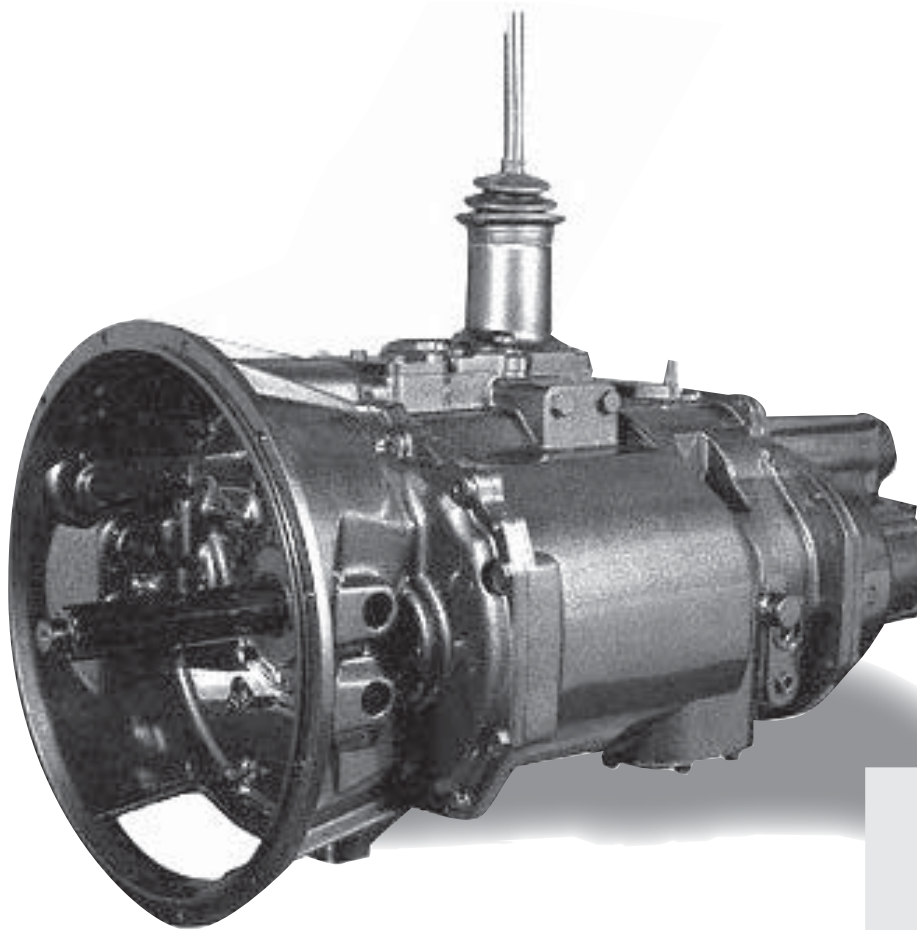




SPICER[®]
TRANSMISSIONS

PRO-SHIFT 18-Speed Parts Catalog

Bulletin No. SPAP0140807

PSDO165-18A

PSDO185-18A

PSDO205-18A

TTC TRANSMISSION
TECHNOLOGIES
Corporation

"Technology in Motion"

October 2007

General Information.....	1
Clutch Housing Group	2
OPTI-LUBE™ Pump and Related Parts.....	2
Countershaft Group	4
Input and Mainshaft Group	6
Shift Fork Assembly	8
Main Case	10
Range Countershaft	12
Synchronizer.....	12
Output Shaft Sub-Assembly	16
Range Case and Related Parts	18
Air Controls Diagram Electromagnetic.....	21
Air Controls Diagram Pneumatic	23
Shift Tower and Related Parts.....	25
Over Haul Kits.....	27
Tabulated Bills of Material	30

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About TTC

Transmission Technologies Corporation (TTC) designs, develops, manufactures, and markets transmissions, and related products globally for a wide variety of vehicles from high-performance passenger cars and light-duty trucks through Class 8 commercial vehicles. Brands include SPICER™ heavy-duty, SPICER™ medium-duty, and TREMEC™ light-duty transmissions.

This specification guide is for medium- to heavy-duty vehicle transmissions. In it, you'll find innovative products finely engineered and manufactured to optimize your vehicles' operation and your drivers' safety and job satisfaction. The product lines are:

PRO-SHIFT™ Transmissions...

for medium-duty, heavy-duty, and vocational applications offer an exceptionally wide range of high torque-to-weight ratios.

EASY-SHIFT™ Transmissions...

for medium-duty trucks, quietly provide smooth, positive gear engagement with an even shift feel, in 5- and 7-speed synchronized configurations.

Auxiliary Transmissions...

provide maximum versatility for on-/off-highway applications.

PRO-SHIFT

DOUBLE

OVERDRIVE

P S

D O

TORQUE CAPACITY X 10

2 0 5 -

NUMBER OF GEARS

1 8 A

RATIO GROUP

PSDO165-18A

PSDO185-18A

PSDO205-18A

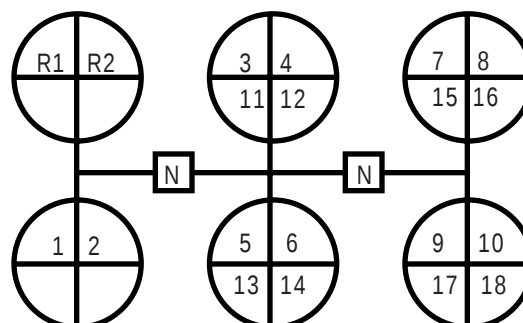
GEAR RATIOS

Gear	Ratio	% Step
1st	14.89	20%
2nd	12.41	19%
3rd	10.40	20%
4th	8.66	18%
5th	7.32	20%
6th	6.09	21%
7th	5.05	20%
8th	4.21	19%
9th	3.54	20%
10th	2.95	19%
11th	2.47	20%
12th	2.06	18%
13th	1.74	20%
14th	1.45	21%
15th	1.20	20%
16th	1.00	19%
17th	0.84	20%
18th	0.70	
Rev. 1	15.64	
Rev. 2	13.03	

GEAR RATIOS

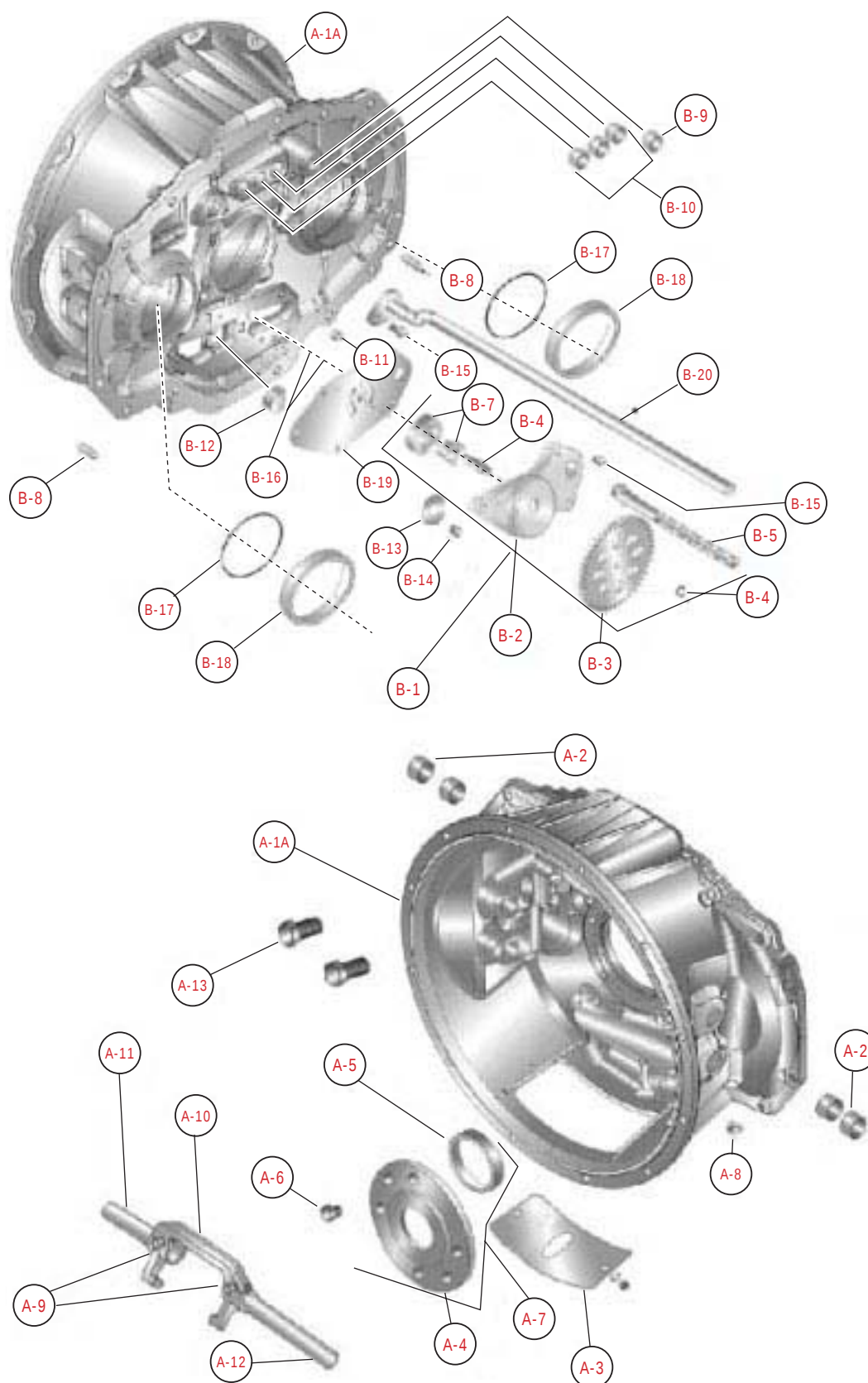
Ratio Coverage	21.3:1
Length	95.7 cm (37.7 inches)
Weight	365 Kg (804-7 lbs)
Input Shaft	50.8 mm x 10 Spline (2 inches)
End Yoke	SPL-250, 1810, RPL25
Clutch Housing	SAE #1 Aluminum (Standard or Nodal)
Clutch	15.5"
Oil Capacity	14 liters (29.58 Pints)
Speedometer	Electronic
PTO Openings	8 bolt left & 6 bolt right side
PTO Drive Gears	Both sides, 52 teeth 6 pitch gear. Both gears turn at .57 or .70 of engine speed

SHIFT PATTERN



Clutch Housing Sub-Assembly and Opti-Lube Pump

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



Clutch Housing Sub-Assembly and Opti-Lube Pump

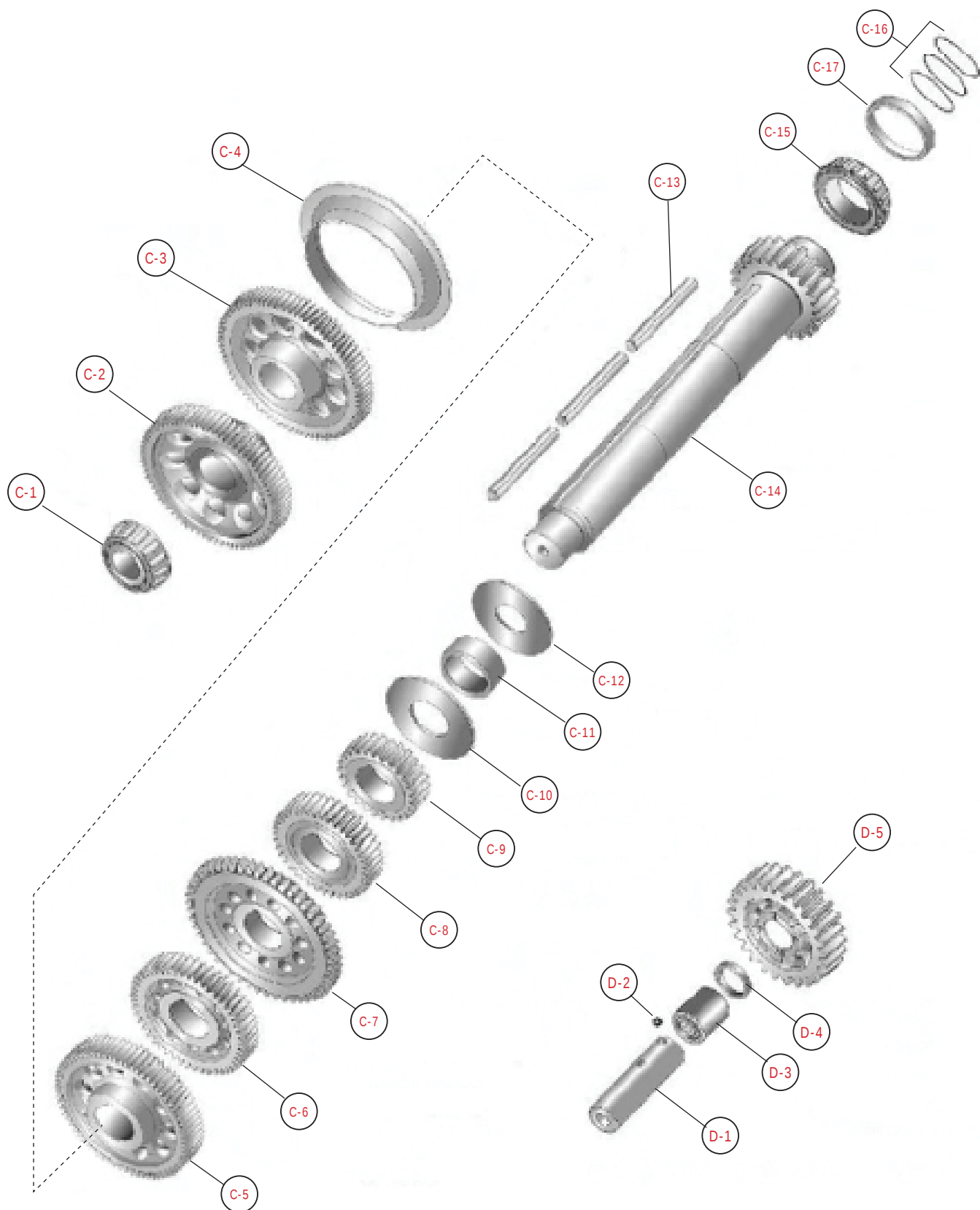
PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
CLUTCH HOUSING GROUP			
A-1 or	205-518-1-2X	Clutch Housing, Hand Hole Cover, and Bushings (SAE#1) (Aluminum) (includes: A-1A thru A-3) + B-9 / B-10 / B-17	1
A-1	205-518-5-2X	Clutch Housing, Hand Hole Cover, and Bushings (SAE#1 Nodal Mount) (Aluminum) (includes: A-1A thru A-3) + B-9 / B-10 / B-17	1
A-1A	N.S.S.	Clutch Housing	1
NS	201-39-1	Plug – Temperature Indicator	2
A-2	97-24-8	Bushing – Clutch Release Shaft	8
A-3	47-96-1-1X	S/Assembly Hand Hole Cover	1
A-8	500168-2	Grease Fitting	2
A-9	330231	Bolt – Clutch Release Yoke	2
A-10		Clutch Release Yoke (see Tabulated Bills of Materials on page 32)	1
A-11		Cross Shaft / Short (see Tabulated Bills of Materials on page 32)	1
A-12		Cross shaft / Long (see Tabulated Bills of Materials on page 32)	1
A-13	545001-1	Bolt – Clutch Housing to Main Case	16
NS	330969	Lift Hook	2
NS	10-30	Key – Clutch Release Yoke	1
NS	500356-9	Lock Washer	2
FRONT BEARING CAP GROUP			
A-4	N.S.S.	Bearing Cap	1
A-5	97-463-36-1X	S/Assembly – Oil Seal & Installation Sleeve	4
A-6	545002	Bolt	4
A-7	201-19-2-1X	S/Assembly Drive Gear and Bearing Cap (includes A-4 and A5)	1
OPTI-LUBE PUMP GROUP			
B-1	205-501-2-1X	S/Assembly OPTI-LUBE Oil Pump Housing (includes B-2 thru B-7)	1
B-2	N.S.S.	Pump Housing	1
B-3	N.S.S.	Drive Gear (Lube Pump)	1
B-4	N.S.S.	Snap Ring	1
B-5	N.S.S.	Inlet Oil Tube	1
B-6	N.S.S.	Shaft – Internal Oil Pump	1
B-7	N.S.S.	Gerotor Element – Internal Oil Pump	1
B-8	201-438-3	Dowel Pin	2
B-9	205-24-1-1	Bushing	1
B-10	205-24-1-2	Bushing	3
B-11	205-24-1-3	Bushing	1
B-12	201-501-13X	S/Assembly - Oil Bypass Valve	1
B-13	330934	Ceramic Magnet (Location is at Oil Pump)	1
B-14	545002-1	Bolt	1
B-15	545002-2	Bolt	2
B-16	500597-14	Alignment Pin	3
B-17	205-463-1	O-Ring	2
B-18	205-482-1	Bearing / Cup (Front Countershaft)	2
B-19	205-200-1	Pump Base	1
B-20	205-420-12-1X	Discharge Tube	1

NS= Not Shown

Countershaft Sub-Assembly

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



Countershaft Sub-Assembly

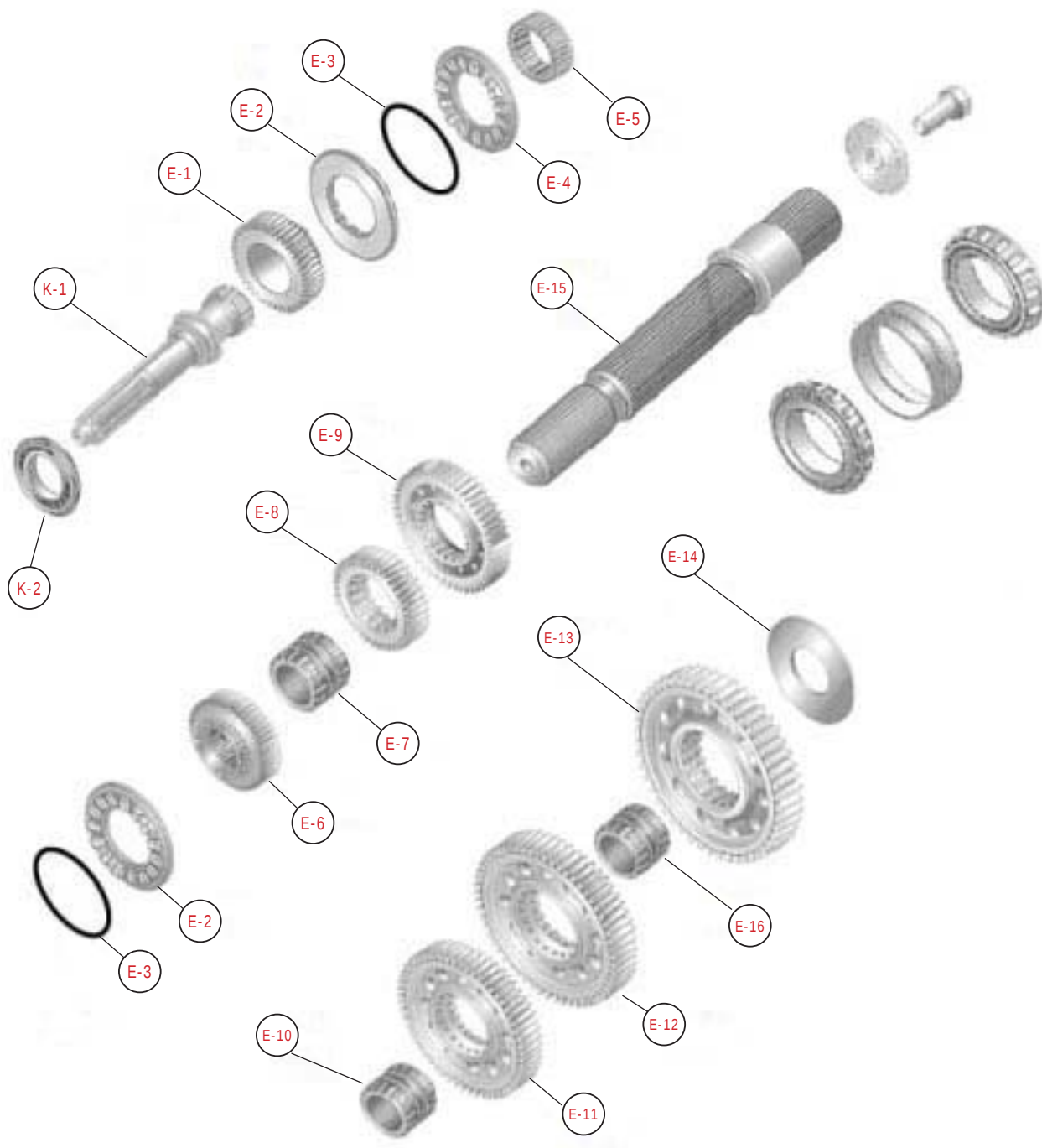
PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
COUNTERSHAFT GROUP			
C-1	205-482-2	Cone (Bearing - Countershaft [Front] Taper Cone)	2
C-2	205-196-2	C/S 4th Gear (71T)	2
C-3	205-196-1	C/S Drive Gear (75T)	2
C-4	205-47-2	Thrust Ring	2
C-5	205-196-3	C/S 5th Gear (81T)	2
C-6	205-196-4	C/S 3rd Gear (49T)	2
C-7	205-312-1	PTO Gear (49T)	2
C-8	205-196-5	C/S Gear (40T)	2
C-9	205-196-6	C/S Gear (26T)	2
C-10	205-47-4	Thrust Ring	2
C-11	205-37-2	Spacer	2
C-12	205-47-3	Thrust Ring	2
C-13	205-210-1	Key	6
C-14	205-30-1	Countershaft (22T)	2
C-15	550936	Bearing - Countershaft Rear Taper Cone	2
C-16	N.S.S.	Shim (included in Shim Kit 205-228-1X, see page 31)	
C-17	550935	Cup	2
REVERSE IDLER GROUP			
D-1	205-60-2	Shaft	2
D-2	500566-8	Ball	2
D-3	550886	Bearing	2
D-4	205-37-1	Spacer	2
D-5	205-5-1	Rev. Idler (26T)	2

AR = As Required

Input & Mainshaft Sub-Assembly

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



Input & Mainshaft Sub-Assembly

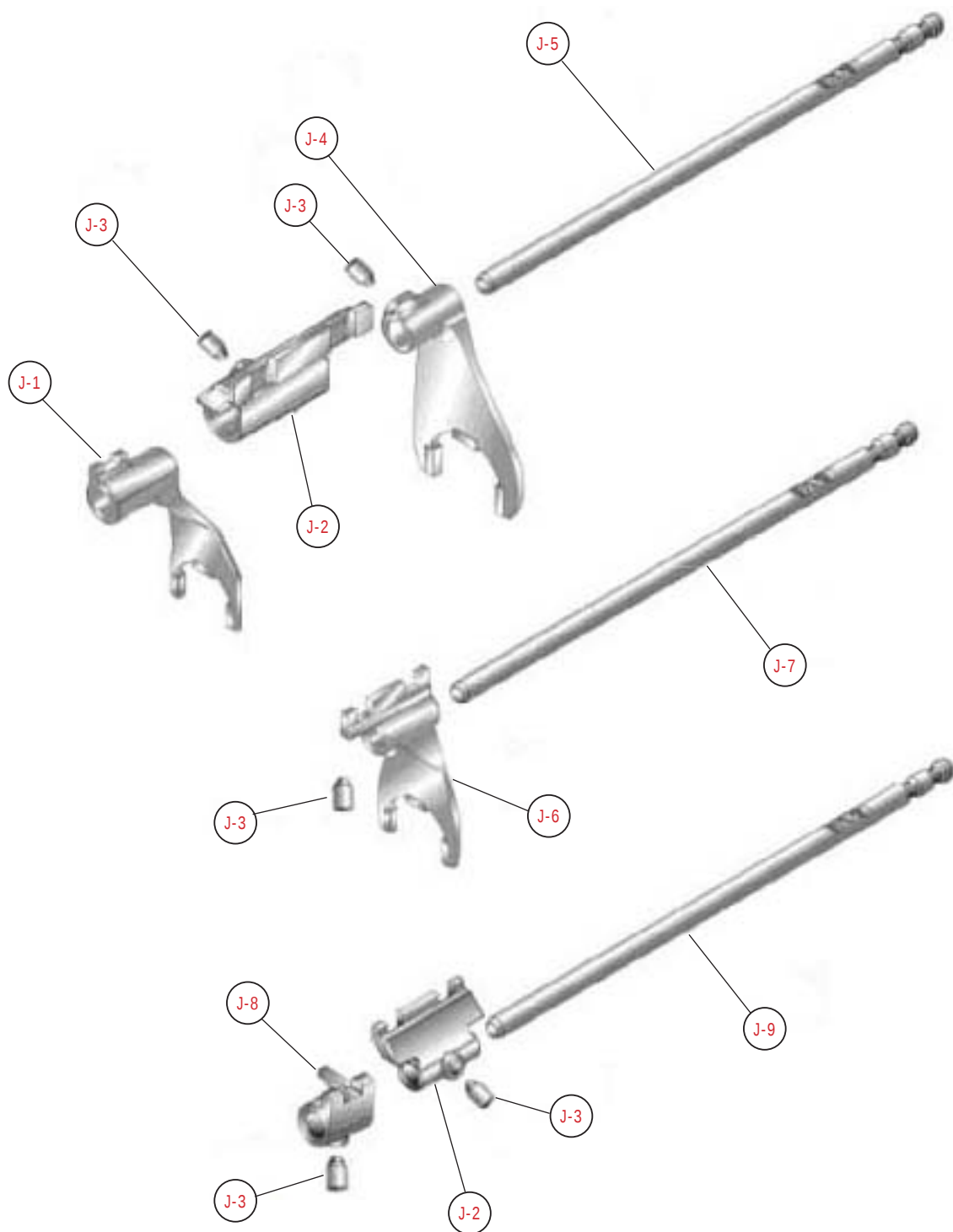
PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
MAINSHAFT SUB-ASSEMBLY			
E-1	205-8-7	Drive Gear (44T)	1
E-2	205-466-3	Splitter Clutch Ring	2
E-3	97-381-31	Snap Ring	2
E-4	97-465-26	Splitter Collar	1
E-5	97-466-17	Splitter Hub	1
E-6	205-8-12	4th Gear (50T)	1
E-7	205-465-6	Clutch Collar 4th - 5th	1
E-8	205-8-13	5th Gear (40T)	1
E-9	205-8-11	3rd Gear (50T)	1
E-10	205-465-7	Clutch Collar 2nd - 3rd	1
E-11	205-8-10	2nd Gear (58T)	1
E-12	205-8-2	1st Gear (54T)	1
E-13	205-8-1	Reverse Gear (48T)	1
E-14	205-47-1	Thrust Washer	1
NS	205-999-3X	Mainshaft Bearing Assembly	1
NS	205-362-1-1X	Kit - Mainshaft, Washer & Bolt	1
E-15	N.S.S.	Mainshaft	1
E-16	205-465-8	Clutch Collar 1st - Reverse	1
NS	205-205-2	Washer Mainshaft (see page 18)	1
NS	205-443-4	Bolt Mainshaft (see page 18)	1
INPUT SUB-ASSEMBLY			
K-1	205-35-1	Input Shaft (2.00" 10 Spline) #306 (1.180" dia Pilot)	1
K-2	313645X	Bearing (Input)	1

NS = Not Shown

Shift Fork Assembly

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



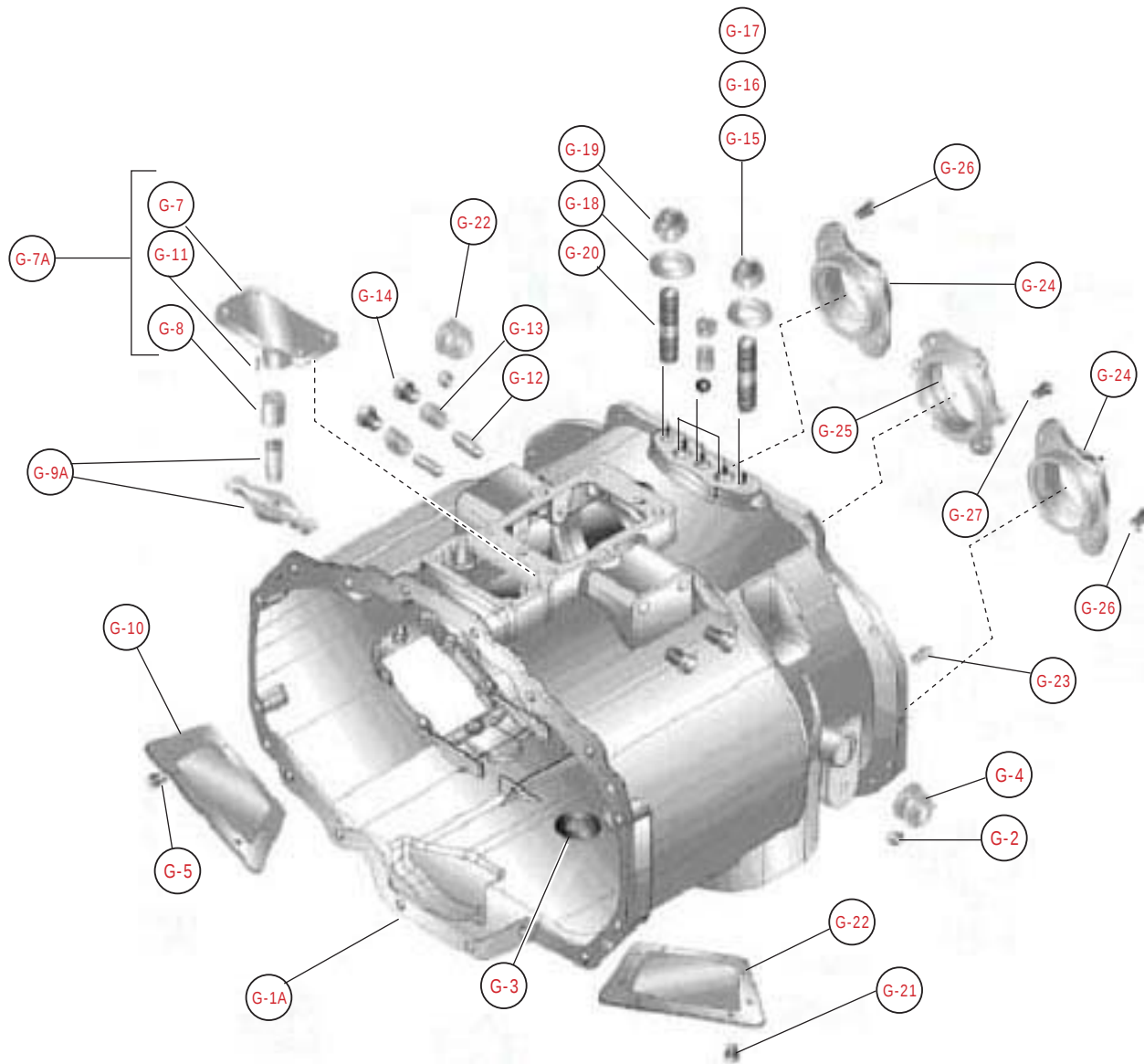
Shift Fork Assembly

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
J-1	205-66-18	4th/5th	1
J-2	205-354-1X	Shift Bracket/with Set Screw	2
J-3	545011	Set Screw	5
J-3	LW-3-9	Wire	6
J-4	205-66-16	Shift Fork 1st/Reverse	1
J-5	205-67-1	Shift Rod 1st/Reverse	1
J-6	205-66-17	Shift Fork 2nd/3rd	1
J-7	205-67-2	Shift Rod 2nd/3rd	1
J-8	205-354-2	Shift Bracket 4th/5th	1
J-9	205-67-3	Shift Rod 4th/5th	1

Main Case

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



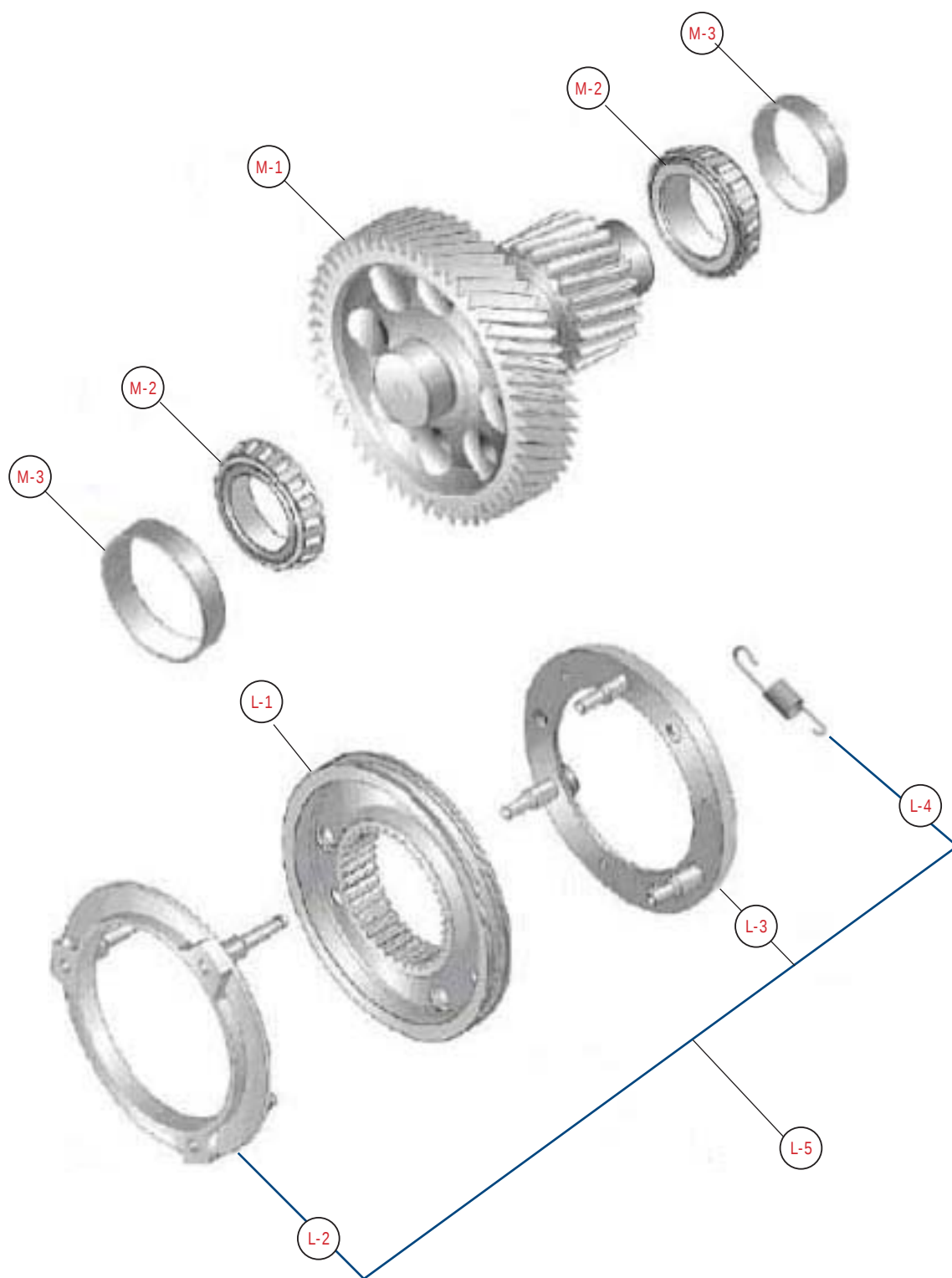
PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
MAIN CASE GROUP			
G-1	205-15-1-1X	S/Assembly Main Case (iron) (includes G-1A thru G-4)	1
G-1A	N.S.S.	Transmission Case	1
NS	NP-97	Name Plate	1
NS	252-SP	Pin - Nameplate	4
G-2	201-39-1	Plug – Temperature Indicator	2
G-3	330934	Ceramic Magnet (Location is Bottom of Case)	1
NS	545107-2	Adhesive – Case Magnet Retaining	1
G-4	545123	Plug - Fill (magnetic)	2
G-5	330800-1	Bolt (for PTO cover)	6
G-7A	205-999-4X	S/Assembly Rocker Arm Support (includes G-7, G-8 & G-11)	1
G-7	N.S.S.	Rocker Arm Support	1
G-8	205-187-1	Needle Bearing	1
G-11	500597-14	Pin - Alignment	1
G-9A	205-999-5X	S/Assembly Rocker (includes Rocker Shaft and Rocker Arm)	1
G-10	50-267-2	6 Bolt PTO cover	1
G-12	40-438-1	Plunger	2
G-13	201-72-6	Spring	2
G-14	545128	Plug	4
G-15	201-80-1	Ball	3
G-16	205-72-1	Spring	3
G-17	205-59-1	Plug	3
G-18	500365-43	Washer	2
G-19	500371-7	Nut	2
G-20	330360-7	Stud (.625-18NF-X 2.375")	2
G-21	545012	Bolt (for PTO Cover)	8
G-22	73-267-1	8 Bolt PTO Cover	1
G-23	201-483-3	Dowel Pin	2
G-24	205-360-1	Bearing Cup (Countershaft)	2
G-25	205-360-2	Bearing Cup (Mainshaft)	1
G-26	545002	Bolt	4
G-27	545002-4	Bolt	6
N.S.	545028-2	Bolt	4
N.S.	201-463-8	O-Ring	

NS = Not Shown

PSDO205-18A

PRO-SHIFT 18 Speed Models (2,050 lb-ft)



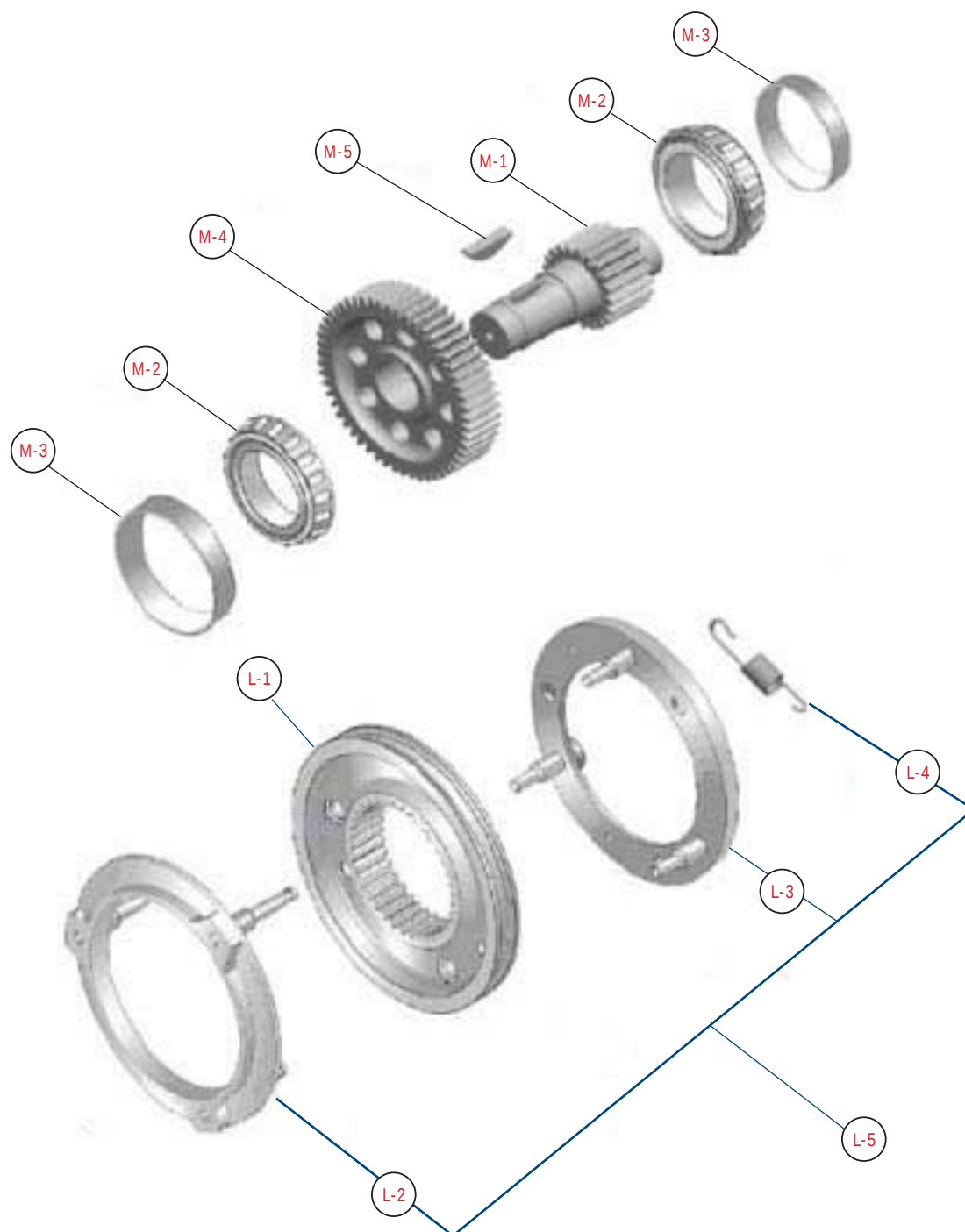
PRO-SHIFT 18 Speed Models (2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
RANGE COUNTER SHAFT			
M-1	205-30-2	Range Counter Shaft (53T) (21T)	2
M-2	550935	Cone	4
M-3	550936	Cup	4
NS	N.S.S.	Shim (included in Shim Kit 205-228-1X, see page 31)	AR
SYNCHRONIZER SUB ASSEMBLY			
L-5	205-563-1X	S/Assembly Synchronizer Range (includes L-2 thru L-4)	1
L-2	N.S.S.	S/Assembly Synchronizer Range (High Range)	1
L-3	N.S.S.	S/Assembly Synchronizer Range (Low Range)	1
L-4	201-72-9-1X	Spring Extension (includes 3 Springs)	1
L-1	205-465-1	Clutch Collar Range	1

NS = Not Shown

PSDO165-18A / PSDO185-18A

PRO-SHIFT 18 Speed Models (1,650-1,850 lb-ft)



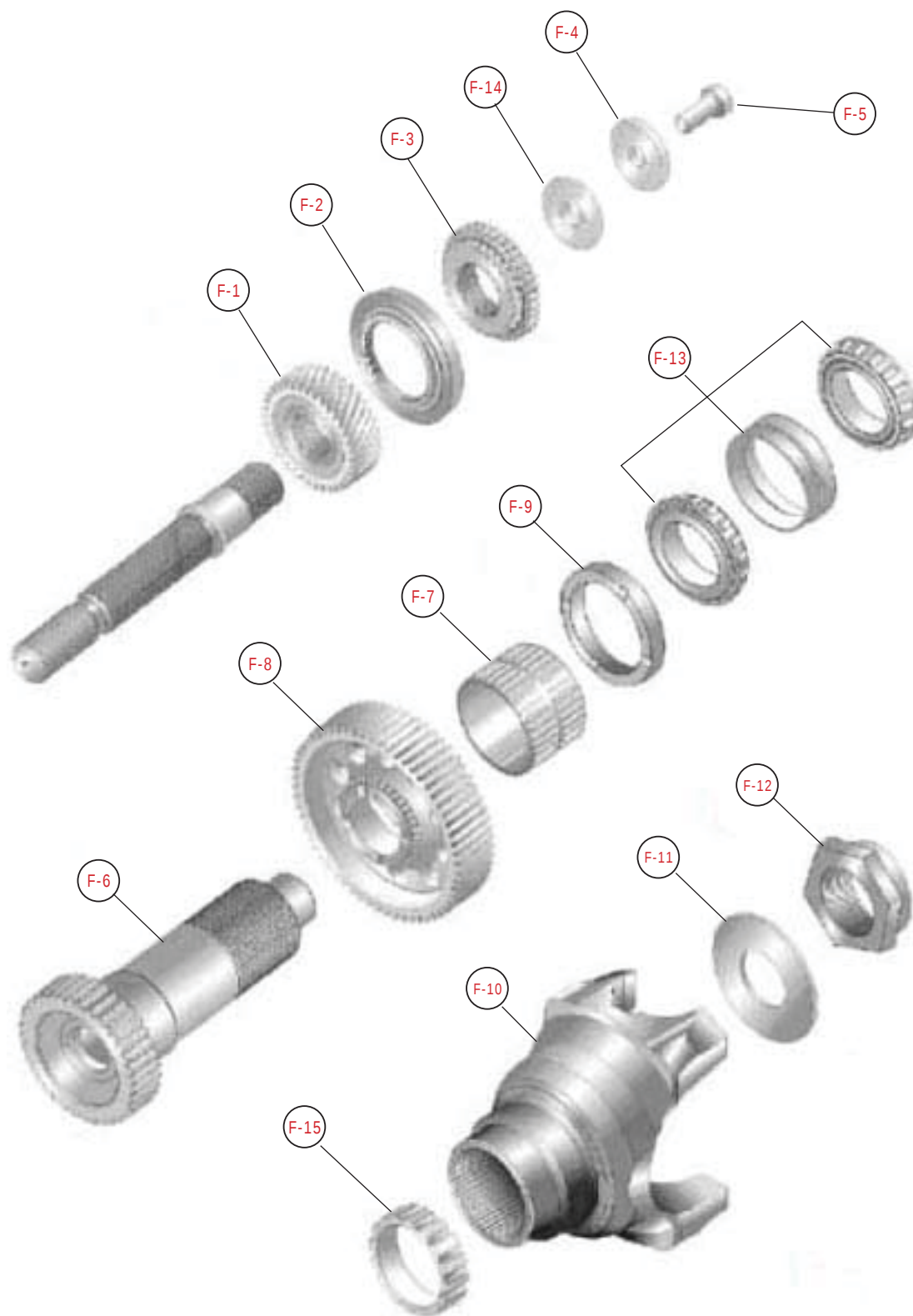
PRO-SHIFT 18 Speed Models (1,650-1,850 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
RANGE COUNTER SHAFT			
M-1	205-30-5	Range Counter Shaft	2
M-2	550935	Cone	4
M-3	550936	Cup	4
M-4	205-196-13	Hohg Range Gear Aux Counter Shaft	2
M-5	500010-18	Key - Countershaft Drive Gear(Auxiliary)	2
NS	N.S.S.	Shim (included in Shim Kit 205-228-1X, see page 31)	AR
SYNCHRONIZER SUB ASSEMBLY			
L-1	205-465-1	Clutch Collar Range	1
L-2	N.S.S.	S/Assembly Synchronizer Range (High Range)	1
L-3	N.S.S.	S/Assembly Synchronizer Range (Low Range)	1
L-4	201-72-9-1X	Spring Extension (includes 3 Springs)	1
L-5	205-563-1X	S/Assembly Synchronizer Range (includes L-2 thru L-4)	1

NS = Not Shown

Output Shaft Sub-Assembly

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



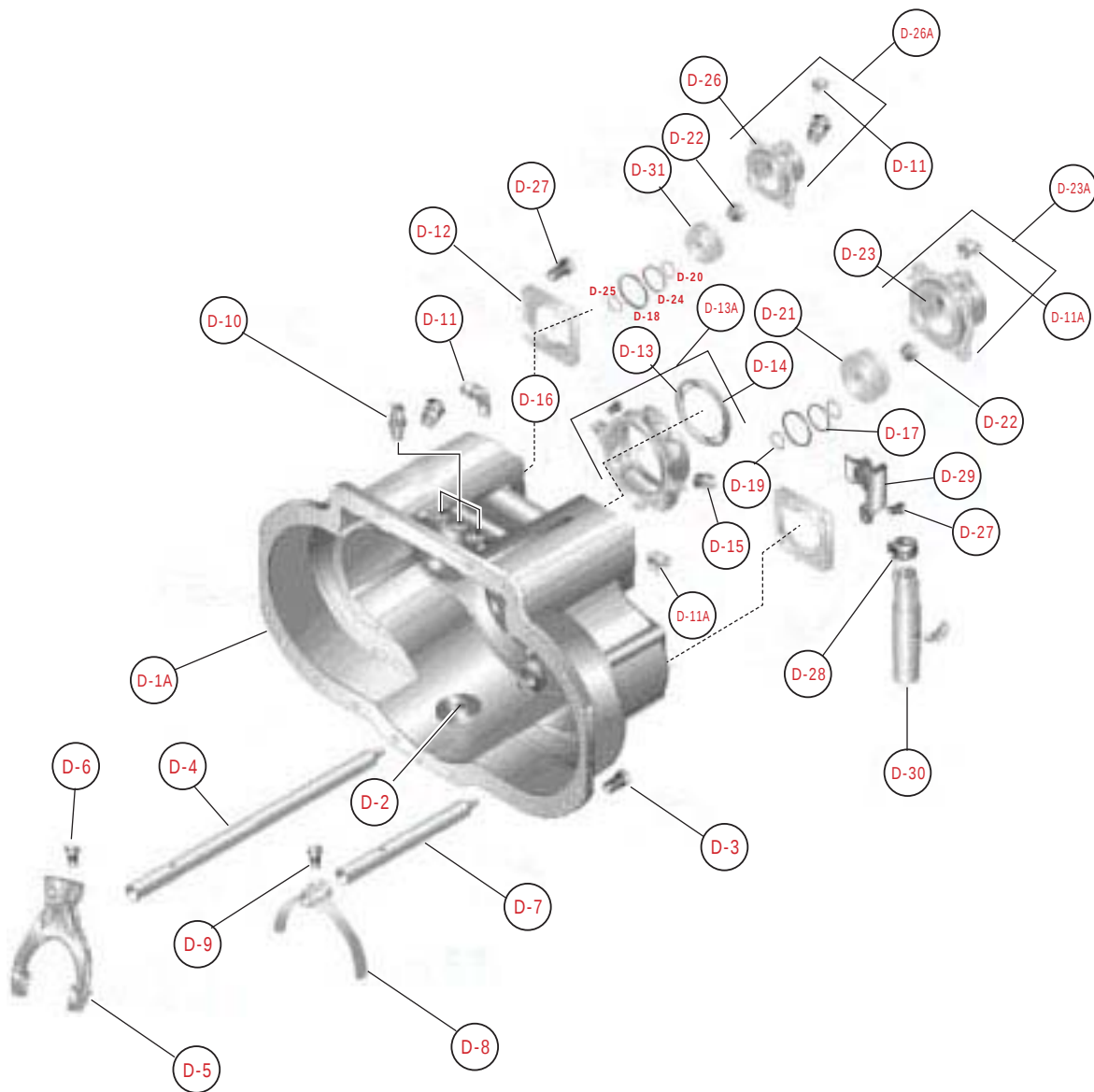
Output Shaft Sub-Assembly

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
F-1	205-8-8	High Range Drive Gear (36T)	1
F-2	205-494-3	Synchronizer Cone	1
F-3	205-466-1	Clutch Drive Gear	1
F-4	205-205-2	Washer	1
F-5	205-443-4	Bolt	1
F-6	205-362-2	Output Shaft	1
F-7	550932	Bearing	1
F-8	205-8-9	Low Range Gear (60T)	1
F-9	205-37-3	Thrust Washer	1
F-10	250-4-901-1	Yoke Series SPL 250 1/2 Round	1
F-10	25WYS45-2	Yoke Series 25RP2	1
F-10	205-106-1	Yoke Series SPL 1810 Full Round	1
F-11	330734	Washer	1
F-12	545065	Nut	1
F-13	205-999-2X	Bearing Sub-Assembly	1
F-14	N.S.S.	Shim (included in Shim Kit 205-228-1X, see page 31)	1
F-15	205-452-1	Electronic Speedometer Signal Gear (16 Groves)	1

Range Case and Related Parts

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



Range Case and Related Parts

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY
RANGE CASE GROUP			
D-1	205-15-2-1X	S/Assembly Case Range (iron) (includes magnet, adhesive and fill plug)	1
	205-15-6-1X	S/Assembly Case range Neumatic	
D-1A	N.S.S.	Range Case	1
NS	545107-2	Adhesive – Case Magnet	1
NS	545123	Plug – Fill (Magnetic)	1
D-2	330934	Ceramic Magnet	1
D-3	545002-4	Bolt Range Case	18
D-4	205-65-5	Splitter Rod	1
D-5	205-66-19-1X	Splitter Fork	1
D-6	545119	Bolt	1
D-7	205-65-4	Range Rod	1
D-8	205-66-15	Range Fork	1
D-9	545119	Bolt	1
D-10	1000-140-013	Switch Neutral	3
D-11	545025-2	Fitting	2
D-11A	545025-1	Elbow - Piston Housing 90 Degree	2
D-12	205-22-2	Bearing Cap	2
D-13	N.S.S.	Bearing Cap Output Shaft	1
D-13A	205-19-3-1X	S/Assembly Bearing Cap Output Shaft (Australia)	1
D-13B	205-19-2-1X	S/Assembly Bearing Cap Output Shaft (Kenworth)	1
D-13C	205-19-4-1X	S/Assembly Bearing Cap Output Shaft (Freightliner) (for push in sensor)	1
D-14	201-463-8	Seal – Output Shaft Rear Bearing Cap	1
D-15	545021	Plug – Electric Speedometer	2
D-16	545002-6	Bolt	4
D-17	N.S.S.	O-Ring (included in O-Ring Kit 205-463-1X, see page 30)	1
D-18			2
D-19			1
D-20			2
D-21	201-136-7	Range Piston	1
D-22	545170	Nut	1
D-23A	205-501-1-1X	S/Assembly Splitter Piston Housing (includes: piston hsg, bushing reducer, clamp, bolt and elbow fitting)	1
D-23	N.S.S.	Piston Housing Splitter	1
NS	330944	Bushing Reducer	1
NS	330971	Clamp Tubing	1
NS	545002-1	Bolt	4
D-24	N.S.S.	O-Ring (included in O-Ring Kit 205-463-1X, see page 31)	
D-25			

NS = Not Shown

NSS = Not Sold Separately

Range Case and Related Parts

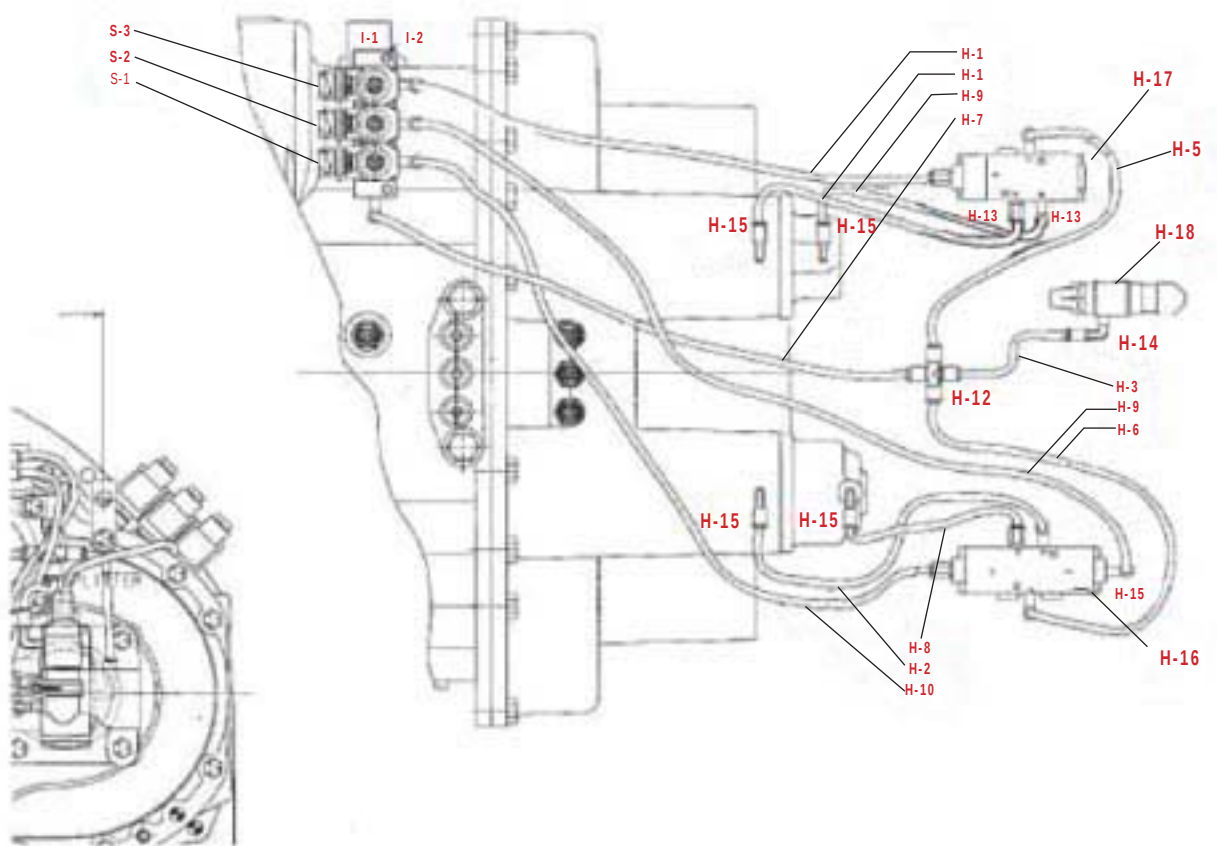
PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
RANGE CASE GROUP			
D-26A	201-501-2-2X	S/Assembly Range Piston Housing (includes: piston hsg, bushing reducer, clamp, bolt and elbow fitting)	1
D-26	N.S.S.	Piston Housing Splitter	1
N.S.	330944	Bushing Reducer	1
N.S.	330971	Clamp Tubing	1
N.S.	545002-1	Bolt	4
D-11	545025-1	Fitting	1
D-27	545062-1	Bolt	16
D-28	330831	Clamp	1
D-29	97-411-2	Bracket	1
D-30	205-999-9-1	Filter Regulator	1
D-31	97-136-14	Splitter Piston	1
N.S.	545002-2	Bolt	3
NS	N.S.S.	Shim (included in Shim Kit 205-228-1X, see page 31)	AR
NS	545123	Oil Fill Plug / Drain Magnet	1
NS	LW-3-9	Wire	2
NS	545056	Sealant Anaerobic -50cc tube	1
NS	330969-4	Lift Hook	2

NS = Not Shown

Direct Air Controls Diagram Electroneumatic

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



Direct Air Controls Electroneumatic

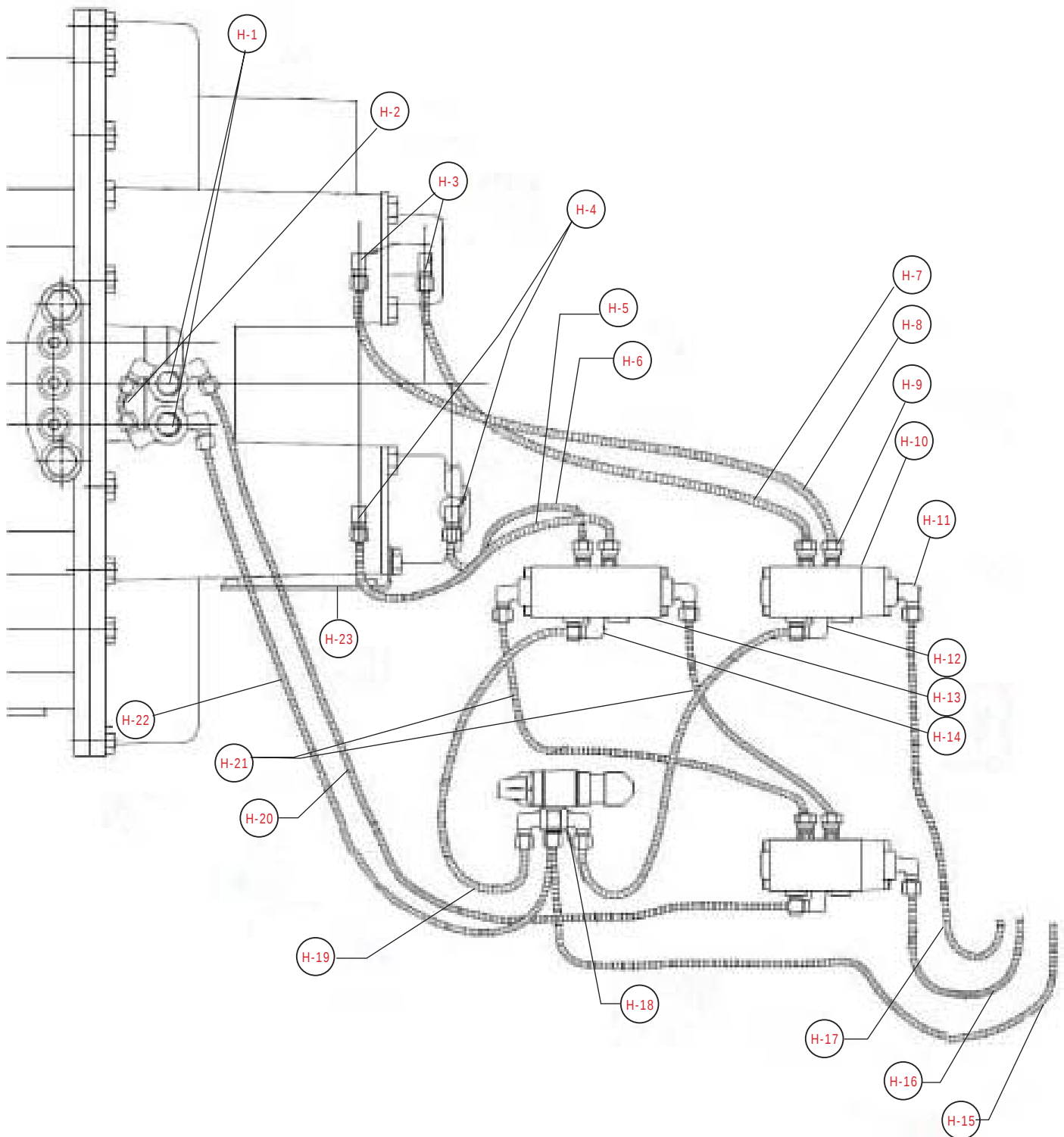
PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY
H-1	205-420-4-1	Air Tube Yellow .250" Dia	1
H-2	205-420-4-2	Air Tube Yellow .250" Dia	1
H-3	205-420-6-1	Air Tube Red .250" Dia	1
H-4	205-420-6-5	Air Tube Red .250" Dia	1
H-5	205-420-6-2	Air Tube Red .250" Dia	1
H-6	205-420-6-3	Air Tube Red .250" Dia	1
H-7	205-420-7-1	Air Tube Green .250" Dia	1
H-8	205-420-7-2	Air Tube Green .250" Dia	1
H-9	205-420-8-1	Air Tube Black .250" Dia	1
H-10	205-420-9-1	Air Tube Blue .250" Dia	1
H-11	205-420-5-1	Air Tube Orange .250" Dia	1
H-12	205-445-1	1/4" Union Cross	1
H-13	205-445-3	1/8" Air Fitting Connector	4
H-14	545025-1	Reducer Bushing	4
H-15	545025-2	Bushing 90 Degree	8
H-16	205-628-1	Range Valve	1
H-17	205-628-2	Splitter Valve	1
H-18	205-999-9-1	Filter Regulator	1
NS	205-420-13-1	Convolute Conduit	1
NS	205-420-13-11	Convolute Conduit	1
NS	205-420-13-3	Convolute Conduit	1
NS	205-420-13-4	Convolute Conduit	1
NS	205-420-13-5	Convolute Conduit	1
NS	205-420-13-6	Convolute Conduit	1
NS	205-420-13-7	Convolute Conduit	1
NS	205-420-13-8	Convolute Conduit	1
I-1	205-625-1X	Neumatic Control	1
I-2	545093	Cap Screw	2
NS	205-443-2	Screw	1
NS	330831	Clamp - Filter Regulator	4
NS	330971	Clamp	1
NS	205-411-1	Bracket Manifold	2

NS = Not Shown

Direct Air Controls Diagram Pneumatic

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



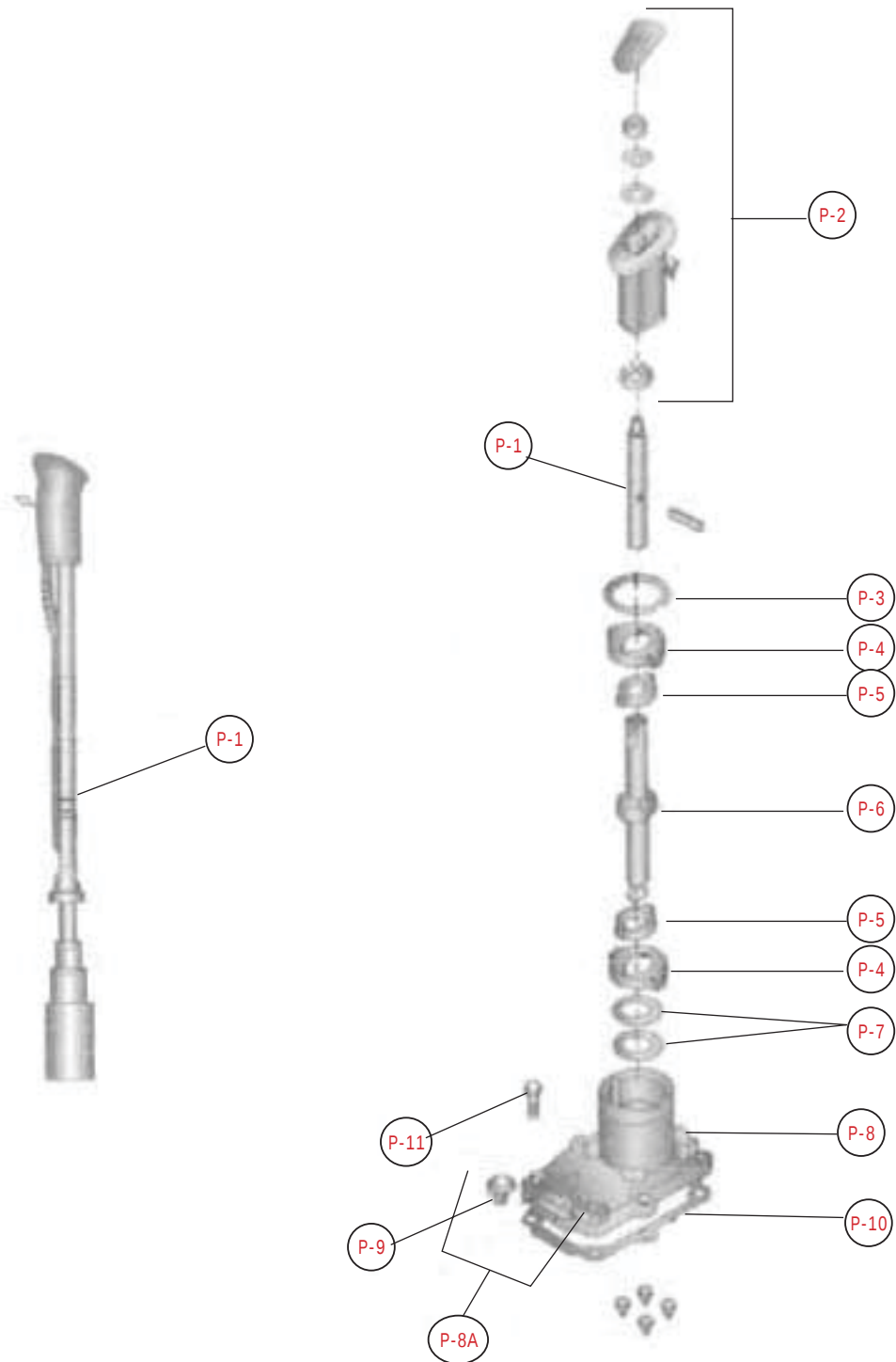
Direct Air Controls Diagram Pneumatic

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
H-1	205-628-3	Sensing Valve	2
H-2	201-420-17-2	Tubing Red (6.00 in.)	1
	205-420-13-16	Convoluted Conduit (6.00 in.)	1
H-3	545025-2	Elbow – 90 Degree	2
H-4	545025-1	Elbow - 90 Degree	1
H-5	205-420-4-4	Tubing Yellow (8.00 in.)	1
	205-420-13-14	Convoluted Conduit (8.00 in.)	1
H-6	205-420-7-4	Tubing Green (10.00 in.)	1
	205-420-13-17	Convoluted Conduit (6.00 in.)	1
H-7	205-420-7-3	Tubing Green (15.75 in.)	1
	205-420-13-15	Convoluted Conduit (15.75 in.)	1
H-8	205-420-4-3	Tubing Yellow (15.75 in.)	1
	205-420-13-15	Convoluted Conduit (15.75 in.)	1
H-9	205-445-3	Male Connector	6
H-10	205-628-2	Valve Splitter	2
H-11	201-449-1	Fitting - Elbow Swivel Air 1/8 Npt X 3/16 Odt	5
H-12	205-420-6-9	Tubing Red (8.00 in.)	1
	205-420-13-14	Convoluted Conduit (8.00 in.)	1
H-13	205-628-1	Tubing	1
H-14	545025-2	Elbow – 90 Degree	8
H-15	201-420-17-1	Tubing Red (59.06 in.)	1
H-16	201-420-10-1	Tubing Green (59.06 in.)	1
H-17	201-420-11-1	Tubing Black (59.06 in.)	1
H-18	205-445-5	Pressure Distributor	1
H-19	205-420-6-8	Tubing Red (6.00 in)	1
	205-420-13-16	Convoluted Conduit (6.00 in.)	1
H-20	205-420-6-7	Tubing Red (14.57 in)	1
	205-420-13-13	Convoluted Conduit (14.57 in.)	1
H-21	205-420-8-2	Tubing Black (6.00 in)	2
	205-420-13-16	Convoluted Conduit (6.00 in.)	2
H-22	205-420-6-6	Tubing Red (18.50 in)	1
	205-420-13-12	Convoluted Conduit (18.50 in.)	1
H-23	205-411-2	Bracket Manifold	1

Shift Tower and Related Parts

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)



Shift Tower and Related Parts

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

REF.	PART NO.	DESCRIPTION	QTY.
P-1	25Q-3106-1-1X	Upper Lever (Kenworth)	1
P-2	39Q-38-46-1X	Kit Pneumatic Shift Knob Model PSDO18	1
	39Q-38-1X	Kit Electroneumatic Shift Knob Model PSDO18	1
P-3	97-381-11	Snap Ring	1
P-4	34Q-8	Ring Outer	2
P-5	34Q-9	Ring Inner	2
P-6	25Q-3176-1X	Lower Lever (Kenworth)	1
	25Q-2844-5	Lower Lever (Australia)	1
P-7	201-72-3	Spring Disc	2
P-8A	201-17-2X	S/Assembly Tower Control (includes P-15 and P-16)	1
P-8	N.S.S.	Housing	1
P-9	312268	Breather	1
P-10	201-118-2	Gasket	1
P-11	N.S.S.	Bolt	
NS	201-200-1	Interlock Shifter Rail	6
NS	201-200-2	Interlock Retainer	1
NS	33Q-15-1	Tie Strap	1
NS	39Q-15-2	Tie Strap	1
NS	205-420-1	Harness	1
NS	201-17-2-102X	Shifter Assembly (Complete)	1
NS	312477-46X	Small Parts Kit (includes P-4, P-5, P-7)	

NS = Not Shown

NSS = Not Sold Separately

PRO-SHIFT 18 Service Parts Overhaul Kits

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

PART NO.	DESCRIPTION	QTY
205-400-1X	Major Overhaul Kit	
205-210-1	Key Gear C/S	6
205-401-1X	Kit - Thrust Washer	1
205-429-1X	Kit - Shifter Small Parts	1
205-432-1X	Kit - Minor Overhaul	1
205-463-1X	Kit - Range/Splitter Piston HSG	1
330734	Washer - Mainshaft or Drive Gear Nut	1
545065	Nut - Mainshaft (1-3/4"-16 THD S.A.E.)	1
205-432-1X	Minor Overhaul Kit	
201-118-2	Gasket - Tower Housing	1
201-381-1	Ring - Input Shaft Snap	1
201-463-8	Seal - Output Shaft Rear Bearing Cap	1
205-228-1X	Kit - Shim	1
205-463-1	O-Ring	2
2783	Bulletin - Mainshaft Nut (Loctite Application)	1
2824	Bulletin - Liquid Gasket	1
2863	O-Ring Installation Instructions	1
2879	Bulletin - Electronic Service Manuals	1
545080-1	Adhesive - M/S Nut Anaerobic Sealant (.05CC)	1
545168-2	Adhesive - Silicone Sealant (70CC)	1
97-381-31	Ring - Splitter Clutch Ring Snap	1
97-463-36-1X	S/Assembly - Oil Seal & Installation Sleeve	1
Bearings Range Selections (included in Minor Overhaul Kit)		
205-999-2X	Tapered Bearing Assembly	1
550932	Bearing - 1st M/S & Reverse Gear Needle Assembly	1
550935	Bearing - Countershaft Rear Taper Cup	4
550936	Bearing - Countershaft Rear Taper Cone	4
Bearings Main Section (included in Minor Overhaul Kit)		
205-482-1	Bearing Cup	2
205-482-2	Cone Tapered Bearing	2
205-999-3X	M/S Bearing Assembly	1
313645X	S/Assembly Bearing & Belleville Snap Ring	1
550886	(E) Bearing - Reverse Idler Gear Roller Assembly	2
550935	Bearing - Countershaft Rear Taper Cup	2
550936	Bearing - Countershaft Rear Taper Cone	2

PRO-SHIFT 18 Service Parts Overhaul Kits

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

PART NO.	DESCRIPTION	QTY
205-463-1X	Kit - Range / Splitter Piston Housing Repair (Included in Major Overhaul Kit)	
183-463-6	O-Ring - Splitter or Range Piston	2
201-463-1	O-Ring - Range Shift Piston	1
201-463-2	O-Ring - Splitter Or Range Piston Housing	2
201-463-3	O-Ring - Range Piston Rod	1
2726	Bulletin - O-Ring Repair Lubrication Instruction	1
330895	Lubricant - O-Ring	1
545045	Nut - Self Locking	2
545170	Nut - Splitter or Range Piston Rod	2
97-463-4	O-Ring - Splitter Piston	1
97-463-5	O-Ring - Splitter Piston Rod	1
205-429-1X	Kit - Shifter Small Parts (Included in Major Overhaul Kit)	
201-72-6	Spring - 1st & Rev Plunger	2
201-80-1	Ball - Poppet	3
205-59-1	Plug	3
205-72-1	Spring	3
40-438-1	Pin - 1st & Rev Select Plunger	2
205-401-1X	Kit - Thrust Washer (Included in the Major Overhaul Kit)	
205-37-3	Thrust Washer Aux. Output Shaft	1
205-47-1	Spacer	1
205-47-2	Thrust Ring	2
205-47-3	Thrust Ring	2
205-47-4	Thrust Ring	2
205-429-1X	Kit - Shifter Small Parts PSDO-18 (Included in the Major Overhaul Kit)	
201-72-6	Spring - 1st & Rev Plunger	2
201-80-1	Ball - Poppet	3
205-59-1	Plug	3
205-72-1	Spring	3
40-438-1	Pin -1st & Rev. Select Plunger	2
205-401-1X	Kit - Thrust Washer	
205-37-3	Thrust Washer Aux. Output Shaft	1
205-47-1	Spacer PSDO-18	1
205-47-2	Thrust Ring	2
205-47-3	Thrust Ring	2
205-47-4	Thrust Ring	2

PRO-SHIFT 18 Service Parts Overhaul Kits

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

PART NO.	DESCRIPTION	QTY.
205-228-1X	Shim Kit (included in Minor Overhaul Kit)	1
205-228-1-1	Shim M/S Aux. Output (.0055-.0045")	1
205-228-1-2	Shim M/S Aux. Output (.0110-.0090")	1
205-228-1-3	Shim M/S Aux. Output (.0165-.0135")	1
205-228-2-1	Shim Aux Countershaft Bearing (.0350-.0285")	1
205-228-2-2	Shim Aux Countershaft Bearing (.0055-.0045")	1
205-228-2-3	Shim Aux Countershaft Bearing (.0110-.0090")	1
205-228-2-4	Shim Aux Countershaft Bearing (.0165-.0135")	1
205-228-2-5	Shim Aux Countershaft Bearing (.0125-.0185")	1
205-228-4-1	Shim Mainshaft (.0280-.0260")	1
205-228-4-2	Shim Mainshaft (.0310-.0290")	1
205-228-4-3	Shim Mainshaft (.0340-.0320")	1
205-228-4-4	Shim Mainshaft (.0370-.0350")	1
205-228-4-5	Shim Mainshaft (.0400-.0380")	1
205-228-4-6	Shim Mainshaft (.0430-.0410")	1
205-228-4-7	Shim Mainshaft (.0460-.0440")	1
205-228-4-8	Shim Mainshaft (.0490-.0470")	1
205-228-4-9	Shim Mainshaft (.0520-.0500")	1
2880	Bulletin - C/S & M/S Shim	1
205-53-5X	Kit Conversion of Pneumatic System	
201-449-1	Fitting - Elbow Swivel Air 1/8 NPT x 3/16 ODT	5
205-411-2	Bracket Manifold	1
205-443-7	Socket Head Cap Screw	2
205-445-5	Pressure Distributor	1
205-628-2	Valve Splitter	1
205-628-3	Sensing Valve	2
2889	Bulletin	1
39Q-38-46-1X	Kit Pneumatic Shift Knob Model PSDO18	1
205-53-4X	Kit Parts of Pneumatic System PSDO-18	
205-445-5	Pressure Distributor	1
205-628-3	Sensing Valve	2

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

TAB. NO.	USED BY	FOR USE WITH CLUTCH	CLUTCH HOUSING			MAIN DRIVE GEAR	DRIVE GEAR BEARING CAP	CASE ASSEMBLY FRONT
			S A E	ASSEMBLY NUMBER	REL. CODE			
Model PSDO205-18A 301745								
-4	TTC Australia	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-6	Freightliner	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-7	TTC Australia	Pulltype	1	205-518-5-2X*	-	205-35-1	201-19-2-1X	205-15-1-1X
Model PSDO 185-18A 301762								
-4	TTC Australia	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-6	Freightliner	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-7	TTC Australia	Pulltype	1	205-518-5-2X*	-	205-35-1	201-19-2-1X	205-15-1-1X
Model PSD0165-18A 301763								
-6	Freightliner	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-7	TTC Australia	Pulltype	1	205-518-5-2X*	-	205-35-1	201-19-2-1X	205-15-1-1X
-8	Freightliner	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-23	Freightliner	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X
-24	Freightliner	Pulltype	1	205-518-1-1X	-	205-35-1	201-19-2-1X	205-15-1-1X

PRO-SHIFT 18 Speed Models (1,650-2,050 lb-ft)

TAB. NO.	CASE ASSEMBLY REAR	MAINSHAFT REAR BEARING CAP ASSEMBLY	SPEEDOMETER GEARS	END YOKE OR COMPANION FLANGE	LEVER AND TOWER CONTROL ASSEMBLY
			DRIVE OR SIGNAL		
Model PSDO205-18A 301745					
-4	205-15-2-1X	205-19-3-1X	205-452-1	205-106-1	201-17-2-104X
-6	205-15-2-1X	205-19-4-1X*	205-452-1	205-106-1	-
-7	205-15-2-1X	205-19-3-1X	205-452-1	205-4-901-1	201-17-2-104X
Model PSDO 185-18A 301762					
-4	205-15-2-1X	205-19-3-1X	205-452-1	205-106-1	201-17-2-104X
-6	205-15-2-1X	205-19-4-1X*	205-452-1	205-106-1	-
-7	205-15-2-1X	205-19-3-1X	205-452-1	205-4-901-1	201-17-2-104X
Model PSD0165-18A 301763					
-6	205-15-2-1X	205-19-4-1X*	205-452-1	205-106-1	-
-7	205-15-2-1X	205-19-3-1X	205-452-1	205-4-901-1	201-17-2-104X
-8	205-15-2-1X	205-19-4-1X*	205-452-1	205-4-901-1	-
-23	205-15-2-1X	205-19-4-1X*	205-452-1	205-106-1	201-17-2-111X
-24	205-15-2-1X	205-19-4-1X*	205-452-1	205-4-901-1	201-17-2-111X

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