



Chelsea PTO 590 Parts Manual

Pro Gear and Transmission presents Chelsea 590 Series PTO parts manual to assist in identifying the parts for your Chelsea Power Take Off unit.

If you need any assistance identifying the correct Power Take Off unit for your truck and equipment, contact your Chelsea replacement part specialists at Pro Gear and Transmission.

Pro Gear stocks every part for your Parker Chelsea PTO including: PTO housings, mounts, driveshafts, gears, bearings, gaskets, cable shift cover assembly, post and plate assembly, brackets, stud kits, seal kits, lever control assembly, air shift cover assembly, direct mount pump conversion kits, stud kits including English and metric references, CAT D&H parts and much more.

Pro Gear Transmission has same day shipping and 1000's of products in stock and ready to ship internationally for your next project.

For parts or service contact the Chelsea specialists at Pro Gear & Transmission, Inc.

1 (877) 776-4600
(407) 872-1901
parts@eprogear.com

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Parts List 590 Series

Effective: July 1, 2014
Supersedes: June 20, 2014





WARNING — User Responsibility

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

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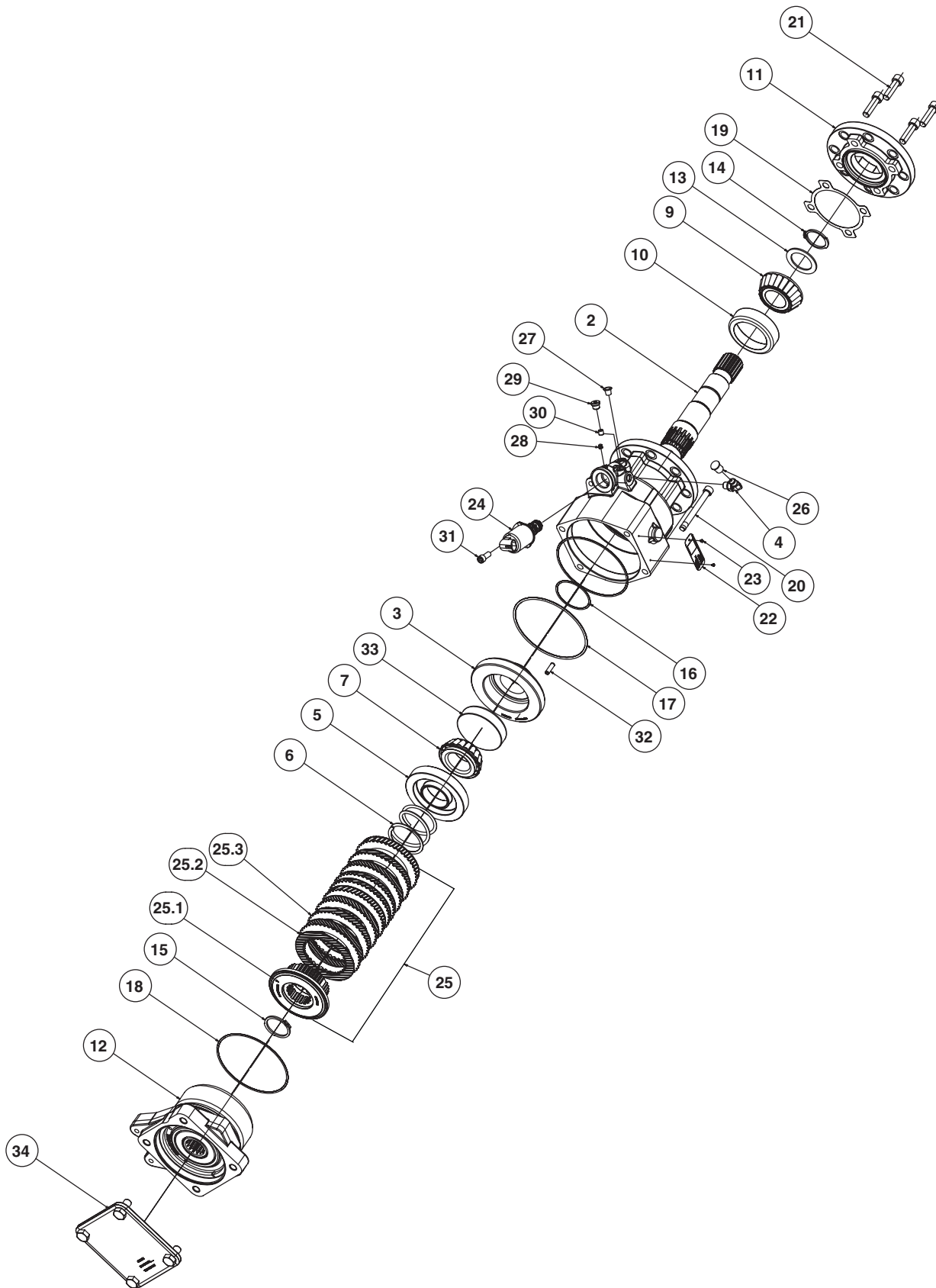
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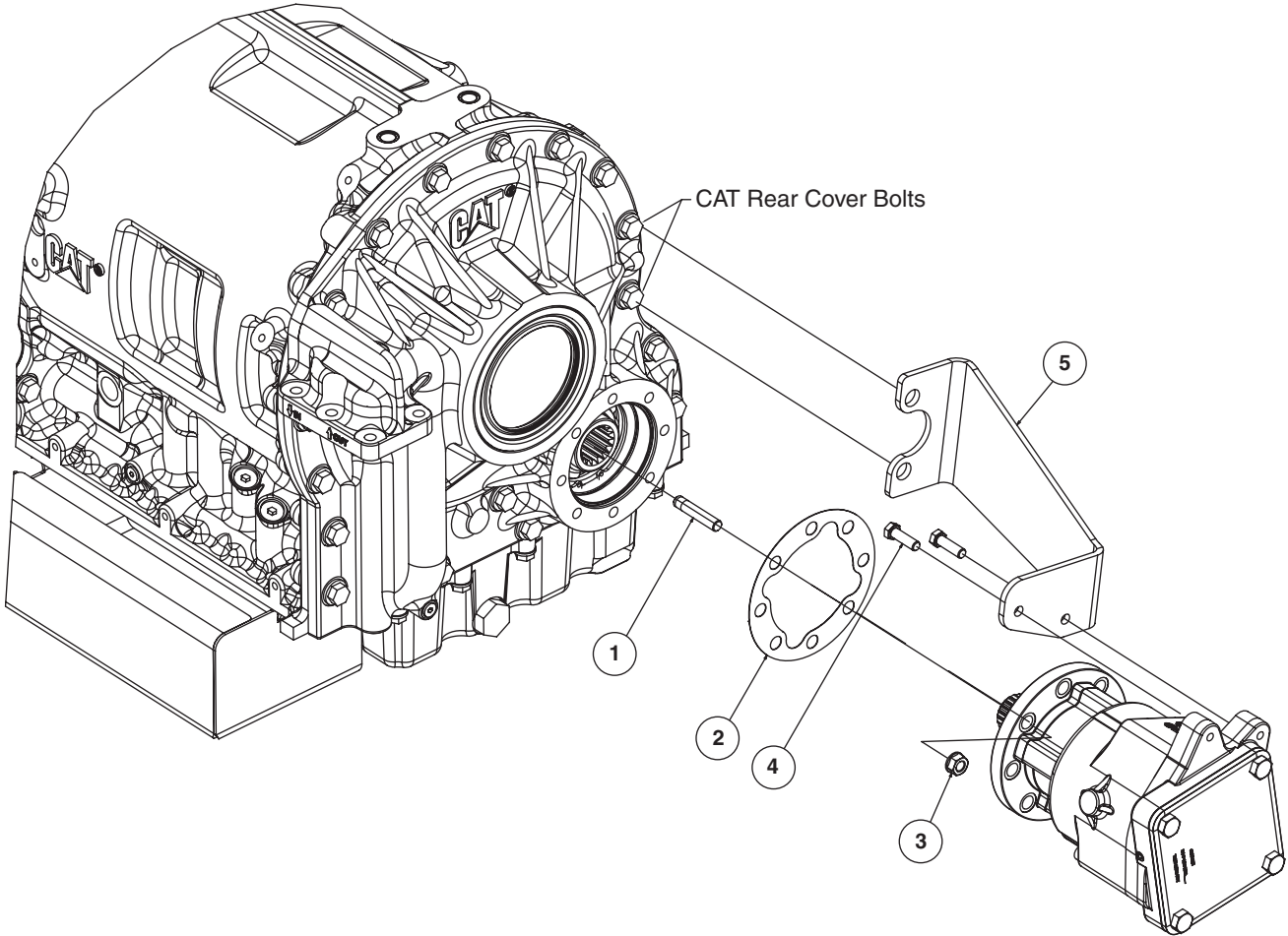
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Bill of Materials

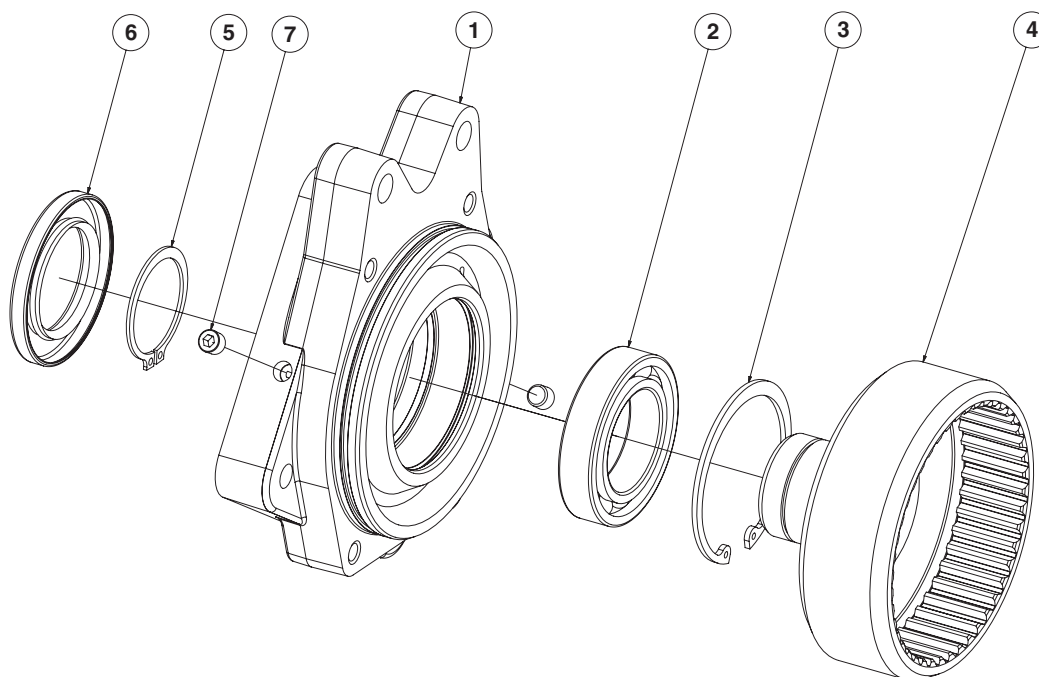
Parts List
590 Series

Item	Part Number	Description	Qty.
1	1-P-681	Housing Standard Mount.....	1
2	3-P-1091	Input Shaft ("LA" Input)	1
3	66-P-60	Piston.....	1
4	379486	Elbow 90° .348" - 20.....	1
5	66-P-59	Pressure Plate	1
6	37-P-72	Spring 2.14" x 1.941"	1
7	561022	Bearing Tapered Cone 1.625" x 1.010"	1
9	561023	Bearing Tapered Cone 1.500" x 1.164"	1
10	561024	Bearing Tapered Cup 3.251" x .906"	1
11	21-P-792	Mounting Flange ("LA" Input).....	1
12	329673-1X	"CS" Assembly Output (See Pages 4-10 for other Outputs)	1
13	31-P-70	Thrust Washer 1.507" x 2.167" x .094"	1
14	379746	Lockring	1
15	380069	Lockring	1
16	28-P-326	O-Ring 2.300" x .103"	1
17	28-P-327	O-Ring 5.109" x .139"	1
18	28-P-245	O-Ring 5.017" x .103"	1
19	22-P-137	Gasket	1
20	379433-16	Capscrew SH .375" - 16 x 3.500"	4
21	380448	Capscrew SH .4375" - 20 x 1.500"	4
22	68-P-51	Name Plate.....	1
23	378422	Drive Screw	2
24	380509-12	Valve Cartridge Pressure Regulating 12V ("B" Shift) (w/Bracket 379995).....	1
25	329678X	Gear & Plates Kit.....	1
25.1	2-P-858	Output Gear 36T.....	1
25.2	379485	Disc Friction	10
25.3	380065	Clutch Plate	9
26	379564-2	Cap Thread .438"	1
27	500897-5	Shipping Plug	1
28	380008	Plug Steel Ball & Sleeve	1
29	379484	Plug O-Ring Boss .438" - 20	1
30	385095	Orifice Screw	1
31	378447-4	Capscrew SH .312" - 18 x .750"	1
32	500599-12	Roller Pin .250" x .875"	1
33	561064	Bearing Tapered Cup 3.250" x .7950"	1
34	329659X	Kit Cover ("XY" Output).....	1 or
	329658X	Kit Cover ("AF", "AZ", "CF", "CK", "CZ", "XK" Output)	1 or
	329654X	Kit Cover ("CS", "ZS" Output).....	1
		LOOSE PARTS	
	328948-44X	Installation Kit ("LA" Input)	1
	7170-120X	Mounting Kit ("LA" Input)	1
	329443-12X	Installation Kit - 12 Volt	1
	329075-1X	Hose Assembly.....	1
	50-P-148	Bracket ("LA" Input)	1



Item	Part Number	Description	Qty.
1	379429-22	Stud Metric Patched M12 - 1.75" x 2.250"	8
2	35-P-115	Gasket	1
3	379745	Nut Flange .438" - 20	8
4	378431-12	Capscrew HH .375" - 16 x 1.250"	2
5	50-P-148	Bracket CAT	1

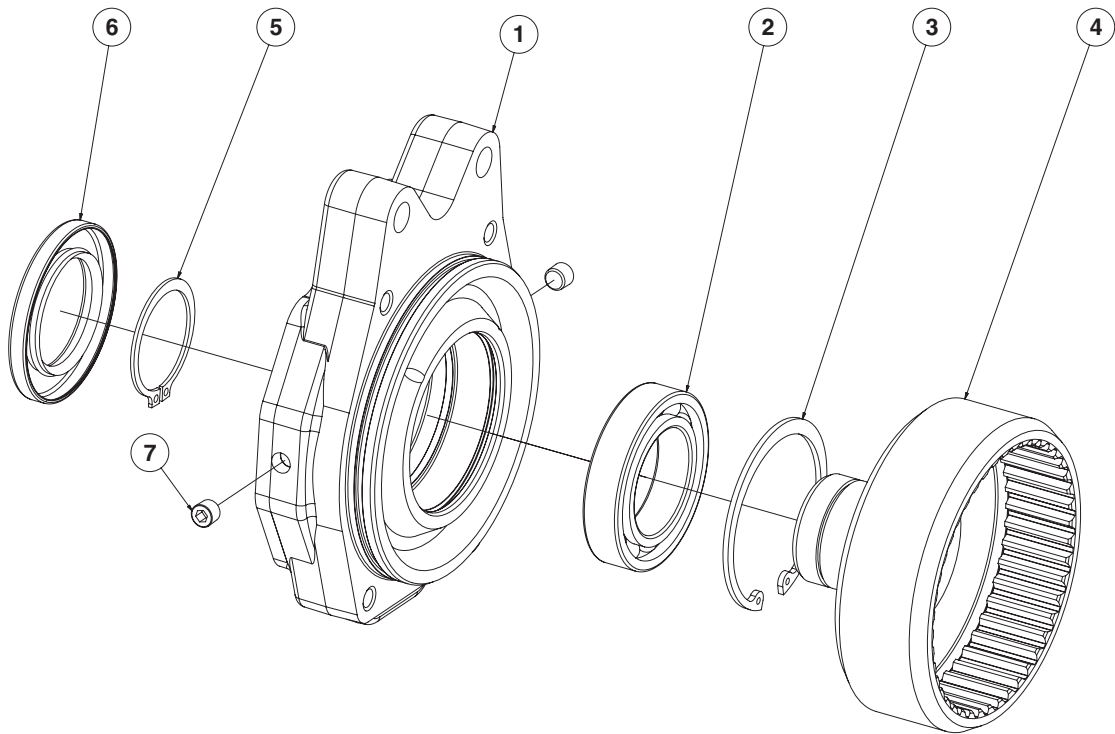
329673-1X ("CS") S.A.E. "C" 4-Bolt 1-1/4" - 14 Tooth



Item	Part Number	Description	Qty.
1	21-P-742	Flange Pump "CS"	1
2	561018	Bearing Ball 1.772" x 2.953" x .630"	1
3	379919	Lockring	1
4	2-P-867	Gear Output 44T 1-1/4" - 14 Tooth "CS"	1
5	379668	Lockring	1
6	28-P-278	Oil Seal 2.953" x 1.772" x .315"	1
7	379231	Plug Pipe .125" - 27	2
N.S.	329654X	Kit Cover	1

N.S. — Not Shown

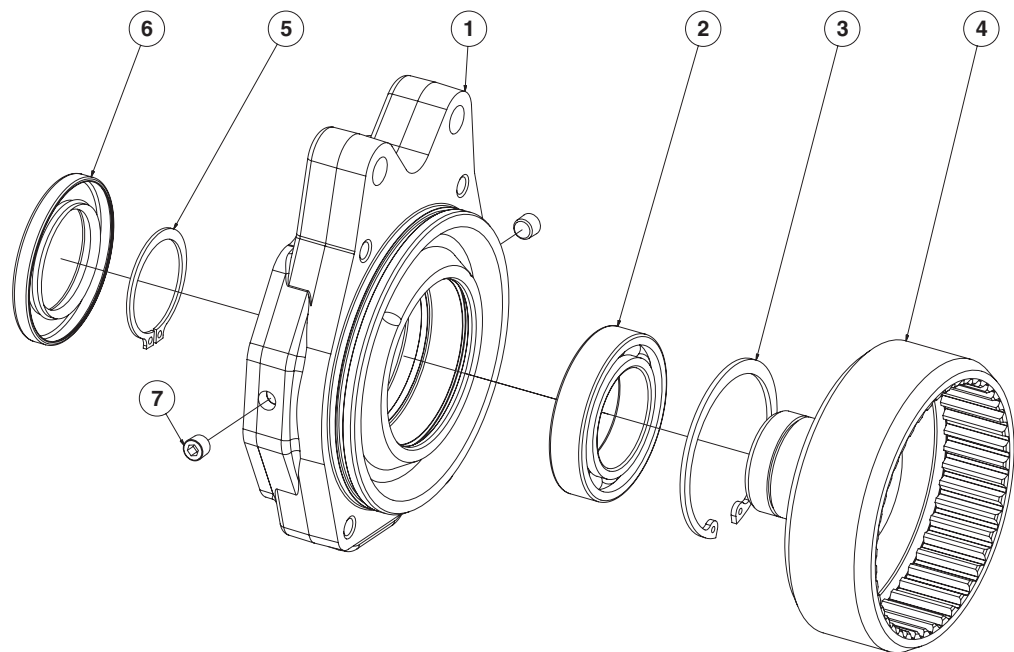
329673-2X (“CK”) S.A.E. “B” 2 or 4-Bolt 7/8" - 13 Tooth



Item	Part Number	Description	Qty.
1	21-P-739	Flange Pump “CK”	1
2	561018	Bearing Ball 1.772" x 2.953" x .630"	1
3	379919	Lockring	1
4	2-P-877	Gear Output 44T 7/8" - 13 Tooth “CK”	1
5	379668	Lockring	1
6	28-P-278	Oil Seal 2.953" x 1.772" x .315"	1
7	379231	Plug Pipe .125" - 27	2
N.S.	329658X	Kit Cover	1

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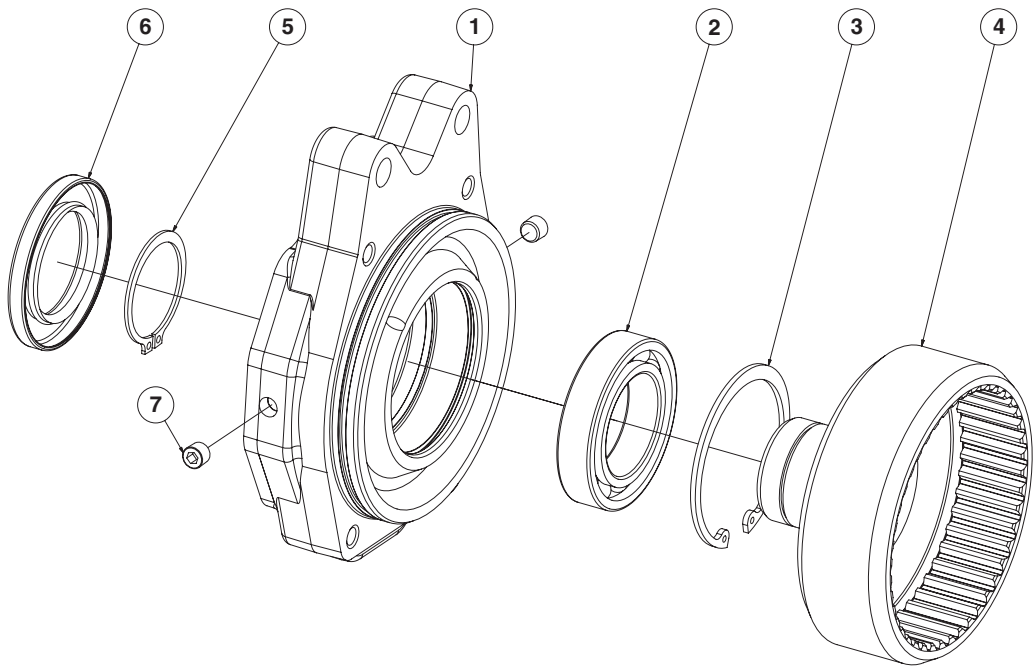
329673-3X (“CF”) S.A.E. “B” 2 or 4-Bolt 1.00" - 15 Tooth



Item	Part Number	Description	Qty.
1	21-P-739	Flange Pump “CF”	1
2	561018	Bearing Ball 1.772" x 2.953" x .630"	1
3	379919	Lockring	1
4	2-P-875	Gear Output 44T 1.0" 15 Tooth “CF”	1
5	379668	Lockring	1
6	28-P-278	Oil Seal 2.953" x 1.772" x .315"	1
7	379231	Plug Pipe .125" - 27	2
N.S.	329658X	Kit Cover	1

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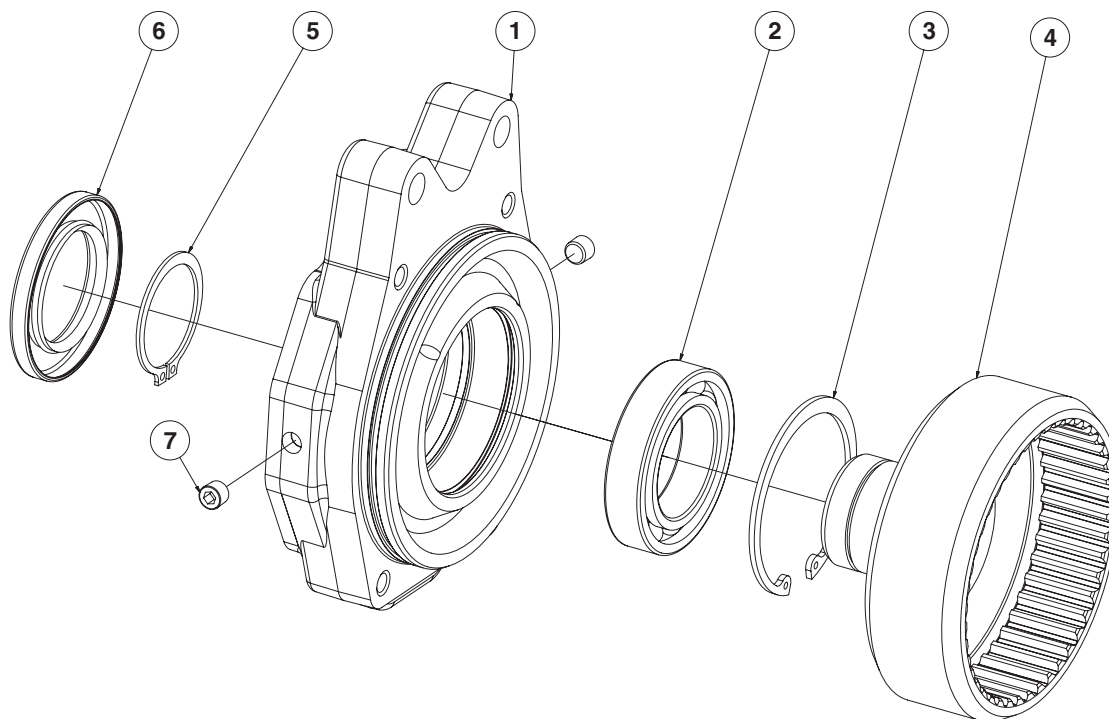
329609-4X (“XY”) DIN 5462 4-Bolt - 8 Tooth



Item	Part Number	Description	Qty.
1	21-P-725	Flange Pump “XY” DIN 5462 4-Bolt.....	1
2	561011	Bearing Ball 1.770" x 3.346" x .748".....	1
3	378263	Lockring	1
4	2-P-876	Gear Output 8 Tooth Spline	1
5	379555	Lockring	1
6	28-P-267	Oil Seal 2.627" x 1.750" x .312".....	1
7	379231	Plug Pipe .125" - 27.....	2
N.S.	28-P-259X	O-Ring 3.984" x .139" (Wet Spline Pump Mounting)	1

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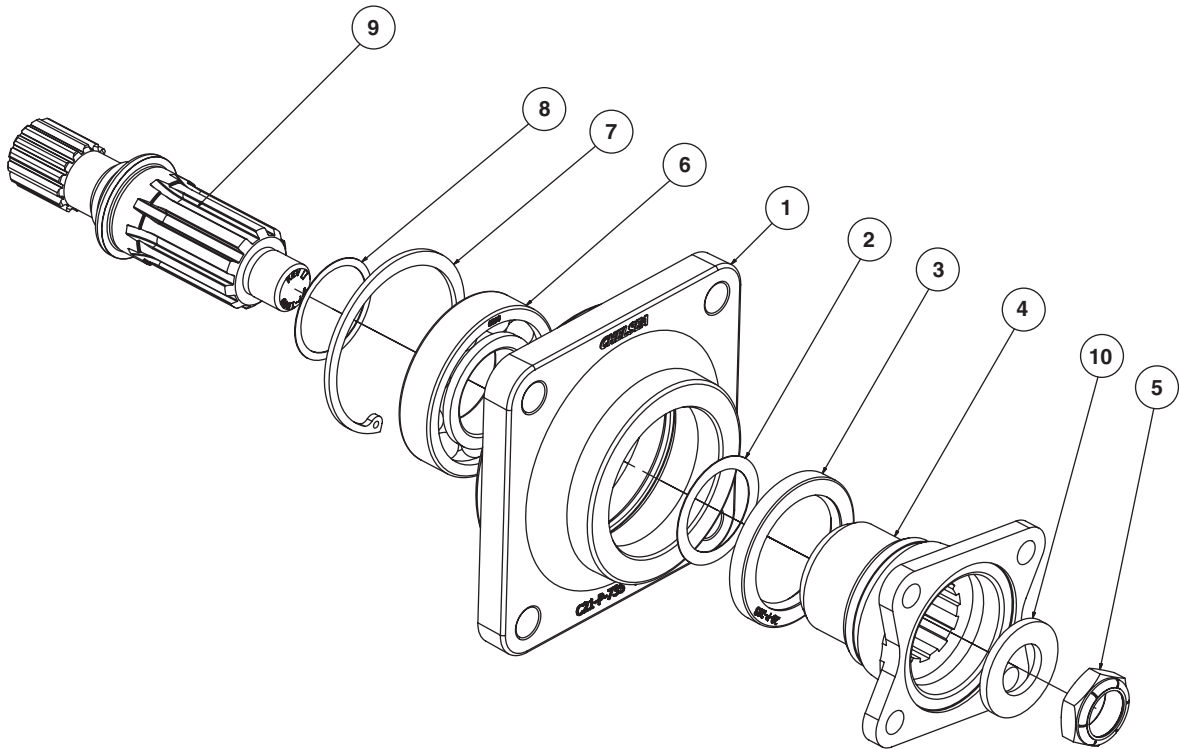
329673-5X ("CZ") S.A.E. "B" 2 or 4-Bolt 1-1/4" - 14 Tooth



Item	Part Number	Description	Qty.
1	21-P-739	Flange Pump "CZ"	1
2	561018	Bearing Ball 1.772" x 2.953" x .630"	1
3	379919	Lockring	1
4	2-P-867	Gear Output 44T 1-1/4" - 14 Tooth "CZ"	1
5	379668	Lockring	1
6	28-P-278	Oil Seal 2.953" x 1.772" x .315"	1
7	379231	Plug Pipe .125" - 27	2
N.S.	329658X	Kit Cover	1

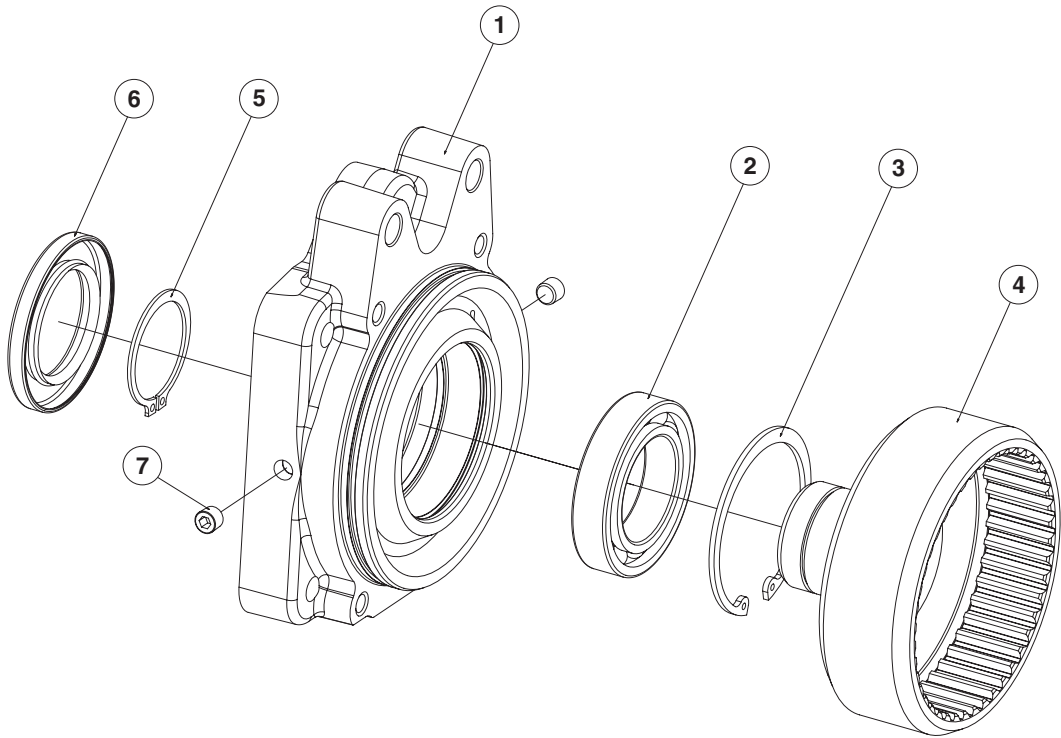
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329608-1X (“XV”) S.A.E. 1410 Companion Flange



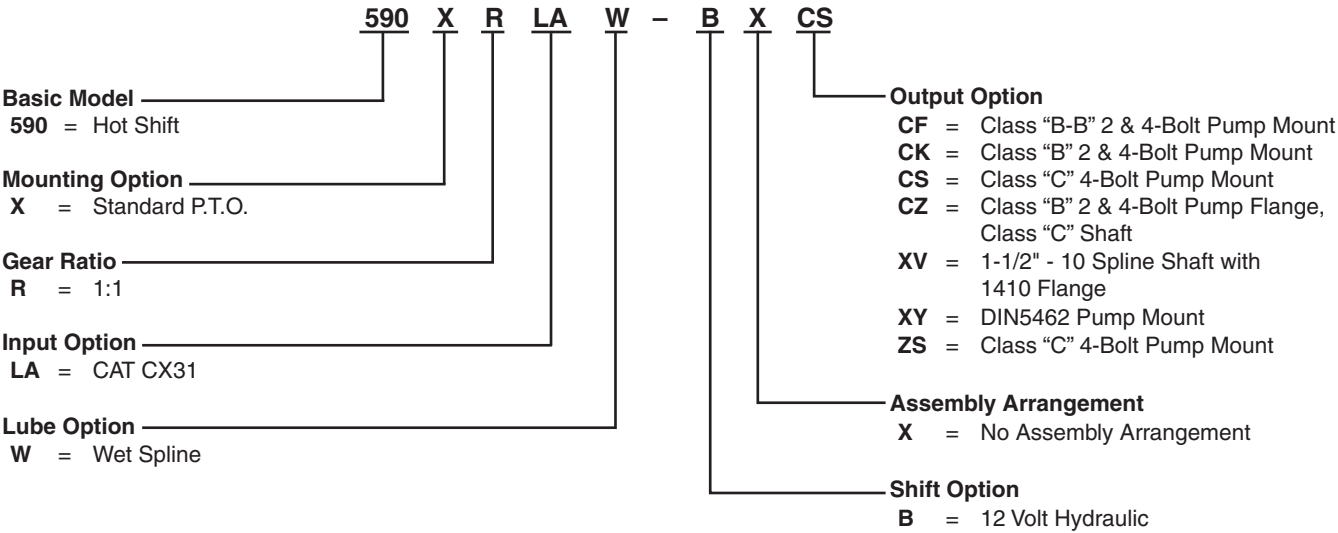
Item	Part Number	Description	Qty.
1	21-P-736	Cap Bearing “XV”, “AB”, “AC”	1
2	378161	Gasket 4600	1
3	28-P-283	Oil Seal 2.754" x 2.000" x .313".....	1
4	3-1-3431	Companion Flange 1410	1
5	380486	Nut Nylon Lock Thin .875" - 14.....	1
6	561020	Bearing Ball 1.574" x 3.149" x .708".....	1
7	378836	Lockring	1
8	35-P-103	Gasket Shaft.....	1
9	3-P-1009	Shaft Output 10T Straight.....	1
10	561020	Washer	1

329609-7X (“ZS”) S.A.E. “C” 4-Bolt 1-1/4" - 14 Tooth

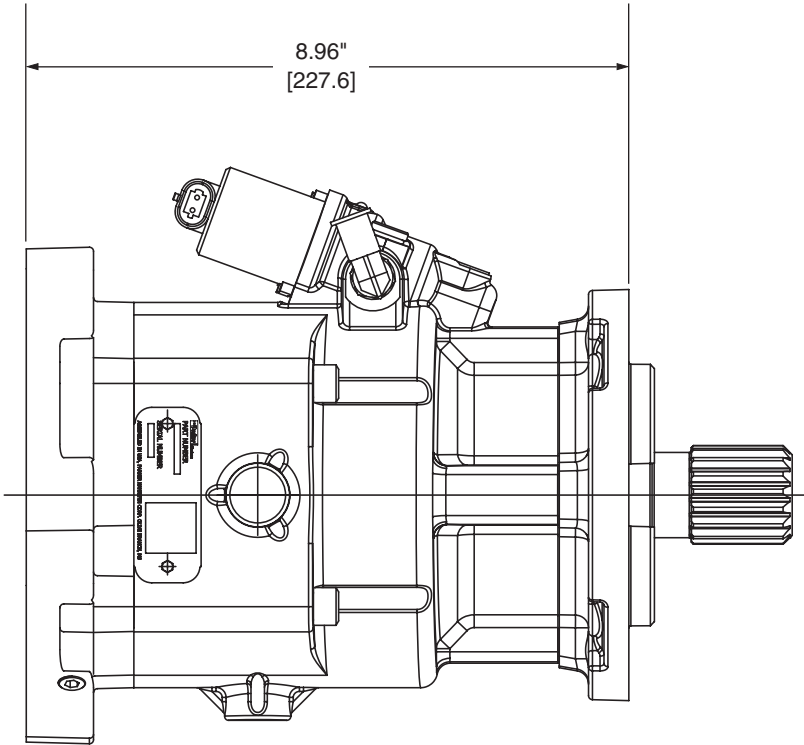


Item	Part Number	Description	Qty.
1	21-P-764	Flange Pump “ZS”	1
2	561018	Bearing Ball 1.772" x 2.953" x .630"	1
3	379919	Lockring	1
4	2-P-867	Gear Output 44T 1-1/4" - 14 Tooth “ZS”	1
5	379668	Lockring	1
6	28-P-278	Oil Seal 2.953" x 1.772" x .315"	1
7	379231	Plug Pipe .125" - 27	2
N.S.	329654X	Kit Cover	1

N.S. — Not Shown



Housing Dimensions



Kits Bill of Materials**Parts List
590 Series**

328948-44X	Installation Kit		329654X	Kit Cover ("XS" Output)	
328946X	Caution Label Kit	1	22-P-25-2	Gasket Seal	1
35-P-115	Gasket	1	34-P-284	Plate Cover	1
379486	90° Elbow	1	378433-10	Hex Capscrew	1
378431-12	Capscrew HH .375" - 16 x 1.25"	2			
Owners Manual	HY25-1590-M1/US	1	329658X	Kit Cover ("XK" Output)	
			34-P-285	Cover Plate	1
329443-12X	12V Installation Kit		35-P-104	Gasket Seal	1
378881	Rocker Switch	1	378433-10	Hex Capscrew	4
378978	12V Indicator Light	1			
379252	Butt Connector	1	329659X	Kit Cover ("XY" Output)	
379257	Splice Connector	1	379940	Shipping Plug	1
379265	Grommet	1	379943	Gasket Seal	1
379306	Spade Terminal	3	379579-4	Hex Capscrew	4
379336	Bracket	1			
379502	Pressure Switch	1	329678X	Gear & Plates Kit	
379928	Valve Connector	1	2-P-858	Gear Output 36T	1
379900	Ass'y Fuse	1	379485	Disc Friction	10
379061X	Tie Wire Plastic	1	380065	Clutch Plate	9
379061	Wire Zip Tie Plastic	6			
			7170-120X	Mounting Kit	
329443-24X	24V Installation Kit		379429-22	M12 - 1.75" x 2.250" x .438" - 20	8
378881	Rocker Switch	1	379745	Nut Flange	8
379005	24V Indicator Light	1			
379252	Butt Connector	1			
379257	Splice Connector	1			
379265	Grommet	1			
379306	Spade Terminal	3			
379336	Bracket	1			
379502	Pressure Switch	1			
379928	Valve Connector	1			
379900	Ass'y Fuse	1			
379061X	Tie Wire Plastic	1			
379061	Wire Zip Tie Plastic	6			

This image shows a full page of blank, lined paper. It features approximately 28 horizontal blue or grey lines spaced evenly apart, typical of notebook paper. The lines extend across the entire width of the page, leaving small margins at the top and bottom. There are no vertical lines, text, or other markings on the page.

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14. Force Majeure. Seller does not assume the risk and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.

15. Waiver and Severability. Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.

16. Termination. Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days written notice of termination. Seller may immediately terminate this agreement, in writing, if Buyer: (a) commits a breach of any provision of this agreement (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or by a third party (d) makes an assignment for the benefit of creditors, or (e) dissolves or liquidates all or a majority of its assets.

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