

Transmission
Parts List T210-61

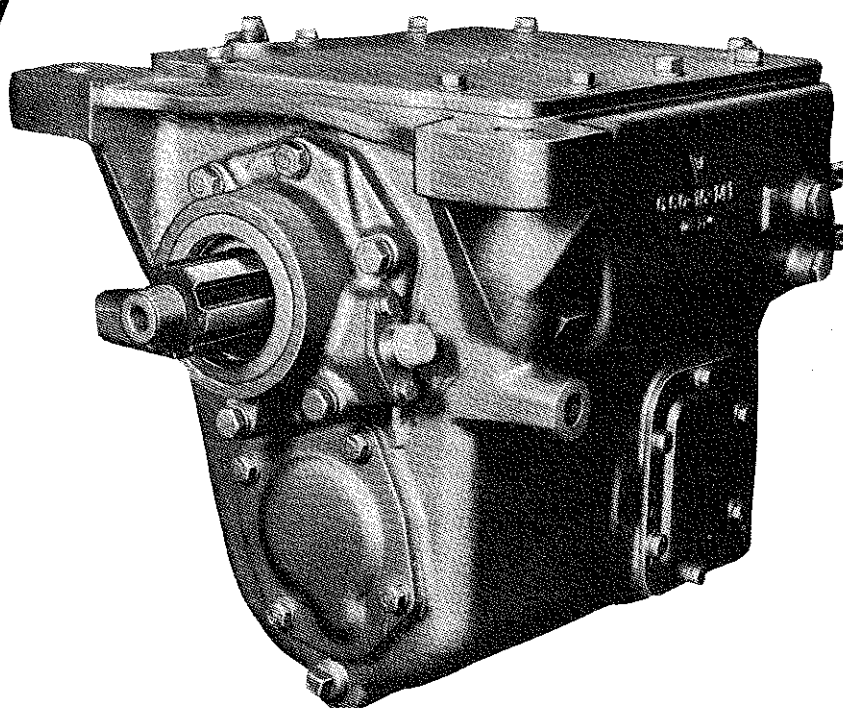
January, 1978

7041

AUXILIARY TRANSMISSION

Supersedes Parts Lists T210-16 Dated September, 1973
and T-210-61 Dated February, 1975

4 SPEED AUXILIARY TRANSMISSIONS



Spicer®

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For parts or service call us
Pro Gear & Transmission, Inc.



1 (877) 776-4600

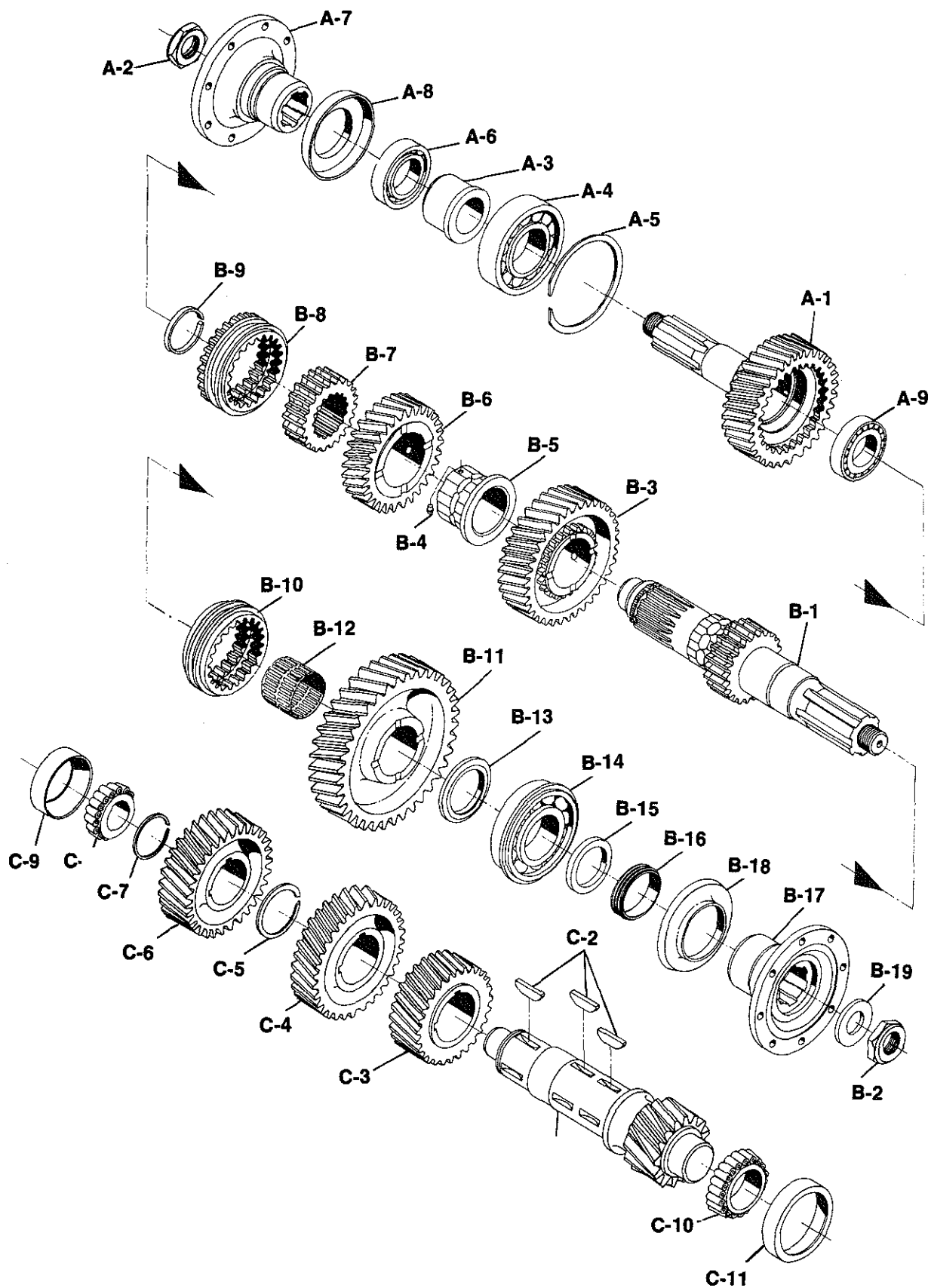
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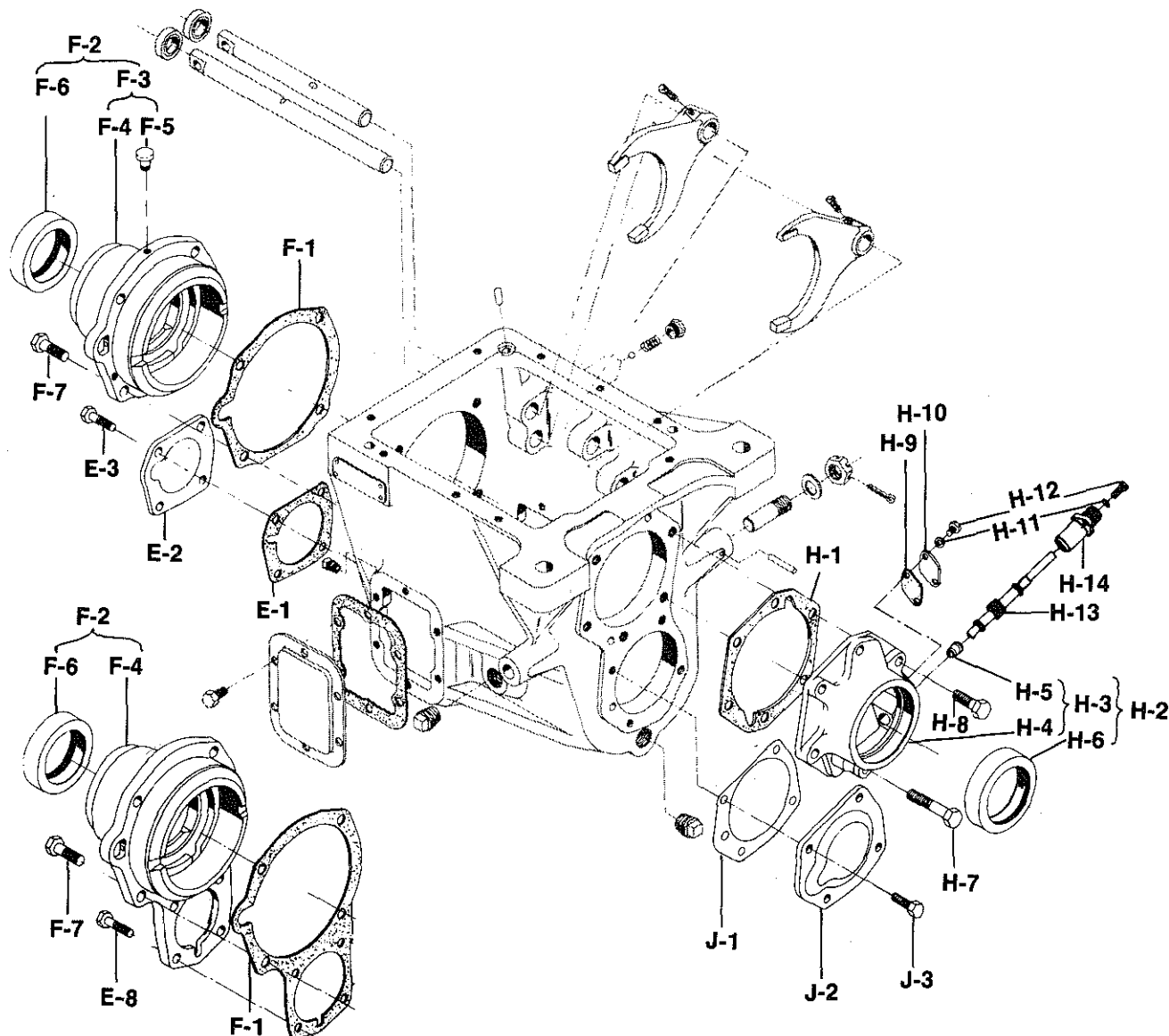


Ref. No.	Part No.	Part Description	Qty. Req'd.
DRIVE GEAR GROUP—INPUT			
A-1	311612X	KIT - drive gear & nut	1
A-2	N.S.S.	Drive Gear—(33T—6 spline)	1
A-2	500898	Nut—1¼"–18 hex (2½" across flats)	1
A-1	60-35-70	Drive Gear—(33T—10 spline) (Ford only)	1
A-2	500713	Nut—1¼"–18 hex (2¼" across flats) (Ford only)	1
A-3	60-37-30	Spacer—drive gear bearing	1
A-4	550911	Bearing—drive gear rear	1
A-5	60-381-9	Snap Ring—drive gear bearing	1
A-6	550039	Bearing—drive gear front	1
A-7	See Tab Bills	Companion Flange, Flange Yoke, or End Yoke—front	1
A-8	330287	Flinger—drive gear front	1
A-9	550090	Bearing—drive gear pocket	1
MAINSHAFT GROUP—OUTPUT			
B-1	311611X	KIT—mainshaft & nut	1
B-2	N.S.S.	Mainshaft (All)	1
B-2	500898	Nut—1¼"–18 hex (2½" across flats)	1
"	500713	Nut—1¼"–18 hex (2¼" across flats) (Ford only)	1
B-3	60-8-64	Gear—m/s 2nd speed (36T)	1
B-4	325-SP	Pin—m/s 3rd speed gear sleeve	1
B-5	60-37-29	Sleeve—m/s 3rd speed gear	1
B-6	60-8-65	Gear—m/s 3rd speed (30T)	1
B-7	60-466-13	Gear—m/s clutch overdrive	1
B-8	60-465-14	Clutch Collar—direct & overdrive	1
B-9	60-381-7	Snap Ring—m/s clutch gear	1
B-10	60-465-12	Clutch Collar—m/s underdrive	1
B-11	60-8-63	Gear—m/s 1st speed (37T)	1
B-12	550901	Needle Bearing—m/s 1st gear	1
B-13	330522	Thrust Washer—m/s 1st speed gear	1
B-14	550064	Bearing—m/s rear	1
B-15	637-W	Washer—speedometer drive gear	1
B-16	See Tab Bills	Gear—speedometer drive	} 1
"	70-37-7	Spacer—(Used in place of speedometer drive gear)	
B-17	See Tab Bills	Companion Flange, Flange Yoke, or End Yoke—rear	1
B-18	330499	Flinger—m/s rear	1
B-19	184-W	Washer—m/s nut	1
COUNTERSHAFT GROUP			
C-1	60-30-58	Countershaft	1
C-2	500010-8	Woodruff Key #29	6
C-3	60-196-25	Gear—c/s 2nd speed (28T)	1
C-4	60-196-26	Gear—c/s 3rd speed (34T)	1
C-5	60-381-8	Snap Ring—c/s 3rd speed gear	1
C-6	60-1-24	Gear—c/s drive (31T)	1
C-7	82-381-1	Snap Ring—c/s drive gear	1
C-8	550167	Cone—c/s front bearing	1
C-9	550216	Cup—c/s front bearing	1
C-10	550154	Cone—c/s rear bearing	1
C-11	550205	Cup—c/s rear bearing	1

N.S.S.—Not Sold Separately

This illustrated Parts List includes all serviceable Assemblies,
Sub-Assemblies, Kits and Parts used in this series of transmissions.
Order by Part Number in Part Number Column.

**TWO-PIECE
BEARING CAPS**



**SINGLE-PIECE
BEARING CAP**

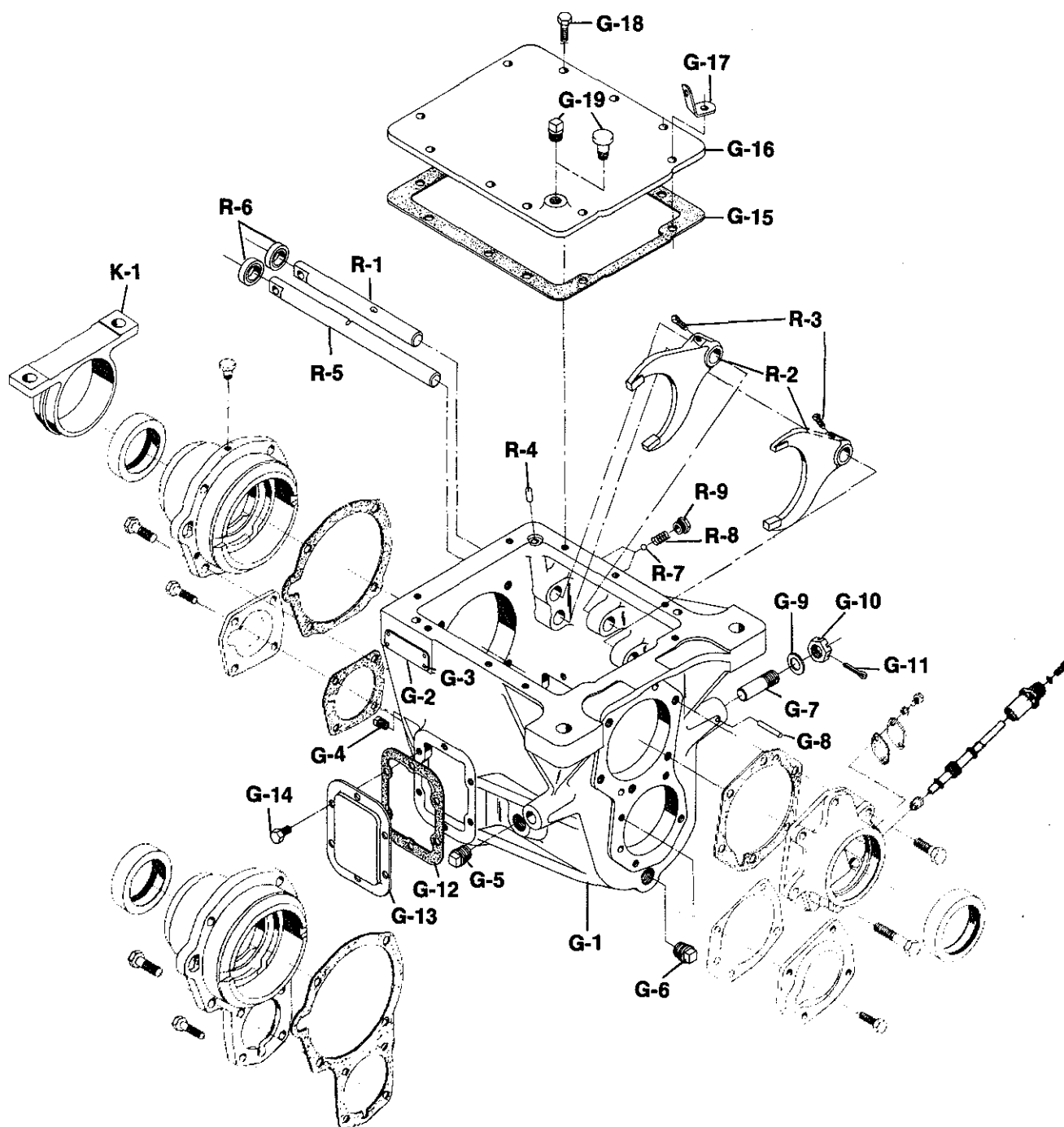
IMPORTANT

On an old case, the old single-piece bearing cap must be used for proper lubrication of the countershaft bearing. On a new case, either the old bearing cap or the new two-piece bearing cap may be used because oil passage is provided through the case.

Ref. No.	Part No.	Part Description	Qty. Reqd.
SINGLE-PIECE BEARING CAP GROUP			
F-1	60-223-25	Gasket	1
F-2	311415X	Cap & Oil Seal Assembly—c/s & drive gear bearing	1
F-4	60-19-80	Cap—drive gear bearing	1
F-6	60-463-8	Oil Seal	1
F-7	545001-4	Screw— $\frac{1}{2}$ "—13 x $1\frac{1}{2}$ " hex head nylon patch self locking	4
F-8	545028-2	Screw— $\frac{7}{16}$ "—14 x $1\frac{1}{2}$ " hex head nylon patch self locking	4

Ref. No.	Part No.	Part Description	Qty. Req'd.
TWO-PIECE BEARING CAP GROUP			
COUNTERSHAFT FRONT BEARING CAP			
E-1	60-223-30	Gasket	1
E-2	60-22-31	Cap	1
E-3	545028	Screw— $\frac{7}{16}$ "—14 x $1\frac{1}{4}$ " hex head nylon patch self locking	4
DRIVE GEAR BEARING CAP			
<i>With Breather</i>			
F-1	60-223-29	Gasket—front bearing cap	1
F-2	60-19-93-2X	Cap, Breather & Oil Seal Assembly—includes F-3 thru F-6	1
F-3	60-19-93-1X	Cap & Breather Assembly	1
F-4	N.S.S.	Cap	1
F-5	312268	Breather	1
F-6	60-463-8	Oil Seal	1
<i>Without Breather</i>			
F-2	60-19-91-1X	Cap & Seal Assembly	1
F-4	N.S.S.	Cap	1
F-6	60-463-8	Oil Seal	1
F-7	545001-4	Screw— $\frac{1}{2}$ "—13x $1\frac{1}{2}$ " hex head nylon patch self locking	4
MAINSHAFT REAR BEARING CAP GROUP			
H-1	60-223-26	Gasket	1
H-2	See Tab Bills	Cap, Seal & Bushing Assembly—includes H-3 thru H-6	1
H-3	311190X	Cap & Bushing Assembly (part of 311414X)	1
"	311296X	Cap & Bushing Assembly (part of 311891X) (w/brake)	
"	313013X	Cap & Bushing Assembly (part of 311878X) (w/brake)	
H-4	N.S.S.	Cap	1
H-5	81-475-1	Bushing—speedometer	1
H-6	60-463-5	Oil Seal—m/s rear, use with 311190X	1
"	60-463-6	Oil Seal—m/s rear, use with 311296X or 313013X (w/brake)	
H-7	545001-10	Screw— $\frac{1}{2}$ "—13 x $2\frac{3}{4}$ " hex head nylon patch self locking	2
H-8	545001-3	Screw— $\frac{1}{2}$ "—13 x $1\frac{3}{4}$ " hex head nylon patch self locking	4
H-9	481-1	Gasket—speedometer cover	1
H-10	480-1	Cover—speedometer	1
H-11	500357-10	Washer— $\frac{5}{16}$ " lock	2
H-12	500397-6	Screw— $\frac{5}{16}$ "—18 x $\frac{5}{8}$ " hex head	2
H-13	See Tab Bills	Gear—speedometer driven	1
H-14	70-454-1	Sleeve—speedometer driven gear	1
<i>With Bendix Brake</i>			
N.S.	918-420-1	Tube—oil drain	1
N.S.	227-V	Stud— $\frac{1}{2}$ "—13"— $\frac{1}{2}$ "—20 x $3\frac{9}{16}$ "	1
N.S.	500357-13	Lock Washer— $\frac{1}{2}$ "	1
N.S.	500371-5	Nut— $\frac{1}{2}$ "—20 hex	1
COUNTERSHAFT REAR BEARING CAP GROUP			
<i>Shim Kit (after serial No. 682881)</i>			
J-1	312998X	Shim Kit (after serial No. 682881)	1
"	73-228-1-1	Shim—c/s rear bearing cap (.003")	7
"	73-228-1-2	Shim—c/s rear bearing cap (.005")	2
"	73-228-1-3	Shim—c/s rear bearing cap (.010")	1
"	73-228-1-4	Shim—c/s rear bearing cap (.030")	1
<i>Shim Kit (used prior to serial No. 682881)</i>			
J-1	312999X	Shim Kit (used prior to serial No. 682881)	1
"	60-228-13-1	Shim—c/s rear bearing cap (.003")	7
"	60-228-13-2	Shim—c/s rear bearing cap (.005")	2
"	60-228-13-3	Shim—c/s rear bearing cap (.010")	1
"	60-228-13-4	Shim—c/s rear bearing cap (.030")	1
J-2	73-22-3	Cap	1
J-3	545028	Screw— $\frac{7}{16}$ "—14 x $1\frac{1}{4}$ " hex head nylon patch self locking	4

N.S.—Not Shown N.S.S.—Not Sold Separately



Ref. No.	Part No.	Part Description	Qty. Reqd.	
CASE GROUP				
	See Tab Bills	Case Assembly—includes G-1 thru G-8	1	
G-1	N.S.S.	Case—transmission	1	
G-2	See Case Chart	Nameplate	1	
G-3	252-SP	Pin—name plate	4	
G-4	500112	Plug— $\frac{1}{4}$ "—18 sq. head	1	
G-5	500091	Plug— $\frac{3}{4}$ "—14 sq. head	1	
G-6	62-39-3 (or)	Plug—magnetic drain	}	1
"	62-39-4	Plug—magnetic drain (recessed head)		
G-7	144Q-65 (or)	Stud—bell crank pivot $2\frac{5}{8}$ " length	}	1
"	144Q-84	Stud—bell crank pivot 3" length		
G-8	330216-3	Pin—bell crank pivot stud	1	
G-9	25-W	Washer— $\frac{3}{4}$ " flat	1	
G-10	85-J	Nut— $\frac{3}{4}$ "—20 (1" across flats)	1	
G-11	500024-7	Cotter Pin— $\frac{1}{8}$ " x $1\frac{1}{4}$ "	1	
G-12	46-324-1	Gasket—p.t.o. aperture cover	2	
G-13	50-267-2	Cover—p.t.o. aperture	2	
G-14	330800	Screw— $\frac{3}{8}$ "—16 x $\frac{3}{4}$ " hex head nylon patch self locking	12	
G-15	70-155-4	Gasket—case cover	1	
G-16	60-16-63	Cover—case	1	
G-17	330564-2	Lift Hook	2	
G-18	330801-1	Screw— $\frac{7}{16}$ "—14 x $\frac{7}{8}$ " hex head nylon patch self locking	10	
G-19	500113	Plug—case cover (use when breather is in bearing cap)	1	
"	5951X	Breather (use when breather is not in bearing cap)	1	
K-1	60-410-4	Trunnion	1	
N.S.	500170-4	Fitting—trunnion lubrication	1	
N.S.	500647-1	Nut— $\frac{5}{8}$ "—18 hex (brake mounting)	4	
N.S.	500414-9	Screw— $\frac{5}{8}$ "—18 x $1\frac{1}{2}$ " hex head (brake mounting)	4	
SHIFTER PARTS				
R-1	60-67-29	Shift Rod—overdrive	1	
R-2	60-66-28	Shift Fork	2	
R-3	545004	Screw— $\frac{7}{16}$ "—20 x $\frac{13}{16}$ " sq. hd nylon patch self locking	2	
R-4	18-12-1	Interlock	1	
R-5	60-67-30	Shift Rod—underdrive	1	
R-6	61-463-4	Oil Seal—shift rod	2	
R-7	50-80-5	Ball—shift rod poppet	2	
R-8	52-72-1	Spring—shift rod poppet (58 lbs.)	2	
"	918-72-11	Spring—shift rod poppet (25 lbs. for B/M 300528-37, -38 & -42 only)	2	
R-9	60-59-6	Retainer—shift rod poppet spring	2	

Case Chart

Case Assembly	Case Casting Number	Oil Drain Plug	Brake Lever Stud	Brake Lever Stud Pin	Name Plate
60-15-155-1X	C60-15-141-3	62-39-3	—	—	NP-96
60-15-155-2X	C60-15-141-3	62-39-3	—	—	NP- 2
60-15-155-4X	C60-15-141-3	62-39-3	144Q-65	330216-3	NP-96
60-15-155-6X	C60-15-141-3	62-39-3	144Q-84	330216-3	NP-96
60-15-156-2X	C60-15-141-3	62-39-3	144Q-65	330216-3	NP-96
60-15-157-1X	C60-15-141-3	62-39-4	—	—	NP-96

Part No.	Part Description	Qty. Reqd.
313400-2X	BASIC OVERHAUL KIT	
311192X	Gasket Kit	1
46-324-1	Gasket—p.t.o. aperture cover	2
60-223-29	Gasket—m/s front bearing cap	1
60-223-30	Gasket—c/s front bearing cap	1
60-223-26	Gasket—m/s rear bearing cap	1
70-155-4	Gasket—shifter housing cover	1
60-223-25	Gasket—m/s and c/s front bearing cap (single piece)	1
311357X	Bearing Kit	1
550039	Bearing—drive gear front	1
550911	Bearing—drive gear rear	1
550090	Bearing—drive gear pocket	1
550901	Bearing—m/s 1st gear (needle)	1
550064	Bearing—m/s rear	1
550216	Cup—c/s front bearing	1
550167	Cone—c/s front bearing	1
550205	Cup—c/s rear bearing	1
550154	Cone—c/s rear bearing	1
312998X	Shim Kit (after serial No. 682881)	1
73-228-1-1	Shim—c/s rear bearing cap (.003")	7
73-228-1-2	Shim—c/s rear bearing cap (.005")	2
73-228-1-3	Shim—c/s rear bearing cap (.010")	1
73-228-1-4	Shim—c/s rear bearing cap (.030")	1
312999X	Shim Kit (used prior to serial No. 682881)	1
60-228-13-1	Shim—c/s rear bearing cap (.003")	7
60-228-13-2	Shim—c/s rear bearing cap (.005")	2
60-228-13-3	Shim—c/s rear bearing cap (.010")	1
60-228-13-4	Shim—c/s rear bearing cap (.030")	1
	Miscellaneous Parts (Included in Basic Overhaul Kit)	
61-463-4	Oil Seal—shift rod	2
60-463-8	Oil Seal—front bearing cap	1
60-463-5	Oil Seal—m/s rear bearing cap (less brake)	1
60-463-6	Oil Seal—m/s rear bearing cap (with brake)	1
325-SP	Pin—m/s 3rd speed gear sleeve	1
82-381-1	Snap Ring—c/s drive gear	1
60-381-8	Snap Ring—c/s 3rd gear	1
60-381-9	Snap Ring—drive gear bearing	1
60-381-7	Snap Ring—m/s clutch gear	1
330522	Thrust Washer—m/s 1st gear	1
312477-2X	SMALL PARTS KIT	
60-381-9	Snap Ring—drive gear bearing	1
325-SP	Pin—m/s 3rd speed gear sleeve	1
60-381-7	Snap Ring—m/s clutch gear	1
330522	Thrust Washer—m/s 1st gear	1
82-381-1	Snap Ring—c/s drive gear	1
60-381-8	Snap Ring—c/s 3rd gear	1
500010-8	Woodruff Key #29	6
50-80-5	Ball—poppet	2
52-72-1	Spring—poppet ball	2
18-12-1	Interlock	1

T210-61

MODEL 7041

With Top Mounted P.T.O.
Repair and Overhaul Kits

Spicer®

4 SPEED AUXILIARY

Part No.	Part Description	Qty. Reqd.
331578X	GASKET KIT—with top mounted P.T.O.	
70-223-24	Gasket—outputs shaft bearing cap	2
70-223-26	Gasket—output shaft front and rear bearing cap	2
70-223-23	Gasket—reverse shaft bearing cap	2
70-155-4	Gasket—p.t.o. case	1
46-324-1	Gasket—p.t.o. aperture cover	2
60-223-25	Gasket—front bearing cap (single-piece)	1
60-223-26	Gasket—m/s rear bearing cap	1
60-223-29	Gasket—front bearing cap	1
60-223-30	Gasket—c/s front bearing cap	1
312477-25X	(SMALL PARTS KIT)—with top mounted P.T.O.	
50-80-1	Ball—shift rod poppet	1
22-72-5	Spring—shift rod poppet	1
425-SP	Pin—output drive gear sleeve	1
61-463-4	Oil Seal—output gear shift rod	2
70-381-5	Snap Ring—reverse shaft	2
74-381-1	Snap Ring—rear bearing	1
22-381-15	Snap Ring—output drive gear (for 311028X)	1
98-381-3	Snap Ring—output drive gear (for 313053X)	1
60-381-9	Snap Ring—drive gear bearing	1
325-SP	Pin—m/s 3rd speed gear sleeve	1
60-381-7	Snap Ring—m/s clutch gear	1
330522	Thrust Washer—m/s 1st gear	1
82-381-1	Snap Ring—c/s drive gear	1
60-381-8	Snap Ring—c/s 3rd gear	1
500010-8	Woodruff Key #29	6
50-80-5	Ball—shift rod poppet	2
52-72-1	Spring—shift rod poppet ball	2
18-12-1	Interlock	1

IDENTIFICATION

The name Plate (NP-96) affixed to the LEFT side of the Transmission is stamped with information:

SERIAL

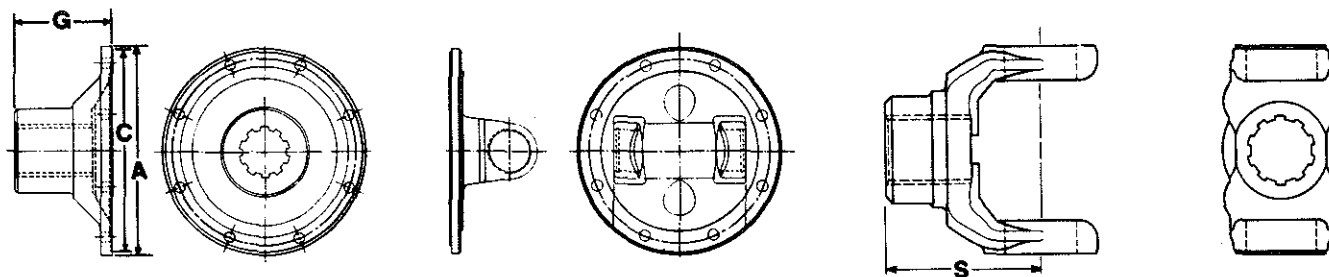
B/M No.

MODEL

In requesting more information on these transmissions, furnish the B/M No. and the Serial Number.

RATIO

FIRST—Underdrive2.31
 SECOND—Underdrive1.21
 THIRD—Direct1.00
 FOURTH—Overdrive83



COMPANION FLANGE

FLANGE YOKE

END YOKE

Companion Flanges and Flange Yokes

Joint Series	A Flange Diameter	Companion Flange Sub- Assembly	Consists of		G End of Hub to Flange Face Length	C Pilot Diameter F-Female M-Male	Used with	
			Companion Flange	Flinger			Flange Yoke	Flange Yoke 1650 Series
Front of 7041			1.961" Six Spline					
1480	5 ⁷ / ₈ "	4-1-3621X	4-1-601	330287	3 ⁵ / ₈ "	F-3 ³ / ₄ "	3-2-479	—
1550	5 ⁷ / ₈ "	4-1-3621X	4-1-601	330287	3 ⁵ / ₈ "	F-3 ³ / ₄ "	4-2-669	—
1600	5 ⁷ / ₈ "	5-1-3901X	5-1-461	330287	3 ⁵ / ₈ "	F-6 ⁵ / ₈ "	5-2-279	—
1600	6 ⁷ / ₈ "	5-1-4271X	5-1-3791	330287	3 ⁵ / ₈ "	F-6 ⁵ / ₈ "	—	—
1700	8"	6-1-3011X	6-1-511	330287	3 ¹¹ / ₁₆ "	F-7 ³ / ₄ "	6-2-749	5-2-809
Rear of 7041			2.224" Six Spline					
Without Brakes								
1600	6 ⁷ / ₈ "	5-1-4711X	5-1-2751	330499	4"	F-5 ¹ / ₄ "	—	—
1600	6 ⁷ / ₈ "	5-1-4641X	5-1-2541	330499	3 ⁷ / ₈ "	F-6 ⁵ / ₈ "	5-2-279	—
1700	8"	6-1-4091X	6-1-1731	330499	3 ³ / ₄ "	F-7 ³ / ₄ "	6-2-749	5-2-809
1700	8"	—	6-1-581	—	4 ¹⁵ / ₃₂ "	F-7 ³ / ₄ "	—	—
1800	8"	6 ¹ / ₂ -1-1471X	6 ¹ / ₂ -1-481	330499	3 ³ / ₄ "	F-7 ³ / ₄ "	6-2-779	—
With Brakes								
1700	8"	6-1-4081X	6-1-1511	330499	4 ⁷ / ₈ "	M-8"	6-2-759	5-2-779
1700	8"	6-1-3001X	—	—	5 ³ / ₈ "	M-6 ⁷ / ₁₆ "	6-2-789	5-2-789
1700	8"	—	6-1-2991	—	5 ³ / ₈ "	M-6 ⁷ / ₁₆ "	6-2-789	—

End Yokes

Joint Series	End Yoke Sub-Assembly	Consists of		S End of Hub to Center Line Length	Joint Angle
		Yoke	Flinger		
Front of 70411.961" Six Spline					
1600	5-4-2031X	5-4-1431	330287	5"	22
1700	6-4-3581X	6-4-3191	330287	5 ³ / ₃₂ "	22
Rear of 70412.224" Six Spline					
1600-1610	5-4-4941X	5-4-4741	330499	5 ²³ / ₃₂ "	25
1650	5-4-3111X	5-4-2761	330499	5 ⁵ / ₁₆ "	22
1700	6-4-3461X	6-4-3031	330499	5 ⁵ / ₁₆ "	22

MODEL 7041

Spicer®

T210-61

Tabulated Bills of Material

4 SPEED AUXILIARY

Bill of Material Number	Used By	Flange or Yoke		Case Assembly See Page 7	Rear Bearing Cap	Speedometer		Trunnion	Top Mounted P.T.O.
		Front See Page 10	Rear See Page 10			Drive Gear	Driven Gear		
300286—Model 7041									
300286- 1	—	—	—	60-15-155-1X	311414X	—	—	—	—
☐ 300286- 2	Watson	—	—	60-15-155-1X	311414X	—	—	—	—
300286- 3	Chrysler	5-1-4271X	6-1-3001X	60-15-156-2X	311891X	70-452-12	—	60-410-4	—
☐ 300286- 4	Kenworth	5-1-3901X	5-1-4641X	60-15-155-4X	311414X	—	—	—	—
☐ 300286- 5	IHC	—	—	60-15-155-1X	311414X	70-452-3	—	—	—
300286- 6	Crane Carrier	—	—	60-15-155-1X	311414X	70-452-6	70-453-4	60-410-4	—
☐ 300286- 7	Ford	—	—	60-15-155-4X	311891X	—	—	—	—
☐ 300286- 8	Dia. T	5-1-3901X	5-1-4711X	60-15-155-1X	311414X	70-452-10	—	—	—
☐ 300286- 9	Ford	—	—	60-15-155-6X	311891X	—	—	—	—
☐ 300286-10	Bendix Brake	—	—	60-15-155-4X	311891X	—	—	—	—
☐ 300286-11	Kenworth	5-4-2031X	6-4-3461X	60-15-155-4X	311414X	—	—	—	—
☐ 300286-12	Dia. T	—	—	60-15-155-1X	311414X	70-452-10	—	—	—
☐ 300286-13	FWD	5-1-3901X	—	60-15-155-1X	311414X	70-452-3	70-453-5	—	—
300286-14	GMC	—	—	60-15-155-2X	311414X	—	—	—	—
☐ 300286-15	Chrysler	—	—	60-15-155-1X	311414X	—	—	—	—
☐ 300286-16	Challenge Cook	—	6-1-581	60-15-155-1X	311414X	70-452-5	70-453-2	—	—
☐ 300286-18	Freightliner	5-4-2031X	5-4-3111X	60-15-155-1X	311414X	70-452-10	—	—	—
300286-19	Hind Motors	6-1-3011X	6-1-4091X	60-15-155-1X	311414X	—	—	—	—
☐ 300286-20	Mack	—	—	60-15-155-1X	311414X	70-452-8	—	—	—
☐ 300286-21	Peterbilt	6-4-3581X	6-4-3461X	60-15-155-1X	311414X	70-452-8	70-453-1	—	—
300286-22	GMC	—	—	60-15-155-2X	311414X	70-452-6	70-453-4	—	—
300286-23	Freightliner	—	—	60-15-155-1X	311414X	—	—	—	—
300286-24	White	—	—	60-15-155-1X	311414X	70-452-14	—	—	—
☐ 300286-25	Kenworth	6-4-3581X	6-4-3461X	60-15-155-1X	311414X	70-452-5	70-453-2	—	—
☐ 300286-26	Jack Tidd	6-1-3011X	6-1-4081X	60-15-155-1X	311414X	70-452-10	70-453-8	—	—
☐ 300286-27	Jack Tidd	5-1-3901X	6-1-4081X	60-15-155-1X	311414X	70-452-10	70-453-8	—	—
☐ 300286-28	Jack Tidd	5-1-3901X	6-1-4081X	60-15-155-1X	311414X	70-452-10	70-453-9	—	—
☐ 300286-29	Jack Tidd	5-1-3901X	6-1-4081X	60-15-155-1X	311414X	70-452-5	70-453-2	—	—
300340—Model 7041									
☐ 300340- 1	Dia. Rio	—	—	60-15-155-1X	311414X	70-452-14	—	—	—
300441—Model 7041									
☐ 300441- 1	Chevrolet	—	—	60-15-155-1X	313013X	70-452-6	70-453-4	—	—
300514—Model 7041									
☐ 300514- 1	Dia. Rio	—	—	60-15-155-1X	311414X	70-452-14	—	—	—
<i>(Uses Shifter Housing Assembly 312071X.)</i>									
300528—Model 7041									
☆ 300528- 1	GMC	—	—	60-15-155-2X	311414X	70-452-6	70-453-4	—	311194-2X *
☆ 300528- 2	GMC	—	—	60-15-155-2X	311414X	70-452-6	70-453-4	—	311028-2X **
☐ 300528- 3	Crane Carrier	5-4-2031X	6-4-3461X	60-15-155-1X	311414X	70-452-6	70-453-4	60-410-4	—
☐ 300528- 4	Jack Tidd	—	—	60-15-155-1X	311414X	70-452-10	70-453-9	—	—
300528- 5	Mack	—	—	60-15-155-1X	311414X	70-452-15	—	—	—
☆ 300528- 6	IHC	—	—	60-15-155-1X	311414X	70-452-3	—	—	—
<i>(300528-6 Uses 60-203-7 Sleeve to block out Overdrive.)</i>									
☐ 300528- 7	Mack	5-1-3901X	6-1-3001X	60-15-155-4X	311891X	70-452-15	—	60-410-4	—
☐ 300528- 8	Jack Tidd	5-1-3901X	5-1-4641X	60-15-155-1X	311414X	70-452-5	70-453-7	—	—
☐ 300528- 9	IHC	—	—	60-15-155-1X	311414X	70-452-13	—	—	—
300528-10	FWD	—	—	60-15-155-1X	311414X	70-452-5	70-453-7	—	—
☐ 300528-11	Jack Tidd	5-1-3901X	6-1-4091X	60-15-155-1X	311414X	70-452-10	70-453-8	60-410-4	—
300528-12	IHC	—	—	60-15-155-4X	—	—	—	—	—
300528-13	Ford	—	—	60-15-157-1X	—	—	—	—	—
<i>(300528-13 Uses Drive Gear 60-35-70 [10 Spline 33T].)</i>									

(continued on page 12)

☆ These Bills of Material have been superseded as shown below.

B/M No.	Use
300528-1	300528-22
300528-2	300528-22
300528-6	300528-16

☐ These units are not presently in production. Contact your Transmission Specialist at Drivetrain Service Division for availability.

* Use Top Mounted P.T.O. Catalog T210-60 (Forced and Non-forced Lube)

** Use Top Mounted P.T.O. Catalog T210-59 (Internal Lube)

☐ These units are not presently in production. Contact your Transmission Specialist at Drivetrain Service Division for availability.

Spicer®

4 SPEED AUXILIARY

MODEL 7041

Tabulated Bills of Material

T210-61

Bill of Material Number	Used By	Flange or Yoke		Case Assembly See Page 7	Rear Bearing Cap	Speedometer		Trunnion	Top Mounted P.T.O.
		Front See Page 10	Rear See Page 10			Drive Gear	Driven Gear		
☐ 300528-14	Chrysler	—	—	60-15-155-1X	—	—	—	—	—
☐ 300528-15	Kenworth	—	—	60-15-155-4X	311414X	—	—	—	—
☐ 300528-16	IHC	—	—	60-15-155-4X	—	—	—	—	—
<i>(300528-16 Uses 60-203-7 Sleeve to block out Overdrive.)</i>									
☐ 300528-17	Jay Madson	4-1-3621X	5-1-4641X	60-15-155-4X	311414X	—	—	—	—
300528-18	Jack Tidd	6-1-3011X	6-1-4091X	60-15-155-1X	311414X	70-452-5	70-453-2	60-410-4	—
☐ 300528-19	Mack	6-4-3581X	6-4-3461X	60-15-155-1X	311414X	70-452-15	—	—	—
☐ 300528-20	Sicard	6-4-3581X	6-4-3461X	60-15-155-1X	311414X	70-452-10	70-453-8	60-410-4	—
☐ 300528-21	Sicard	5-4-2031X	6-4-3461X	60-15-155-1X	311414X	70-452-10	70-453-8	60-410-4	—
300528-22	GMC	—	—	60-15-155-2X	311414X	70-452-6	70-453-4	—	313053-6X **
300528-23	Harnischfeger	5-4-2031X	5-4-4941X	60-15-155-1X	311414X	70-452-8	70-453-1	60-410-4	—
☐ 300528-24	Sonnerdale	6-1-3011X	6½-1-1471X	60-15-155-1X	311414X	70-452-3	—	60-410-4	313053-3X **
☐ 300528-25	Jack Tidd	5-1-3901X	6-1-4091X	60-15-155-1X	311414X	70-452-10	70-453-8	60-410-4	313053-4X **
300528-26	Warner Swasey	5-4-2031X	5-4-4941X	60-15-155-1X	311414X	70-452-5	70-453-2	—	—
300528-27	Warner Swasey	5-4-2031X	6-4-3461X	60-15-155-1X	311414X	70-452-8	70-453-1	60-410-4	—
☐ 300528-28	—	—	—	60-15-155-1X	311414X	70-452-5	70-453-2	—	—
300528-29	Amer. Hoist	—	6½-1-1471X	60-15-155-1X	311414X	70-452-5	70-453-2	60-410-4	—
☐ 300528-30	Jack Tidd	5-1-3901X	5-1-4641X	60-15-155-1X	311414X	70-452-5	70-453-7	60-410-4	—
300528-31	—	—	—	60-15-155-1X	311414X	70-452-6	70-453-4	—	313053-2X **
☆ 300528-32	White	—	—	60-15-155-1X	311414X	70-452-4	—	—	313053-1X **
☆ 300528-33	GMC	—	—	60-15-155-2X	311414X	70-452-6	70-453-4	—	313053-2X **
300528-34	AG Chem	5-4-2031X	6-1-2991	60-15-155-1X	313013X	70-452-5	70-453-2	60-410-4	—
<i>(300528-34 Uses 60-203-7 Sleeve to block out Overdrive.)</i>									
300528-35	Geo. E. Failing	4-1-3621X	5-1-4641X	60-15-155-4X	311414X	—	—	60-410-4	—
300528-36	GMC	—	—	60-15-155-2X	311414X	70-452-6	70-453-4	—	313219-2X **
300528-37	White	—	—	60-15-155-1X	311414X	70-452-4	—	—	313219-1X **
300528-38	—	6-1-3011X	6-1-4091X	60-15-155-1X	311414X	—	—	60-410-4	313219-1X **
300528-39	—	6-4-3581X	6-4-3461X	60-15-155-1X	311414X	—	—	60-410-4	313219-3X **
300528-40	Crawford	5-4-2031X	5-4-4941X	60-15-155-1X	311414X	70-452-6	70-453-4	60-410-4	313219-2X **
300528-41	Freightliner	5-4-2031X	5-4-4941X	60-15-155-1X	311414X	70-452-5	70-453-2	60-410-4	313219-2X **
300528-42	White	—	—	60-15-155-1X	311414X	70-452-4	—	—	313219-5X **

☆ These Bills of Material have been superseded as shown below.

B/M No.	Use
300528-32	300528-37
300528-33	300528-36

☐ These units are not presently in production. Contact your Transmission Specialist at Drivetrain Service Division for availability.

* Use Top Mounted P.T.O. Catalog T210-60 (Forced and Non-forced Lube)

** Use Top Mounted P.T.O. Catalog T210-59 (Internal Lube)

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