "       | —         | —        | 5-4-3091      | "       | —          | —       |
| -6  | 311069X | 311604X | —         | —        | 6-4-2361      | 312097X | —          | —       |
| -7  | "       | "       | 62-452-9  | 62-453-8 | "             | "       | —          | —       |
| -8  | "       | "       | "         | "        | —             | 312538X | 310480-20X | —       |
| -9  | —       | 7116X   | —         | —        | —             | 8088X   | —          | —       |
| -10 | —       | "       | —         | —        | —             | "       | 311704-2X  | —       |
| -11 | —       | —       | 62-452-9  | —        | —             | 312097X | —          | —       |
| -12 | —       | —       | —         | —        | —             | —       | —          | —       |
| -13 | —       | —       | —         | —        | —             | —       | —          | —       |
| -14 | —       | 7116X   | —         | —        | —             | 8088X   | —          | 310736X |
| -15 | —       | —       | 62-452-9  | —        | —             | 312097X | —          | —       |
| -16 | —       | —       | —         | —        | —             | 312011X | —          | —       |
| -17 | —       | —       | 62-452-9  | —        | —             | 312630X | —          | —       |
| -18 | —       | —       | —         | —        | —             | 311020X | —          | —       |
| -19 | 311069X | 311604X | 62-452-14 | —        | —             | 8088X   | —          | —       |
| -20 | "       | "       | 62-452-3  | 62-453-4 | 5-1-3141      | "       | —          | 310736X |
| -21 | —       | —       | —         | —        | —             | 312005X | —          | —       |

**300538—Model 6852**

|    |   |   |   |   |   |         |   |   |
|----|---|---|---|---|---|---------|---|---|
| -1 | — | — | — | — | — | 312011X | — | — |
|----|---|---|---|---|---|---------|---|---|

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                    | Used By       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------|---------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                            |               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                            |               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300629—Model 6852-G</b> |               |                     |                |                     |                          |                 |                   |               |
| -1                         | GMC           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311662X       |
| -2                         | GMC           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -3                         | GMC           | L-R, 14"2P          | 2              | "                   | —                        | "               | "                 | "             |
| -4                         | IHC           | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-73        | 62-19-22          | 310066X       |
| -5                         | IHC           | Spi., 14"2P         | 1              | "                   | —                        | "               | "                 | "             |
| -6                         | IHC           | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 310066X       |
| -7                         | IHC           | Rock, 14"TT         | 2              | "                   | —                        | 62-35-80        | "                 | "             |
| -8                         | IHC           | Rock, 14"TT         | 2              | "                   | —                        | "               | "                 | "             |
| -9                         | GMC           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311662X       |
| -10                        | IHC           | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 311448X       |
| -11                        | IHC           | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 311448X       |
| -12                        | IHC           | Rock, 14"TT         | 2              | "                   | —                        | "               | "                 | "             |
| -13                        | GMC           | —                   | —              | —                   | —                        | 62-35-97        | 312246X           | 311662X       |
| -14                        | GMC           | —                   | —              | —                   | —                        | 62-35-78        | 62-19-55          | 311005X       |
| -15                        | Dsl. Nacional | L-R, 14"DLSP        | 2              | 312283X             | —                        | 62-35-77        | 62-19-45          | 310066X       |
| -16                        | Ford          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-104       | 62-19-78          | 312006X       |
| -17                        | Brockway      | Spi., 14"2P         | 2              | 8019X               | 201                      | 62-35-73        | 62-19-22          | 310066X       |
| -18                        | Ward LaFrance | L-R, 14"2P          | 2              | 311039X             | 76                       | 62-35-78        | 62-19-64          | "             |
| -19                        | IHC           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 311487X       |
| -20                        | Hendrickson   | L-R, 14"2P          | 2              | 311939X             | 81                       | 62-35-78        | 62-18-64          | "             |
| -21                        | Chrysler      | Rock, 14"TT         | 2              | 7043X               | —                        | 62-35-77        | 62-19-45          | 62-15-64-1X   |
| -22                        | Ford          | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| -23                        | Ford          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-73        | 62-19-22          | 312006X       |
| -24                        | Ford          | Spi., 14"2P         | 2              | 8005X               | —                        | "               | "                 | "             |
| -25                        | Ford          | Spi., 14"SP         | 2              | 62-518-27-1X        | 13                       | 62-35-98        | "                 | 62-15-63-1X   |
| -26                        | Ford          | Long, 14"2P         | 2              | 312653              | —                        | 62-35-104       | 62-19-78          | 312006X       |
| -27                        | GMC           | L-R, 15"SP          | 1              | 310971X             | 27                       | 62-35-93        | 62-19-25          | 310066X       |
| -28                        | Dia.-Reo      | Long, 13"2P         | 2              | 62-518-27-1X        | —                        | 62-35-105       | 62-19-31          | 62-15-67-1X   |
| -29                        | IHC           | Rock, 13"2P         | 2              | 73-518-3            | —                        | 62-35-113       | 62-19-73          | 311545X       |
| -30                        | White         | Long, 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-110       | 62-19-64          | 62-15-67-1X   |
| -31                        | GMC           | L-R, 14"2P          | 1              | 310753X             | 90                       | 62-35-78        | 62-19-64          | 310066X       |
| -32                        | Chrysler      | Rock, 15"SP         | 2              | 7046X               | —                        | 62-35-77        | 62-19-45          | 62-15-64-1X   |
| -33                        | DINA          | L-R, 14"SP          | 2              | 312283X             | 169                      | "               | "                 | 310066X       |
| -34                        | Warner-Swasey | Spi., 14"2P         | 2              | 8019X               | 208                      | 62-35-73        | 62-19-22          | "             |
| -35                        | GMC           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-97        | 312246X           | 311516X       |
| -36                        | IHC           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-80        | 62-19-34          | 311545X       |
| -37                        | IHC           | Rock, 14"SP         | —              | —                   | —                        | "               | "                 | 62-15-64-1X   |
| -38                        | Chrysler      | Rock, 15"SP         | —              | —                   | —                        | 62-35-77        | 62-19-45          | "             |
| -39                        | IHC           | Spi., 14"2P         | —              | —                   | —                        | 62-35-73        | 310729X           | 62-15-68-1X   |
| -40                        | IHC           | Rock, 13"2P         | —              | —                   | —                        | 62-35-113       | 62-19-79-1X       | "             |

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# MODEL 6000

## TABULATED BILLS of MATERIAL

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| Tab No.                    | Rear Brg. Cap Assy's |                 | Speedometer |             | (-) Brake Ass'y See Footnote | Shifter                      |                                |                            |
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|                            | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages 36-39 | Lever & Dome Assy. Pages 50-53 | Remote Control Pages 40-49 |
|                            | H-2                  | H-3             | B-16        | H-8         | B-17                         |                              |                                |                            |
| <b>300629—Model 6852-G</b> |                      |                 |             |             |                              |                              |                                |                            |
| -1                         | 310210X              | 310157X         | 62-452-9    | 62-453-8    | 6-1-2801X(13)                | 312097X                      | —                              | —                          |
| -2                         | 311069X              | 311604X         | "           | "           | 6-1-2391                     | "                            | —                              | —                          |
| -3                         | "                    | "               | "           | "           | 5-4-3091                     | "                            | —                              | —                          |
| -4                         | —                    | 7116X           | —           | —           | —                            | 311652X                      | 311704X                        | —                          |
| -5                         | —                    | "               | —           | —           | —                            | 311104X                      | —                              | —                          |
| -6                         | —                    | 7116X           | —           | —           | —                            | 8088X                        | 311704-4X                      | —                          |
| -7                         | —                    | "               | —           | —           | —                            | "                            | —                              | —                          |
| -8                         | 311069X              | 311604X         | 62-452-12   | —           | —                            | "                            | 311704-5X                      | —                          |
| -9                         | —                    | —               | 62-452-9    | —           | —                            | 312097X                      | —                              | —                          |
| -10                        | 311069X              | 311604X         | —           | —           | —                            | 311652X                      | 311704-5X                      | —                          |
| -11                        | 311069X              | 311604X         | —           | —           | —                            | 311652X                      | —                              | —                          |
| -12                        | "                    | "               | 62-452-12   | —           | —                            | 311104X                      | —                              | —                          |
| -13                        | —                    | —               | —           | —           | —                            | —                            | —                              | —                          |
| -14                        | —                    | —               | —           | —           | —                            | —                            | —                              | —                          |
| -15                        | —                    | 7116X           | —           | —           | 4-1-3781                     | 312012X                      | —                              | 310886X                    |
| -16                        | —                    | —               | —           | —           | —                            | 312011X                      | —                              | —                          |
| -17                        | —                    | 7116X           | 62-452-3    | 62-453-4    | 6-4-2361                     | 311020X                      | —                              | —                          |
| -18                        | —                    | "               | —           | —           | —                            | 8088X                        | —                              | 310736-3X                  |
| -19                        | 310210X              | 310157X         | —           | —           | —                            | 312012X                      | —                              | —                          |
| -20                        | "                    | "               | —           | —           | —                            | 8088X                        | 8091X                          | —                          |
| -21                        | —                    | 7116X           | —           | —           | —                            | 311020X                      | —                              | —                          |
| -22                        | —                    | —               | —           | —           | —                            | 312005X                      | —                              | —                          |
| -23                        | —                    | —               | —           | —           | —                            | 312011X                      | —                              | —                          |
| -24                        | —                    | —               | —           | —           | —                            | 312012X                      | —                              | —                          |
| -25                        | —                    | —               | —           | —           | —                            | 312011X                      | —                              | —                          |
| -26                        | —                    | —               | —           | —           | —                            | 312011X                      | —                              | —                          |
| -27                        | 312590X              | 310437X         | —           | —           | —                            | 8088X                        | —                              | 310736X                    |
| -28                        | 311069X              | 311604X         | 62-452-14   | —           | —                            | "                            | —                              | —                          |
| -29                        | —                    | —               | —           | —           | —                            | 312011X                      | —                              | —                          |
| -30                        | 311069X              | 311604X         | 62-452-14   | —           | —                            | 8088X                        | —                              | —                          |
| -31                        | —                    | 7116X           | —           | —           | —                            | 8088X                        | —                              | 310736-3X                  |
| -32                        | —                    | "               | —           | —           | —                            | 311020X                      | —                              | —                          |
| -33                        | —                    | "               | 62-452-12   | 62-453-10   | 4-1-3781                     | 312012X                      | —                              | 310886X                    |
| -34                        | —                    | "               | 62-452-3    | 62-453-5    | 5-1-3141                     | 8088X                        | —                              | 310736X                    |
| -35                        | —                    | —               | 62-452-9    | —           | —                            | 312097X                      | —                              | —                          |
| -36                        | 310210X              | 310157X         | —           | —           | —                            | 312011X                      | —                              | —                          |
| -37                        | "                    | "               | —           | —           | —                            | "                            | —                              | —                          |
| -38                        | 311069X              | 311604X         | —           | —           | —                            | —                            | —                              | —                          |
| -39                        | —                    | —               | —           | —           | —                            | 312553X                      | —                              | —                          |
| -40                        | —                    | —               | —           | —           | —                            | "                            | —                              | —                          |

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                     | Used By      | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
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| -41                         | IHC          | Rock, 13"2P         | —              | —                   | —                        | 62-35-113       | 62-19-79-1X       | 62-15-68-1X   |
| -42                         | IHC          | Spi., 14"2P         | —              | —                   | —                        | 62-35-73        | 310729X           | "             |
| -43                         | Ford         | Long, 13"2P         | 2              | 312653              | —                        | 62-35-104       | 62-19-78          | 312209X       |
| -44                         | Ford         | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-73        | 62-19-22          | 62-15-63-1X   |
| -45                         | Ford         | Long, 13"2P         | 2              | 312653              | —                        | 62-35-104       | 62-19-78          | "             |
| -46                         | Ford         | Long, 13"2P         | 2              | 312653              | —                        | 62-35-104       | 62-19-78          | 62-15-70-1X   |
| -47                         | IHC          | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 62-15-68-1X   |
| -48                         | IHC          | Rock, 14"TT         | 2              | "                   | —                        | "               | "                 | 62-15-66-1X   |
| -49                         | GMC          | L-R, 14"2P          | 2              | 62-518-30-1X        | —                        | 62-35-78        | 62-19-66          | 311005X       |
| -50                         | IHC          | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 62-15-66-1X   |
| -51                         | IHC          | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-73        | 62-19-22          | 62-15-66-1X   |
| -52                         | IHC          | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-113       | 62-19-34          | 62-15-67-3X   |
| -53                         | IHC          | Rock, 13"2P         | 2              | 73-518-3            | —                        | "               | 62-19-73          | 62-15-68-1X   |
| -54                         | IHC          | Spi., 14"2P         | —              | —                   | —                        | 62-35-73        | 310729X           | "             |
| -55                         | IHC          | Rock, 13"2P         | —              | —                   | —                        | 62-35-113       | 62-19-79-1X       | "             |
| -56                         | IHC          | Rock, 13"2P         | —              | —                   | —                        | 62-35-113       | 62-19-79-1X       | 62-15-68-1X   |
| -57                         | IHC          | Spi., 14"2P         | —              | —                   | —                        | 62-35-73        | 310729X           | "             |
| -58                         | SICARD       | L-R, 14"SP          | 2              | 312283X             | 183                      | 62-35-77        | 62-19-45          | 62-15-66-1X   |
| -59                         | GMC          | Spi., 14"2P         | 2              | 62-518-31-1X        | —                        | 62-35-73        | 310729X           | 311662X       |
| -60                         | Ford         | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 312004X       |
| -61                         | FWD          | Spi., 14"-2P        | 1              | 62-518-32-1X        | 208                      | 62-35-73        | 62-19-22          | 62-15-66-1X   |
| -62                         | Am. LaFrance | L-R, 14"2DPB        | 2              | 62-518-29-1X        | 222                      | 62-35-78        | 62-19-64          | "             |
| -63                         | Ford         | Long, 13"2P         | 2              | 62-518-35-1X        | —                        | 62-35-104       | 62-19-78          | 62-15-63-1X   |
| -64                         | Chrysler     | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-75        | 62-19-61          | 62-15-64-1X   |
| -65                         | White        | L-R, 14"2P          | 2              | "                   | —                        | 62-35-78        | 62-19-64          | 62-15-66-1X   |
| -66                         | Hendrickson  | L-R, 14"SP          | 2              | 62-518-27-1X        | —                        | 62-35-77        | 62-19-45          | 62-15-66-1X   |
| -67                         | Ford         | —                   | —              | —                   | —                        | 62-35-69        | 62-19-65          | 62-15-73-1X   |
| -68                         | Cummins      | L-R, 14"2P          | 2              | 62-518-29-1X        | 70                       | 62-35-78        | 62-19-64          | 62-15-64-1X   |
| -69                         | Ford         | —                   | —              | —                   | —                        | 62-35-119       | 62-19-80-1X       | 62-15-73-1X   |
| -70                         | Ford         | Long, 13"2P         | 2              | 312653              | —                        | 62-35-122       | 62-19-81-1X       | 62-15-63-1X   |
| -71                         | Ford         | Long, 13"2P         | 2              | 312653              | —                        | 62-35-122       | 62-19-81-1X       | 62-15-70-1X   |
| -72                         | Am. LaFrance | L-R, 13"2DPB        | 1              | 62-518-32-1X        | 222                      | 62-35-78        | 62-19-64          | 62-15-66-1X   |
| -73                         | Hendrickson  | L-R, 14"DLB         | 2              | 62-518-27-1X        | 63                       | 62-35-93        | 62-19-25          | "             |
| -74                         | Ford         | Long, 13"2P         | 2              | 62-518-35-1X        | —                        | 62-35-122       | 62-19-81-1X       | 62-15-63-1X   |
| -75                         | DINA         | Spi., 14"SP         | 2              | 62-518-27-1X        | 14                       | 62-35-98        | 310729X           | 62-15-66-1X   |
| -76                         | DINA         | Spi., 14"SP         | 2              | 62-518-27-1X        | 14                       | 62-35-98        | 310729X           | 62-15-66-1X   |
| -77                         | Chrysler     | L-R, 14"2P          | 2              | 62-518-29-1X        | —                        | 62-35-78        | 62-19-64          | 62-15-64-1X   |
| -78                         | Hendrickson  | L-R, 14"2LP         | 2              | "                   | 201                      | 62-35-73        | 310729X           | 62-15-66-1X   |
| -79                         | White        | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -80                         | White        | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -81                         | Ford         | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-73        | 310729X           | 62-15-63-1X   |
| -82                         | —            | Spi., 14"SP         | 2              | 62-518-27-1X        | 1                        | 62-35-98        | "                 | 62-15-66-1X   |
| -83                         | DINA         | L-R, 14"SP          | 2              | "                   | 170                      | 62-35-77        | 62-19-45          | "             |
| -84                         | DINA         | L-R, 14"SP          | 2              | "                   | 170                      | "               | "                 | "             |
| -85                         | Mack         | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-73        | 310729X           | "             |

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|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 |                                                                     | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

**300629—Model 6852-G (Con't)**

|     |         |         |           |           |          |         |             |         |
|-----|---------|---------|-----------|-----------|----------|---------|-------------|---------|
| -41 | —       | —       | —         | —         | —        | 312005X | —           | —       |
| -42 | —       | —       | —         | —         | —        | "       | —           | —       |
| -43 | —       | —       | —         | —         | —        | 312011X | —           | —       |
| -44 | —       | —       | —         | —         | —        | "       | —           | —       |
| -45 | —       | —       | —         | —         | —        | "       | —           | —       |
| -46 | 311069X | 311604X | 62-452-18 | 62-453-5  | —        | 312011X | —           | —       |
| -47 | 310210X | 310157X | 62-452-12 | —         | —        | 311104X | —           | —       |
| -48 | 311069X | 311604X | "         | —         | —        | "       | —           | —       |
| -49 | —       | —       | 62-452-9  | —         | —        | 312630X | —           | —       |
| -50 | 311069X | 311604X | —         | —         | —        | 312011X | —           | —       |
| -51 | 311069X | 311604X | —         | —         | —        | 311104X | —           | —       |
| -52 | 310210X | 310157X | —         | —         | —        | 312012X | —           | —       |
| -53 | —       | —       | —         | —         | —        | 312011X | —           | —       |
| -54 | —       | —       | —         | —         | —        | 32553X  | —           | —       |
| -55 | —       | —       | —         | —         | —        | "       | —           | —       |
| -56 | —       | —       | —         | —         | —        | 312005X | —           | —       |
| -57 | —       | —       | —         | —         | —        | "       | —           | —       |
| -58 | 312590X | 310437X | —         | —         | 5-1-3141 | 311020X | 8091X       | —       |
| -59 | —       | —       | 62-452-9  | —         | —        | 312097X | —           | —       |
| -60 | —       | —       | —         | —         | —        | —       | —           | —       |
| -61 | 312590X | 310437X | —         | —         | —        | 8088X   | —           | 310736X |
| -62 | "       | "       | —         | —         | —        | "       | —           | "       |
| -63 | —       | —       | —         | —         | —        | 312012X | —           | —       |
| -64 | 311069X | 311604X | —         | —         | —        | 312553X | —           | —       |
| -65 | "       | "       | 62-452-14 | —         | —        | 8088X   | —           | —       |
| -66 | 311069X | 311604X | —         | —         | 5-4-1661 | 312011X | —           | 310736X |
| -67 | —       | —       | —         | —         | —        | 312005X | —           | —       |
| -68 | 311069X | 311604X | 62-452-2  | 62-452-1  | 5-4-1661 | 311020X | —           | —       |
| -69 | —       | —       | —         | —         | —        | 312005X | —           | —       |
| -70 | —       | —       | —         | —         | —        | 312011X | —           | —       |
| -71 | 311069X | 311604X | 62-452-18 | 62-453-5  | —        | 312011X | —           | —       |
| -72 | 312590X | 310437X | —         | —         | —        | 8088X   | —           | 310736X |
| -73 | "       | "       | 62-452-2  | —         | 5-4-1661 | "       | —           | "       |
| -74 | —       | —       | —         | —         | —        | 312012X | —           | —       |
| -75 | 312590X | 310437X | 62-452-13 | 62-453-10 | 4-1-3781 | "       | —           | 310886X |
| -76 | 312590X | 310437X | —         | —         | 6-4-2361 | 312012X | 62-16-33-5X | —       |
| -77 | 311069X | 311604X | —         | —         | —        | 311020X | —           | —       |
| -78 | 312590X | 310437X | —         | —         | —        | 8088X   | —           | 310736X |
| -79 | "       | "       | —         | —         | —        | 312538X | —           | —       |
| -80 | "       | "       | —         | —         | —        | 8088X   | —           | —       |
| -81 | —       | —       | —         | —         | —        | 312011X | —           | —       |
| -82 | 312590X | 310437X | 62-452-2  | 62-452-1  | 5-1-3141 | 312538X | 8091X       | —       |
| -83 | "       | "       | —         | —         | 4-1-3781 | 312012X | —           | 310886X |
| -84 | "       | "       | —         | —         | "        | "       | 62-16-33-3X | —       |
| -85 | "       | "       | —         | —         | "        | 312538X | —           | —       |

| Tab No.                  | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|--------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                          |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                          |                               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300661—Model 6352</b> |                               |                     |                |                     |                          |                 |                   |               |
| -1                       | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -2                       | Flxible                       | L-R, 14"SP          | 2              | 310921X             | 88                       | 62-35-34        | 62-19-25          | 310066X       |
| -3                       | Kenworth                      | Spi., 14"2P         | 2              | 8019X               | 201                      | 62-35-37        | 62-19-22          | "             |
| -4                       | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -5                       | Ford                          | Long, 13"SP         | 2              | 310921X             | 83                       | 62-35-55        | 62-19-45          | 310066X       |
| -6                       | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 311448X       |
| -7                       | Kenworth                      | Spi., 14"SP         | 2              | 8019X               | 201                      | 62-35-37        | 62-19-22          | 310066X       |
| -8                       | IHC                           | Spi., 14"SP         | 2              | "                   | —                        | "               | "                 | "             |
| -9                       | IHC                           | Spi., 14"SP         | 2              | "                   | —                        | "               | "                 | "             |
| -10                      | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-75        | 62-19-34          | 311681X       |
| -11                      | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -12                      | Kenworth                      | Spi., 14"2P         | 2              | 8019X               | 201                      | 62-35-57        | 62-19-22          | 310066X       |
| -13                      | IHC                           | Rock, 13"2P         | 2              | 73-518-3            | —                        | 62-35-112       | 62-19-73          | 311545X       |
| -14                      | Wstrn Flyer                   | Rock, 14"SP         | 2              | 62-518-8            | —                        | 62-35-82        | 62-19-34          | 310066X       |
| -15                      | Never Released for Production |                     |                |                     |                          |                 |                   |               |
| -16                      | Hendrikson                    | Spi., 14"2P         | 2              | 8019X               | 212                      | 62-35-37        | 62-19-22          | 310066X       |
| -17                      | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-82        | 62-19-34          | "             |
| -18                      | GMC                           | L-R, 14"2P          | —              | —                   | —                        | 62-35-100       | 312246X           | 311662X       |
| -19                      | GMC                           | L-R, 14"2P          | —              | —                   | —                        | 62-35-86        | 62-19-55          | 311005X       |
| -20                      | Dia.-Reo                      | Long, 13"2P         | 2              | 62-518-27-1X        | —                        | 62-35-66        | 62-19-31          | 62-15-67-1X   |
| -21                      | Ford                          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 312006X       |
| -22                      | Jay Madsen                    | Rock, 14"SP         | —              | —                   | —                        | 62-35-112       | 62-19-34          | 310066X       |
| -23                      | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-76        | "                 | 311487X       |
| -24                      | Warner-Swasey                 | Spi., 14"2P         | 2              | 8019X               | 208                      | 62-35-37        | 62-19-22          | 310066X       |
| -25                      | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | "             |
| -26                      | White                         | Long, 14"SP         | 2              | 311258X             | —                        | 62-35-34        | 62-19-31          | 62-15-70-3X   |
| -27                      | Crane Carrier                 | Rock, 14"SP         | 2              | 312283X             | 97                       | 62-35-66        | 62-19-25          | 310066X       |
| -28                      | Ford                          | Long, 13"2P         | —              | —                   | —                        | 62-35-67        | 62-19-65          | 312004X       |
| -29                      | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-37        | 62-19-22          | 312006X       |
| -30                      | Ford                          | Spi., 14"SP         | 2              | 62-518-27-1X        | 12                       | 62-35-40        | "                 | 62-15-63-1X   |
| -31                      | Ford                          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 312006X       |
| -32                      | Frtlnr                        | L-R, 14"2P          | 2              | 62-518-29-1X        | —                        | 62-35-86        | 62-19-64          | 62-15-66-1X   |
| -33                      | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -34                      | IHC                           | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37        | 62-19-22          | 310066X       |
| -35                      | Hendrikson                    | L-R, 14"SP          | 1              | 310971X             | 42                       | 62-35-34        | 62-19-25          | 62-15-66-1X   |
| -36                      | Ford                          | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-37        | 62-19-22          | 312006X       |
| -37                      | Ford                          | —                   | 2              | "                   | —                        | 62-35-86        | 62-19-64          | 312209X       |
| -38                      | GMC                           | L-R, 13"2P          | 2              | 311939X             | —                        | "               | "                 | 310066X       |
| -39                      | —                             | L-R, 14"2P          | 2              | 62-518-29-1X        | 63                       | "               | "                 | 62-15-66-1X   |
| -40                      | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-82        | 62-19-34          | 311545X       |
| -41                      | IHC                           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 311681X       |
| -42                      | —                             | L-R, 14"SP          | 2              | 312283X             | 164                      | 62-35-55        | 62-19-45          | 62-15-67-7X   |
| -43                      | White                         | L-R, 14"SP          | 2              | 311258X             | —                        | 62-35-34        | 62-19-31          | 62-15-67-1X   |
| -44                      | Dia.-Reo                      | Long, 13"2P         | 2              | 62-518-27-1X        | —                        | 62-35-66        | "                 | 62-15-71-5X   |
| -45                      | Ford                          | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-37        | 62-19-22          | 312006X       |



T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL



| Tab No.           | Rear Brg. Cap Assy's          |                 | Speedometer |             | (—) Brake Assy See Footnote  | Shifter          |                    |                |
|-------------------|-------------------------------|-----------------|-------------|-------------|------------------------------|------------------|--------------------|----------------|
|                   | Cap Bushing and Seal          | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly | Lever & Dome Assy. | Remote Control |
|                   | H-2                           | H-3             | B-16        | H-8         | B-17                         | Pages 36-39      | Pages 50-53        | Pages 40-49    |
| 300661—Model 6352 |                               |                 |             |             |                              |                  |                    |                |
| -1                | 311069X                       | 311604X         | 62-452-9    | 62-453-8    | 6-1-2391                     | 312097X          | —                  | —              |
| -2                | —                             | 7116X           | 62-452-3    | 62-453-5    | 5-4-1661                     | 8088X            | —                  | 310736X        |
| -3                | —                             | "               | "           | 62-453-4    | 6-1-2221                     | "                | —                  | —              |
| -4                | 311069X                       | 311604X         | —           | —           | 6-1-2391                     | 312097X          | —                  | —              |
| -5                | —                             | 7116X           | 62-452-3    | 62-453-4    | —                            | 312011X          | 8091X              | —              |
| -6                | 311069X                       | 311604X         | 62-452-12   | —           | —                            | 311104X          | —                  | —              |
| -7                | —                             | 7116X           | —           | —           | 6-1-2221                     | 8088X            | —                  | —              |
| -8                | —                             | "               | —           | —           | —                            | "                | —                  | —              |
| -9                | —                             | "               | —           | —           | —                            | "                | 311704X            | —              |
| -10               | 310210X                       | 310157X         | 62-452-12   | —           | —                            | 312335X          | 311200X            | —              |
| -11               | 311069X                       | 311604X         | —           | —           | 5-4-3091                     | 312097X          | —                  | —              |
| -12               | —                             | 7116X           | —           | —           | 6-4-2361                     | 8088X            | —                  | —              |
| -13               | —                             | —               | —           | —           | —                            | 311020X          | —                  | —              |
| -14               | —                             | 310437X         | 62-452-6    | 62-453-9    | 5-1-3141                     | 8088X            | —                  | 310736X        |
| -15               | Never Released for Production |                 |             |             |                              |                  |                    |                |
| -16               | —                             | 7116X           | —           | —           | —                            | 8088X            | 8091X              | —              |
| -17               | 311069X                       | 311604X         | —           | —           | —                            | 311652X          | 311704-21X         | —              |
| -18               | —                             | —               | —           | —           | —                            | —                | —                  | —              |
| -19               | —                             | —               | —           | —           | —                            | —                | —                  | —              |
| -20               | 311069X                       | 311604X         | 62-452-14   | —           | —                            | 8088X            | —                  | —              |
| -21               | —                             | —               | —           | —           | —                            | 312011X          | —                  | —              |
| -22               | 311069X                       | 311604X         | 62-452-3    | 62-453-4    | 5-1-3141                     | 8088X            | —                  | 310736X        |
| -23               | 310210X                       | 310157X         | 62-452-12   | —           | —                            | 312012X          | —                  | —              |
| -24               | —                             | 7116X           | 62-452-3    | 62-453-4    | 5-1-3141                     | 8088X            | —                  | 310736X        |
| -25               | —                             | "               | —           | —           | —                            | 312012X          | —                  | —              |
| -26               | 311069X                       | 311604X         | 62-452-14   | —           | —                            | 8088X            | —                  | —              |
| -27               | —                             | 7116X           | —           | —           | 5-1-3141                     | "                | —                  | 310736X        |
| -28               | —                             | —               | —           | —           | —                            | 312005X          | —                  | —              |
| -29               | —                             | —               | —           | —           | —                            | 312011X          | —                  | —              |
| -30               | —                             | —               | —           | —           | —                            | "                | —                  | —              |
| -31               | —                             | —               | —           | —           | —                            | 312011X          | —                  | —              |
| -32               | 312590X                       | 310437X         | —           | —           | —                            | 8008X            | —                  | —              |
| -33               | —                             | —               | 62-452-9    | —           | —                            | 312097X          | —                  | —              |
| -34               | —                             | 7116X           | —           | —           | —                            | 312011X          | —                  | —              |
| -35               | 311069X                       | 311604X         | —           | —           | —                            | 8088X            | 8091X              | —              |
| -36               | —                             | —               | —           | —           | —                            | 312011X          | —                  | —              |
| -37               | —                             | —               | —           | —           | —                            | "                | —                  | —              |
| -38               | 311069X                       | 311604X         | 62-452-9    | —           | 4-1-3781                     | 312538X          | —                  | 311528-1X      |
| -39               | "                             | "               | —           | —           | 6-1-2221                     | 311020X          | 8091X              | —              |
| -40               | 310210X                       | 310157X         | —           | —           | —                            | 312011X          | —                  | —              |
| -41               | 310210X                       | 310157X         | 62-452-12   | —           | —                            | 311104X          | —                  | —              |
| -42               | "                             | "               | 62-452-2    | 62-452-1    | 6-1-2401X(14)                | 8088X            | 8091X              | —              |
| -43               | 311069X                       | 311604X         | 62-452-14   | —           | —                            | "                | —                  | —              |
| -44               | "                             | "               | "           | —           | —                            | "                | —                  | —              |
| -45               | —                             | —               | —           | —           | —                            | 312012X          | —                  | —              |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                          | Used By        | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
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|                                  |                |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
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| <b>300661—Model 6352 (Con't)</b> |                |                     |                |                     |                          |                 |                   |               |
| -46                              | IHC            | Rock, 14"SP         | —              | —                   | —                        | 62-35-112       | 62-19-34          | 62-15-71-1X   |
| -47                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | "               | 62-19-73          | 311545X       |
| -48                              | IHC            | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | 62-15-68-1X   |
| -49                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-79-1X       | "             |
| -50                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | "               | "                 | "             |
| -51                              | IHC            | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | 62-15-68-1X   |
| -52                              | —              | Long, 13"2P         | 2              | 311883X             | 166                      | 62-35-55        | 62-19-45          | 310066X       |
| -53                              | —              | Spi., 14"2P         | 2              | 8019X               | 208                      | 62-35-37        | 62-19-22          | "             |
| -54                              | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | "               | "                 | 62-15-63-1X   |
| -55                              | Ford           | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | "             |
| -56                              | —              | Rock, 14"SP         | 2              | 310921X             | 90                       | 62-35-34        | 62-19-25          | 310066X       |
| -57                              | Chrysler       | Rock, 14"SP         | 2              | 7046X               | —                        | 62-35-55        | 62-19-45          | 62-15-64-1X   |
| -58                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-79-1X       | 62-15-71-1X   |
| -59                              | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-37        | 62-19-22          | 62-15-70-1X   |
| -60                              | Fred E. Cooper | Spi., 14"2P         | 2              | 62-518-29-1X        | 198                      | "               | "                 | 310066X       |
| -61                              | Fred E. Cooper | Spi., 14"2P         | 2              | 62-518-29-1X        | 198                      | 62-35-37        | 62-19-22          | 310066X       |
| -62                              | Dia.-Reo       | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | 62-15-67-1X   |
| -63                              | —              | Spi., 14"SP         | 2              | 7041X               | 14                       | 62-35-40        | "                 | 310066X       |
| -64                              | —              | L-R, 15"SP          | 2              | 312283X             | 89                       | 62-35-34        | 62-19-25          | "             |
| -65                              | Cardwell       | Spi., 14"SP         | 2              | 62-518-27-1X        | 14                       | 62-35-40        | 62-19-22          | 62-15-66-1X   |
| -66                              | Am. Coleman    | L-R, 15"SP          | 2              | 62-518-27-1X        | 78                       | 62-35-34        | 62-19-25          | 62-15-66-3X   |
| -67                              | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 62-15-66-1X   |
| -68                              | IHC            | Rock, 14"SP         | 2              | "                   | —                        | "               | "                 | 62-15-68-1X   |
| -69                              | FWD            | L-R, 14"2P          | 1              | 62-518-27-1X        | 96                       | 62-35-86        | 62-19-64          | 62-15-66-1X   |
| -70                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-34          | 62-15-67-5X   |
| -71                              | GMC            | L-R, 14"2P          | 2              | 62-518-30-1X        | —                        | 62-35-86        | 62-19-55          | 311005X       |
| -72                              | GMC            | L-R, 14"2P          | 2              | "                   | —                        | "               | 62-19-66          | "             |
| -73                              | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-82        | 62-19-34          | 62-15-66-1X   |
| -75                              | Dia.-Reo       | Rock, 15"SP         | 2              | 311258X             | —                        | 62-35-34        | 62-19-31          | 62-15-67-1X   |
| -75                              | IHC            | Rock, 13"2P         | 2              | 73-518-3            | —                        | 62-35-112       | 62-19-73          | 62-15-68-1X   |
| -76                              | IHC            | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-37        | 62-19-22          | 62-15-66-1X   |
| -77                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-73          | 62-15-68-1X   |
| -78                              | IHC            | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | "             |
| -79                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-79-1X       | "             |
| -80                              | IHC            | Rock, 13"2P         | —              | —                   | —                        | "               | "                 | "             |
| -81                              | IHC            | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | 62-15-68-1X   |
| -82                              | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 62-15-70-1X   |
| -83                              | IHC            | Rock, 14"SP         | 2              | "                   | —                        | "               | "                 | 62-15-71-1X   |
| -84                              | IHC            | Rock, 14"SP         | —              | —                   | —                        | "               | "                 | "             |
| -85                              | IHC            | Rock, 14"SP         | —              | —                   | —                        | "               | 62-19-79-1X       | "             |
| -86                              | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 62-15-67-3X   |
| -87                              | Harnishfeger   | L-R, 13"2DPB        | 2              | 62-518-29-1X        | 70                       | 62-35-86        | 62-19-64          | 62-15-66-1X   |
| -88                              | Skytop Rig.    | Spi., 14"2P         | 2              | "                   | 198                      | 62-35-37        | 310729X           | "             |
| -89                              | Gillig         | L-R, 15"DP          | 2              | 312283X             | 37                       | 62-35-66        | 62-19-25          | "             |
| -90                              | Ford           | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 62-15-70-1X   |

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# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

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|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange  | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                          | 36-39                  | 50-53                    | 40-49                |

**300661—Model 6352 (Con't)**

|     |         |         |           |          |          |         |         |           |
|-----|---------|---------|-----------|----------|----------|---------|---------|-----------|
| -46 | ---     | ---     | ---       | ---      | ---      | 311104X | ---     | ---       |
| -47 | ---     | ---     | ---       | ---      | ---      | 312005X | ---     | ---       |
| -48 | ---     | ---     | ---       | ---      | ---      | "       | ---     | ---       |
| -49 | ---     | ---     | ---       | ---      | ---      | 312553X | ---     | ---       |
| -50 | ---     | ---     | ---       | ---      | ---      | 312005X | ---     | ---       |
| -51 | ---     | ---     | ---       | ---      | ---      | 312553X | ---     | ---       |
| -52 | 312590X | 310437X | ---       | ---      | ---      | 312538X | 8091X   | ---       |
| -53 | ---     | 7116X   | ---       | ---      | 6-1-2221 | 8088X   | ---     | 310736X   |
| -54 | ---     | ---     | ---       | ---      | ---      | 312011X | ---     | ---       |
| -55 | ---     | ---     | ---       | ---      | ---      | "       | ---     | ---       |
| -56 | ---     | 7116X   | ---       | ---      | 6-1-2221 | 8088X   | 8091X   | ---       |
| -57 | ---     | "       | ---       | ---      | ---      | 311020X | ---     | ---       |
| -58 | ---     | ---     | ---       | ---      | ---      | 312553X | ---     | ---       |
| -59 | 311069X | 311604X | 62-452-18 | 62-453-7 | ---      | 312011X | ---     | ---       |
| -60 | ---     | 7116X   | 62-452-2  | 62-453-4 | 6-1-2221 | 8088X   | ---     | 310736X   |
| -61 | ---     | 7116X   | 62-452-3  | 62-453-4 | 6-1-2221 | 8088X   | 8091X   | ---       |
| -62 | 311069X | 311604X | 62-452-14 | ---      | ---      | "       | ---     | ---       |
| -63 | ---     | ---     | ---       | ---      | ---      | ---     | ---     | ---       |
| -64 | ---     | 7116X   | 62-452-2  | 62-452-1 | 5-1-3151 | 8088X   | ---     | 310736X   |
| -65 | ---     | ---     | ---       | ---      | ---      | "       | ---     | ---       |
| -66 | 311069X | 311604X | ---       | ---      | 6-1-3141 | 8088X   | 8091X   | ---       |
| -67 | "       | "       | 62-452-12 | ---      | ---      | 311104X | ---     | ---       |
| -68 | 310210X | 310157X | "         | ---      | ---      | "       | ---     | ---       |
| -69 | 312590X | 310437X | ---       | ---      | ---      | 8088X   | 8091X   | ---       |
| -70 | 311069X | 311604X | ---       | ---      | ---      | ---     | ---     | ---       |
| -71 | 310210X | 310157X | ---       | ---      | 6-1-2391 | 312630X | ---     | ---       |
| -72 | ---     | ---     | 62-452-9  | ---      | ---      | "       | ---     | ---       |
| -73 | 311069X | 311604X | ---       | ---      | ---      | 311652X | ---     | ---       |
| -74 | "       | "       | 62-452-14 | ---      | ---      | 8088X   | ---     | ---       |
| -75 | ---     | ---     | ---       | ---      | ---      | 311020X | ---     | ---       |
| -76 | 311069X | 311604X | ---       | ---      | ---      | 312011X | ---     | ---       |
| -77 | ---     | ---     | ---       | ---      | ---      | 312005X | ---     | ---       |
| -78 | ---     | ---     | ---       | ---      | ---      | "       | ---     | ---       |
| -79 | ---     | ---     | ---       | ---      | ---      | 312553X | ---     | ---       |
| -80 | ---     | ---     | ---       | ---      | ---      | 312006X | ---     | ---       |
| -81 | ---     | ---     | ---       | ---      | ---      | 312553X | ---     | ---       |
| -82 | 311069X | 311604X | 62-452-12 | ---      | ---      | 311104X | ---     | ---       |
| -83 | 310210X | 310157X | "         | ---      | ---      | "       | ---     | ---       |
| -84 | ---     | ---     | ---       | ---      | ---      | "       | ---     | ---       |
| -85 | ---     | ---     | ---       | ---      | ---      | 312553X | ---     | ---       |
| -86 | 310210X | 310157X | 62-452-12 | ---      | ---      | 312335X | 311200X | ---       |
| -87 | 312590X | 310437X | ---       | ---      | 5-4-1661 | "       | ---     | 310736X   |
| -88 | 311069X | 311604X | ---       | ---      | 4-1-3781 | 8088X   | 8091X   | ---       |
| -80 | 312590X | 310437X | ---       | ---      | 5-1-3141 | 312012X | ---     | 310736-3X |
| -90 | 311069X | 311604X | 62-452-18 | 62-453-7 | ---      | 312011X | ---     | ---       |

| Tab No. | Used By | For Use With Clutch | Clutch Housing |                         |                             | Main Drive Gear | Front Bearing Cap | Case Assembly |
|---------|---------|---------------------|----------------|-------------------------|-----------------------------|-----------------|-------------------|---------------|
|         |         |                     | S<br>A<br>E    | Assembly No.<br><br>E-2 | Rel. Code<br>Pages<br>58-61 |                 |                   |               |
|         |         |                     |                |                         |                             | A-1             | F-2               | G-1           |

#### 300661—Model 6352 (Con't)

|                               |                               |              |   |              |     |           |             |             |
|-------------------------------|-------------------------------|--------------|---|--------------|-----|-----------|-------------|-------------|
| -91                           | Never Released for Production |              |   |              |     |           |             |             |
| -93                           | Fred E. Cooper                | Spi., 14"2P  | 1 | 62-518-32-1X | 198 | 62-35-37  | 62-19-22    | 62-15-66-1X |
| -93                           | Waukesha                      | Spi., 14"2P  | 1 | "            | 201 | "         | "           | "           |
| -94                           | —                             | Spi., 14"2P  | 2 | 62-518-29-1X | —   | "         | 310729X     | "           |
| -95                           | Ford                          | Long, 13"2P  | 2 | 62-518-35-1X | —   | 62-35-106 | 62-19-78    | 62-15-63-1X |
| -96                           | —                             | Spi., 14"2P  | 1 | 62-518-32-1X | 201 | 62-35-37  | 62-19-22    | 62-15-66-1X |
| -97                           | White                         | L-R, 14"2P   | 2 | 62-518-29-1X | —   | 62-35-86  | 62-19-64    | "           |
| -98                           | Nat'l Chasis                  | L-R, 13"2P   | 2 | 62-518-27-1X | 165 | 62-35-55  | 62-19-45    | "           |
| -99                           | Ford                          | —            | — | —            | —   | 62-35-67  | 62-19-65    | 62-15-73-1X |
| -100                          | —                             | Spi., 14"2P  | 2 | 62-518-29-1X | 217 | 62-35-37  | 62-19-22    | 62-15-66-1X |
| -101                          | Hendrikson                    | L-R, 14"2P   | 2 | 62-518-27-1X | —   | 62-35-34  | 62-19-25    | 62-15-67-3X |
| -102                          | Hendrikson                    | L-R, 14"2P   | 2 | 62-518-29-1X | —   | 62-35-86  | 62-19-64    | "           |
| -103                          | Ford                          | —            | — | —            | —   | 62-35-117 | 62-19-80-1X | 62-15-73-1X |
| -104                          | Ford                          | Long, 13"2P  | 2 | 312653       | —   | 62-35-123 | 62-19-81-1X | 62-15-63-1X |
| -105                          | Ford                          | Long, 13"2P  | 2 | "            | —   | "         | "           | 62-15-70-1X |
| -106                          | Hendrikson                    | L-R, 14"SP   | 2 | 62-518-27-1X | 64  | 62-35-34  | 62-19-25    | 62-15-66-1X |
| -107                          | Hendrikson                    | L-R 14"2LP   | 2 | 62-518-29-1X | 201 | 62-35-37  | 310729X     | "           |
| -108                          | Warner-Swasey                 | L-R, 14"2P   | 2 | "            | 35  | 62-35-106 | 62-19-78    | "           |
| -109                          | —                             | —            | 2 | 62-518-27-1X | 32  | 62-35-55  | 62-19-45    | "           |
| -110                          | Ford                          | Long, 13"2P  | 2 | 62-518-35-1X | —   | 62-35-123 | 62-19-81-1X | 62-15-63-1X |
| -111                          | —                             | Long, 13"2P  | — | —            | —   | 62-35-106 | 62-19-78    | 62-15-63-1X |
| -112                          | Mack                          | Spi., 14"2P  | 2 | 62-518-29-1X | —   | 62-35-37  | 310729X     | 62-15-66-1X |
| -113                          | Mack                          | Spi., 14"2P  | 2 | 62-518-36-1X | —   | "         | "           | "           |
| -114                          | Tanguay Ind                   | L-R, 14"2P   | 1 | 62-518-32-1X | 210 | "         | 62-19-22    | "           |
| -115                          | Tanguay Ind                   | L-R, 14"2P   | 1 | "            | 210 | "         | "           | "           |
| -116                          | White                         | Spi., 14"2P  | 2 | 62-518-29-1X | —   | 62-35-37  | 310729X     | 62-15-66-1X |
| -117                          | White                         | Spi., 14"2P  | 2 | "            | —   | "         | "           | "           |
| -118                          | Never Released for Production |              |   |              |     |           |             |             |
| -119                          | Hendrikson                    | L-R, 14"2LP  | 2 | 62-518-29-1X | 201 | 62-3537   | 310729X     | 62-15-66-1X |
| -120                          | Ford                          | Spi., 14"2P  | 2 | 62-518-30-1X | —   | "         | "           | 62-15-63-1X |
| -121*                         | —                             | Spi., 14"2P  | 1 | 62-518-32-1X | 190 | 62-35-37  | 62-19-22    | 62-15-66-1X |
| * Transmission UNSYNCHRONIZED |                               |              |   |              |     |           |             |             |
| -122                          | Klaver Mfr.                   | L-R, 14"2P   | 2 | 62-518-27-1X | 110 | 62-35-55  | 62-19-45    | 62-15-66-1X |
| -123                          | Kenworth                      | Spi., 14"2P  | 2 | 62-518-29-1X | 201 | 62-35-37  | 310729X     | "           |
| -124                          | Crane Carrier                 | Rock, 14"RT  | 2 | 62-518-27-1X | 39  | 62-35-34  | 310302X     | "           |
| -125                          | White                         | Spi., 14"2P  | 2 | 62-518-29-1X | —   | 62-35-37  | 310729X     | "           |
| -126                          | Oshkosh                       | L-R, 13"2DLB | 2 | 62-518-29-1X | 66  | 62-35-86  | 62-19-64    | 62-15-66-1X |
| -127                          | Spartan Mtrs                  | Spi., 14"2P  | 2 | "            | 206 | 62-35-37  | 310729X     | 62-15-70-1X |
| -128                          | Koiviston (Fin)               | Spi., 14"2P  | 1 | 62-518-32-1X | 200 | "         | "           | 62-15-66-1X |
| -129                          | Spartan Mtrs                  | Spi., 13"A-L | 2 | 62-518-27-1X | 65  | 62-35-55  | 62-19-45    | 62-15-70-1X |
| -130*                         | —                             | Spi., 14"2P  | 1 | 62-518-32-1X | 190 | 62-35-37  | 62-19-22    | "           |
| * Transmission UNSYNCHRONIZED |                               |              |   |              |     |           |             |             |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

**300661—Model 6352 (Con't)**

|      |                               |         |           |          |           |         |         |         |
|------|-------------------------------|---------|-----------|----------|-----------|---------|---------|---------|
| -91  | Never Released for Production |         |           |          |           |         |         |         |
| -92  | 312590X                       | 310437X | 62-452-3  | 62-453-4 | 6-1-2221  | 8088X   | —       | 310736X |
| -93  | "                             | "       | —         | —        | —         | "       | —       | "       |
| -94  | 311069X                       | 311604X | —         | —        | 5-1-3141  | "       | 8091X   | —       |
| -95  | —                             | —       | —         | —        | —         | 312012X | —       | —       |
| -96  | 312590X                       | 310437X | —         | —        | —         | 8088X   | 8091X   | —       |
| -97  | 311069X                       | 311604X | 62-452-14 | —        | —         | "       | —       | —       |
| -98  | "                             | "       | —         | —        | 5-4-1661  | 312012X | —       | 310736X |
| -99  | —                             | —       | —         | —        | —         | 312005X | —       | —       |
| -100 | 312590X                       | 310437X | —         | —        | 6-1-2221  | 8088X   | 8091X   | —       |
| -101 | 310210X                       | 310157X | 62-452-2  | —        | 5-1-278X  | 8088X   | —       | 310736X |
| -102 | "                             | "       | "         | —        | 6-1-2801X | "       | —       | "       |
| -103 | —                             | —       | —         | —        | —         | 312005X | —       | —       |
| -104 | —                             | —       | —         | —        | —         | 312011X | —       | —       |
| -105 | 311069X                       | 311604X | 62-452-18 | 62-453-7 | —         | "       | —       | —       |
| -106 | 312590X                       | 310437X | 62-452-2  | —        | 5-4-1661  | 8088X   | —       | 310736X |
| -107 | "                             | "       | "         | —        | "         | "       | —       | "       |
| -108 | "                             | "       | 62-452-3  | 62-453-4 | 5-1-3141  | 312538X | —       | "       |
| -109 | 311069X                       | 311604X | 62-452-2  | —        | "         | 8088X   | 8091X   | —       |
| -110 | —                             | —       | —         | —        | —         | 312012X | —       | —       |
| -111 | —                             | —       | —         | —        | —         | 312011X | —       | —       |
| -112 | 312590X                       | 310437X | —         | —        | —         | "       | —       | —       |
| -113 | "                             | "       | —         | —        | —         | "       | —       | —       |
| -114 | 311069X                       | 311604X | —         | —        | 5-1-3141  | 8088X   | —       | 310736X |
| -115 | "                             | "       | —         | —        | "         | "       | 8091X   | —       |
| -116 | 312590X                       | 310437X | —         | —        | —         | 312538X | —       | —       |
| -117 | "                             | "       | —         | —        | —         | 8088X   | —       | —       |
| -118 | Never Released for Production |         |           |          |           |         |         |         |
| -119 | 312590X                       | 310437X | 62-452-2  | —        | 5-4-1661  | 8088X   | —       | 310736X |
| -120 | —                             | —       | —         | —        | —         | 312011X | —       | —       |
| -121 | 311069X                       | 311604X | —         | —        | 5-1-3141  | 8088X   | —       | 310736X |
| -122 | 311069X                       | 311604X | —         | —        | 5-1-3141  | 8088X   | 311741X | —       |
| -123 | 312590X                       | 310437X | 62-452-3  | 62-453-5 | 6-4-2361  | "       | 8091X   | —       |
| -124 | 311069X                       | 311604X | —         | —        | —         | "       | 310083X | —       |
| -125 | 312590X                       | 310437X | 62-452-14 | —        | —         | "       | —       | —       |
| -126 | 312590X                       | 310437X | 62-452-3  | 62-453-5 | 5-4-1661  | 312012X | —       | 310736X |
| -127 | "                             | "       | "         | "        | 5-1-3141  | 312011X | —       | "       |
| -128 | "                             | "       | "         | "        | 6-1-2221  | 8088X   | —       | "       |
| -129 | "                             | "       | "         | "        | 5-1-3141  | 312011X | —       | "       |
| -130 | 311069X                       | 311604X | —         | —        | "         | 8088X   | —       | "       |

| Tab No.                    | Used By        | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------|----------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                            |                |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                            |                |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300662—Model 6352-B</b> |                |                     |                |                     |                          |                 |                   |               |
| -1                         | GMC            | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -2                         | White          | L-R, 14"SP          | 2              | 310921X             | —                        | 62-35-34        | 62-19-25          | 311238X       |
| -3                         | IHC            | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37        | 62-19-22          | 310066X       |
| -4                         | GMC            | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -5                         | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-75        | 62-19-34          | 310066X       |
| -6                         | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 310066X       |
| -7                         | Chrysler       | Rock, 14"SP         | 2              | 7046X               | —                        | 62-35-55        | 62-19-45          | 62-14-64-1X   |
| -8                         | Chrysler       | Rock, 14"SP         | 1              | 312057X             | —                        | 62-35-34        | 62-19-25          | "             |
| -9                         | Chrysler       | Spi., 14"2P         | 2              | 8019X               | 197                      | 62-35-37        | 62-19-22          | "             |
| -10                        | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-75        | 62-19-34          | 311487X       |
| -11                        | IHC            | Rock, 13"2P         | 2              | 73-518-3            | —                        | 62-35-112       | 62-19-73          | 311545X       |
| -12                        | IHC            | Rock, 13"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -13                        | Chrysler       | Rock, 14"SP         | 2              | 7046X               | —                        | 62-35-55        | 62-19-45          | 311448X       |
| -14                        | Ford           | Long, 13"2P         | 2              | 8005X               | —                        | 62-35-86        | 62-19-64          | 312209X       |
| -15                        | GMC            | —                   | —              | —                   | —                        | 62-35-100       | 312246X           | 311662X       |
| -16                        | GMC            | —                   | —              | —                   | —                        | 62-35-86        | 62-19-55          | 311005X       |
| -17                        | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 311545X       |
| -18                        | Chrysler       | Rock, 14"SP         | 2              | 7046X               | —                        | 62-35-55        | 62-19-45          | 62-15-64-1X   |
| -19                        | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-75        | 62-19-34          | 310066X       |
| -20                        | IHC            | Rock, 14"SP         | 2              | "                   | —                        | "               | "                 | 311487X       |
| -21                        | Ford           | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 312006X       |
| -22                        | GMC            | Lipe, 14"2P         | 2              | 312098X             | —                        | 62-35-100       | 312246X           | 311662X       |
| -23                        | IHC            | Rock, 13"2P         | 2              | 73-518-3            | —                        | 62-35-112       | 62-19-73          | 311545X       |
| -24                        | IHC            | Rock, 13"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -25                        | IHC            | Rock, 13"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -26                        | Chrysler       | Rock, 14"SP         | 2              | 62-518-27-1X        | —                        | 62-35-55        | 62-19-45          | 62-15-70-1X   |
| -27                        | Ford           | —                   | —              | —                   | —                        | 62-35-67        | 62-19-65          | 312004X       |
| -28                        | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-37        | 62-19-22          | 312006X       |
| -29                        | Ford           | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | 62-15-63-1X   |
| -30                        | Ford           | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 312006X       |
| -31                        | Sicard         | L-R, 13"2DL         | 2              | 312283X             | 183                      | 62-35-66        | 62-19-31          | 62-15-66-1X   |
| -32                        | Ford           | Spi., 14"2P         | 2              | 7041X               | 12                       | 62-35-40        | 62-19-22          | 312006X       |
| -33                        | Ford           | —                   | 2              | 8005X               | —                        | 62-35-86        | 62-19-64          | 312209X       |
| -34                        | Travel Batcher | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 62-19-22          | 312006X       |
| -35                        | Chrysler       | B&B, 14"SP          | 2              | 7046X               | —                        | 62-35-55        | 62-19-45          | 312847X       |
| -36                        | Peterbilt      | L-R, 13"2P          | 2              | 311883X             | 88                       | 62-35-66        | 62-19-31          | 310066X       |
| -37                        | GMC            | —                   | 2              | 312283X             | 188                      | 62-35-55        | 62-19-45          | 312872X       |
| -38                        | IHC            | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37        | 62-19-22          | 310066X       |
| -39                        | IHC            | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-73          | 311545X       |
| -40                        | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | "               | 62-19-34          | 311681X       |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote<br>End Yoke or Companion Flange B-17 | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|------------------------------------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 |                                                                  | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |

**300662—Model 6352-B**

|     |         |         |          |   |               |         |            |         |
|-----|---------|---------|----------|---|---------------|---------|------------|---------|
| -1  | 311069X | 311604X | —        | — | 6-1-2391      | 312097X | —          | —       |
| -2  | —       | 7116X   | —        | — | —             | 8088X   | 8091X      | —       |
| -3  | —       | "       | —        | — | —             | "       | 311704X    | —       |
| -4  | 310210X | 310157X | —        | — | 6-1-2801X(13) | 312097X | —          | —       |
| -5  | —       | 7116X   | 62-452-5 | — | —             | 8088X   | 312104X    | —       |
| -6  | 311069X | 311604X | 62-452-5 | — | —             | 8088X   | 311200X    | —       |
| -7  | —       | 7116X   | —        | — | 5-1-3141      | 311020X | —          | —       |
| -8  | —       | "       | —        | — | "             | "       | —          | —       |
| -9  | —       | "       | —        | — | "             | 8088X   | 311034X    | —       |
| -10 | 310210X | 310157X | 62-452-5 | — | —             | "       | 312104X    | —       |
| -11 | —       | —       | —        | — | —             | 311020X | —          | —       |
| -12 | 311069X | 311604X | —        | — | —             | 311652X | 311704-7X  | —       |
| -13 | —       | 7116X   | —        | — | —             | 311020X | —          | —       |
| -14 | —       | —       | —        | — | —             | 312011X | —          | —       |
| -15 | —       | —       | —        | — | —             | —       | —          | —       |
| -16 | —       | —       | —        | — | —             | —       | —          | —       |
| -17 | 311069X | 311604X | —        | — | —             | 312011X | —          | —       |
| -18 | —       | 7116X   | —        | — | —             | 311020X | —          | —       |
| -19 | —       | "       | —        | — | —             | 312012X | —          | —       |
| -20 | 310210X | 310157X | —        | — | —             | "       | —          | —       |
| -21 | —       | —       | —        | — | —             | 312011X | —          | —       |
| -22 | —       | —       | 62-452-9 | — | —             | 312097X | —          | —       |
| -23 | —       | —       | —        | — | —             | 311652X | 311704-17X | —       |
| -24 | —       | —       | —        | — | —             | "       | 311704-18X | —       |
| -25 | —       | —       | —        | — | —             | "       | 311704-22X | —       |
| -26 | 311969X | 311604X | —        | — | —             | 311020X | —          | —       |
| -27 | —       | —       | —        | — | —             | 312005X | —          | —       |
| -28 | —       | —       | —        | — | —             | 312011X | —          | —       |
| -29 | —       | —       | —        | — | —             | 312012X | —          | —       |
| -30 | —       | —       | —        | — | —             | 312011X | —          | —       |
| -31 | 312590X | 310437X | —        | — | 5-1-3141      | 8088X   | 8091X      | —       |
| -32 | —       | —       | —        | — | —             | 312011X | —          | —       |
| -33 | —       | —       | —        | — | —             | "       | —          | —       |
| -34 | —       | —       | —        | — | —             | "       | —          | —       |
| -35 | —       | —       | —        | — | —             | 8088X   | —          | 311732X |
| -36 | 312590X | 310437X | —        | — | 6-4-2361      | 8088X   | —          | —       |
| -37 | 310210X | 310157X | —        | — | 6-1-2801X     | 312630X | —          | —       |
| -38 | —       | 7116X   | —        | — | —             | 312012X | —          | —       |
| -39 | —       | —       | —        | — | —             | 312005X | —          | —       |
| -40 | 310210X | 310157X | —        | — | —             | 312012X | —          | —       |

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                            | Used By       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------|---------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                    |               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                    |               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300662—Model 6352-B (Con't)</b> |               |                     |                |                     |                          |                 |                   |               |
| -41                                | IHC           | Rock, 14"SP         | —              | —                   | —                        | 62-35-112       | 62-19-34          | 62-15-71-1X   |
| -42                                | Chrysler      | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-37        | 62-19-22          | 62-15-64-1X   |
| -43                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-73          | 311545X       |
| -44                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | "               | 62-19-79-1X       | 62-15-68-1X   |
| -45                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | "               | "                 | "             |
| -46                                | IHC           | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | 62-15-68-1X   |
| -47                                | IHC           | Spi., 14"2P         | —              | —                   | —                        | "               | "                 | "             |
| -48                                | Ford          | —                   | —              | —                   | —                        | 62-35-67        | 62-19-65          | 312004X       |
| -49                                | Ford          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-37        | 62-19-22          | 62-15-63-1X   |
| -50                                | Ford          | Long, 13"2P         | 2              | 312563              | —                        | 62-35-106       | 62-19-78          | "             |
| -51                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-79-1X       | 62-15-70-1X   |
| -52                                | Ford          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | "             |
| -53                                | Chrysler      | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-37        | 310729X           | 62-15-64-1X   |
| -54                                | IHC           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 62-15-66-1X   |
| -55                                | Chrysler      | —                   | —              | —                   | —                        | —               | —                 | —             |
| -56                                | IHC           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 62-15-66-1X   |
| -57                                | IHC           | Rock, 14"SP         | 2              | 73-518-3            | —                        | "               | 62-19-73          | 62-15-68-1X   |
| -58                                | IHC           | Rock, 14"SP         | 2              | 102C-474            | —                        | "               | 62-19-34          | 62-15-66-1X   |
| -59                                | IHC           | Rock, 14"SP         | 2              | "                   | —                        | "               | "                 | 62-15-67-3X   |
| -60                                | IHC           | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-37        | 62-19-22          | 62-15-66-1X   |
| -61                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-73          | 62-15-68-1X   |
| -62                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | "               | "                 | "             |
| -63                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | "               | 62-19-79-1X       | "             |
| -64                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | "               | "                 | "             |
| -65                                | IHC           | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | —             |
| -66                                | IHC           | Spi., 14"2P         | —              | —                   | —                        | 62-35-37        | 310729X           | 62-15-68-1X   |
| -67                                | IHC           | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-112       | 62-19-34          | 62-15-71-1X   |
| -68                                | IHC           | Rock, 14"SP         | —              | —                   | —                        | "               | "                 | "             |
| -69                                | IHC           | Rock, 13"2P         | —              | —                   | —                        | "               | 62-19-79-1X       | 62-15-70-1X   |
| -70                                | Chrysler      | —                   | —              | —                   | —                        | 62-35-37        | 310729X           | 62-15-64-1X   |
| -71                                | Mack          | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-37        | 310729X           | 62-15-66-1X   |
| -72                                | Mack          | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -73                                | IHC           | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | 62-15-68-1X   |
| -74                                | Chrysler      | Rock, 14"SP         | —              | —                   | —                        | 62-35-55        | 62-19-45          | 62-15-64-1X   |
| -75                                | Am. Fire App. | Spi., 14"2P         | 2              | 62-518-29-1X        | 216                      | 62-35-37        | 62-19-22          | 62-15-66-1X   |
| -76                                | Jay Madsen    | L-R, 13"2DLB        | 2              | 62-518-29-1X        | 77                       | 62-35-86        | 62-19-64          | 62-15-66-1X   |
| -77                                | Ford          | Long, 13"2P         | 2              | 62-518-35-1X        | —                        | 62-35-106       | 62-19-78          | 62-15-63-1X   |
| -78                                | FWD           | L-R, 14"2DPB        | 2              | 62-518-29-1X        | 95                       | 62-35-86        | 62-19-64          | 62-15-66-1X   |
| -79                                | Ford          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 62-15-70-1X   |
| -80                                | —             | Spi., 14"SP         | 2              | 62-518-27-1X        | —                        | 62-35-40        | 62-19-22          | 62-15-66-1X   |



# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

**300662—Model 6352-B (Con't)**

|     |         |         |           |          |          |         |         |         |
|-----|---------|---------|-----------|----------|----------|---------|---------|---------|
| -41 | 310210X | 310157X | —         | —        | —        | 312012X | —       | —       |
| -42 | —       | 7116X   | —         | —        | —        | 312553X | —       | —       |
| -43 | —       | —       | —         | —        | —        | "       | —       | —       |
| -44 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -45 | —       | —       | —         | —        | —        | 312553X | —       | —       |
| -46 | —       | —       | —         | —        | —        | 312553X | —       | —       |
| -47 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -48 | —       | —       | —         | —        | —        | —       | —       | —       |
| -49 | —       | —       | —         | —        | —        | 312011X | —       | —       |
| -50 | —       | —       | —         | —        | —        | "       | —       | —       |
| -51 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -52 | 311069X | 311604X | —         | —        | —        | 312011X | —       | —       |
| -53 | "       | "       | —         | —        | —        | 8088X   | —       | —       |
| -54 | "       | "       | 62-452-5  | —        | —        | 311020X | 311200X | —       |
| -55 | —       | —       | —         | —        | —        | —       | —       | —       |
| -56 | 311069X | 311604X | 62-452-5  | —        | —        | 8088X   | 311200X | —       |
| -57 | —       | —       | —         | —        | —        | 311020X | —       | —       |
| -58 | 311069X | 311604X | —         | —        | —        | 312011X | —       | —       |
| -59 | 310210X | 310157X | —         | —        | —        | 312012X | —       | —       |
| -60 | 311069X | 311604X | —         | —        | —        | "       | —       | —       |
| -61 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -62 | —       | —       | —         | —        | —        | 312553X | —       | —       |
| -63 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -64 | —       | —       | —         | —        | —        | 312553X | —       | —       |
| -65 | —       | —       | —         | —        | —        | "       | —       | —       |
| -66 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -67 | 310210X | 310157X | —         | —        | —        | 312012X | —       | —       |
| -68 | "       | "       | —         | —        | —        | "       | —       | —       |
| -69 | —       | —       | —         | —        | —        | 312005X | —       | —       |
| -70 | 311069X | 311604X | —         | —        | —        | —       | —       | —       |
| -71 | 311069X | 311604X | —         | —        | 6-4-2361 | 312012X | —       | —       |
| -72 | "       | "       | —         | —        | "        | 312011X | —       | —       |
| -73 | "       | "       | —         | —        | —        | "       | —       | —       |
| -74 | "       | "       | —         | —        | —        | —       | —       | —       |
| -75 | 312590X | 310437X | 62-452-3  | 62-453-5 | —        | 8088X   | —       | 310736X |
| -76 | 312590X | 310437X | 62-452-3  | 62-453-4 | —        | 8088X   | —       | 310736X |
| -77 | —       | —       | —         | —        | —        | 312012X | —       | —       |
| -78 | 312590X | 310437X | —         | —        | —        | 8088X   | 8091X   | —       |
| -79 | 311069X | 311604X | 62-452-18 | 62-453-5 | —        | 312011X | —       | —       |
| -80 | —       | —       | —         | —        | —        | 8088X   | —       | —       |

| Tab No.                     | Used By       | For Use With Clutch | Clutch Housing |                         |                          | Main Drive Gear<br><br>A-1 | Front Bearing Cap<br><br>F-2 | Case Assembly<br><br>G-1 |
|-----------------------------|---------------|---------------------|----------------|-------------------------|--------------------------|----------------------------|------------------------------|--------------------------|
|                             |               |                     | S<br>A<br>E    | Assembly No.<br><br>E-2 | Rel. Code Pages<br>58-61 |                            |                              |                          |
| 300662—Model 6352-B (Con't) |               |                     |                |                         |                          |                            |                              |                          |
| -81                         | FWD           | —                   | 2              | 62-518-27-1X            | 95                       | 62-35-55                   | 62-19-45                     | 62-15-66-1X              |
| -82                         | —             | B&B, 12"2P          | 2              | "                       | —                        | "                          | "                            | "                        |
| -83                         | —             | B&B, 14"2P          | 2              | 62-518-29-1X            | 67                       | 62-35-86                   | 62-19-64                     | "                        |
| -84                         | Ford          | —                   | —              | —                       | —                        | 62-35-67                   | 62-19-65                     | 62-15-73-1X              |
| -85                         | Ford          | —                   | —              | —                       | —                        | "                          | "                            | "                        |
| -86                         | Ford          | —                   | —              | —                       | —                        | 62-35-117                  | 62-19-80-1X                  | 62-15-73-1X              |
| -87                         | Ford          | —                   | —              | —                       | —                        | "                          | "                            | "                        |
| -88                         | Ford          | Long, 13"2P         | 2              | 312653                  | —                        | 62-35-123                  | 62-19-81-1X                  | 62-15-63-1X              |
| -89                         | Ford          | Long, 13"2P         | 2              | "                       | —                        | "                          | "                            | 62-15-70-1X              |
| -90                         | Ford          | Long, 13"2P         | 2              | 62-518-35-1X            | —                        | "                          | "                            | 62-15-63-1X              |
| -91                         | Jack Tidd     | Spi., 14"2P         | 1              | 62-518-32-1X            | 208                      | 62-35-37                   | 310729X                      | 62-15-70-1X              |
| -92                         | FWD           | L-R, 14"2DPB        | 2              | 62-518-29-1X            | 95                       | 62-35-86                   | 62-19-64                     | 62-15-66-1X              |
| -93                         | FWD           | Spi., 14"2P         | 2              | "                       | 207                      | 62-35-37                   | 62-19-22                     | "                        |
| -94                         | —             | L-R, 13"2DLS        | 2              | "                       | 64                       | 62-35-86                   | 62-19-64                     | "                        |
| -95                         | FWD           | L-R, 14"DLB         | 2              | 62-518-27-1X            | 95                       | 62-35-55                   | 62-19-45                     | "                        |
| -96                         | Warner-Swasey | L-R, 14"2DPL        | 2              | 62-518-29-1X            | 76                       | 62-35-86                   | 62-19-64                     | 62-15-70-1X              |
| -97                         | Flextrac      | L-R, 14"2SP         | 2              | 62-518-27-1X            | 95                       | 62-35-55                   | 62-19-45                     | 62-15-66-1X              |
| -98                         | —             | Rock, 14"SP         | 2              | "                       | 63                       | "                          | "                            | "                        |
| -99                         | TRUCO         | Spi., 14"2P         | 2              | 62-518-29-1X            | 190                      | 62-35-37                   | 310729X                      | 62-15-67-3X              |
| -100                        | Crane Carrier | Spi., 14"2P         | 2              | "                       | 210                      | "                          | "                            | 62-15-66-1X              |
| -101                        | Ford          | Spi., 14"2P         | 2              | 62-518-30-1X            | —                        | 62-35-37                   | 310729X                      | 62-15-63-1X              |
| -102                        | Warner-Swasey | L-R, 14"SP          | 2              | 62-518-27-1X            | 100                      | 62-35-55                   | 62-19-45                     | 62-15-70-1X              |
| -103                        | FWD           | L-R, 13"2DLB        | 2              | 62-518-29-1X            | 95                       | 62-35-86                   | 62-19-64                     | 62-15-66-1X              |
| -104                        | —             | Spi., 14"2P         | 2              | "                       | 212                      | 62-35-37                   | 310729X                      | "                        |
| -105                        | —             | Spi., 14"2P         | 2              | 62-518-27-1X            | —                        | 62-35-40                   | "                            | 312847X                  |
| -106                        | Omni Busses   | B&B, 14"2P          | 2              | 62-518-29-1X            | 67                       | 62-35-86                   | 62-19-64                     | 62-15-66-1X              |

#### 300664—Model 6352-A

|    |          |             |   |         |     |           |          |         |
|----|----------|-------------|---|---------|-----|-----------|----------|---------|
| -1 | Kenworth | Spi., 14"2P | 2 | 8019X   | 201 | 62-35-37  | 62-19-22 | 310066X |
| -2 | GMC      | L-R, 14"2P  | 2 | 312098X | —   | 62-35-100 | 312246X  | 311662X |
| -3 | Ford     | —           | — | —       | —   | 62-35-67  | 62-19-65 | 312004X |

#### 300665—Model 6452

|     |               |             |   |              |     |           |          |             |
|-----|---------------|-------------|---|--------------|-----|-----------|----------|-------------|
| -1  | Ward LaFrance | L-R, 15"SP  | 2 | 310921X      | 100 | 62-35-31  | 62-19-45 | 310066X     |
| -2  | IHC           | —           | 2 | 102C-474     | —   | 62-35-111 | 62-19-34 | 311681X     |
| -3  | GMC           | L-R, 14"2P  | 2 | 312098X      | —   | 62-35-103 | 312246X  | 311662X     |
| -4  | Hahn Mtrs     | Spi., 14"2P | 1 | 62-518-29-1X | 208 | 62-35-33  | 62-19-22 | 62-15-66-1X |
| -5  | Hahn Mtrs     | Spi., 14"2P | 2 | 8019X        | 208 | "         | "        | 310066X     |
| -6  | Mack          | L-R, 15"SP  | 1 | 312057X      | 43  | 62-35-49  | 310302X  | 310066X     |
| -7  | Mack          | L-R, 15"SP  | 1 | "            | 43  | "         | "        | 311448X     |
| -8  | Mack          | L-R, 15"SP  | 1 | "            | 43  | "         | "        | 310066X     |
| -9  | Mack          | L-R, 15"SP  | 1 | "            | 43  | "         | "        | 311448X     |
| -10 | Brockway      | L-R, 14"2P  | 2 | 311939X      | 63  | 62-35-107 | 62-19-64 | 310066X     |

T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (-) Brake Assy See Footnote  | Shifter                      |                                |                            |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------------|--------------------------------|----------------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages 36-39 | Lever & Dome Assy. Pages 50-53 | Remote Control Pages 40-49 |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         |                              |                                |                            |

**300662—Model 6352-B (Con't)**

|      |         |         |          |          |          |         |       |           |
|------|---------|---------|----------|----------|----------|---------|-------|-----------|
| -81  | 312590X | 310437X | —        | —        | —        | 8088X   | 8091X | —         |
| -82  | 311069X | 311604X | —        | —        | 4-4-2941 | 312097X | —     | —         |
| -83  | "       | "       | 62-452-2 | 62-452-1 | 4-1-3781 | 312012X | —     | 310736X   |
| -84  | —       | —       | —        | —        | —        | 312005X | —     | —         |
| -85  | —       | —       | —        | —        | —        | —       | —     | —         |
| -86  | —       | —       | —        | —        | —        | 312005X | —     | —         |
| -87  | —       | —       | —        | —        | —        | —       | —     | —         |
| -88  | —       | —       | —        | —        | —        | 312011X | —     | —         |
| -89  | 311069X | 311604X | —        | —        | —        | "       | —     | —         |
| -90  | —       | —       | —        | —        | —        | 312012X | —     | —         |
| -91  | 312590X | 310437X | —        | —        | 5-1-3141 | 8088X   | —     | 310736X   |
| -92  | "       | "       | —        | —        | —        | 312538X | 8091X | —         |
| -93  | "       | "       | —        | —        | —        | 8088X   | —     | 310736X   |
| -94  | "       | "       | 62-452-3 | 62-453-4 | —        | "       | —     | "         |
| -95  | "       | "       | —        | —        | —        | 312844X | —     | "         |
| -96  | 312590X | 310437X | —        | —        | 5-4-1661 | 312844X | —     | 310736-2X |
| -97  | "       | "       | 62-452-2 | 62-452-1 | 4-1-3781 | 8088X   | —     | 310736X   |
| -98  | "       | "       | —        | —        | —        | "       | 8091X | —         |
| -99  | 310210X | 310157X | 62-452-3 | 62-453-5 | 5-1-278X | 311020X | —     | 310736X   |
| -100 | 312590X | 310437X | —        | —        | —        | 8088X   | —     | "         |
| -101 | —       | —       | —        | —        | —        | 312011X | —     | —         |
| -102 | 312590X | 310437X | —        | —        | 5-4-1661 | 312844X | —     | 310736-2X |
| -103 | "       | "       | —        | —        | —        | 312538X | —     | —         |
| -104 | "       | "       | 62-452-3 | 62-453-5 | —        | 8088X   | 8091X | —         |
| -105 | —       | —       | —        | —        | —        | "       | —     | 311732X   |
| -106 | 311069X | 311604X | 62-452-2 | 62-452-1 | 6-4-2361 | 312012X | —     | 310736X   |

**300664—Model 6352-A**

|    |   |       |          |          |          |         |   |   |
|----|---|-------|----------|----------|----------|---------|---|---|
| -1 | — | 7116X | 62-452-3 | 62-453-4 | 6-1-2221 | 8088X   | — | — |
| -2 | — | —     | 62-452-9 | —        | —        | 312097X | — | — |
| -3 | — | —     | —        | —        | —        | 312005X | — | — |

**300665—Model 6452**

|     |         |         |           |          |           |         |         |         |
|-----|---------|---------|-----------|----------|-----------|---------|---------|---------|
| -1  | —       | 7116X   | —         | —        | —         | 8088X   | —       | 310736X |
| -2  | 310210X | 310157X | 62-452-12 | —        | —         | 312335X | —       | —       |
| -3  | "       | "       | 62-452-9  | 62-453-8 | 6-1-2801X | 312097X | —       | —       |
| -4  | 312590X | 310437X | 62-452-3  | 62-453-5 | 5-1-3141  | 8088X   | —       | 310736X |
| -5  | —       | 7116X   | 62-452-9  | 62-453-8 | "         | "       | —       | "       |
| -6  | 311069X | 311604X | —         | —        | 5-1-3141  | 312011X | —       | 310736X |
| -7  | "       | "       | —         | —        | "         | "       | —       | "       |
| -8  | "       | "       | —         | —        | 6-1-2221  | "       | —       | "       |
| -9  | "       | "       | —         | —        | "         | "       | —       | "       |
| -10 | —       | 7116X   | —         | —        | 6-4-2361  | 311020X | 310083X | —       |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                                              | Used By        | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------------------------|----------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                                      |                |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                                      |                |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300665—Model 6452 (Con't)</b>                     |                |                     |                |                     |                          |                 |                   |               |
| -11                                                  | Ward LaFrance  | L-R, 14"2P          | 2              | 62-518-29-1X        | 100                      | 62-35-81        | 62-19-64          | 62-15-66-1X   |
| -12                                                  | IHC            | Rock, 14"SP         | —              | —                   | —                        | 62-35-74        | 62-19-34          | 310066X       |
| -13                                                  | Mack           | L-R, 15"SP          | 1              | 312057X             | 43                       | 62-35-49        | 310302X           | "             |
| -14                                                  | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-111       | 62-19-34          | "             |
| -15                                                  | Chrysler       | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -16                                                  | Mack           | L-R, 15"SP          | 1              | 312057X             | 43                       | 62-35-49        | 310302X           | 310066X       |
| -17                                                  | Mack           | L-R, 15"SP          | 1              | "                   | 43                       | "               | "                 | 311448X       |
| -18                                                  | Mack           | L-R, 15"SP          | 1              | "                   | 43                       | "               | 62-19-49          | 311487X       |
| -19                                                  | Mack           | L-R, 15"SP          | 1              | "                   | 43                       | "               | 310302X           | 311448X       |
| -20                                                  | Hahn Mtrs      | Spi., 14"2P         | 2              | 8019X               | 208                      | 62-35-33        | 62-19-22          | 310066X       |
| -21                                                  | Ford           | Spi., 14"2P         | 2              | 8005X               | —                        | 62-35-33        | 62-19-22          | 312006X       |
| -22*                                                 | Clev. Trencher | Spi., 14"2P         | 1              | 62-518-32-1X        | 190                      | "               | "                 | 62-15-66-1X   |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |                     |                |                     |                          |                 |                   |               |
| -23                                                  | Mack           | L-R, 15"SP          | 1              | 312057X             | 43                       | 62-35-49        | 62-19-49          | 311487X       |
| -24                                                  | Mack           | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | 310066X       |
| -25                                                  | Mack           | Spi., 14"SP         | 2              | "                   | 105                      | "               | "                 | 311448X       |
| -26                                                  | Mack           | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | 312761X       |
| -27                                                  | Mack           | Spi., 14"SP         | 2              | "                   | 105                      | "               | "                 | 310066X       |
| -28                                                  | Hahn Mtrs      | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-33        | 62-19-22          | 62-15-66-1X   |
| -29                                                  | Mack           | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | 311448X       |
| -30                                                  | Mack           | Spi., 14"SP         | 2              | "                   | 105                      | "               | "                 | 311487X       |
| -31                                                  | Mack           | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | 311487X       |
| -32                                                  | Am. LaFrance   | L-R, 15"SP          | —              | —                   | —                        | 62-35-35        | 62-19-25          | 310066X       |
| -33                                                  | Mack           | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | "             |
| -34                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-33        | "                 | 62-15-66-1X   |
| -35                                                  | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | 62-15-67-3X   |
| -36                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-33        | 310729X           | 62-15-66-1X   |
| -37                                                  | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | "             |
| -38                                                  | Am. LaFrance   | L-R, 14"2P          | 1              | "                   | 219                      | 62-35-81        | 62-19-64          | "             |
| -39                                                  | Ward LaFrance  | L-R, 15"SP          | 2              | 312283X             | 100                      | 62-35-31        | 62-19-45          | "             |
| -40                                                  | Mack           | Spi., 14"2P         | \$             | 62-518-32-1X        | 105                      | 62-35-33        | 310729X           | 62-15-70-1X   |
| -41                                                  | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-111       | 62-19-34          | 62-15-68-1X   |
| -42                                                  | IHC            | Rock, 14"SP         | —              | —                   | —                        | "               | "                 | 62-15-67-5X   |
| -43                                                  | IHC            | Rock, 14"SP         | 2              | 102C-474            | —                        | "               | "                 | 62-15-67-3X   |
| -44                                                  | Hyster         | —                   | —              | —                   | —                        | —               | —                 | —             |
| -45                                                  | GMC            | Spi., 14"2P         | 2              | 62-518-31-1X        | —                        | 62-35-33        | 310729X           | 311662X       |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (—) Brake Assy See Footnote  | Shifter                |                          |                      |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------|--------------------------|----------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages | Lever & Dome Assy. Pages | Remote Control Pages |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         | 36-39                  | 50-53                    | 40-49                |

**300665—Model 6452 (Con't)**

|     |         |          |          |          |               |         |           |         |
|-----|---------|----------|----------|----------|---------------|---------|-----------|---------|
| -11 | 312590X | 310437X  | —        | —        | —             | 8088X   | —         | 310736X |
| -12 | —       | 7116X    | —        | —        | —             | "       | —         | —       |
| -13 | 311069X | 311604X  | —        | —        | 5-1-3141      | 312012X | 311542-6X | —       |
| -14 | —       | 7116X    | —        | —        | —             | "       | —         | —       |
| -15 | 311069X | 311604X  | —        | —        | —             | 312553X | —         | —       |
| -16 | 311069X | 311604X  | —        | —        | 6-1-2221      | 312012X | 311542-6X | —       |
| -17 | "       | "        | —        | —        | "             | "       | "         | —       |
| -18 | 310210X | 310157X  | —        | —        | 6-1-2401X(14) | 312011X | —         | 310736X |
| -19 | 311069X | 311604X  | —        | —        | 5-1-3141      | 312012X | 311542-6X | —       |
| -20 | —       | 7116X    | 62-452-3 | 62-453-5 | 6-1-2221      | 8088X   | —         | 310736X |
| -21 | —       | —        | —        | —        | —             | 312694X | —         | —       |
| -22 | 311069X | 311604X  | —        | —        | 5-1-3141      | 312435X | —         | 310736X |
| -23 | 310210X | 310157X  | —        | —        | 5-1-278X(14)  | 312011X | —         | 310736X |
| -24 | 311069X | 3116014X | —        | —        | 5-1-3141      | "       | —         | "       |
| -25 | "       | "        | —        | —        | "             | "       | —         | "       |
| -26 | 310210X | 310157X  | —        | —        | 5-1-278X(14)  | 312012X | 311542-6X | —       |
| -27 | 311069X | 311604X  | —        | —        | 5-1-3141      | "       | "         | —       |
| -28 | 312590X | 310437X  | 62-452-3 | 62-453-5 | "             | 8088X   | —         | 310736X |
| -29 | 311069X | 311604X  | —        | —        | "             | 312012X | 311542-6X | —       |
| -30 | 310210X | 310157X  | —        | —        | 5-1-278X(14)  | 312011X | —         | 310736X |
| -31 | 310210X | 310157X  | —        | —        | 6-1-2401X(14) | 312011X | —         | 310736X |
| -32 | 312590X | 310437X  | —        | —        | —             | 8088X   | —         | "       |
| -33 | 311069X | 311604X  | —        | —        | 6-1-2221      | 312011X | —         | "       |
| -34 | "       | "        | —        | —        | 5-1-3141      | "       | —         | "       |
| -35 | 310210X | 310157X  | —        | —        | 6-1-2401X(14) | "       | —         | "       |
| -36 | 311069X | 311604X  | —        | —        | 6-1-2221      | 312011X | —         | 310736X |
| -37 | "       | "        | —        | —        | 5-4-1661      | 312012X | 311542-8X | —       |
| -38 | 312590X | 310437X  | —        | —        | —             | 8088X   | —         | 310736X |
| -39 | "       | "        | —        | —        | —             | "       | —         | "       |
| -40 | 311069X | 311604X  | —        | —        | 5-1-3141      | 312011X | —         | "       |
| -41 | 310210X | 310157X  | —        | —        | —             | 311104X | —         | —       |
| -42 | 311069X | 311604X  | —        | —        | —             | —       | —         | —       |
| -43 | 310210X | 310157X  | —        | —        | —             | 312335X | —         | —       |
| -44 | —       | —        | —        | —        | —             | —       | —         | —       |
| -45 | —       | —        | —        | —        | —             | 312097X | —         | —       |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                                              | Used By        | For Use With Clutch | Clutch Housing |                     |                       | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------------------------|----------------|---------------------|----------------|---------------------|-----------------------|-----------------|-------------------|---------------|
|                                                      |                |                     | S A E          | Assembly No.<br>E-2 | Rel. Code Pages 58-61 |                 |                   |               |
|                                                      |                |                     |                |                     |                       | A-1             | F-2               | G-1           |
| 300665—Model 6452 (Con't)                            |                |                     |                |                     |                       |                 |                   |               |
| -46                                                  | Wstrn Flyer    | Long, 17"SP         | 1              | 62-518-32-1X        | 221                   | 62-35-84        | 62-19-50          | 62-15-66-1X   |
| -47                                                  | GMC            | L-R, 14"2P          | 2              | 312098X             | —                     | 62-35-103       | 312246X           | 311662X       |
| -48                                                  | GMC            | —                   | —              | —                   | —                     | 62-35-81        | 62-19-55          | 311005X       |
| -49                                                  | GMC            | L-R, 14"2P          | 2              | 312098X             | —                     | 62-35-103       | 312246X           | 311662X       |
| -50                                                  | Gillig         | Spi., 14"2P         | 1              | 62-518-32-1X        | 191                   | 62-35-33        | 62-19-22          | 62-15-66-1X   |
| -51                                                  | Jay Madsen     | L-R, 14"2DPR        | 2              | 312098X             | —                     | 62-35-103       | 312246X           | 62-15-66-1X   |
| -52                                                  | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                     | 62-35-33        | 62-19-22          | 62-15-63-1X   |
| -53*                                                 | —              | Spi., 14"2P         | 1              | 62-518-32-1X        | 190                   | "               | "                 | 62-15-66-1X   |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |                     |                |                     |                       |                 |                   |               |
| -54                                                  | Duplex         | Spi., 14"2P         | 2              | 62-518-29-1X        | 193                   | 62-35-33        | 62-19-22          | 62-15-66-1X   |
| -55                                                  | Hendrickson    | Rock, 13"2P         | 2              | 62-518-34           | —                     | 62-35-111       | 62-19-79-1X       | "             |
| -56                                                  | —              | L-R, 14"2ML         | 2              | 62-518-29-1X        | 62                    | 62-35-81        | 62-19-64          | 62-15-66-3X   |
| -57                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                   | 62-35-33        | 310729X           | 62-15-67-3X   |
| -58                                                  | —              | Spi., 14"2P         | 2              | 62-518-30-1X        | 191                   | "               | "                 | "             |
| -59                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                   | "               | "                 | 62-15-66-1X   |
| -60                                                  | Mack           | Spi., 14"2P         | 1              | "                   | 105                   | "               | "                 | "             |
| -61                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                   | 62-35-33        | 310729X           | 62-15-66-1X   |
| -62*                                                 | Clev. Trencher | Spi., 14"2P         | 1              | "                   | 190                   | "               | 62-19-22          | "             |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |                     |                |                     |                       |                 |                   |               |
| -63                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                   | 62-35-33        | 310729X           | 62-15-66-1X   |
| -64*                                                 | —              | —                   | —              | —                   | —                     | 62-35-35        | 310302X           | "             |
| *Reverse Blocked Out                                 |                |                     |                |                     |                       |                 |                   |               |
| -65                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                   | 62-35-33        | 310729X           | 62-15-70-1X   |
| -66                                                  | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                   | 62-35-33        | 310729X           | 62-15-66-1X   |
| -67*                                                 | —              | Spi., 14"2P         | —              | —                   | —                     | "               | "                 | "             |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |                     |                |                     |                       |                 |                   |               |
| 300666—Model 6452-A                                  |                |                     |                |                     |                       |                 |                   |               |
| -1                                                   | Ward LaFrance  | L-R, 15"SP          | 2              | 310921X             | 100                   | 62-35-35        | 62-19-25          | 311448X       |
| -2                                                   | Frtlnr         | L-R, 13"2P          | 2              | 311939X             | —                     | 62-35-81        | 62-19-64          | 310066X       |
| -3                                                   | GMC            | L-R, 14"2P          | 2              | 312098X             | —                     | 62-35-103       | 312246X           | 311662X       |
| -4                                                   | Dia.-Reo       | Long, 13"2P         | 2              | 62-518-27-1X        | —                     | 62-35-49        | 62-19-31          | 62-15-67-1X   |
| -5                                                   | Chrysler       | Spi., 14"2P         | 1              | 62-518-32-1X        | —                     | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -6                                                   | Chrysler       | Spi., 14"2P         | 2              | 62-518-29-1X        | —                     | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -7                                                   | Chrysler       | Rock, 14"SP         | 2              | 62-518-27-1X        | —                     | 62-35-31        | 62-19-45          | "             |
| -8                                                   | Ford           | Spi., 14"2P         | 2              | 8005X               | —                     | 62-35-33        | 62-19-22          | 312006X       |
| -9                                                   | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                     | "               | "                 | 62-15-63-1X   |
| -10                                                  | Kenworth       | Spi., 14"2P         | 1              | 310821X             | 201                   | "               | 310729X           | 62-15-23-1X   |
| -11                                                  | Chrysler       | Rock, 14"SP         | 2              | 62-518-27-1X        | —                     | 62-35-31        | 62-19-45          | 62-15-64-1X   |
| -12                                                  | Chrysler       | —                   | —              | —                   | —                     | 62-35-33        | 62-19-22          | "             |
| -13                                                  | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                     | "               | "                 | 62-15-63-1X   |
| -14                                                  | White          | Long, 13"2P         | 2              | 62-518-29-1X        | —                     | 62-35-107       | 62-19-64          | 62-15-67-1X   |

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |

**300665—Model 6452 (Con't)**

|     |         |         |           |          |              |         |           |           |
|-----|---------|---------|-----------|----------|--------------|---------|-----------|-----------|
| -46 | —       | —       | —         | —        | 5-1-3841     | 8088X   | —         | 310438X   |
| -47 | 311069X | 311604X | —         | —        | —            | 312097X | —         | —         |
| -48 | —       | —       | —         | —        | —            | —       | —         | —         |
| -49 | —       | —       | 62-452-9  | —        | —            | 312097X | —         | —         |
| -50 | 312590X | 310473X | —         | —        | 6-1-2251     | 312011X | —         | 310736-3X |
| -51 | 312590X | 310437X | 62-452-2  | 62-453-3 | 5-1-3141     | 8088X   | —         | 311772X   |
| -52 | —       | —       | —         | —        | —            | 312011X | —         | —         |
| -53 | 311069X | 311604X | 62-452-3  | 62-453-4 | 5-1-3141     | 312435X | —         | 310736X   |
| -54 | 311069X | 311604X | —         | —        | 5-1-3141     | 8088X   | —         | 310736X   |
| -55 | "       | "       | 62-452-12 | —        | "            | 312011X | —         | "         |
| -56 | 311069X | 311604X | —         | —        | 6-1-2221     | 8088X   | 310104X   | —         |
| -57 | 310210X | 310157X | —         | —        | 5-1-278X(14) | 312011X | —         | 310736X   |
| -58 | "       | "       | 62-452-3  | 62-453-5 | " (14)       | 312020X | 8091X     | —         |
| -69 | 311069X | 311604X | —         | —        | 5-4-1661     | 312011X | —         | 310736X   |
| -60 | "       | "       | —         | —        | "            | "       | —         | "         |
| -61 | 311069X | 311604X | —         | —        | 6-4-2361     | 312012X | 311542-8X | —         |
| -62 | "       | "       | —         | —        | 5-1-3141     | 312435X | —         | 310736X   |
| -63 | 311069X | 311604X | —         | —        | 6-4-2361     | 312011X | —         | 310736X   |
| -64 | "       | "       | —         | —        | —            | 312430X | —         | "         |
| -65 | 311069X | 311604X | —         | —        | 5-4-1661     | 312011X | —         | 310736X   |
| -66 | 311069X | 311604X | —         | —        | 6-4-2361     | 312011X | —         | 310736X   |
| -67 | "       | "       | —         | —        | 5-1-3141     | 312435X | —         | "         |

**300666—Model 6452-A**

|     |         |         |           |          |           |         |         |         |
|-----|---------|---------|-----------|----------|-----------|---------|---------|---------|
| -1  | —       | 7116X   | —         | —        | —         | 8088X   | —       | 310736X |
| -2  | —       | "       | —         | —        | —         | "       | —       | —       |
| -3  | 310210X | 310157X | 62-452-9  | 62-453-8 | 6-1-2801X | 312097X | —       | —       |
| -4  | 311069X | 311604X | 62-452-14 | —        | —         | 8088X   | —       | —       |
| -5  | "       | "       | —         | —        | —         | 312553X | —       | —       |
| -6  | 311069X | 311604X | —         | —        | —         | 312553X | —       | —       |
| -7  | "       | "       | —         | —        | —         | 311020X | —       | —       |
| -8  | —       | —       | —         | —        | —         | 312011X | —       | —       |
| -9  | —       | —       | —         | —        | —         | 312012X | —       | —       |
| -10 | 311069X | 311604X | —         | —        | 6-4-2361  | 311020X | 310083X | —       |
| -11 | 311069X | 311604X | —         | —        | —         | 311020X | —       | —       |
| -12 | "       | "       | —         | —        | —         | —       | —       | —       |
| -13 | —       | —       | —         | —        | —         | 312011X | —       | —       |
| -14 | 311069X | 311604X | 62-452-14 | —        | —         | 8088X   | —       | —       |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                    | Used By         | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------|-----------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                            |                 |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                            |                 |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300668—Model 6452-E</b> |                 |                     |                |                     |                          |                 |                   |               |
| -1                         | Hyster Co       | —                   | —              | —                   | —                        | 62-35-30        | 310302X           | 310066X       |
| -2                         | Ward LaFrance   | L-R, 14"2P          | 2              | 311939X             | 100                      | 62-35-81        | 62-19-64          | "             |
| <b>300669—Model 6453</b>   |                 |                     |                |                     |                          |                 |                   |               |
| -1                         | Ward LaFrance   | L-R, 14"2P          | 1              | 311699X             | 100                      | 62-35-81        | 62-19-64          | 310066X       |
| -2                         | Hahn Mtrs       | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | 62-35-33        | 62-19-22          | "             |
| -3                         | Hahn Mtrs       | Spi., 14"2P         | 2              | 8019X               | 208                      | "               | "                 | "             |
| -4                         | Ward LaFrance   | L-R, 14"2P          | 2              | 62-518-29-1X        | 76                       | 62-35-81        | 62-19-64          | 62-15-66-1X   |
| -5                         | Warner Swasey   | L-R, 14"2P          | 2              | 311939X             | 67                       | "               | "                 | 310066X       |
| -6                         | Ward LaFrance   | L-R, 15"ML          | 1              | 310971X             | 100                      | 62-35-35        | 62-19-25          | 310066X       |
| -7                         | Peter Pirsch    | Spi., 14"2P         | 2              | 8019X               | 196                      | 62-35-33        | 62-19-22          | "             |
| -8                         | Duplex          | Spi., 14"2P         | 8              | "                   | 208                      | "               | "                 | "             |
| -9                         | Pierre Thibault | L-R, 15"ML          | —              | —                   | —                        | 62-35-35        | 62-19-25          | "             |
| -10                        | —               | Rock, 14"TT         | 2              | 312283X             | 97                       | 62-35-31        | 62-19-45          | 310498X       |
| -11                        | Chrysler        | Rock, 14"SP         | 2              | 7046X               | —                        | 62-35-31        | 62-19-45          | 62-15-64-1X   |
| -12                        | Hahn Mts        | Spi., 14"SP         | 1              | 310821X             | 208                      | 62-35-33        | 62-19-22          | 310066X       |
| -13                        | Ford            | —                   | —              | —                   | —                        | 62-35-68        | 62-19-65          | 312004X       |
| -14                        | Ward LaFrance   | L-R, 15"SP          | 2              | 312283X             | 100                      | 62-35-31        | 62-19-45          | 310066X       |
| -15                        | —               | Spi., 14"SP         | 2              | 62-518-27-1X        | 16                       | 62-35-41        | 62-19-22          | "             |
| -16                        | IHC             | Rock, 14"SP         | 2              | 102C-474            | —                        | 62-35-111       | 62-19-46          | 62-15-68-1X   |
| -17                        | Chrysler        | Spi., 14"2P         | 1              | 62-518-32-1X        | —                        | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -18                        | Chrysler        | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | "               | "                 | "             |
| -19                        | Ford            | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | "               | "                 | 62-15-63-1X   |
| -20                        | Ford            | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -21                        | Ford            | Spi., 14"SP         | 2              | 62-518-27-1X        | 12                       | 62-35-41        | 62-19-22          | 62-15-63-1X   |
| -22                        | Ford            | Long, 13"2P         | 2              | 312653              | —                        | 62-35-109       | 62-19-78          | "             |
| -23                        | Dia.-Reo        | Long, 13"2P         | 2              | 62-518-27-1X        | —                        | 62-35-49        | 62-19-31          | 62-15-67-1X   |
| -24                        | Chrysler        | Spi., 14"2P         | —              | —                   | —                        | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -25                        | Mack            | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | "               | 310729X           | 62-15-67-3X   |
| -26                        | Mack            | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-33        | 310729X           | 62-15-66-1X   |
| -27                        | —               | Spi., 15½"2P        | 1              | "                   | 191                      | "               | 62-19-22          | "             |
| -28                        | Mack            | Spi., 14"2P         | 1              | "                   | 44                       | "               | 310729X           | 62-15-70-1X   |
| -29                        | —               | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | "               | "                 | 62-15-66-1X   |
| -30                        | Omni buses      | L-R, 15"DPB         | 2              | 66-518-27-1X        | 67                       | 62-35-31        | 62-19-45          | "             |
| -31                        | Ford            | —                   | —              | —                   | —                        | 62-35-68        | 62-19-65          | 62-15-73-1X   |
| -32                        | —               | Spi., 14"2P         | 2              | 62-518-29-1X        | 198                      | 62-35-33        | 310729X           | 62-15-66-1X   |
| -33                        | Ford            | —                   | —              | —                   | —                        | 62-35-118       | 62-19-80-1X       | 62-15-73-1X   |
| -34                        | Ford            | Long, 13"2P         | 2              | 312653              | —                        | 62-35-124       | 62-19-81-1X       | 62-15-63-1X   |
| -35                        | Mack            | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-33        | 310729X           | 62-15-66-1X   |



T210-6000

# MODEL 6000

## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |

**300668—Model 6452-E**

|    |         |         |   |   |   |         |   |         |
|----|---------|---------|---|---|---|---------|---|---------|
| -1 | 311069X | 311604X | — | — | — | 312430X | — | 310736X |
| -2 | —       | 7116X   | — | — | — | 8088X   | — | "       |

**300669—Model 6453**

|     |         |         |           |          |               |         |         |           |
|-----|---------|---------|-----------|----------|---------------|---------|---------|-----------|
| -1  | —       | 7116X   | —         | —        | —             | 8088X   | —       | 310736X   |
| -2  | —       | "       | —         | —        | 5-1-3141      | "       | —       | "         |
| -3  | —       | "       | 62-452-3  | 62-453-5 | "             | "       | —       | "         |
| -4  | 312590X | 310437X | —         | —        | —             | 8088X   | —       | "         |
| -5  | —       | 7116X   | 62-452-3  | 62-453-4 | 5-1-3141      | "       | —       | "         |
| -6  | —       | 7116X   | —         | —        | —             | 8088X   | —       | 310736X   |
| -7  | 311069X | 311604X | —         | —        | 5-1-3141      | 312012X | —       | 310736-2X |
| -8  | —       | 7116X   | 62-452-3  | 62-453-4 | 6-1-2221      | 8088X   | —       | 310736X   |
| -9  | —       | "       | "         | "        | 6-1-3141      | "       | —       | "         |
| -10 | —       | "       | 62-452-6  | 62-453-9 | "             | "       | 310083X | —         |
| -11 | —       | 7116X   | —         | —        | —             | 311020X | —       | —         |
| -12 | —       | "       | 62-452-3  | 62-453-4 | 5-1-3141      | 8088X   | —       | 310736X   |
| -13 | —       | —       | —         | —        | —             | 312005X | —       | —         |
| -14 | —       | 7116X   | —         | —        | —             | 8088X   | —       | 310736X   |
| -15 | —       | "       | 62-452-2  | 62-453-3 | 5-4-1661      | "       | 8091X   | —         |
| -16 | 310210X | 310157X | 62-452-12 | —        | —             | 311104X | —       | —         |
| -17 | 311069X | 311604X | —         | —        | —             | 312253X | —       | —         |
| -18 | "       | "       | —         | —        | —             | "       | —       | —         |
| -19 | —       | —       | —         | —        | —             | 312011X | —       | —         |
| -20 | —       | —       | —         | —        | —             | 312012X | —       | —         |
| -21 | —       | —       | —         | —        | —             | 312011X | —       | —         |
| -22 | —       | —       | —         | —        | —             | "       | —       | —         |
| -23 | 311069X | 311604X | 62-452-14 | —        | —             | 8088X   | —       | —         |
| -24 | "       | "       | —         | —        | —             | —       | —       | —         |
| -25 | 310210X | 310157X | —         | —        | 6-1-2401X(14) | 312011X | —       | 310736X   |
| -26 | 311069X | 311604X | —         | —        | 5-1-3141      | 312011X | —       | 310736X   |
| -27 | 312590X | 310437X | —         | —        | —             | "       | 8091X   | —         |
| -28 | 311069X | 311604X | —         | —        | 5-1-3141      | "       | —       | 310736X   |
| -29 | "       | "       | 62-452-3  | 62-453-4 | "             | 8088X   | —       | "         |
| -30 | "       | "       | "         | "        | "             | "       | —       | "         |
| -31 | —       | —       | —         | —        | —             | 312005X | —       | —         |
| -32 | 312590X | 310437X | 62-452-3  | 62-453-7 | 5-4-3091      | 312012X | —       | 310736X   |
| -33 | —       | —       | —         | —        | —             | 312005X | —       | —         |
| -34 | —       | —       | —         | —        | —             | 312011X | —       | —         |
| -35 | 311069X | 311604X | —         | —        | 5-4-1661      | "       | —       | 310736X   |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                    | Used By       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------|---------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                            |               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                            |               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300670—Model 6453-A</b> |               |                     |                |                     |                          |                 |                   |               |
| -1                         | IHC           | Rock, 14"TT         | 2              | 102C-474            | —                        | 62-35-111       | 62-19-34          | 311545X       |
| -2                         | Mack          | L-R, 15"SP          | 1              | 310971X             | 29                       | 62-35-49        | 310302X           | 310066X       |
| -3                         | Mack          | L-R, 15"SP          | 1              | "                   | 29                       | "               | "                 | "             |
| -4                         | Mack          | L-R, 15"SP          | 1              | 312057X             | 43                       | "               | "                 | "             |
| -5                         | Mack          | L-R, 15"SP          | 1              | "                   | 43                       | "               | "                 | 311448X       |
| -6                         | Mack          | L-R, 15"SP          | 1              | 312057X             | 43                       | 62-35-49        | 310302X           | 310066X       |
| -7                         | Mack          | L-R, 15"SP          | 1              | "                   | 43                       | "               | "                 | 311448X       |
| -8                         | Chrysler      | Spi., 14"2P         | 1              | 310821X             | —                        | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -9                         | Chrysler      | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | "               | "                 | "             |
| -10                        | Mack          | L-R, 15"SP          | 1              | 312057X             | 43                       | 62-35-49        | 310302X           | 310066X       |
| -11                        | Ford          | —                   | —              | —                   | —                        | 62-35-68        | 62-19-65          | 312004X       |
| -12                        | Ford          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-33        | 62-19-22          | 312006X       |
| -13                        | Ford          | Spi., 14"2P         | 2              | "                   | —                        | "               | "                 | "             |
| -14                        | Ford          | Spi., 14"SP         | 2              | 7041X               | 12                       | 62-35-41        | "                 | "             |
| -15                        | Ford          | Long, 13"2P         | 2              | 8005X               | —                        | 62-35-81        | 62-19-64          | 312209X       |
| -16                        | Ford          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-109       | 62-19-78          | 312006X       |
| -17                        | Mack          | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | 311487X       |
| -18                        | Mack          | Spi., 14"SP         | 2              | "                   | 105                      | "               | "                 | 310066X       |
| -19                        | Chrysler      | Rock, 14"SP         | 2              | 7046X               | —                        | 62-35-31        | 62-19-45          | 62-15-64-1X   |
| -20                        | Mack          | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-41        | 310729X           | 310066X       |
| -21                        | Dia.-Reo      | Long, 13"2P         | 2              | 7046X               | —                        | 62-35-49        | 62-19-31          | 311793X       |
| -22                        | Chrysler      | Spi., 14"2P         | —              | —                   | —                        | 62-35-33        | 62-19-22          | 62-15-64-1X   |
| -23                        | —             | Spi., 14"2P         | 2              | 8019X               | —                        | "               | "                 | 310066X       |
| -24                        | Mack          | Spi., 14"2P         | 1              | 310753X             | 44                       | "               | 310729X           | 311448X       |
| -25                        | Mack          | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | 311487X       |
| -26                        | Mack          | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | 310066X       |
| <b>300671—Model 6453-B</b> |               |                     |                |                     |                          |                 |                   |               |
| -1                         | —             | —                   | 1              | 310821X             | 191                      | 62-35-33        | 62-19-22          | 310066X       |
| <b>300674—Model 6852</b>   |               |                     |                |                     |                          |                 |                   |               |
| -1                         | Bluebird Bus  | L-R, 14"2P          | 1              | 311699X             | 87                       | 62-35-65        | 62-19-64          | 310066X       |
| -2                         | Gillig Bros.  | Spi., 14"2P         | 1              | 310821X             | 191                      | 62-35-36        | 62-19-22          | "             |
| -3                         | Crown Coach   | Spi., 14"2P         | 1              | "                   | 189                      | "               | "                 | "             |
| -4                         | GMC           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-101       | 312246X           | 311662X       |
| -5                         | FWD           | —                   | —              | —                   | —                        | 62-35-102       | 62-19-22          | 310066X       |
| -6                         | FWD           | L-R, 15"DP          | 2              | 310921X             | 93                       | 62-35-54        | 62-19-45          | 310066X       |
| -7                         | Jay Madsen    | L-R, 14"2P          | 2              | 311939X             | 109                      | 62-35-65        | 62-19-64          | "             |
| -8                         | GMC           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-101       | 312246X           | 311662X       |
| -9                         | Crown Coach   | Long, 17"SP         | 1              | 310802X             | 24                       | 62-35-65        | 62-19-50          | 310066X       |
| -10                        | Crown Coach   | Long, 17"SP         | 1              | "                   | 24                       | "               | "                 | "             |
| -11                        | Jay Madsen    | L-R, 14"2DPB        | 2              | 319939X             | 109                      | 62-35-65        | 62-19-64          | 310066X       |
| -12                        | GMC           | —                   | —              | —                   | —                        | "               | 62-19-55          | 311005X       |
| -13                        | Ward LaFrance | L-R, 14"2P          | 2              | 62-518-29-1X        | 76                       | "               | 62-19-64          | 62-15-66-1X   |
| -14                        | Cummins       | Spi., 14"2P         | 1              | 310821X             | 201                      | 62-35-36        | 62-19-22          | 310066X       |
| -15                        | Am. LaFrance  | L-R, 15"SP          | 2              | 310921X             | 85                       | 62-35-50        | 62-19-25          | "             |

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# MODEL 6000

## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |

**300670—Model 6453-A**

|     |         |         |           |   |               |         |           |         |
|-----|---------|---------|-----------|---|---------------|---------|-----------|---------|
| -1  | 310210X | 310157X | 62-452-12 | — | —             | 311104X | —         | —       |
| -2  | 311069X | 311604X | —         | — | 6-1-2221      | 8088X   | —         | 310736X |
| -3  | "       | "       | —         | — | 5-1-3141      | "       | —         | "       |
| -4  | "       | "       | —         | — | "             | 312011X | —         | "       |
| -5  | "       | "       | —         | — | "             | "       | —         | "       |
| -6  | 311069X | 311604X | —         | — | 6-1-2221      | 312011X | —         | 310736X |
| -7  | "       | "       | —         | — | "             | "       | —         | "       |
| -8  | —       | 7116X   | —         | — | —             | 312553X | —         | —       |
| -9  | —       | "       | —         | — | —             | "       | —         | —       |
| -10 | 311069X | 311604X | —         | — | 5-1-3141      | 312011X | 311542-6X | —       |
| -11 | —       | —       | —         | — | —             | 312005X | —         | —       |
| -12 | —       | —       | —         | — | —             | 312011X | —         | —       |
| -13 | —       | —       | —         | — | —             | 312012X | —         | —       |
| -14 | —       | —       | —         | — | —             | 312011X | —         | —       |
| -15 | —       | —       | —         | — | —             | "       | —         | —       |
| -16 | —       | —       | —         | — | —             | 312011X | —         | —       |
| -17 | 310210X | 310157X | —         | — | 5-1-278X(14)  | "       | —         | 310736X |
| -18 | 311069X | 311604X | —         | — | 5-1-3141      | 312012X | 311542-6X | —       |
| -19 | —       | 7116X   | —         | — | —             | 311020X | —         | —       |
| -20 | 311069X | 311604X | —         | — | 5-1-3141      | 312011X | —         | 310736X |
| -21 | —       | 7116X   | 62-452-14 | — | —             | 8088X   | —         | —       |
| -22 | —       | "       | —         | — | —             | —       | —         | —       |
| -23 | —       | "       | —         | — | —             | 8088X   | 310035X   | —       |
| -24 | 311069X | 311604X | —         | — | 5-1-3141      | 312011X | —         | 310736X |
| -25 | 310210X | 310157X | —         | — | 6-1-2401X(14) | "       | —         | "       |
| -26 | 310069X | 311604X | —         | — | 5-1-3141      | "       | —         | "       |

**300671—Model 6453-B**

|    |         |         |   |   |   |         |       |   |
|----|---------|---------|---|---|---|---------|-------|---|
| -1 | 312590X | 310437X | — | — | — | 312011X | 8091X | — |
|----|---------|---------|---|---|---|---------|-------|---|

**300674—Model 6852**

|     |         |         |          |          |          |         |         |           |
|-----|---------|---------|----------|----------|----------|---------|---------|-----------|
| -1  | —       | 7116X   | 62-452-6 | 62-453-9 | 5-1-3151 | 312452X | —       | —         |
| -2  | —       | "       | —        | —        | 6-1-2251 | 312011X | —       | 310736-3X |
| -3  | —       | "       | 62-452-3 | 62-453-5 | "        | 8088X   | —       | 310736X   |
| -4  | 311069X | 311604X | —        | —        | 6-1-2391 | 312097X | —       | —         |
| -5  | —       | 7116X   | —        | —        | —        | 8088X   | —       | 310736X   |
| -6  | —       | 7116X   | —        | —        | —        | 8088X   | 311055X | —         |
| -7  | —       | "       | 62-452-3 | 62-453-4 | 6-1-2221 | "       | —       | 310736X   |
| -8  | 311069X | 311604X | 62-452-8 | 62-453-3 | 5-4-3091 | 312097X | —       | —         |
| -9  | —       | 7116X   | 62-452-3 | 62-453-5 | 6-1-2251 | 311020X | —       | 312599X   |
| -10 | —       | "       | "        | "        | "        | "       | —       | 311656-7X |
| -11 | —       | 7116X   | 62-452-3 | 62-453-4 | 5-1-3141 | 8088X   | —       | 310736X   |
| -12 | —       | —       | —        | —        | —        | —       | —       | —         |
| -13 | 312590X | 310437X | —        | —        | —        | 8088X   | —       | 310736-3X |
| -14 | —       | 7116X   | —        | —        | 6-1-2221 | "       | 8091X   | —         |
| -15 | 312590X | 310437X | —        | —        | —        | "       | —       | 310736X   |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                   | Used By         | For Use With Clutch | Clutch Housing |                         |                          | Main Drive Gear<br><br>A-1 | Front Bearing Cap<br><br>F-2 | Case Assembly<br><br>G-1 |
|---------------------------|-----------------|---------------------|----------------|-------------------------|--------------------------|----------------------------|------------------------------|--------------------------|
|                           |                 |                     | S<br>A<br>E    | Assembly No.<br><br>E-2 | Rel. Code Pages<br>58-61 |                            |                              |                          |
| 300674—Model 6852 (Con't) |                 |                     |                |                         |                          |                            |                              |                          |
| -16                       | Hahn Mtr        | Spi., 14"2P         | 2              | 62-518-29-1X            | 208                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -17                       | Gillig Bros     | L-R, 15"SP          | 2              | 311883X                 | 95                       | 62-35-54                   | 62-19-45                     | "                        |
| -18                       | Am. LaFrance    | L-R, 14"2P          | 1              | 62-518-32-1X            | 185                      | 62-35-65                   | 62-19-64                     | "                        |
| -19                       | Maxim Mts       | Spi., 14"2P         | 1              | 310821X                 | 212                      | 62-35-36                   | 62-19-22                     | 312671X                  |
| -20                       | Am. LaFrance    | L-R, 15"SP          | 1              | 62-518-23               | 219                      | 62-35-50                   | 62-19-25                     | 62-15-66-1X              |
| -21                       | Ward LaFrance   | L-R, 15"SP          | 2              | 311939X                 | 76                       | 62-35-65                   | 62-19-64                     | 311487X                  |
| -22                       | Oshkosh         | L-R, 15"SP          | 2              | 62-518-29-1X            | 61                       | "                          | "                            | 62-15-69-1X              |
| -23                       | Peter Pirsch    | Spi., 14"2P         | 2              | 8019X                   | 200                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -24                       | Peter Pirsch    | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | "                          | "                            | 62-15-66-1X              |
| -25                       | Warner Swasey   | L-R, 15"SP          | 2              | 310921X                 | 99                       | 62-35-50                   | 62-19-25                     | 310066X                  |
| -26                       | Am. LaFrance    | L-R, 15"SP          | 1              | 312057X                 | 219                      | 62-35-50                   | 62-19-25                     | 62-15-70-1X              |
| -27                       | FWD             | L-R, 15"SP          | 2              | 310921X                 | 94                       | "                          | "                            | 310066X                  |
| -28                       | FWD             | Spi., 14"2P         | 1              | 62-518-32-1X            | 208                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -29                       | Warner Swasey   | L-R, 14"2DPB        | 2              | 62-518-29-1X            | 72                       | 62-35-65                   | 62-19-64                     | "                        |
| -30                       | Warner Swasey   | L-R, 15"SP          | 2              | 312283X                 | 99                       | 62-35-50                   | 62-19-25                     | "                        |
| -31                       | Hahn Mtrs       | Spi., 14"2P         | 2              | 62-518-29-1X            | 208                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -32                       | Duplex          | Spi., 14"2P         | 2              | 8019X                   | 208                      | "                          | "                            | 310066X                  |
| -33                       | Peter Pirsch    | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | "                          | "                            | 62-15-66-1X              |
| -34                       | Pierre Thibault | L-R, 15"SP          | 2              | 310921X                 | 99                       | 62-35-54                   | 62-19-45                     | 310066X                  |
| -35                       | Bluebird Bus    | L-R, 14"2DL         | 1              | 62-518-32-1X            | 86                       | 62-35-65                   | 62-19-64                     | 62-15-66-1X              |
| -36                       | Maxim Mtrs      | Spi., 14"2P         | 1              | 62-518-32-1X            | 204                      | 62-35-36                   | 62-19-22                     | 62-15-67-7X              |
| -37                       | Am. LaFrance    | L-R, 14"2P          | 1              | 310802X                 | 184                      | 62-35-65                   | 62-19-64                     | 311448X                  |
| -38                       | Mack            | Spi., 14"2P         | 1              | 62-518-32-1X            | 105                      | 62-35-36                   | 310729X                      | 62-15-66-1X              |
| -39                       | Mack            | Spi., 14"2P         | 1              | "                       | 105                      | "                          | "                            | 62-15-70-1X              |
| -40                       | Jay Madsen      | L-R, 14"2P          | 1              | 311699X                 | 106                      | 62-35-65                   | 62-19-64                     | 310066X                  |
| -41                       | Ward LaFrance   | Spi., 15½"2P        | 1              | 310821X                 | 209                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -42                       | Gillig Bros     | L-R, 14"2P          | 2              | 8019X                   | 209                      | "                          | "                            | "                        |
| -43                       | Kenworth        | Spi., 14"2P         | 2              | "                       | 201                      | "                          | "                            | "                        |
| -44                       | Pierre Thibault | L-R, 15"DP          | 1              | 312057X                 | 99                       | 62-35-54                   | 62-19-45                     | "                        |
| -45                       | Maxim Mtrs      | Spi., 14"2P         | 1              | 310821X                 | 212                      | 62-35-36                   | 62-19-22                     | 311238X                  |
| -46                       | Foremost        | L-R, 15"SP          | 2              | 312283X                 | 82                       | 62-35-54                   | 62-19-45                     | 62-15-66-1X              |
| -47                       | Peter Pirsch    | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -48                       | Duplex          | L-R, 14"2P          | 2              | "                       | 99                       | 62-35-65                   | 62-19-64                     | 62-15-66-1X              |
| -49                       | Maxim Mtrs      | Spi., 14"2P         | 1              | 310821X                 | 212                      | 62-35-36                   | 62-19-22                     | 312670X                  |
| -50                       | Ward LaFrance   | Spi., 14"2P         | 2              | 62-518-29-1X            | 209                      | "                          | "                            | 62-15-66-1X              |
| -51                       | Hahn Mtrs       | Spi., 14"2P         | 1              | 62-518-32-1X            | 208                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -52                       | Peter Pirsch    | Spi., 14"2P         | 2              | 8019X                   | 200                      | "                          | "                            | 310066X                  |
| -53                       | Peter Pirsch    | Spi., 14"2P         | 2              | "                       | 200                      | "                          | "                            | "                        |
| -54                       | Oshkosh         | L-R, 14"2P          | 2              | 62-518-29-1X            | 60                       | 62-35-65                   | 62-19-64                     | 62-15-71-7X              |
| -55                       | Jay Madsen      | L-R, 14"2P          | 2              | "                       | 109                      | "                          | "                            | 62-15-66-1X              |
| -56                       | Jay Madsen      | L-R, 14"2P          | 2              | 62-518-29-1X            | 109                      | 62-35-65                   | 62-19-64                     | 62-15-66-1X              |
| -57                       | Mack            | Spi., 14"2P         | 1              | 62-518-32-1X            | 105                      | 62-35-36                   | 310729X                      | 62-15-70-1X              |
| -58                       | Mack            | Spi., 14"2P         | 1              | "                       | 105                      | "                          | "                            | 62-15-66-1X              |
| -59                       | Peter Pirsch    | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | "                          | 62-19-22                     | "                        |
| -60                       | FWD             | Spi., 14"2P         | 2              | "                       | 208                      | "                          | "                            | "                        |

# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No.                          | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|----------------------------------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                                  | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages 36-39 | Lever & Dome Assy.<br>Pages 50-53 | Remote Control<br>Pages 40-49 |
| <b>300674—Model 6852 (Con't)</b> |                             |                        |                    |                    |                                      |                                 |                                   |                               |
| -16                              | 311069X                     | 311604X                | 62-452-3           | 62-453-5           | 5-1-3141                             | 8088X                           | —                                 | 310736X                       |
| -17                              | 312590X                     | 310437X                | —                  | —                  | "                                    | 312011X                         | —                                 | 310736-3X                     |
| -18                              | "                           | "                      | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -19                              | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X                            | "                               | —                                 | "                             |
| -20                              | 312590X                     | 310437X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -21                              | 310210X                     | 310157X                | —                  | —                  | —                                    | 8088X                           | —                                 | 310736-3X                     |
| -22                              | "                           | "                      | —                  | —                  | 6-1-2401X                            | "                               | —                                 | 310736X                       |
| -23                              | 311069X                     | 311604X                | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | 310083X                           | —                             |
| -24                              | "                           | "                      | "                  | 62-453-5           | "                                    | 310451X                         | —                                 | 210736-2X                     |
| -25                              | —                           | 7116X                  | "                  | 62-453-4           | —                                    | 8088X                           | —                                 | 310736X                       |
| -26                              | 312590X                     | 310437X                | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -27                              | —                           | 7116X                  | —                  | —                  | —                                    | "                               | 311055X                           | —                             |
| -28                              | 312590X                     | 310437X                | —                  | —                  | —                                    | "                               | —                                 | 310736X                       |
| -29                              | 311069X                     | 311604X                | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | —                                 | "                             |
| -30                              | 312590X                     | 310437X                | "                  | "                  | "                                    | "                               | —                                 | "                             |
| -31                              | 311069X                     | 311604X                | 62-452-3           | 62-453-5           | 6-1-2221                             | 8088X                           | —                                 | 310736X                       |
| -32                              | —                           | 7116X                  | "                  | "                  | 5-4-1661                             | "                               | —                                 | "                             |
| -33                              | 311069X                     | 3116014X               | "                  | "                  | 6-1-2221                             | 310451X                         | —                                 | 310736-2X                     |
| -34                              | —                           | 7116X                  | "                  | 62-453-4           | 5-1-3141                             | 8088X                           | —                                 | —                             |
| -35                              | 311069X                     | 311604X                | 62-452-6           | 62-453-9           | 5-1-3151                             | 312844X                         | —                                 | —                             |
| -36                              | 310210X                     | 310157X                | —                  | —                  | 5-1-278X                             | 8088X                           | 310633X                           | —                             |
| -37                              | 312590X                     | 310437X                | —                  | —                  | —                                    | "                               | —                                 | 310736X                       |
| -38                              | 311069X                     | 311604X                | —                  | —                  | 6-1-2221                             | 312011X                         | —                                 | "                             |
| -39                              | "                           | "                      | —                  | —                  | "                                    | "                               | —                                 | "                             |
| -40                              | —                           | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3151                             | 8088X                           | —                                 | "                             |
| -41                              | —                           | 7116X                  | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -42                              | —                           | "                      | —                  | —                  | 5-1-3141                             | 312011X                         | —                                 | 310736-3X                     |
| -43                              | —                           | "                      | —                  | —                  | 6-1-2221                             | 8088X                           | 310083X                           | —                             |
| -44                              | —                           | "                      | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | —                                 | 310736X                       |
| -45                              | —                           | "                      | —                  | —                  | "                                    | "                               | 310633X                           | —                             |
| -46                              | 312590X                     | 310437X                | —                  | —                  | 4-1-3781                             | 312538X                         | —                                 | —                             |
| -47                              | 311069X                     | 311604X                | 62-452-3           | 62-453-5           | 5-1-3141                             | 8088X                           | 310083X                           | —                             |
| -48                              | "                           | "                      | "                  | 62-453-4           | 6-1-2221                             | "                               | —                                 | 310736X                       |
| -49                              | 310210X                     | 310157X                | —                  | —                  | 5-1-278X                             | "                               | 310633X                           | —                             |
| -50                              | 312590X                     | 310437X                | —                  | —                  | —                                    | "                               | —                                 | 310736X                       |
| -51                              | 312590X                     | 310437X                | 62-452-3           | 62-453-4           | 5-1-3141                             | 8088X                           | —                                 | 310736X                       |
| -52                              | 311069X                     | 311604X                | "                  | 62-453-3           | 5-1-3151                             | 310451X                         | —                                 | 310736-2X                     |
| -53                              | "                           | "                      | 62-452-2           | 62-453-5           | "                                    | "                               | —                                 | "                             |
| -54                              | 310210X                     | 310157X                | —                  | —                  | 6-1-2401X                            | 8088X                           | —                                 | 310736X                       |
| -55                              | 312590X                     | 310437X                | 62-452-3           | 62-453-7           | 6-1-2221                             | "                               | —                                 | "                             |
| -56                              | 312590X                     | 310437X                | 62-452-3           | 62-453-4           | —                                    | 8088X                           | —                                 | 310736X                       |
| -57                              | 311069X                     | 311604X                | —                  | —                  | 6-4-2361                             | 312012X                         | 311542-8X                         | —                             |
| -58                              | "                           | "                      | —                  | —                  | "                                    | "                               | —                                 | —                             |
| -59                              | "                           | "                      | 62-452-3           | 62-453-3           | 5-1-3141                             | 310451X                         | —                                 | 310736-2X                     |
| -60                              | 312590X                     | 310437X                | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                          | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                  |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                  |                               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300674—Model 6852 (Con't)</b> |                               |                     |                |                     |                          |                 |                   |               |
| -61                              | Am. Fire App.                 | Spi., 14"2P         | 2              | 62-518-29-1X        | 212                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -62                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | 62-518-32-1X        | 212                      | "               | "                 | 62-15-67-1X   |
| -63                              | Pierre Thibault               | L-R, 15"DP          | 2              | 312283X             | 99                       | 62-35-50        | 62-19-25          | 62-15-66-1X   |
| -64                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | 62-518-32-1X        | 204                      | 62-35-36        | 62-19-22          | 62-15-66-9X   |
| -65                              | Never Released for Production |                     |                |                     |                          |                 |                   |               |
| -66                              | Flxible                       | Long, 14"2P         | 1              | 62-518-32-1X        | 223                      | 62-35-72        | 62-19-50          | 62-15-66-1X   |
| -67                              | Maxim Mtrs.                   | Spi., 14"2P         | 1              | "                   | 212                      | 62-35-36        | 62-19-22          | "             |
| -68                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | "                   | 212                      | "               | "                 | 62-15-67-3X   |
| -69                              | IHC                           | Spi., 14"2P         | 2              | 62-518-29-1X        | 198                      | "               | "                 | 62-15-66-1X   |
| -70                              | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-101       | 312246X           | 311662X       |
| -71                              | —                             | Spi., 14"2P         | 1              | 62-518-32-1X        | 201                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -72                              | Motor Coach                   | Long, 15"SP         | 2              | 62-518-27-1X        | 220                      | 62-35-54        | 62-19-45          | "             |
| -73                              | Jay Madsen                    | L-R, 14"2DP         | 2              | 62-518-29-1X        | 109                      | 62-35-65        | 62-19-64          | 62-15-70-1X   |
| -74                              | Ward LaFrance                 | L-R, 15"SP          | 2              | 312283X             | 100                      | 62-35-50        | 62-19-25          | 62-15-66-1X   |
| -75                              | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-36        | 62-19-22          | 62-15-63-1X   |
| -76                              | Peter Pirsch                  | Spi., 14"2P         | 2              | 62-518-29-1X        | 200                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -77                              | Pierre Thibault               | L-R, 15"SP          | 1              | 62-518-32-1X        | 72                       | 62-35-65        | 62-19-64          | "             |
| -78                              | Hahn Mtrs                     | Spi., 14"2P         | 1              | "                   | 208                      | 62-35-36        | 62-19-22          | "             |
| -79                              | Pierre Thibault               | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | "               | "                 | "             |
| -80                              | —                             | Spi., 14"2P         | 2              | "                   | 191                      | "               | "                 | 62-15-70-1X   |
| -81                              | Hahn Mtrs                     | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -82                              | Crown Coach                   | Spi., 14"2P         | 1              | "                   | 203                      | "               | 310729X           | "             |
| -83                              | GMC                           | L-R, 14"2P          | 2              | 62-518-31-1X        | —                        | 62-35-65        | 312246X           | 311662X       |
| -84                              | Pierre Thibault               | Spi., 14"2P         | 2              | 62-518-29-1X        | 211                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -85                              | Dia.-Reo                      | Long, 13"2P         | 2              | 62-518-27-1X        | —                        | 62-35-95        | 62-19-31          | 62-15-67-1X   |
| -86                              | Am. LaFrance                  | Spi., 14"2P         | 1              | 62-518-32-1X        | 216                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -87                              | Hahn Mtrs                     | Spi., 14"2P         | 1              | "                   | 208                      | "               | "                 | "             |
| -88                              | Duplex                        | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | "               | "                 | "             |
| -89                              | —                             | L-R, 14"2P          | 1              | 62-518-32-1X        | 72                       | 62-35-65        | 62-19-64          | "             |
| -90                              | —                             | L-R, 15"2P          | 2              | 62-518-27-1X        | 220                      | 62-35-54        | 62-19-45          | "             |
| -91                              | Imperial Fire                 | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -92                              | Walter Mtrs                   | L-R, 14"2LP         | 1              | "                   | 208                      | "               | 310729X           | "             |
| -93                              | Maxim                         | Spi., 14"2P         | 1              | "                   | 212                      | "               | 62-19-22          | "             |
| -94                              | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | "               | "                 | 62-15-63-1X   |
| -95                              | Mack                          | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | "               | 310729X           | 62-15-66-1X   |
| -96                              | Gillig                        | L-R, 14"2P          | 2              | 62-518-29-1X        | 209                      | 62-35-36        | 310729X           | 62-15-66-1X   |
| -97                              | Am. Fire                      | Spi., 15½"SP        | 1              | 62-518-32-1X        | 212                      | "               | 62-19-22          | "             |
| -98                              | Hendrickson                   | Spi., 14"2P         | 2              | 62-518-29-1X        | 212                      | "               | 310729X           | 62-15-70-1X   |
| -99                              | Ward LaFrance                 | L-R, 14"2P          | 1              | 62-518-32-1X        | 100                      | 62-35-65        | 62-19-64          | 62-15-66-1X   |
| -100                             | Imperial Fire                 | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | 62-35-36        | 62-19-22          | "             |

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# MODEL 6000

## TABULATED BILLS of MATERIAL

**Spicer®**

| Tab No. | Rear Brg. Cap Assy's |                 | Speedometer |             | (—) Brake Ass'y See Footnote | Shifter                      |                                |                            |
|---------|----------------------|-----------------|-------------|-------------|------------------------------|------------------------------|--------------------------------|----------------------------|
|         | Cap Bushing and Seal | Cap and Bushing | Drive Gear  | Driven Gear | End Yoke or Companion Flange | Housing Assembly Pages 36-39 | Lever & Dome Assy. Pages 50-53 | Remote Control Pages 40-49 |
|         | H-2                  | H-3             | B-16        | H-8         | B-17                         |                              |                                |                            |

**300674—Model 6852 (Con't)**

|      |                               |         |           |          |           |         |         |           |
|------|-------------------------------|---------|-----------|----------|-----------|---------|---------|-----------|
| -61  | 312590X                       | 310437X | 62-452-3  | 62-453-5 | —         | 8088X   | —       | 310736X   |
| -62  | 310210X                       | 310157X | —         | —        | 6-1-2401X | "       | 310633X | —         |
| -63  | 312590X                       | 310437X | 62-452-3  | 62-453-4 | 5-1-3141  | "       | —       | 310736X   |
| -64  | "                             | "       | —         | —        | "         | "       | 310633X | —         |
| -65  | Never Released for Production |         |           |          |           |         |         |           |
| -66  | 312590X                       | 310437X | —         | —        | 5-4-1661  | 312012X | —       | 310886X   |
| -67  | "                             | "       | —         | —        | 5-1-3141  | 8088X   | —       | 310736X   |
| -68  | 310210X                       | 310157X | —         | —        | 5-1-278X  | "       | —       | "         |
| -69  | 311069X                       | 311604X | —         | —        | —         | 311652X | —       | —         |
| -70  | —                             | —       | 62-452-9  | —        | —         | 312097X | —       | —         |
| -71  | 311069X                       | 311604X | —         | —        | —         | 8088X   | 8091X   | —         |
| -72  | —                             | —       | —         | —        | 5-4-1441  | "       | —       | 310438X   |
| -73  | 311069X                       | 311604X | 62-452-3  | 62-453-4 | 5-1-3141  | "       | —       | 310736X   |
| -74  | 312590X                       | 310437X | —         | —        | —         | "       | —       | "         |
| -75  | —                             | —       | —         | —        | —         | 312011X | —       | —         |
| -76  | 311069X                       | 311604X | 62-452-3  | 62-453-5 | 6-1-2221  | 8088X   | 310083X | —         |
| -77  | 312590X                       | 310437X | "         | 62-453-4 | "         | "       | —       | 310736X   |
| -78  | 311069X                       | 311604X | "         | 62-453-5 | "         | "       | —       | "         |
| -79  | 312590X                       | 310437X | "         | 62-453-4 | 5-1-3141  | "       | —       | "         |
| -80  | "                             | "       | —         | —        | —         | 312011X | —       | "         |
| -81  | 311069X                       | 311604X | 62-452-3  | 62-453-4 | 6-1-2221  | 8088X   | —       | 310736X   |
| -82  | 312590X                       | 310437X | "         | 62-453-5 | "         | 311020X | —       | 311656-7X |
| -83  | —                             | —       | 62-452-9  | —        | —         | 312097X | —       | —         |
| -84  | 312590X                       | 310437X | 62-452-3  | 62-453-4 | 6-4-2361  | 8088X   | —       | 310736X   |
| -85  | 311069X                       | 311604X | 62-452-14 | —        | —         | "       | —       | —         |
| -86  | 312590X                       | 310437X | —         | —        | —         | 8088X   | —       | 310736X   |
| -87  | 311069X                       | 311604X | 62-452-2  | 62-452-1 | 6-1-2221  | "       | —       | "         |
| -88  | "                             | "       | 62-452-3  | 62-453-5 | 5-1-3151  | "       | —       | "         |
| -89  | 312590X                       | 310437X | 62-452-2  | 62-452-1 | 6-1-2221  | "       | 8091X   | —         |
| -90  | "                             | "       | —         | —        | 5-1-3841  | "       | —       | —         |
| -91  | 312590X                       | 310437X | —         | —        | 5-1-3141  | 8088X   | —       | 310736X   |
| -92  | 311069X                       | 311604X | 62-452-2  | 62-453-5 | 6-1-2221  | 312012X | —       | "         |
| -93  | 312590X                       | 310437X | —         | —        | —         | 8088X   | —       | "         |
| -94  | —                             | —       | —         | —        | —         | 312012X | —       | —         |
| -95  | 311069X                       | 311604X | —         | —        | 6-5-2361  | 312011X | —       | 310736X   |
| -96  | 311069X                       | 311604X | —         | —        | 5-1-5131  | 312011X | —       | 310736-3X |
| -97  | 312590X                       | 310437X | 62-452-3  | 62-453-5 | —         | 8088X   | —       | 310736X   |
| -98  | "                             | "       | "         | 62-453-7 | 6-4-2361  | 312011X | —       | "         |
| -99  | "                             | "       | —         | —        | —         | 8088X   | —       | "         |
| -100 | "                             | "       | —         | —        | 5-1-3141  | "       | —       | "         |

| Tab No.                                              | Used By        | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------------------------|----------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                                      |                |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                                      |                |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300674—Model 6852 (Con't)</b>                     |                |                     |                |                     |                          |                 |                   |               |
| -101                                                 | Sicard         | Spi., 14"2P         | 2              | 62-518-29-1X        | 201                      | 62-35-36        | 310729X           | 62-15-70-1X   |
| -102                                                 | Gillig         | L-R, 14"2P          | 2              | 312283X             | 95                       | 62-35-54        | 62-19-45          | 62-15-66-1X   |
| -103                                                 | Ombuses        | L-R, 15"DPB         | 2              | 62-518-29-1X        | 67                       | 62-35-65        | 62-19-64          | "             |
| -104                                                 | —              | Spi., 14"2P         | 2              | "                   | 202                      | 62-35-36        | 62-19-22          | "             |
| -105                                                 | Military       | L-R, 15"SP          | 2              | 312283X             | 88                       | 62-35-50        | 62-19-25          | "             |
| -106                                                 | Ward LaFrance  | L-R, 14"SP          | 2              | 312283X             | 100                      | 62-35-54        | 62-19-45          | 62-15-66-1X   |
| -107                                                 | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-36        | 310729X           | "             |
| -108                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | "             |
| -109                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | "             |
| -110                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | 62-15-70-1X   |
| -111                                                 | Hendrickson    | Spi., 14"2P         | 2              | 62-518-29-1X        | 212                      | 62-35-36        | 310729X           | 62-15-66-1X   |
| -112                                                 | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | "               | "                 | "             |
| -113                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 208                      | "               | 62-19-22          | 62-15-70-1X   |
| -114                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | 310729X           | 62-15-66-1X   |
| -115                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | "                 | "             |
| -116                                                 | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-36        | 310729X           | 62-15-70-1X   |
| -117                                                 | Ford           | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | "               | "                 | 62-15-63-1X   |
| -118*                                                | Clev. Trencher | Spi., 14"2P         | 1              | 62-518-32-1X        | 198                      | "               | "                 | 62-15-70-1X   |
| *5th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |                     |                |                     |                          |                 |                   |               |
| -119                                                 | Crane Carrier  | L-R, 14"SP          | 1              | 312057X             | 32                       | 62-35-95        | 62-19-25          | 62-15-66-1X   |
| -120                                                 | Mack           | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | 62-35-36        | 310729X           | 62-15-70-1X   |
| -121                                                 | Maxim          | Spi., 14"2P         | 1              | 62-518-32-1X        | 212                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -122                                                 | Mack           | Spi., 14"2P         | 1              | "                   | 105                      | "               | 310729X           | "             |
| -123                                                 | Spartan Mtrs   | Spi., 14"2P         | 2              | 62-518-29-1X        | 206                      | "               | "                 | 62-15-70-1X   |
| -124*                                                | Clev. Trencher | Spi., 14"2P         | 2              | 62-518-32-1X        | 190                      | "               | "                 | "             |
| *4th Speeds Blocked Out, Transmission UNSYNCHRONIZED |                |                     |                |                     |                          |                 |                   |               |
| <b>300675—Model 6852-C</b>                           |                |                     |                |                     |                          |                 |                   |               |
| -1                                                   | GMC            | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-101       | 312246X           | 311662X       |
| -2                                                   | Gillig Bros    | Spi., 14"2P         | 1              | 310821X             | 191                      | 62-35-36        | 62-19-22          | 310066X       |
| -3                                                   | Ward LaFrance  | L-R, 15"SP          | 2              | 312283X             | 76                       | 62-35-50        | 62-19-25          | "             |
| <b>300676—Model 6852-D</b>                           |                |                     |                |                     |                          |                 |                   |               |
| -1                                                   | GMC            | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -2                                                   | GMC            | —                   | —              | —                   | —                        | 62-35-79        | 62-19-55          | 312005X       |
| -3                                                   | GMC            | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96        | 312246X           | 311662X       |
| -4                                                   | Dia.-Reo       | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-83        | 62-19-22          | 311793X       |
| -5                                                   | FWD            | Spi., 14"2P         | 2              | 8019X               | 207                      | "               | "                 | 310066X       |
| -6                                                   | Gillig Bros    | L-R, 15"SP          | 2              | 311883X             | 95                       | 62-35-90        | 62-19-45          | 310066X       |
| -7                                                   | Gillig Bros    | Spi., 14"2P         | 1              | 310821X             | 191                      | 62-35-83        | 62-19-22          | "             |
| -8                                                   | Jay Madsen     | L-R, 14"2DPR        | 2              | 312098X             | —                        | 62-35-96        | 312246X           | "             |



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| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (---) Brake Assy See Footnote        | Shifter                            |                                      |                                  |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

**300674—Model 6852 (Con't)**

|      |         |         |          |          |          |         |           |           |
|------|---------|---------|----------|----------|----------|---------|-----------|-----------|
| -101 | 312590X | 310437X | 62-452-3 | 62-453-4 | 6-4-2361 | 312011X | —         | 310736X   |
| -102 | "       | "       | —        | —        | —        | "       | —         | 310736-3X |
| -103 | 311069X | 311604X | 62-452-3 | 62-453-4 | 5-1-3141 | 8088X   | —         | 310736X   |
| -104 | —       | 7116X   | —        | —        | 6-1-2221 | "       | 310083X   | —         |
| -105 | 311069X | 311604X | 62-452-3 | 62-453-5 | 5-1-3151 | "       | —         | 310736X   |
| -106 | 312590X | 310437X | —        | —        | —        | 8088X   | —         | 310736X   |
| -107 | 311069X | 311604X | —        | —        | 5-1-3141 | 312011X | —         | 310736-5X |
| -108 | "       | "       | —        | —        | 5-4-1661 | "       | —         | 310736X   |
| -109 | "       | "       | —        | —        | —        | 312012X | 311542-8X | —         |
| -110 | "       | "       | —        | —        | 5-1-3141 | 312011X | —         | 310736-5X |
| -111 | 312590X | 310437X | 62-452-3 | 62-453-7 | 6-4-2361 | 312011X | —         | 310736X   |
| -112 | 311069X | 311604X | —        | —        | 5-4-1661 | "       | —         | 310736-5X |
| -113 | 312590X | 310437X | —        | —        | 5-1-3141 | 8088X   | —         | 310736X   |
| -114 | 311069X | 311604X | —        | —        | "        | 312011X | —         | "         |
| -115 | "       | "       | —        | —        | 6-1-2221 | "       | —         | "         |
| -116 | 311069X | 311604X | —        | —        | 5-4-1661 | 312012X | 311542-8X | —         |
| -117 | —       | —       | —        | —        | —        | 312011X | —         | —         |
| -118 | 311069X | 311604X | —        | —        | 5-1-3141 | 312435X | —         | 310736X   |
| -119 | 312590X | 310437X | 62-452-3 | 62-453-5 | 6-1-2251 | 8088X   | —         | 310736-2X |
| -120 | 311069X | 311604X | —        | —        | 6-4-2361 | 312011X | —         | 310736X   |
| -121 | 312590X | 310437X | —        | —        | 6-1-2221 | 8088X   | 310633X   | —         |
| -122 | 311069X | 311604X | —        | —        | "        | 312011X | —         | 310736-5X |
| -123 | 312590X | 310437X | 62-452-3 | 62-453-5 | "        | "       | —         | 310736X   |
| -124 | 311069X | 311604X | —        | —        | 5-1-3141 | 312435X | —         | "         |

**300675—Model 6852-C**

|    |   |       |          |   |          |         |   |           |
|----|---|-------|----------|---|----------|---------|---|-----------|
| -1 | — | —     | 62-452-9 | — | —        | 312097X | — | —         |
| -2 | — | 7116X | —        | — | 6-1-2251 | 312011X | — | 310736-3X |
| -3 | — | —     | —        | — | —        | 8088X   | — | "         |

**300676-Model 6852-D**

|    |         |         |           |          |          |         |   |           |
|----|---------|---------|-----------|----------|----------|---------|---|-----------|
| -1 | 311069X | 311604X | —         | —        | 6-1-2391 | 312097X | — | —         |
| -2 | —       | —       | —         | —        | —        | —       | — | —         |
| -3 | —       | —       | 62-452-9  | —        | —        | 312097X | — | —         |
| -4 | —       | 7116X   | 62-452-14 | —        | —        | 8088X   | — | —         |
| -5 | —       | "       | —         | —        | —        | "       | — | 310736X   |
| -6 | —       | 7116X   | —         | —        | 5-1-3141 | 312011X | — | 310736-3X |
| -7 | —       | "       | —         | —        | 6-1-2251 | "       | — | "         |
| -8 | —       | "       | 62-452-2  | 62-453-3 | 5-1-3141 | 8088X   | — | 311772X   |

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| Tab No.                    | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear<br>A-1 | Front Bearing Cap<br>F-2 | Case Assembly<br>G-1 |
|----------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|------------------------|--------------------------|----------------------|
|                            |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                        |                          |                      |
| <b>300677—Model 6852-E</b> |                               |                     |                |                     |                          |                        |                          |                      |
| -1                         | GMC                           | L-R, 14"2P          | 2              | 312098X             | —                        | 62-35-96               | 312246X                  | 311662X              |
| -2                         | IHC                           | Rock, 13"2P         | 2              | 73-518-3            | —                        | 62-35-115              | 62-19-73                 | 311545X              |
| -3                         | Mex. De Auto.                 | L-R, 15"SP          | 2              | 310921X             | 92                       | 62-35-89               | 62-19-25                 | 310066X              |
| -4                         | GMC                           | —                   | —              | —                   | —                        | 62-35-79               | 62-19-55                 | 311005X              |
| <b>300678—Model 6852-F</b> |                               |                     |                |                     |                          |                        |                          |                      |
| -1                         | —                             | Spi., 14"2P         | 1              | 310821X             | 202                      | 62-35-58               | 62-19-22                 | 310066X              |
| -2                         | —                             | Spi., 14"2P         | 2              | 8019X               | 202                      | "                      | "                        | "                    |
| <b>300680—Model 6853</b>   |                               |                     |                |                     |                          |                        |                          |                      |
| -1                         | Kenworth                      | Spi., 14"2P         | 2              | 8019X               | 201                      | 62-35-36               | 62-19-22                 | 310066X              |
| -2                         | Am. LaFrance                  | L-R, 14"2P          | 2              | 311939X             | 58                       | 62-35-65               | 62-19-64                 | "                    |
| -3                         | Ward LaFrance                 | Spi., 14"2P         | 1              | 62-518-32-1X        | 209                      | 62-35-36               | 62-19-22                 | 62-15-66-1X          |
| -4                         | Ward LaFrance                 | L-R, 14"2P          | 1              | "                   | 100                      | 62-35-65               | 62-19-64                 | "                    |
| -5                         | Kenworth                      | Spi., 14"2P         | 1              | "                   | 201                      | 62-35-36               | 62-19-22                 | 62-15-66-5X          |
| -6                         | Hahn Mtrs                     | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | 62-35-36               | 62-19-22                 | 62-15-66-1X          |
| -7                         | Am. LaFrance                  | L-R, 15"SP          | 1              | 312057X             | 219                      | 62-35-50               | 62-19-25                 | "                    |
| -8                         | Am. LaFrance                  | L-R, 14"2P          | 1              | 62-518-32-1X        | 222                      | 62-35-65               | 62-19-64                 | "                    |
| -9                         | Am. LaFrance                  | Spi., 15½"2P        | 1              | "                   | 212                      | 62-35-36               | 62-19-22                 | "                    |
| -10                        | Jay Madsen                    | L-R, 14"2P          | 2              | 62-518-29-1X        | 109                      | 62-35-65               | 62-19-64                 | "                    |
| -11                        | Am. LaFrance                  | L-R, 14"2P          | 1              | 62-518-32-1X        | 222                      | 62-35-65               | 62-19-64                 | 62-15-70-1X          |
| -12                        | Pierre Thibault               | L-R, 14"2P          | 1              | 311699X             | 99                       | "                      | "                        | 310066X              |
| -13                        | Jay Madsen                    | L-R, 14"2P          | 1              | "                   | 106                      | "                      | "                        | "                    |
| -14                        | Ward LaFrance                 | L-R, 14"2P          | 2              | 311939X             | 100                      | "                      | "                        | "                    |
| -15                        | Am. LaFrance                  | L-R, 15"SP          | 1              | 312057X             | 173                      | 62-35-50               | 62-19-25                 | 311448X              |
| -16                        | Peter Pirsch                  | Spi., 14"2P         | 2              | 8019X               | 196                      | 62-35-36               | 62-19-22                 | 310066X              |
| -17                        | Jay Madsen                    | L-R, 14"2P          | 2              | 311939X             | 109                      | 62-35-65               | 62-19-64                 | 311448X              |
| -18                        | Ward LaFrance                 | L-R, 15"DPB         | 2              | 312283X             | 100                      | 62-35-50               | 62-19-25                 | 310066X              |
| -19                        | Warner Swasey                 | L-R, 14"2P          | 2              | 311939X             | 72                       | 62-35-65               | 62-19-64                 | "                    |
| -20                        | Hahn Mtrs                     | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-36               | 62-19-22                 | 62-15-66-1X          |
| -21                        | Ward LaFrance                 | I-R, 14"2P          | 2              | 62-518-29-1X        | 101                      | 62-35-65               | 62-19-64                 | 62-15-70-1X          |
| -22                        | Hahn Mtrs.                    | Spi., 14"2P         | 2              | "                   | 208                      | 62-35-36               | 62-19-22                 | 62-15-66-1X          |
| -23                        | Jay Madsen                    | L-R, 14"2P          | 2              | 311939X             | 109                      | 62-35-65               | 62-19-64                 | 310066X              |
| -24                        | Ward LaFrance                 | Spi., 14"2P         | 2              | 62-518-29-1X        | 209                      | 62-35-36               | 62-19-22                 | 62-15-66-1X          |
| -25                        | FWD                           | Spi., 14"2P         | 2              | "                   | 208                      | "                      | "                        | 310066X              |
| -26                        | Pattibone                     | Spi., 14"2P         | 2              | 62-518-29-1X        | 212                      | 62-35-36               | 62-19-22                 | 310066X              |
| -27                        | Jay Madsen                    | L-R, 14"2P          | 1              | 62-518-32-1X        | 106                      | 62-35-65               | 62-19-64                 | 62-15-70-1X          |
| -28                        | FWD                           | Spi., 14"2P         | 1              | "                   | 207                      | 62-35-36               | 62-19-22                 | 62-15-66-1X          |
| -29                        | Seagrave                      | L-R, 14"2P          | 2              | 62-518-29-1X        | 67                       | 62-35-65               | 62-19-64                 | "                    |
| -30                        | Seagrave                      | L-R, 14"2P          | 2              | "                   | 67                       | "                      | "                        | 62-15-67-3X          |
| -31                        | Never Released for Production |                     |                |                     |                          |                        |                          |                      |
| -32                        | Hahn Mtrs                     | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | 62-35-36               | 62-19-22                 | 310066X              |
| -33                        | Hahn Mtrs                     | Spi., 14"2P         | 2              | "                   | 208                      | "                      | "                        | 62-15-66-1X          |
| -34                        | Warner Swasey                 | Spi., 14"2P         | 2              | "                   | 208                      | "                      | "                        | 62-15-70-1X          |
| -35                        | Hahn Mtrs                     | Spi., 14"2P         | 2              | "                   | 208                      | "                      | "                        | 62-15-66-1X          |

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| Tab No.                    | Rear Brg. Cap Assy's          |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                         |                                   |                               |
|----------------------------|-------------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|                            | Cap Bushing and Seal<br>H-2   | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |
| <b>300677—Model 6852-E</b> |                               |                        |                    |                    |                                      |                                 |                                   |                               |
| -1                         | 310210X                       | 310157X                | 62-452-9           | 62-453-8           | 6-1-2801X(13)                        | 312097X                         | —                                 | —                             |
| -2                         | —                             | —                      | —                  | —                  | —                                    | 311020X                         | —                                 | —                             |
| -3                         | —                             | 7116X                  | —                  | —                  | 6-1-2221                             | 8088X                           | —                                 | 310736X                       |
| -4                         | —                             | —                      | —                  | —                  | —                                    | —                               | —                                 | —                             |
| <b>300678—Model 6852-F</b> |                               |                        |                    |                    |                                      |                                 |                                   |                               |
| -1                         | —                             | 7116X                  | —                  | —                  | —                                    | 8088X                           | 8091X                             | —                             |
| -2                         | —                             | "                      | —                  | —                  | —                                    | "                               | "                                 | —                             |
| <b>300680—Model 6853</b>   |                               |                        |                    |                    |                                      |                                 |                                   |                               |
| -1                         | —                             | 7116X                  | 62-452-3           | 62-453-4           | 6-1-2221                             | 8088X                           | —                                 | —                             |
| -2                         | —                             | "                      | —                  | —                  | —                                    | "                               | —                                 | 310736X                       |
| -3                         | 312590X                       | 310437X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -4                         | "                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -5                         | "                             | "                      | 62-452-3           | 62-453-4           | —                                    | "                               | 310083X                           | —                             |
| -6                         | 312590X                       | 310437X                | 62-452-3           | 62-453-4           | 5-1-3141                             | 8088X                           | —                                 | 310736X                       |
| -7                         | "                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -8                         | "                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -9                         | "                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -10                        | "                             | "                      | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | —                                 | "                             |
| -11                        | 312590X                       | 310437X                | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -12                        | —                             | 7116X                  | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | —                                 | "                             |
| -13                        | —                             | "                      | "                  | "                  | 5-1-3151                             | "                               | —                                 | "                             |
| -14                        | —                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -15                        | 312590X                       | 310437X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -16                        | 311069X                       | 311604X                | 62-452-2           | 62-453-3           | 5-1-3141                             | 312012X                         | —                                 | 310736-2X                     |
| -17                        | —                             | 7116X                  | 62-452-3           | 62-453-4           | "                                    | 8088X                           | —                                 | 310736X                       |
| -18                        | —                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -19                        | —                             | "                      | 62-452-3           | 62-453-4           | 5-1-3141                             | "                               | —                                 | "                             |
| -20                        | 312590X                       | 310437X                | "                  | 62-453-5           | 6-1-2221                             | "                               | —                                 | "                             |
| -21                        | 312590X                       | 310437X                | —                  | —                  | —                                    | 8088X                           | —                                 | 310736X                       |
| -22                        | "                             | "                      | 62-452-2           | 62-452-1           | 5-1-3141                             | "                               | —                                 | "                             |
| -23                        | —                             | 7116X                  | 62-452-3           | 62-453-4           | —                                    | "                               | —                                 | "                             |
| -24                        | 312590X                       | 310437X                | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -25                        | —                             | 7116X                  | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -26                        | —                             | 7116X                  | —                  | —                  | —                                    | 8088X                           | 8091X                             | —                             |
| -27                        | 312590X                       | 310437X                | 62-452-3           | 62-453-4           | 6-1-2221                             | "                               | —                                 | 310736X                       |
| -28                        | "                             | "                      | —                  | —                  | —                                    | "                               | —                                 | "                             |
| -29                        | "                             | "                      | —                  | —                  | 6-1-2221                             | "                               | —                                 | "                             |
| -30                        | 310210X                       | 310157X                | —                  | —                  | 6-1-2401X(14)                        | "                               | —                                 | "                             |
| -31                        | Never Released for Production |                        |                    |                    |                                      |                                 |                                   |                               |
| -32                        | 312590X                       | 310437X                | 62-452-3           | 62-453-5           | 5-1-3141                             | 8088X                           | —                                 | 310736X                       |
| -33                        | "                             | "                      | "                  | 62-453-4           | 6-1-2221                             | "                               | —                                 | "                             |
| -34                        | "                             | "                      | "                  | "                  | 5-1-3141                             | "                               | —                                 | "                             |
| -35                        | "                             | "                      | "                  | 62-453-5           | 6-1-2221                             | "                               | —                                 | "                             |

(13) 311004 Bendix Brake furnished as an Assembly only. See Pages 34-35

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

| Tab No.                          | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|----------------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                  |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                  |                               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300680—Model 6853 (Con't)</b> |                               |                     |                |                     |                          |                 |                   |               |
| -36                              | Hahn Mtrs                     | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -37                              | Hahn Mtrs                     | Spi., 14"2P         | 1              | "                   | 208                      | "               | "                 | "             |
| -38                              | Mack                          | Spi., 14"2P         | 1              | "                   | 105                      | "               | 310729X           | "             |
| -39                              | —                             | L-R, 14"2P          | 1              | "                   | 79                       | 62-32-65        | 62-19-64          | "             |
| -40                              | —                             | —                   | —              | —                   | —                        | "               | "                 | "             |
| -41                              | Am. Fire App.                 | Spi., 15½"2P        | 1              | 62-518-32-1X        | 212                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -42                              | —                             | Spi., 14"2P         | 2              | 62-518-29-1X        | 198                      | "               | "                 | "             |
| -43                              | Mack                          | Spi., 14"2P         | 1              | 62-518-32-1X        | 105                      | "               | 310729X           | "             |
| -44                              | Hahn Mtrs.                    | Spi., 14"2P         | 1              | "                   | 208                      | "               | 62-19-22          | "             |
| -45                              | Peter Pirsch                  | Spi., 14"2P         | 2              | 62-518-29-1X        | 200                      | "               | "                 | "             |
| -46                              | —                             | Spi., 14"2P         | 1              | 62-518-32-1X        | 209                      | 62-35-36        | 310729X           | 62-15-64-1X   |
| -47                              | Ward LaFrance                 | L-R, 14"2P          | 1              | "                   | 100                      | 62-35-65        | 62-19-64          | 62-15-70-1X   |
| -48                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | "                   | 212                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -49                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | "                   | 212                      | "               | "                 | 62-15-67-3X   |
| -50                              | Peter Pirsch                  | Spi., 14"2P         | 2              | 62-518-29-1X        | 45                       | "               | "                 | 62-15-66-1X   |
| -51                              | —                             | Spi., 14"2P         | 1              | —                   | —                        | 62-35-36        | 310729X           | 62-15-67-3X   |
| -52                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | 62-518-32-1X        | 212                      | "               | 62-19-22          | 62-15-66-1X   |
| -53                              | Maxim Mtrs                    | Spi., 14"2P         | 1              | "                   | 212                      | "               | "                 | 62-15-67-3X   |
| -54                              | Never Released for Production |                     |                |                     |                          |                 |                   |               |
| -55                              | —                             | Spi., 13"2P         | 2              | 62-518-29-1X        | 212                      | 62-35-36        | 62-19-22          | 62-15-67-3X   |
| -56                              | Hendrickson                   | L-R, 14"2P          | 2              | "                   | 201                      | "               | 310729X           | 62-15-66-1X   |
| <b>300681—Model 6853-A</b>       |                               |                     |                |                     |                          |                 |                   |               |
| -1                               | FWD                           | L-R, 15"SP          | 2              | 310921X             | 93                       | 62-35-50        | 62-19-25          | 310066X       |
| -2                               | Ward LaFrance                 | L-R, 15"SP          | 1              | 311699X             | 100                      | 62-35-65        | 62-19-64          | 310641X       |
| -3                               | FWD                           | Spi., 14"2P         | 1              | 310821X             | 208                      | 62-35-36        | 62-19-22          | 310066X       |
| -4                               | —                             | Spi., 14"2P         | 2              | 7041X               | 15                       | 62-35-54        | 62-19-45          | "             |
| -5                               | Seagrave                      | Spi., 14"2P         | 2              | 311939X             | 67                       | 62-35-65        | 62-19-64          | "             |
| -6                               | Seagrave                      | Spi., 14"2P         | 2              | 311939X             | 67                       | 62-35-65        | 62-19-64          | 311487X       |
| -7                               | Ward LaFrance                 | Spi., 14"2P         | 2              | "                   | 100                      | "               | "                 | 310066X       |
| -8                               | FWD                           | Spi., 14"2P         | 2              | 62-518-29-1X        | 208                      | 62-35-36        | 62-19-22          | "             |
| <b>300682—Model 6853-B</b>       |                               |                     |                |                     |                          |                 |                   |               |
| -1                               | Peter Pirsch                  | Spi., 14"2P         | 2              | 8019X               | 196                      | 62-35-36        | 62-19-22          | 310066X       |
| -2                               | Maxim Mtrs                    | Spi., 14"2P         | 1              | 62-518-32-1X        | 212                      | "               | "                 | 62-15-70-1X   |
| -3                               | Am. LaFrance                  | L-R, 15"SP          | 1              | 312057X             | 27                       | 62-35-50        | 62-19-25          | 310066X       |
| -4                               | —                             | Spi., 14"2P         | 2              | 8019X               | 196                      | 62-35-36        | 62-19-22          | 310940X       |
| -5                               | Ward LaFrance                 | L-R, 15"SP          | 2              | 312283X             | 100                      | 62-35-50        | 62-19-25          | 310066X       |
| -6                               | FWD                           | Spi., 14"2P         | 1              | 62-518-32-1X        | 208                      | 62-35-36        | 62-19-22          | 62-15-66-1X   |
| -7                               | Am. LaFrance                  | L-R, 15"2P          | 1              | 312057X             | 222                      | 62-35-50        | 62-19-25          | "             |
| -8                               | Peter Pirsch                  | Spi., 14"2P         | 2              | 8019X               | 196                      | 62-35-36        | 62-19-22          | 310066X       |
| -9                               | Peter Pirsch                  | Spi., 14"2P         | 2              | 62-518-29-1X        | 196                      | "               | "                 | 62-15-66-1X   |
| -10                              | Cummins                       | Spi., 14"2P         | 1              | 62-518-32-1X        | 201                      | "               | 310729X           | 62-15-67-3X   |

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## TABULATED BILLS of MATERIAL

# Spicer®

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Assy See Footnote          | Shifter                            |                                      |                                  |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|------------------------------------|--------------------------------------|----------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly<br>Pages<br>36-39 | Lever & Dome Assy.<br>Pages<br>50-53 | Remote Control<br>Pages<br>40-49 |

**300680—Model 6853 (Con't)**

|     |                               |         |          |          |           |         |         |           |
|-----|-------------------------------|---------|----------|----------|-----------|---------|---------|-----------|
| -36 | 312590X                       | 310437X | 62-452-3 | 62-453-4 | 6-1-2221  | 8088X   | —       | 310736X   |
| -37 | "                             | "       | 62-452-2 | 62-452-1 | "         | "       | —       | "         |
| -38 | 311069X                       | 311604X | —        | —        | "         | 312011X | —       | 310736X   |
| -39 | 312590X                       | 310437X | —        | —        | —         | "       | —       | "         |
| -40 | —                             | —       | —        | —        | —         | —       | —       | —         |
| -41 | 312590                        | 310437X | 62-452-3 | 62-453-5 | —         | 8088X   | —       | 310736X   |
| -42 | 311069X                       | 311604X | —        | —        | 6-1-2251  | "       | —       | "         |
| -43 | "                             | "       | —        | —        | 6-4-2361  | 312011X | —       | "         |
| -44 | 312590X                       | 310437X | 62-452-2 | 52-453-6 | 6-1-2221  | 8088X   | —       | "         |
| -45 | 311069X                       | 311604X | 62-452-3 | 62-453-3 | "         | 312012X | —       | 310736-2X |
| -46 | 312590X                       | 310437X | 62-452-2 | 52-453-6 | 6-1-2221  | 8088X   | —       | 310736X   |
| -47 | "                             | "       | —        | —        | —         | "       | —       | "         |
| -48 | "                             | "       | —        | —        | 6-1-2221  | "       | —       | "         |
| -49 | 310210X                       | 310157X | —        | —        | 6-1-2401X | "       | —       | "         |
| -50 | 311069X                       | 311604X | 62-452-2 | 52-453-6 | 6-1-2221  | 312012X | —       | 310736-2X |
| -51 | 310210X                       | 310157X | 62-452-3 | 62-453-4 | 5-1-278X  | 312011X | —       | 310736X   |
| -52 | 312590X                       | 310437X | —        | —        | 6-1-2221  | 8088X   | 310633X | —         |
| -53 | 310210X                       | 310157X | —        | —        | 6-1-2401X | "       | "       | —         |
| -54 | Never Released for Production |         |          |          | —         | —       | —       | —         |
| -55 | 312590X                       | 310437X | —        | —        | 5-1-3141  | 312011X | 8091X   | —         |
| -56 | "                             | "       | 62-452-2 | —        | —         | "       | —       | 310736X   |

**300681—Model 6853-A**

|    |         |         |   |   |               |       |         |         |
|----|---------|---------|---|---|---------------|-------|---------|---------|
| -1 | —       | 7116X   | — | — | —             | 8088X | —       | 310736X |
| -2 | —       | "       | — | — | —             | "     | 310104X | —       |
| -3 | —       | "       | — | — | —             | "     | —       | 310736X |
| -4 | —       | "       | — | — | —             | "     | 8091X   | —       |
| -5 | —       | "       | — | — | 6-1-2221      | "     | —       | 310736X |
| -6 | 310210X | 310157X | — | — | 6-1-2401X(14) | 8088X | —       | 310736X |
| -7 | —       | 7116X   | — | — | —             | "     | —       | "       |
| -8 | —       | "       | — | — | —             | "     | —       | "       |

**300682—Model 6853-B**

|     |         |         |          |          |              |         |         |           |
|-----|---------|---------|----------|----------|--------------|---------|---------|-----------|
| -1  | 311069X | 311604X | —        | —        | 6-1-2261     | 312012X | —       | 310736-2X |
| -2  | 312590X | 310437X | —        | —        | 5-1-3141     | 8088X   | —       | 310736X   |
| -3  | "       | "       | —        | —        | —            | "       | —       | "         |
| -4  | 311069X | 311604X | 62-452-2 | 62-452-1 | —            | "       | 310083X | —         |
| -5  | —       | 7116X   | —        | —        | —            | "       | —       | 310736X   |
| -6  | 312590X | 310437X | —        | —        | —            | 8088X   | —       | 310736X   |
| -7  | "       | "       | —        | —        | —            | "       | —       | "         |
| -8  | 311069X | 311604X | 62-452-2 | 62-452-1 | 5-1-3141     | 312012X | —       | 310736-2X |
| -9  | "       | "       | 62-452-2 | 52-453-6 | "            | "       | —       | "         |
| -10 | 310210X | 310157X | —        | —        | 5-1-278X(14) | 8088X   | 8091X   | —         |

(14) 310999 Bendix Brake furnished as an Assembly only. See Pages 34-35

## MODEL 6000 TABULATED BILLS of MATERIAL

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| Tab No.                     | Used By           | For Use With Clutch | Clutch Housing |                         |                          | Main Drive Gear<br><br>A-1 | Front Bearing Cap<br><br>F-2 | Case Assembly<br><br>G-1 |
|-----------------------------|-------------------|---------------------|----------------|-------------------------|--------------------------|----------------------------|------------------------------|--------------------------|
|                             |                   |                     | S<br>A<br>E    | Assembly No.<br><br>E-2 | Rel. Code Pages<br>58-61 |                            |                              |                          |
| 300682—Model 6853-B (Con't) |                   |                     |                |                         |                          |                            |                              |                          |
| -11                         | Peter Pirsch      | Spi., 14"2P         | 2              | 8019X                   | 196                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -12                         | Maxim Mtrs        | Spi., 14"2P         | 1              | 62-518-32-1X            | 212                      | "                          | "                            | 62-15-67-3X              |
| -13                         | Peter Pirsch      | Spi., 14"2P         | 2              | 62-518-29-1X            | 196                      | "                          | "                            | 62-15-66-1X              |
| -14                         | Peter Pirsch      | Spi., 14"2P         | 2              | 8019X                   | 196                      | "                          | "                            | 310066X                  |
| -15                         | Peter Pirsch      | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | "                          | "                            | 62-15-66-1X              |
| -16                         | FWD               | Spi., 14"2P         | 2              | 8019X                   | 207                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -17                         | Peter Pirsch      | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | "                          | "                            | 62-15-66-1X              |
| -18                         | Peter Pirsch      | Spi., 14"2P         | 2              | "                       | 196                      | "                          | "                            | "                        |
| -19                         | Ward LaFrance     | L-R, 14"2P          | 2              | "                       | 100                      | 62-35-65                   | 62-19-64                     | "                        |
| -20                         | Ward LaFrance     | Spi., 15½"2P        | 1              | 62-518-32-1X            | 209                      | 62-35-36                   | 62-19-22                     | "                        |
| -21                         | Maxim Mtrs        | Spi., 14"2P         | 1              | 62-518-32-1X            | 212                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -22                         | Ward LaFrance     | L-R, 15"SP          | 1              | 312057X                 | 100                      | 62-35-50                   | 62-19-25                     | "                        |
| -23                         | Maxim Mtrs        | Spi., 14"2P         | 1              | 62-518-32-1X            | 212                      | 62-35-36                   | 62-19-22                     | "                        |
| -24                         | Peter Pirsch      | Spi., 14"2P         | 2              | 62-518-29-1X            | 196                      | "                          | "                            | "                        |
| -25                         | Peter Pirsch      | Spi., 14"2P         | 2              | "                       | 196                      | "                          | "                            | "                        |
| -26                         | Peter Pirsch      | Spi., 14"2P         | 2              | 62-518-29-1X            | 196                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -27                         | Maxim Mtrs        | Spi., 14"2P         | 1              | 62-518-32-1X            | 212                      | "                          | "                            | 62-15-67-7X              |
| -28                         | Peter Pirsch      | Spi., 14"2P         | 2              | 62-518-29-1X            | 200                      | "                          | "                            | 62-15-70-1X              |
| -29                         | Peter Pirsch      | Spi., 14"2P         | 2              | "                       | 196                      | "                          | "                            | 62-15-66-1X              |
| -30                         | Imperial Fire App | Spi., 14"2P         | 1              | 62-518-32-1X            | 208                      | "                          | "                            | "                        |
| -31                         | FWD               | Spi., 14"2P         | 2              | 62-518-29-1X            | 212                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -32                         | FWD               | Spi., 14"2P         | 2              | "                       | 208                      | "                          | "                            | "                        |
| -33                         | Am. LaFrance      | L-R, 14"2P          | 1              | 62-518-32-1X            | 222                      | 62-35-65                   | 62-19-64                     | "                        |
| -34                         | Maxim Mtrs        | Spi., 14"2P         | 1              | "                       | 204                      | 62-35-36                   | 62-19-22                     | 62-15-66-9X              |
| -35                         | Maxim Mtrs        | Spi., 14"2P         | 1              | "                       | 204                      | "                          | "                            | 62-15-67-7X              |
| -36                         | Maxim Mtrs        | Spi., 14"2P         | 1              | 62-518-32-1X            | 212                      | 62-35-36                   | 62-19-22                     | 62-15-66-1X              |
| -37                         | Maxim Mtrs        | Spi., 14"2P         | 1              | "                       | 212                      | "                          | "                            | 62-15-67-3X              |
| -38                         | —                 | Spi., 14"2P         | 2              | 62-518-29-1X            | 196                      | "                          | "                            | 62-15-66-3X              |
| -39                         | Pierre Thibault   | L-R, 14"2P          | 1              | 62-518-32-1X            | 99                       | 62-35-65                   | 62-19-64                     | 62-15-66-1X              |
| -40                         | FWD               | Spi., 14"2P         | 2              | 62-518-29-1X            | 208                      | 62-35-36                   | 62-19-22                     | 62-15-70-1X              |
| -41                         | Skytop Rig.       | Spi., 14"2P         | 2              | "                       | 198                      | "                          | "                            | 62-15-66-1X              |
| 300683—Model 6853-D         |                   |                     |                |                         |                          |                            |                              |                          |
| -1                          | —                 | —                   | 2              | 8019X                   | 208                      | 62-35-36                   | 62-19-22                     | 310066X                  |
| -2                          | —                 | —                   | 2              | "                       | 208                      | "                          | "                            | 311448X                  |
| 300698—Model 6352-E         |                   |                     |                |                         |                          |                            |                              |                          |
| -1                          | —                 | L-R, 14"2P          | 2              | 310921X                 | 104                      | 62-35-55                   | 62-19-45                     | 310066X                  |
| -2                          | Ford              | —                   | 2              | 62-518-30-1X            | —                        | 62-35-86                   | 62-19-64                     | 312209X                  |
| -3                          | Ford              | Long, 13"2P         | 2              | 312653                  | —                        | 62-35-106                  | 62-19-78                     | "                        |
| -4                          | Ford              | Long, 13"2P         | 2              | "                       | —                        | "                          | "                            | 62-15-63-1X              |
| -5                          | White             | Long, 15½"SP        | 2              | 312283X                 | —                        | 62-35-34                   | 62-19-25                     | 311238X                  |

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# MODEL 6000

## TABULATED BILLS of MATERIAL



| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (—) Brake Ass'y See Footnote         | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |

**300682—Model 6853-B (Con't)**

|     |         |         |          |          |           |         |         |           |
|-----|---------|---------|----------|----------|-----------|---------|---------|-----------|
| -11 | 311069X | 311604X | 62-452-2 | 62-453-3 | 5-1-3141  | 312012X | —       | 310736-2X |
| -12 | 310210X | 310157X | —        | —        | 6-1-2401X | 8088X   | —       | 310736X   |
| -13 | 311069X | 311604X | 62-452-2 | 52-453-6 | 5-1-3141  | "       | 310083X | —         |
| -14 | "       | "       | "        | 62-453-1 | "         | "       | "       | —         |
| -15 | "       | "       | 62-452-3 | 62-453-3 | "         | 312012X | —       | 310736-2X |
| -16 | —       | 7116X   | —        | —        | —         | 8088X   | 310083X | —         |
| -17 | 311069X | 311604X | 62-452-3 | 62-453-3 | 6-1-2221  | 312012X | —       | 310736-2X |
| -18 | "       | "       | 62-452-2 | 52-453-6 | 6-1-2261  | "       | —       | "         |
| -19 | 312590X | 310437X | —        | —        | —         | 8088X   | —       | 310736X   |
| -20 | "       | "       | —        | —        | —         | "       | —       | "         |
| -21 | 312590X | 310437X | —        | —        | 5-1-3141  | 8088X   | 310633X | —         |
| -22 | "       | "       | —        | —        | —         | "       | —       | 310736X   |
| -23 | "       | "       | —        | —        | 6-1-2221  | "       | 310633X | —         |
| -24 | 311069X | 311604X | 62-452-3 | 62-453-3 | 6-1-2261  | 312012X | —       | 310736-2X |
| -25 | "       | "       | 62-452-2 | 52-453-6 | 6-1-2221  | "       | —       | "         |
| -26 | 311069X | 311604X | 62-452-3 | 62-452-1 | 5-1-3141  | 312012X | —       | 310736-2X |
| -27 | 310210X | 310157X | —        | —        | 5-1-278X  | 8088X   | 310633X | —         |
| -28 | 311069X | 311604X | 62-452-3 | 62-453-3 | 5-1-3141  | 312012X | —       | 310736-2X |
| -29 | "       | "       | 62-452-2 | 62-452-1 | 6-1-2221  | 8088X   | 310083X | —         |
| -30 | 312590X | 310437X | 62-452-3 | 62-453-4 | 5-1-3141  | "       | —       | 310736X   |
| -31 | 312590X | 310437X | 62-452-3 | 62-453-5 | —         | 8088X   | —       | 310736X   |
| -32 | "       | "       | —        | —        | —         | "       | —       | "         |
| -33 | "       | "       | —        | —        | —         | 312012X | —       | "         |
| -34 | "       | "       | —        | —        | 5-1-3141  | 8088X   | 310633X | —         |
| -35 | 310210X | 310157X | —        | —        | 5-1-278X  | "       | "       | —         |
| -36 | 312590X | 310437X | —        | —        | 5-1-3141  | 8088X   | —       | 310736X   |
| -37 | 310210X | 310157X | —        | —        | 5-1-278X  | "       | —       | "         |
| -38 | 312590X | 310437X | 62-452-2 | 52-453-6 | 5-1-3151  | "       | 310083X | —         |
| -39 | 311069X | 311604X | 62-452-3 | 62-453-4 | 5-1-3141  | "       | —       | 310736X   |
| -40 | 312590X | 310437X | —        | —        | —         | "       | —       | "         |
| -41 | "       | "       | —        | —        | 4-1-3781  | "       | 8091X   | —         |

**300683—Model 6853-D**

|    |   |       |   |   |   |       |   |         |
|----|---|-------|---|---|---|-------|---|---------|
| -1 | — | 7116X | — | — | — | 8088X | — | 310736X |
| -2 | — | "     | — | — | — | "     | — | "       |

**300698—Model 6352-E**

|    |         |         |          |          |          |         |         |   |
|----|---------|---------|----------|----------|----------|---------|---------|---|
| -1 | —       | 7116X   | 62-452-6 | 62-453-9 | 4-1-3781 | 8088X   | 310104X | — |
| -2 | —       | —       | —        | —        | —        | 312011X | —       | — |
| -3 | —       | —       | —        | —        | —        | "       | —       | — |
| -4 | —       | —       | —        | —        | —        | "       | —       | — |
| -5 | 311069X | 311604X | —        | —        | —        | 8088X   | —       | — |

## MODEL 6000 TABULATED BILLS of MATERIAL

T210-6000

| Tab No.                            | Used By                       | For Use With Clutch | Clutch Housing |                     |                          | Main Drive Gear | Front Bearing Cap | Case Assembly |
|------------------------------------|-------------------------------|---------------------|----------------|---------------------|--------------------------|-----------------|-------------------|---------------|
|                                    |                               |                     | S<br>A<br>E    | Assembly No.<br>E-2 | Rel. Code Pages<br>58-61 |                 |                   |               |
|                                    |                               |                     |                |                     |                          | A-1             | F-2               | G-1           |
| <b>300698—Model 6352-E (Con't)</b> |                               |                     |                |                     |                          |                 |                   |               |
| -6                                 | Ford                          | —                   | —              | —                   | —                        | 62-35-67        | 62-19-65          | 312004X       |
| -7                                 | White                         | L-R, 14"2P          | 2              | 311258X             | —                        | 62-35-34        | 62-19-31          | 62-15-67-1X   |
| -8                                 | White                         | L-R, 14"2P          | 2              | 62-518-29-1X        | —                        | 62-35-86        | 62-19-64          | "             |
| -9                                 | Ford                          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 62-15-70-1X   |
| -10                                | Ford                          | Long, 13"2P         | 2              | "                   | —                        | "               | "                 | 312166X       |
| -11                                | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-37        | 62-19-22          | 62-15-63-1X   |
| -12                                | Ford                          | —                   | 2              | "                   | —                        | 62-35-86        | 62-19-64          | 62-15-70-1X   |
| -13                                | Ford                          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-106       | 62-19-78          | 62-15-63-1X   |
| -14                                | Never Released for Production |                     |                |                     |                          |                 |                   |               |
| -15                                | Ford                          | —                   | 2              | 62-518-30-1X        | —                        | 62-35-86        | 62-19-64          | 62-15-70-1X   |
| -16                                | White                         | Spi., 14"2P         | 2              | 62-518-29-1X        | —                        | 62-35-37        | 310729X           | 62-15-66-1X   |
| -17                                | IHC                           | Rock, 13"2P         | —              | —                   | —                        | 62-35-112       | 62-19-79-1X       | 62-15-68-1X   |
| -18                                | Ford                          | —                   | —              | —                   | —                        | 62-35-67        | 62-19-65          | 62-15-73-1X   |
| -19                                | Ford                          | —                   | —              | —                   | —                        | 62-35-117       | 62-19-80-1X       | "             |
| -20                                | Ford                          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-123       | 62-19-81-1X       | 62-15-70-1X   |
| -21                                | Ford                          | Long, 13"2P         | 2              | 312653              | —                        | 62-35-123       | 62-19-81-1X       | 62-15-63-1X   |
| -22                                | —                             | Spi., 14"SP         | 2              | 312283X             | 105                      | 62-35-40        | 310729X           | 62-15-66-1X   |
| -23                                | Ford                          | Spi., 14"2P         | 2              | 62-518-30-1X        | —                        | 62-35-37        | "                 | 62-15-63-1X   |
| <b>300701—Model 6852-A</b>         |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | Seagrave                      | L-R, 14"2P          | 1              | 310753X             | 94                       | 62-35-65        | 62-19-64          | 310066X       |
| <b>300747—Model 6855-C</b>         |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | FrtInr                        | Spi., 14"2P         | 1              | 310613X             | —                        | 62-35-83        | 62-19-22          | 310728X       |
| <b>300773—Model 6852-J</b>         |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | Duplex                        | Spi., 14"2P         | 2              | 8019X               | 204                      | 62-35-73        | 62-19-22          | 310066X       |
| <b>300775—Model 6852-L</b>         |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | FWD                           | Spi., 14"2P         | 2              | 8019X               | 212                      | 62-35-73        | 62-19-22          | 310066X       |
| <b>300839—Model 6452</b>           |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | —                             | —                   | —              | —                   | —                        | 62-35-108       | —                 | 62-15-60      |
| <b>300999—Model 6852-Q</b>         |                               |                     |                |                     |                          |                 |                   |               |
| -1                                 | DINA                          | L-R, 14"DL          | 2              | 312283X             | 169                      | 62-35-90        | 62-19-45          | 62-15-66-1X   |
| -2                                 | DINA                          | Spi., 14"2P         | 2              | 62-518-29-1X        | 199                      | 62-35-83        | 310729X           | "             |



# MODEL 6000

## TABULATED BILLS of MATERIAL

| Tab No. | Rear Brg. Cap Assy's        |                        | Speedometer        |                    | (-) Brake Ass'y See Footnote         | Shifter                         |                                   |                               |
|---------|-----------------------------|------------------------|--------------------|--------------------|--------------------------------------|---------------------------------|-----------------------------------|-------------------------------|
|         | Cap Bushing and Seal<br>H-2 | Cap and Bushing<br>H-3 | Drive Gear<br>B-16 | Driven Gear<br>H-8 | End Yoke or Companion Flange<br>B-17 | Housing Assembly Pages<br>36-39 | Lever & Dome Assy. Pages<br>50-53 | Remote Control Pages<br>40-49 |

**300698—Model 6352-E (Con't)**

|     |                               |         |           |          |          |         |   |         |
|-----|-------------------------------|---------|-----------|----------|----------|---------|---|---------|
| -6  | —                             | —       | —         | —        | —        | 312005X | — | —       |
| -7  | 312590X                       | 310437X | 62-452-14 | —        | —        | 8088X   | — | —       |
| -8  | "                             | "       | —         | —        | —        | "       | — | —       |
| -9  | 311069X                       | 311604X | 62-452-18 | 62-453-7 | —        | 312011X | — | —       |
| -10 | "                             | "       | 62-452-19 | 62-453-9 | —        | "       | — | —       |
| -11 | —                             | —       | —         | —        | —        | 312011X | — | —       |
| -12 | 311069X                       | 311604X | —         | —        | —        | "       | — | —       |
| -13 | —                             | —       | —         | —        | —        | "       | — | —       |
| -14 | Never Released for Production |         |           |          |          | —       | — | —       |
| -15 | 311069X                       | 311604X | 62-452-18 | 62-453-7 | —        | 312011X | — | —       |
| -16 | 312590X                       | 310437X | 62-452-14 | —        | —        | 8088X   | — | —       |
| -17 | —                             | —       | —         | —        | —        | 312005X | — | —       |
| -18 | —                             | —       | —         | —        | —        | "       | — | —       |
| -19 | —                             | —       | —         | —        | —        | "       | — | —       |
| -20 | 312069X                       | 311604X | 62-452-18 | 62-453-7 | —        | 312011X | — | —       |
| -21 | —                             | —       | —         | —        | —        | 312011X | — | —       |
| -22 | 311069X                       | 311604X | —         | —        | 5-1-3141 | "       | — | 310736X |
| -23 | —                             | —       | —         | —        | —        | "       | — | —       |

**300701—Model 6852-A**

|    |   |       |   |   |          |       |   |         |
|----|---|-------|---|---|----------|-------|---|---------|
| -1 | — | 7116X | — | — | 6-1-2221 | 8088X | — | 310736X |
|----|---|-------|---|---|----------|-------|---|---------|

**300747—Model 6855-C**

|    |   |       |   |   |   |         |   |   |
|----|---|-------|---|---|---|---------|---|---|
| -1 | — | 7116X | — | — | — | 310469X | — | — |
|----|---|-------|---|---|---|---------|---|---|

**300773—Model 6852-J**

|    |   |       |          |          |          |       |   |         |
|----|---|-------|----------|----------|----------|-------|---|---------|
| -1 | — | 7116X | 62-452-3 | 62-453-5 | 5-1-3141 | 8088X | — | 310736X |
|----|---|-------|----------|----------|----------|-------|---|---------|

**300775—Model 6852-L**

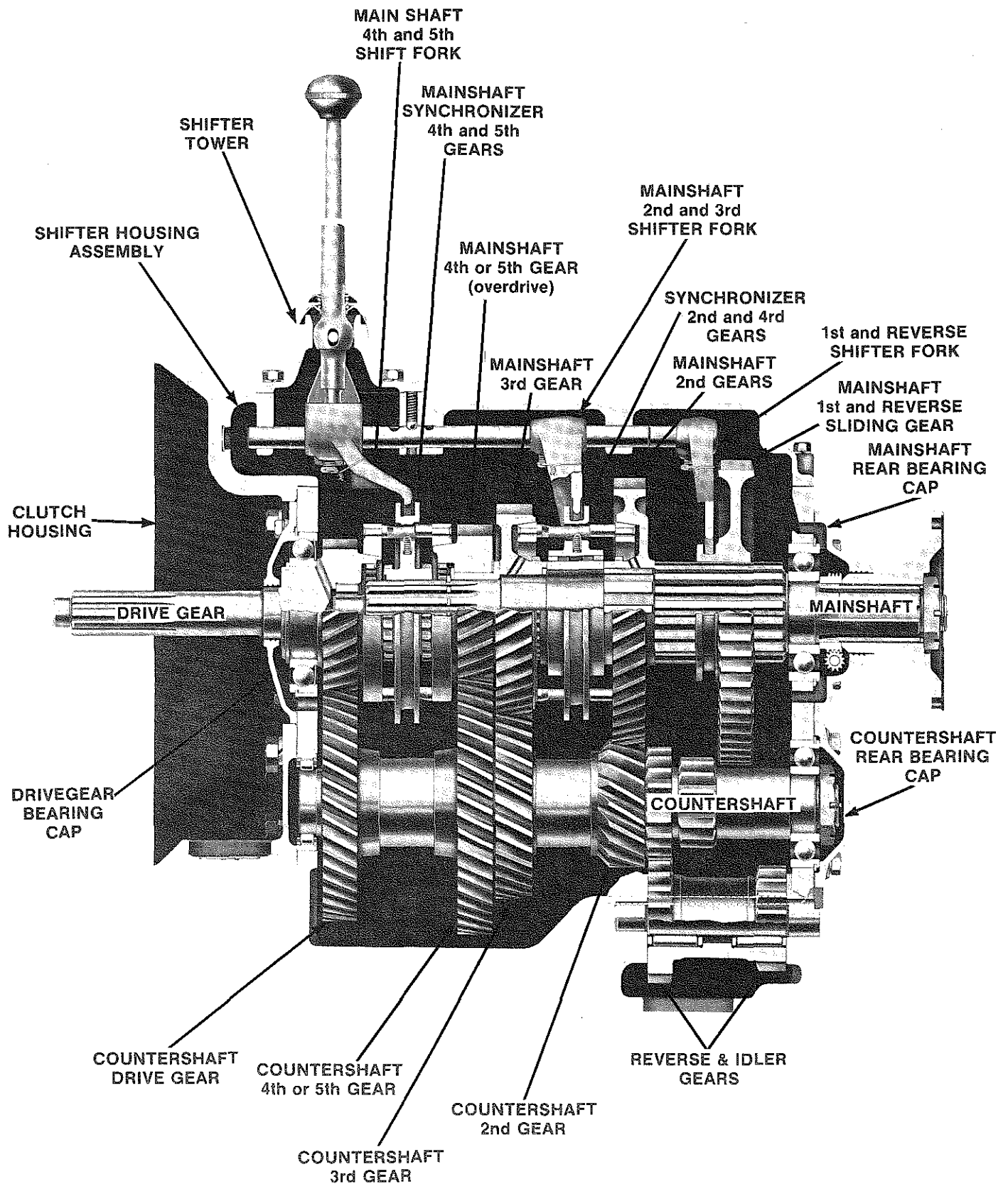
|     |       |   |   |   |       |         |   |   |
|-----|-------|---|---|---|-------|---------|---|---|
| -88 | 7116X | — | — | — | 8088X | 310104X | — | — |
|-----|-------|---|---|---|-------|---------|---|---|

**300839—Model 6452**

|    |   |   |   |   |   |         |   |         |
|----|---|---|---|---|---|---------|---|---------|
| -1 | — | — | — | — | — | 311020X | — | 311732X |
|----|---|---|---|---|---|---------|---|---------|

**300999—Model 6852-Q**

|    |         |         |           |           |          |         |             |         |
|----|---------|---------|-----------|-----------|----------|---------|-------------|---------|
| -1 | 312590X | 310437X | 62-452-13 | 62-453-10 | 4-1-3781 | 312012X | —           | 310886X |
| -2 | "       | "       | —         | —         | 6-4-2361 | "       | 62-16-33-3X | —       |



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