



## Chelsea PTO 941 Parts Manual

Pro Gear and Transmission presents Chelsea 941 Series PTO parts manual to assist in identifying the parts for your Chelsea Power Take Off unit.

If you need any assistance identifying the correct Power Take Off unit for your truck and equipment, contact your Chelsea replacement part specialists at Pro Gear and Transmission.

Pro Gear stocks every part for your Parker Chelsea PTO including: PTO housings, mounts, driveshafts, gears, bearings, gaskets, cable shift cover assembly, post and plate assembly, brackets, stud kits, seal kits, lever control assembly, air shift cover assembly, direct mount pump conversion kits, stud kits including English and metric references, CAT D&H parts and much more.

Pro Gear Transmission has same day shipping and 1000's of products in stock and ready to ship internationally for your next project.

For parts or service contact the Chelsea specialists at Pro Gear & Transmission, Inc.

1 (877) 776-4600  
(407) 872-1901  
parts@eprogear.com

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AND TRANSMISSION

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# **CHELSEA<sup>®</sup>**

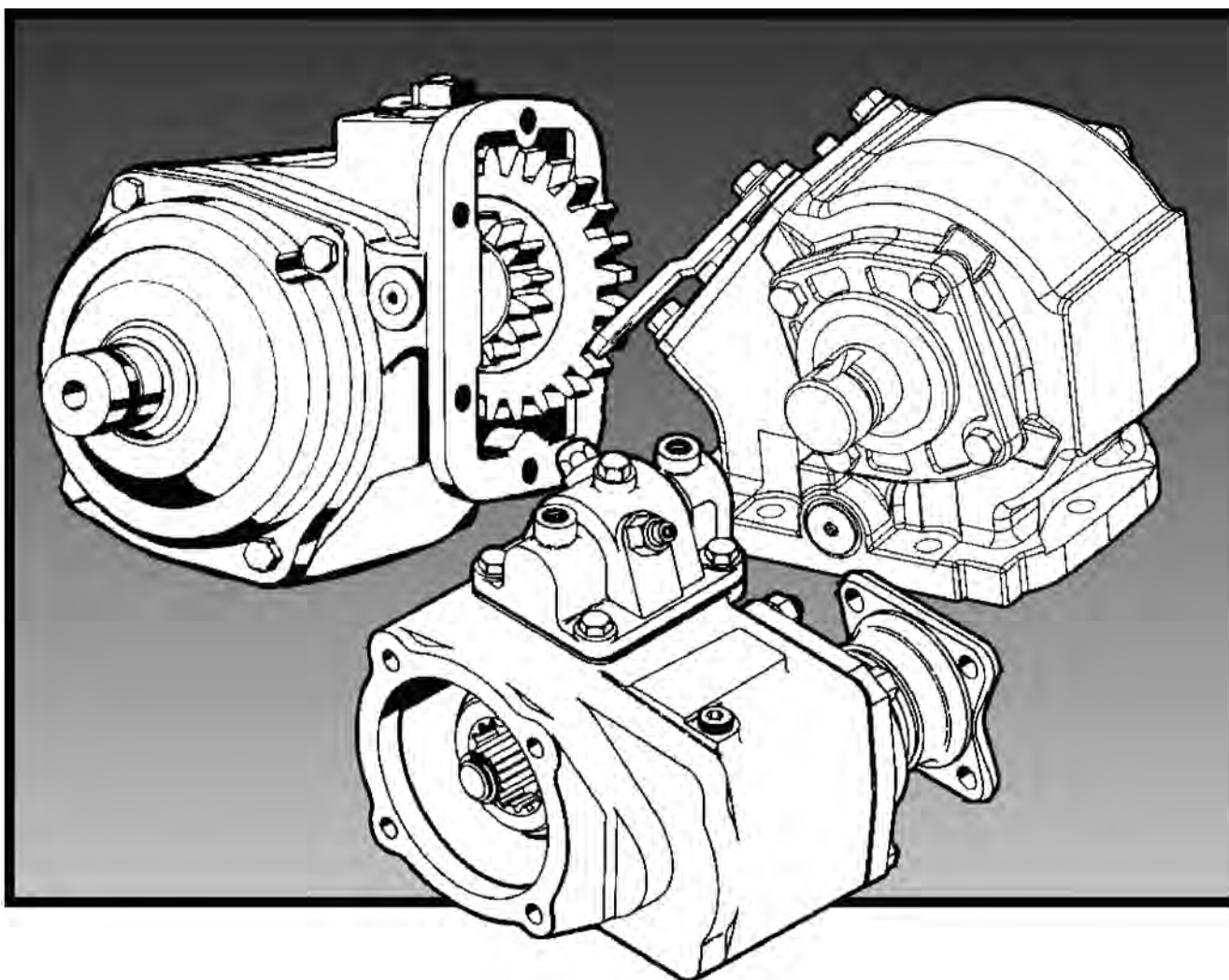
## **Parts List**

### **941 Series**

Bulletin HY25-2941-M1/US

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Effective: June 15, 2012 Supersedes:  
HY25-2941 dated July 2008







## **WARNING**

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

## **Offer of Sale**

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the "Offer of Sale".

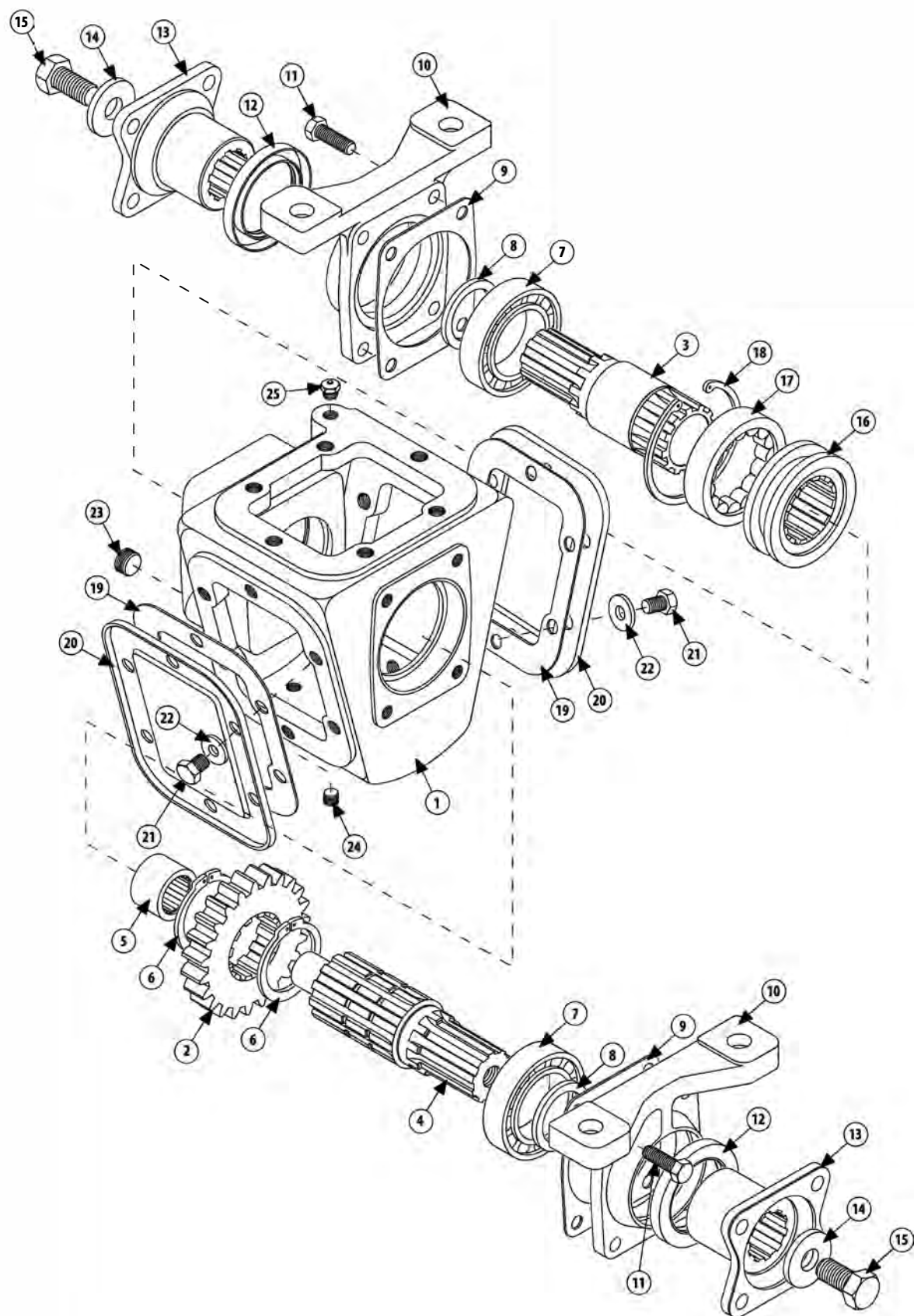
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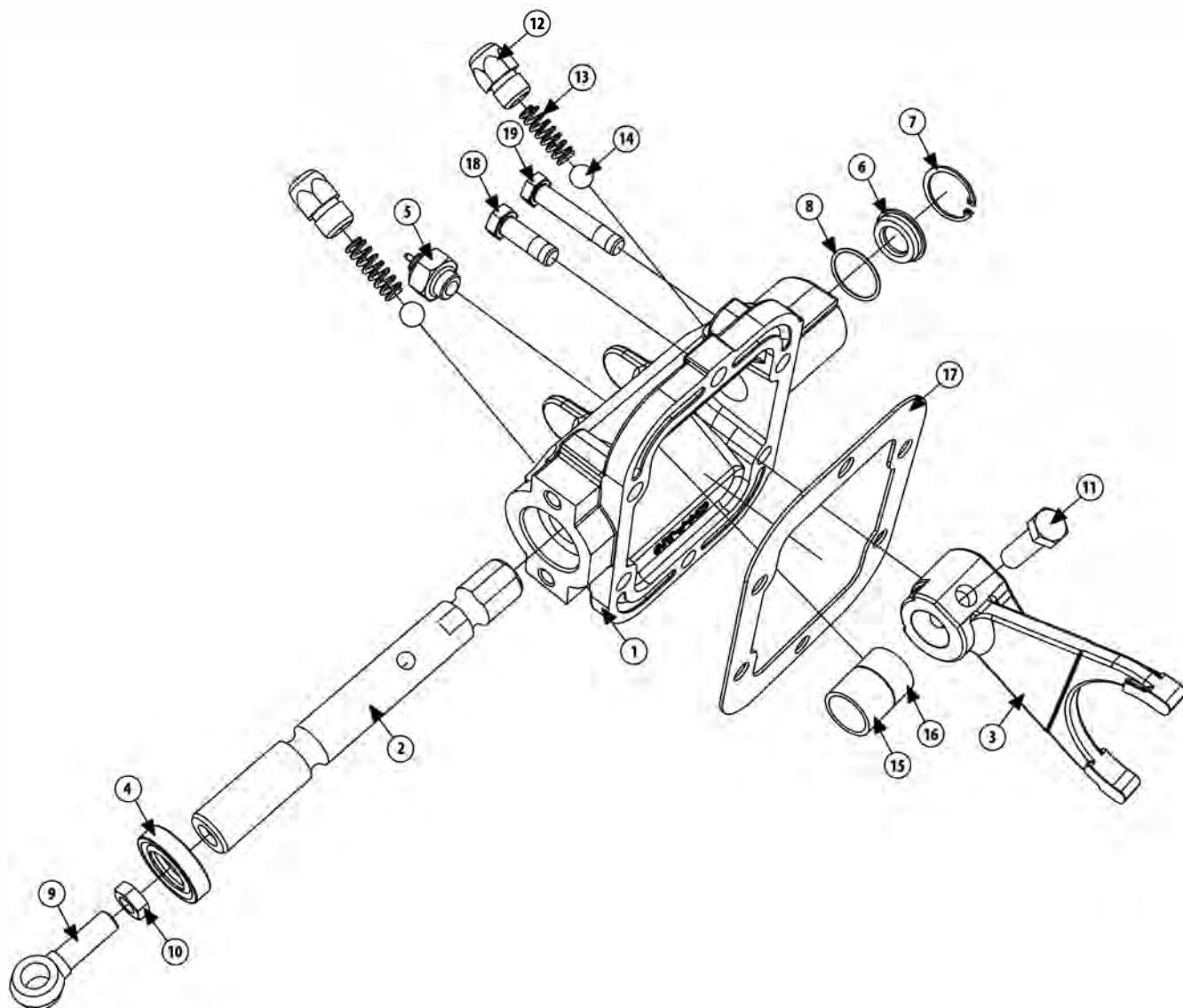
## Bill of Materials

## 941 Series

Item	Part Number	Description	Quantity
1	1-P-475	Housing .....	1
2	2-P-720	Gear, P.T.O. Output .....	1
3	3-P-855	Shaft, Output .....	1
4	3-P-856	Shaft, Input .....	1
5	550508	Needle Bearing.....	1
6	379511	Lockring .....	2
7	550311	Ball Bearing .....	2
8	4-P-76	Spacer, Drive Shaft.....	2
9	22-P-63	Gasket .....	2
10	21-P-528	Bearing Cap .....	2
11	328431-12	Capscrew, Hex Head (.375"-16 x 1.250") .....	8
12	28-P-261	Oil Seal .....	2
13	3-1-2431	Companion Flange 1410 SERIES .....	2
	4-1-2701	Companion Flange 1550 SERIES .....	2
14	4-P-130	Washer .....	2
15	378435-7	Capscrew, Hex Head (.625"-11 x 1.250") .....	2
16	57-P-28	Clutch .....	1
17	560983	Roller Bearing.....	1
18	378836	Lockring .....	1
19	35-P-69	Gasket (used w/cover plate only) .....	2
20	34-P-16	Cover Plate .....	2
21	378431-6	Capscrew, Hex Head (.375"-16 x .625") .....	12
22	500365-26	Washer .406" x .812" x .065" (used w/ cover plate only) .....	12
23	500113-3	Pipe Plug, (.375"-18 NPTF) .....	1
24	379231	Drain Plug, (.125"- 27 x .300") .....	1
25	500167-1	Breather 5 P.S.I., (.125"- 27) .....	1
		<b>Parts Shipped Loose</b>	
N.S.	328948-10X	Installation Instructions .....	1

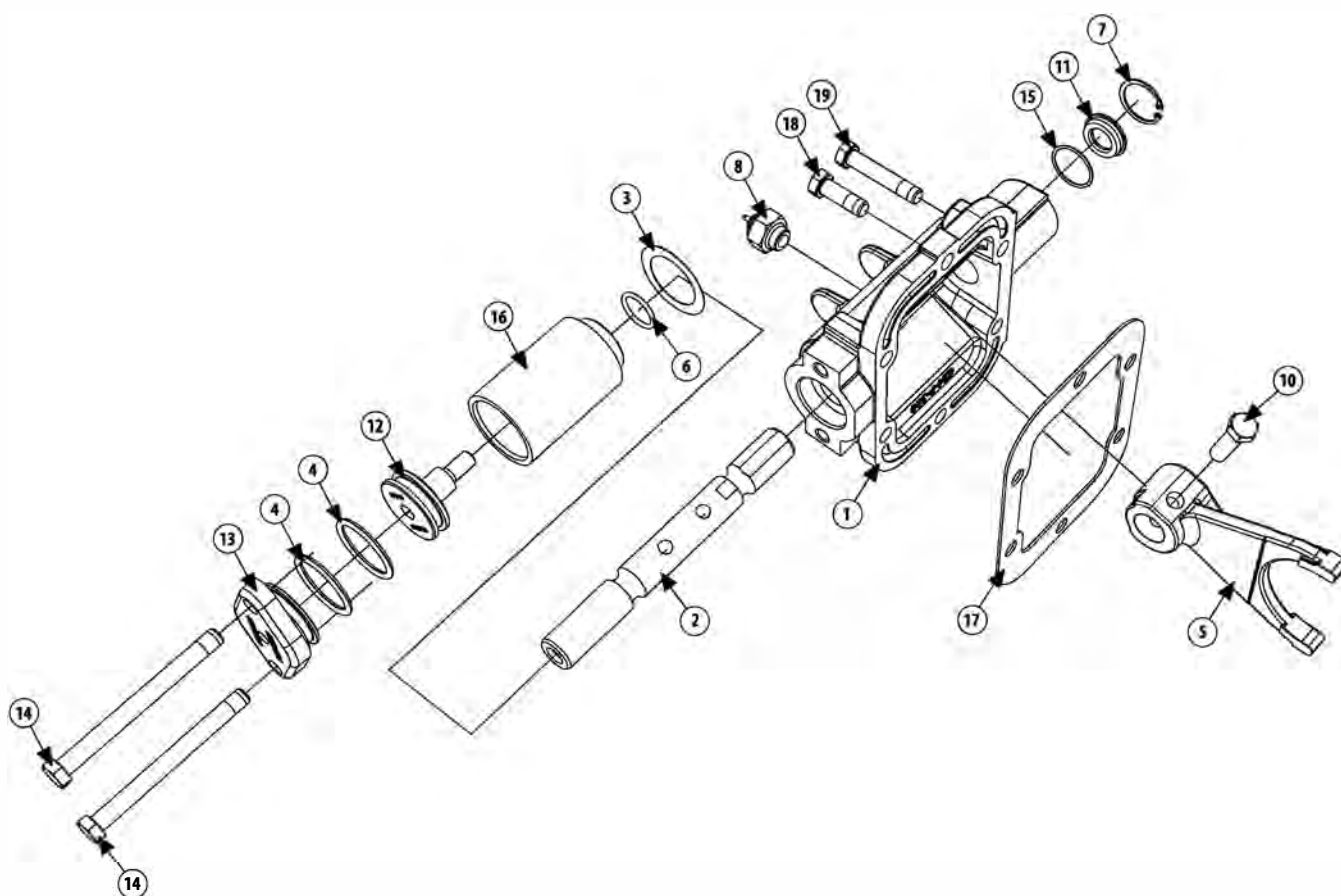
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Item	Part Number	Description	Quantity
	<b>329776X</b>	<b>Lever Control Assembly (Includes items 1 thru 16)</b>	
1	<b>34-P-312</b>	Cover Shifter.....	1
2	<b>11-P-164</b>	Shaft Shifter.....	1
3	<b>32-P-169</b>	Fork Shifter.....	1
4	<b>28-P-218</b>	Oil Seal 1.379" x .812" x .312".....	1
5	<b>379639</b>	Switch Indicator.....	1
6	<b>378315</b>	Plug Cover.....	1
7	<b>378316</b>	Lockring Internal.....	1
8	<b>28-P-42</b>	O-Ring 1.051" x .070".....	1
9	<b>36-P-1</b>	Eye Bolt.....	1
10	<b>500381-3</b>	Hex Jamb Nut .375"-24.....	1
11	<b>378431-12</b>	Capscrew HH .375" - 16 x 1.250".....	1
12	<b>378554</b>	Cap Poppet.....	2
13	<b>37-P-41</b>	Spring .406"x 1.125".....	2
14	<b>378002</b>	Ball-Shifter .437".....	2
15	<b>12-P-18</b>	Sleeve .834" x 1.005" x .750".....	1
16	<b>12-P-19</b>	Sleeve .834" x 1.005" x .560".....	1
17	<b>35-P-59</b>	Gasket.....	1
18	<b>378431-11</b>	Capscrew Hex Head (.375" - 16 x 1.125").....	2
19	<b>378431-20</b>	Capscrew Hex Head (.375" - 16 x 2.250").....	4

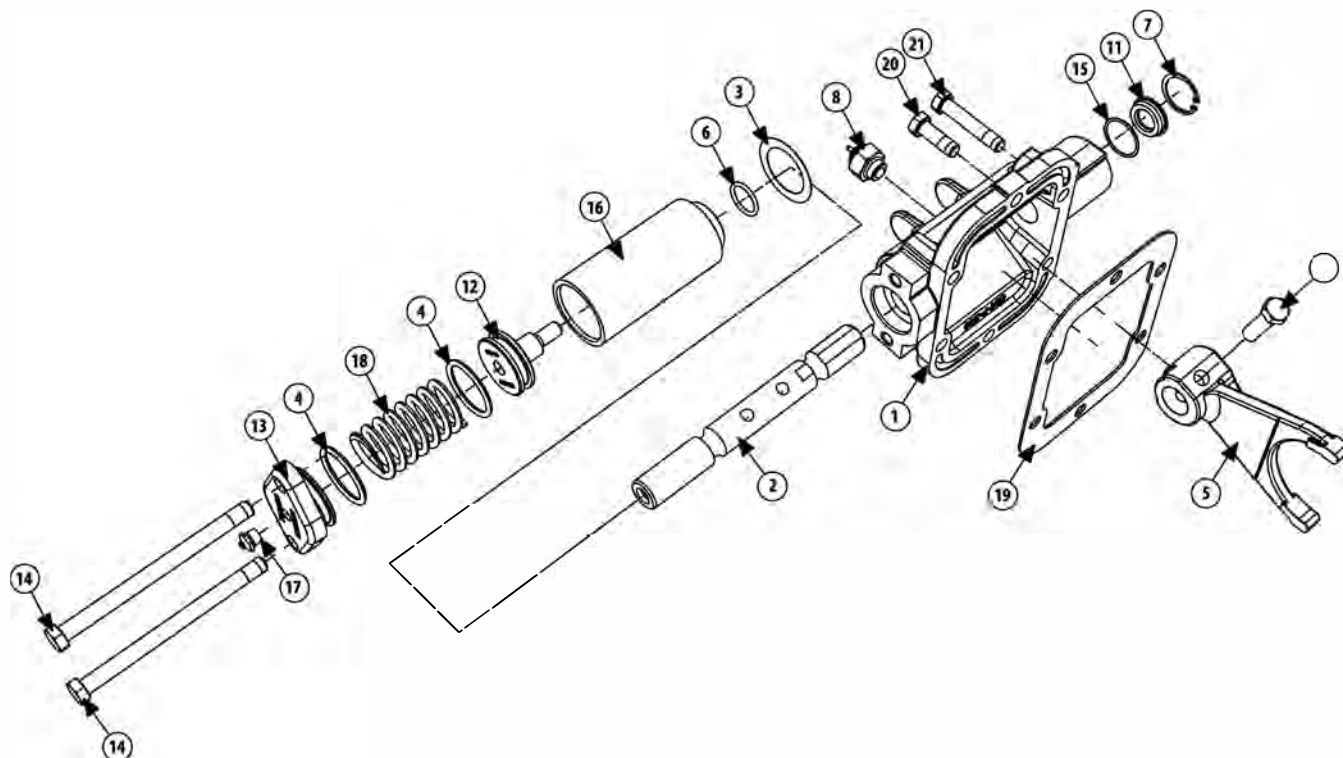




Item	Part Number	Description	Quantity
	<b>329775X</b>	<b>Air Shift Cover Assembly (Includes items 1 thru 16)</b>	
1	<b>34-P-311</b>	Cover Shifter.....	1
2	<b>11-P-165</b>	Shaft Shifter.....	1
3	<b>22-P-113</b>	Gasket .823".....	1
4	<b>28-P-61</b>	O-Ring 1.359" x .139".....	2
5	<b>32-P-169</b>	Fork Shifter.....	1
6	<b>28-P-196</b>	O-Ring .798" x .103".....	1
7	<b>378316</b>	Lockring Internal.....	1
8	<b>379639</b>	Switch Indicator.....	1
N.S.	<b>500897-5</b>	Plug Shipping.....	2
10	<b>378431-12</b>	Capscrew HH .375" - 16 x 1.250".....	1
11	<b>378315</b>	Plug Cover.....	1
12	<b>66-P-24</b>	Piston Shifter.....	1
13	<b>379027</b>	Cap Cylinder.....	1
14	<b>378431-30</b>	Capscrew HH .375" - 16 x 4.00".....	2
15	<b>28-P-42</b>	O-Ring 1.051" x .070".....	1
16	<b>65-P-44</b>	Cylinder Air Shift.....	1
17	<b>35-P-59</b>	Gasket.....	1
18	<b>378431-11</b>	Capscrew Hex Head (.375" - 16 x 1.125").....	2
19	<b>378431-18</b>	Capscrew Hex Head (.375" - 16 x 2.250").....	4

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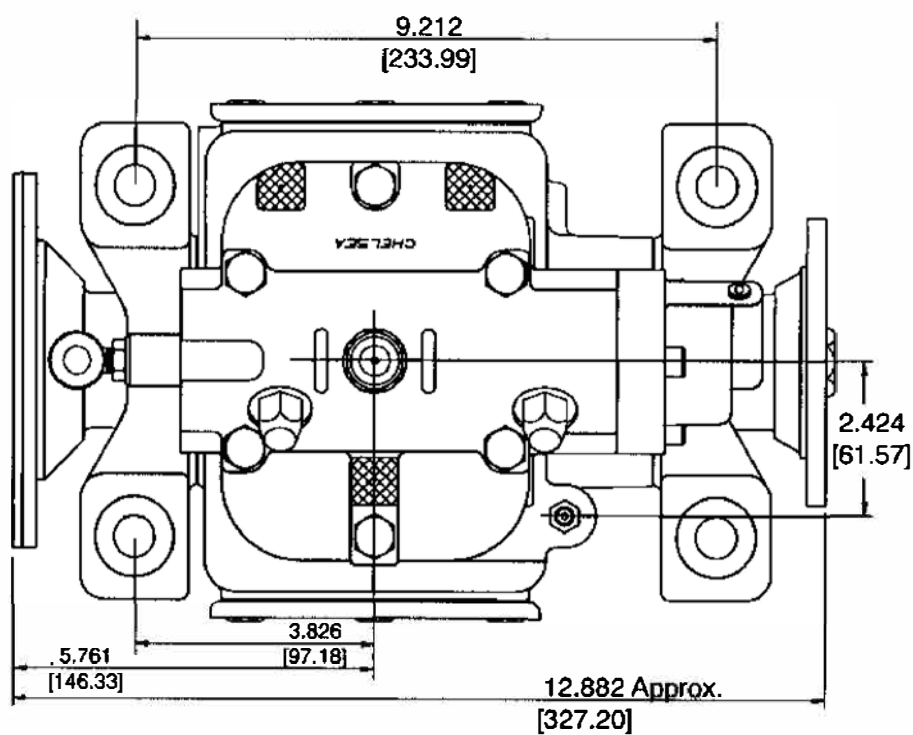
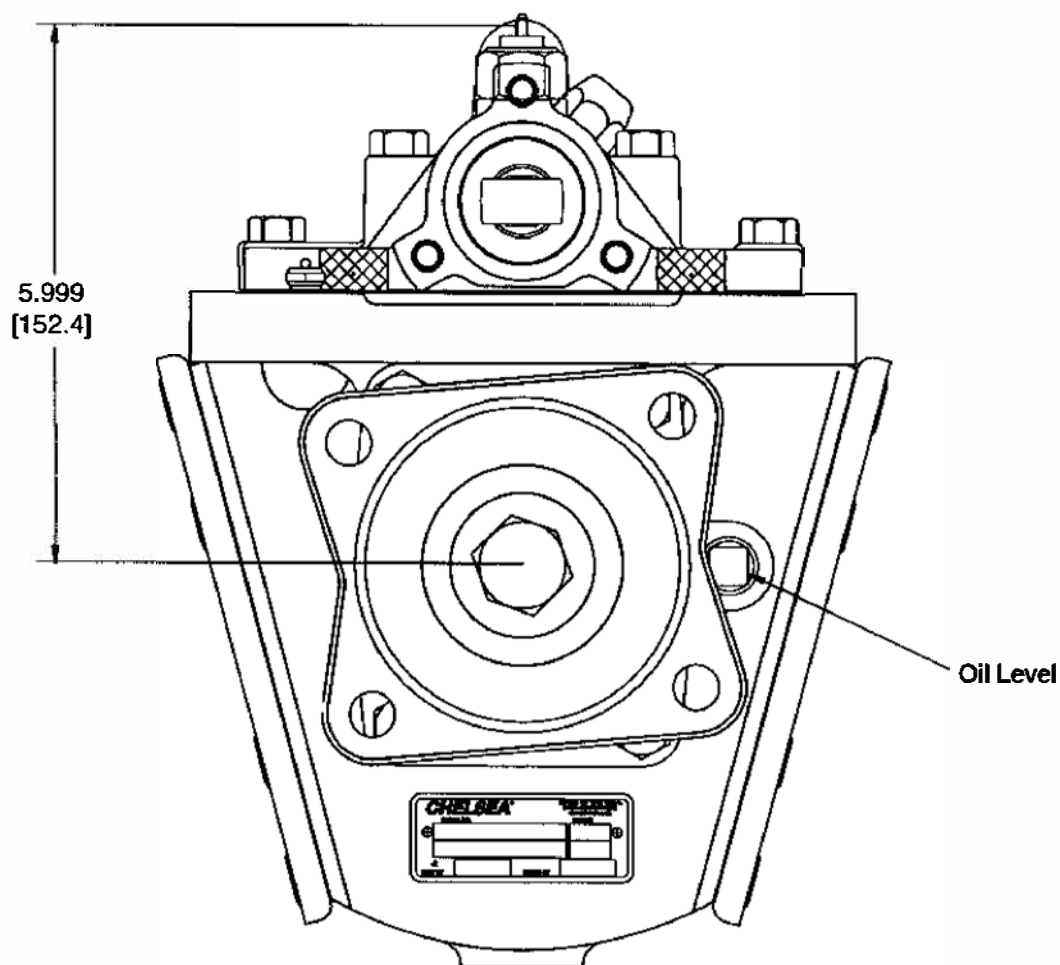




Item	Part Number	Description	Quantity
	<b>329773X</b>	<b>Air / Spring Shift Cover Assembly (Includes items 1 thru 18)</b>	
1	<b>34-P-211</b>	Cover Shifter.....	1
2	<b>11-P-165</b>	Shaft Shifter.....	1
3	<b>22-P-113</b>	Gasket .823".....	1
4	<b>28-P-61</b>	O-Ring 1.359" x .139".....	2
5	<b>32-P-169</b>	Fork Shifter.....	1
6	<b>28-P-198</b>	O-Ring .798" x .103".....	1
7	<b>378316</b>	Lockring Internal.....	1
8	<b>379639</b>	Switch Indicator.....	1
N.S.	<b>500897-5</b>	Plug Shipping.....	1
10	<b>378431-12</b>	Capscrew HH .375" - 16 x 1.250".....	1
11	<b>378315</b>	Plug Cover.....	1
12	<b>66-P-24</b>	Piston Shifter.....	1
13	<b>379027</b>	Cap Cylinder.....	1
14	<b>378431-34</b>	Capscrew HH .375" - 16 x 5.00".....	2
15	<b>28-P-42</b>	O-Ring 1.051" x .070".....	1
16	<b>65-P-45</b>	Cylinder Air Shifter.....	1
17	<b>500167-1</b>	Breather 5 P.S.I.....	1
18	<b>37-P-59</b>	Spring 1.40" x 2.50".....	1
19	<b>35-P-59</b>	Gasket.....	1
19	<b>379431-11</b>	Capscrew Hex Head (.375" - 16 x 1.125").....	2
20	<b>378431-20</b>	Capscrew Hex Head (.375" - 16 x 2.250").....	4

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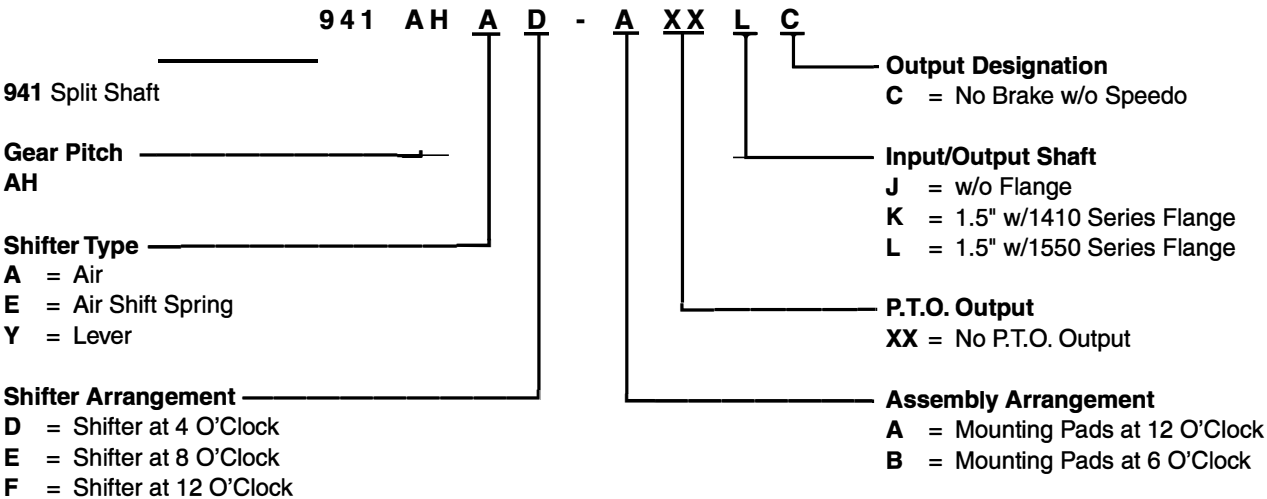






Model Number Designation

941 Series





# Offer of Sale

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**1. Terms and Conditions.** Seller's willingness to offer Products, or accept an order for Products, to or from Buyer is subject to these Terms and Conditions or any newer version of the terms and conditions found on-line at [www.parker.com/salesterms/](http://www.parker.com/salesterms/). Seller objects to any contrary or additional terms or conditions of Buyer's order or any other document issued by Buyer.

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**3. Delivery Dates; Title and Risk; Shipment.** All delivery dates are approximate and Seller shall not be responsible for any damages resulting from any delay. Regardless of the manner of shipment, title to any products and risk of loss or damage shall pass to Buyer upon placement of the products with the shipment carrier at Seller's facility. Unless otherwise stated, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyer's request beyond the respective dates indicated will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.

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**7. User Responsibility.** The user, through its own analysis and testing, is solely responsible for making the final selection of the system and Product and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application and follow applicable industry standards and Product information. If Seller provides Product or system options, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products or systems.

**8. Loss to Buyer's Property.** Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, will be considered obsolete and may be destroyed by Seller after two consecutive years have elapsed without Buyer ordering the items manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

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**10. Buyer's Obligation; Rights of Seller.** To secure payment of all sums due or otherwise, Seller shall retain a security interest in the goods delivered and this agreement shall be deemed a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.

**11. Improper use and Indemnity.** Buyer shall indemnify, defend, and hold Seller harmless from any claim, liability, damages, lawsuits, and costs (including attorney fees), whether for personal injury, property damage, patent, trademark or copyright infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, improper application or other misuse of Products purchased by Buyer from Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, plans, drawings, or specifications furnished by Buyer to manufacture Product; or (d) Buyer's failure to comply with these terms and conditions. Seller shall not indemnify Buyer under any circumstance except as otherwise provided.

**12. Cancellations and Changes.** Orders shall not be subject to cancellation or change by Buyer for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change product features, specifications, designs and availability with notice to Buyer.

**13. Limitation on Assignment.** Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.

**14. Force Majeure.** Seller does not assume the risk and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.

**15. Waiver and Severability.** Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.

**16. Termination.** Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days written notice of termination. Seller may immediately terminate this agreement, in writing, if Buyer: (a) commits a breach of any provision of this agreement (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or by a third party (d) makes an assignment for the benefit of creditors, or (e) dissolves or liquidates all or a majority of its assets.

**17. Governing Law.** This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.

**18. Indemnity for Infringement of Intellectual Property Rights.** Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this Agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

**19. Entire Agreement.** This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.

**20. Compliance with Law, U. K. Bribery Act and U.S. Foreign Corrupt Practices Act.** Buyer agrees to comply with all applicable laws and regulations, including both those of the United Kingdom and the United States of America, and of the country or countries of the Territory in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA") and the U.S. Anti-Kickback Act (the "Anti-Kickback Act"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that they are familiar with the provisions of the U. K. Bribery Act, the FCPA and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer shall not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity or person, for the purpose of influencing such person to purchase products or otherwise benefit the business of Seller.

02/12





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